

NO TIME OUT: 017660 02-09-21 06:15 am SECO H20 5269
NO TIME OUT: 018120 02-09-21 04:52 pm SECO I43 9907
NO TIME OUT: 019280 02-09-21 04:52 pm SECO I44 6795
NO TIME OUT: 019750 02-09-21 04:59 pm PRIM L17 6095
NO TIME OUT: 020460 02-09-21 04:59 pm PRIM L18 6095
NO TIME OUT: 017030 02-09-21 05:01 pm SECO I42 3336
NO TIME OUT: 015110 02-09-21 05:05 pm SECO L04 5129
NO TIME OUT: 015130 02-09-21 05:05 pm SECO L06 5129
NO TIME OUT: 019290 02-09-21 05:10 pm PRIM C40 5689
NO TIME OUT: 019500 02-09-21 05:11 pm PRIM C42 5689
NO TIME OUT: 011790 02-09-21 05:28 pm PRIM C56 4506
NO TIME OUT: 018040 02-09-21 05:28 pm PRIM C60 4506
NO TIME OUT: 018220 02-09-21 05:33 pm PRIM C08 1191
NO TIME OUT: 020020 02-09-21 05:33 pm PRIM C12 1191

T&L MACHINE DETAIL for 02-09-2021 4:00 am to 02-10-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	!!!!	NO DATA !!!!								
H20	0503	THOM NGUYEN	12.5	1650 D	.75	NO TRV	12.0	1650 D	.79 017660	
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
Special Assembly	.79 D	.00 N	.79 C	12.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 02-09-2021 4:00 am to 02-10-2021 5:00 am

--- per job in---												-suggested corrections			
JOB			RUN MACHINE				EFF	RUN MACHINE				EFF	WORK		
***** C-N-C - Attn to: Wayne Brown *****															
L04	0012	JOSE RIVERA	10.7	554 D	.60	NO TRV	10.0	554 D	.64	015110					
		KEVIN STOKELIN	10.4	521 N	.58	NO TRV	10.0	521 N	.60						
L06	0014	JOSE RIVERA	10.7	618 D	.67	NO TRV	10.0	618 D	.71	015130					
		KEVIN STOKELIN	10.4	602 N	.67	NO TRV	10.0	602 N	.69						
L08	DOWN	RP - Repair	24.0	hrs BROWN,WAYNE C											
				(360099055 4012 6074 151% Closed)											
L10	!!!!	NO DATA !!!!		(680070174 3994 2108)											
L12	!!!!	NO DATA !!!!		(958011083 3880 1992)											
L14	!!!!	NO DATA !!!!		(678090253 2019 416 Closed)											
L16	!!!!	NO DATA !!!!													
L17	6042	MICHAEL LAMB	1.4	15 N	.21	NO TRV	L17 .5hrs				14.5	15 N	.02	019750	low QUANTITY
				089010150	1162	1557	** Closed No Tag								
Low EFF for Job 6042 rated 50/hr for PRIM															
L18	6200	MICHAEL LAMB	10.4	585 N	.75	1 trv	L18 10hrs				23.5	585 N	.33	020460	
				002100190	1891	0									
L20	6028	HOANG HO	10.3	1802 D	1.89	1 trv	10.0	1802 D	1.94	018980					
				680110022	3972	1286									
L22	6010	MICHAEL LAMB	8.9	664 N	1.06	NO TRV	8.5	664 N	1.12	016260					
				089010150	1162	1557	** Closed No Tag								
L24	!!!!	NO DATA !!!!		(089010150	1162	1557	** Closed No Tag)								
L26	!!!!	NO DATA !!!!		(089010150	1162	1557	** Closed No Tag)								
L30	!!!!	NO DATA !!!!													
L32	!!!!	NO DATA !!!!													
L34	!!!!	NO DATA !!!!													
L36	0414	GLENN DAVIS	9.4	359 D	.98	NO TRV	10.0	359 D	.92	018450					
				001021010	2075	1343									
L38	0610	GLENN DAVIS	9.4	384 D	.21	1 trv	10.0	384 D	.20	020220	>> TRAINING << low Efficiency				

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
C-N-C		.88 D	.46 N	.64 C	50.0 D	66.5 N	0.0 S

T&L MACHINE DETAIL for 02-09-2021 4:00 am to 02-10-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
***** CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci *****									
C58	!!!!	NO DATA !!!!		(618110090 2000 1525)		C60 .5hrs 2nd shift			
C60	0327	GORDON CURLEY	10.2	D	---	10.0	D	---	018040
		PATRICK KELLY	4.6	200 N	.05 NO TRV	5.0	200 N	.05	low QUANTITY
			511011151	1724	519				
Low EFF for Job 0327 rated 857/hr for PRIM									
C62	0478	DAMON P HASTINGS	0.0S	D	2 TRV	6.5S	D		014590
	0474	DAMON P HASTINGS	2.3S	200 D	3 trv	2.5S	200 D		014540
			1.2	D	---	1.0	D	---	
		GERARDO NEGRON	2.7	N	---	3.5	N	---	
			002021010	1936	11				
C64	0317	GERARDO NEGRON	7.0	3400 N	.38 5 trv	6.5	3400 N	.41	009050
			001021011	2076	854				
C66	0486	THOMAS A JACKSON	0.1	D	---	2 TRV			014810 DEP 19 10.7 hr
			003021010	2142	0				DEP 19 0.4 hr
C68	!!!!	NO DATA !!!!		(599011040 2073 1283)		C70 10hrs			
C70	0404	GERARDO NEGRON	9.7	5480 N	.49 9 trv	23.0	5480 N	.21	018530
			015011040	1932	1910				
C72	0251	BIROL BOZACI	9.8	5900 D	.54 10 trv	10.0	5900 D	.52	019670
			616021082	2048	553				
C74	!!!!	NO DATA !!!!		(005021010 1997 490)					
C76	0433	BIROL BOZACI	9.8	5700 D	.52 10 trv	10.0	5700 D	.51	018860
			616021083	2048	723				
C30	!!!!	NO DATA !!!!		(016011110 1982 1277)					
C32	!!!!	NO DATA !!!!		(282050180 2022 2204 * Closed)					
C34	!!!!	NO DATA !!!!		(097080180 2045 37)					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.33 D	.20 N	.26 C	31.0 D	38.0 N	9.0 S

T&L MACHINE DETAIL for 02-09-2021 4:00 am to 02-10-2021 5:00 am

--- per job in---												-suggested corrections			
JOB		RUN MACHINE EFF						RUN MACHINE EFF WORK							
**** MISC #2 - Attn to: Steve Sawdey ****															
C40	0146	STEVEN G SAWDEY	10.3	5000	D	.43	9	trv	10.0	5000	D	.44	019290		
		EDWIN PAYNE	10.2	5700	N	.50	9	trv	10.0	5700	N	.51			
			005021011	1998				1790							
C42	0306	STEVEN G SAWDEY	1.5	1300	D	.89	2	trv	1.5	1300	D	.87	019500		
		EDWIN PAYNE	10.2	6200	N	.61	9	trv	10.0	6200	N	.62			
	DOWN	RP - Repair	8.8 hrs	SAWDEY, STEVEN G											
			326021081	1962				63							
									C44 8hrs						
C44	0302	CAMERON BUDZISZEWS	9.8	4400	D	.40	8	trv	10.0	4400	D	.39	018620		
			616021080	2048				486							
C46	0075	CAMERON BUDZISZEWS	9.8	6700	D	.80	7	trv	10.0	6700	D	.78	019200		
			243011110	1975				969							
									C48 7.5hrs 1st shift 9hrs 2nd shift						
C48	0105	BRYANT MAHON	10.6	3600	D	.34	7	trv	10.5	3600	D	.34	017880		
		CASEY KAYE	8.7	5000	N	.57	9	trv	9.5	5000	N	.53			
			616021081	2048				83							
									C50 9hrs						
C50	0022	CASEY KAYE	8.7	4200	N	.46	7	trv	23.0	4200	N	.17	015240 low Efficiency		
			017011180	1932				330							
Low EFF for Job 0022 rated 1058/hr for PRIM															
C52	!!!!	NO DATA !!!!	(	699110230	2136		2133	Closed)							
									C54 10hrs						
C54	0016	BRYANT MAHON	10.6	6300	D	.64	8	trv	10.5	6300	D	.65	017810		
			619110160	2013				1847							
C56	0381	GORDON CURLEY	10.2	3800	D	.29	6	trv	10.0	3800	D	.30	011790		
		PATRICK KELLY	10.0	9000	N	.70	11	trv	10.0	9000	N	.70			
			001021010	2075				1343							

C44 8hrs

C48 7.5hrs 1st shift 9hrs 2nd shift

C50 9hrs

C54 10hrs

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #2	.49 D	.44 N	.46 C	62.5 D	62.5 N	0.0 S

T&L MACHINE DETAIL for 02-09-2021 4:00 am to 02-10-2021 5:00 am

--- per job in---										-suggested corrections																															
JOB				RUN MACHINE				EFF				RUN MACHINE				EFF				WORK																					
**** ACME NUT - Attn to: Kevin Rhone ****																																									
C02																				!!!!	NO DATA				!!!!	(				451043180	2159	2016 Closed				)					
C04																				0847	RAYMOND E WOLF				7.8	1624	D	.52	4	trv				9.0	1624	D	.45	020370			
																									821100210	4044	3796														
C06																				!!!!	NO DATA				!!!!	(				921050220	808	809	* Closed				)				
																																C08 10hrs 2nd shift									
C08																				0700	RAYMOND E WOLF				7.8	2631	D	.44	8	trv				9.0	2631	D	.38	018220			
																					LARRY P RODWELL				9.9	3300	N	.43	7	trv				11.0	3300	N	.39				
																									001115170	1953214922	11005%														
C10																				!!!!	NO DATA				!!!!	(				001115170	1953214922	11005%	)								
																																C12 10hrs									
C12																				0757	LARRY P RODWELL				9.9	3155	N	.53	8	trv				23.0	3155	N	.23	020020			
																									044021080	2081	61														
C14																				!!!!	NO DATA				!!!!	(				001020170	1984	573				)					
C16																				!!!!	NO DATA				!!!!	(				041011190	2003	1533				)					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.42 D	.28 N	.33 C	18.0 D	34.0 N	0.0 S

T&L MACHINE DETAIL for 02-09-2021 4:00 am to 02-10-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	ACME FITTING - Attn to: Kevin Rhone				****				
C18	!!!!	NO DATA !!!!		(	881088300	1015	1392	** Closed No Tag)	
C20	!!!!	NO DATA !!!!		(	351079300	2269	1218	)	
C22	!!!!	NO DATA !!!!		(	?	?	0	)	
C24	0755	ERIC D STANEK		10.8	3500 D	.52	6 trv	10.5	3500 D .54 018650
					905108090	1094	3957	362% Closed No Tag	
C26	0855	ERIC D STANEK		10.8	3000 D	.46	8 trv	10.5	3000 D .48 020270
					001011183	1273	1116		

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME FITTING		.51 D	.00 N	.51 C	21.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 02-09-2021 4:00 am to 02-10-2021 5:00 am

--- per job in---														-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK							
****	MISC #1 - Attn to: Kevin Rhone													****			
B02	!!!!	NO DATA !!!!		(713021081 2080		221)											
B04	!!!!	NO DATA !!!!		(326021080 1962		187)											
B06	!!!!	NO DATA !!!!		(720020040 1696		1510 Closed)		B08 5hrs. both shifts									
B08	0060	LEELAND FULLER		8.7	1000 D	.23	7 trv	10.0	1000 D	.20	015370						
		GERALD D DAVIS		9.5	900 N	.19	3 trv	10.0	900 N	.18	low Efficiency						
				074011190	2000	793											
Low EFF for Job 0060 rated 493/hr for PRIM																	
B10	!!!!	NO DATA !!!!		(021021021 1709		943 Closed)		B12 8hrs									
B12	0100	LEELAND FULLER		8.7	3400 D	.30	7 trv	10.0	3400 D	.26	016950						
				322011181	1986	1975 Closed	B14 3hrs										
B14	0300	GERALD D DAVIS		9.6	1800 N	.15	6 trv	23.0	1800 N	.06	020150	low QUANTITY					
				709011251	2083	1585											
		Low EFF for Job 0300 rated 1285/hr for PRIM															
B16	0465	JAMIE FELMLEE		8.4	4500 D	.33	4 trv	8.0	4500 D	.34	014720						
		ROBERT DURRANT		8.0	11200 N	.86	10 trv	9.5	11200 N	.72							
		DOWN MS - Material Shortage		3.4 hrs	FELMLEE, JAMIE												
				002021080	2161	0											
B18	!!!!	NO DATA !!!!		(880011130 1003		1133 * Closed)											
B20	!!!!	NO DATA !!!!		(3111110090 2183		660 Closed)		A50 8hrs 1st shift									
A50	0009	JAMIE FELMLEE		8.4	3400 D	.56	8 trv	10.0	3400 D	.47	015160						
		ROBERT DURRANT		8.0	4400 N	.77	10 trv	9.5	4400 N	.64	>> TRAINING <<						
				917048113	2604	248											
A52	!!!!	NO DATA !!!!		(190100300 2000		1335 Closed)											
A54	!!!!	NO DATA !!!!		(0831110090 2162		1559)											

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.32 D	.31 N	.31 C	38.0 D	52.0 N	0.0 S

T&L MACHINE DETAIL for 02-09-2021 4:00 am to 02-10-2021 5:00 am

				--- per job in---			-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME	MISC	- Attn to: Ray Wolf	****					
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!	(	388061221	1168	243	Closed	)

T&L MACHINE DETAIL for 02-09-2021 4:00 am to 02-10-2021 5:00 am

			--- per job in---			-suggested corrections				
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	FITTING - Attn to: Kevin Rhone			****						
A86	!!!!	NO DATA	!!!!	(	573110230	2039	2133	* Closed)		
A74	!!!!	NO DATA	!!!!	(	001011110	1918	1323	)		
A76	!!!!	NO DATA	!!!!	(	021021022	313	868	277%)		
A24	!!!!	NO DATA	!!!!							
A25	0315	KEVIN RHONE		0.0S	150 D		1 trv	0.0S	150 D	019620 DEP 6 7.6 hr
A26	0036	HERMAN LEWIS		10.6	7800 D	.51	10 trv	10.0	7800 D	.54 018960
A27	!!!!	NO DATA	!!!!							

PROPOSED CORRECTIONS:

			EFFICIENCY			HOURS		
FITTING			.54	D	.00 N	.54	C	10.0 D 0.0 N 0.0 S

T&L MACHINE DETAIL for 02-09-2021 4:00 am to 02-10-2021 5:00 am

			--- per job in---					-suggested corrections			
JOB			RUN MACHINE		EFF			RUN MACHINE		EFF WORK	
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt						****				
A10	0560	DARIAN RUGER	10.5	4702 D	1.00	28 trv	10.0	4702 D	1.04	019970	
		ANTHONY BEARD	4.1	1418 N	.78	10 trv	4.0	1418 N	.79		
			851021032	1436		672					
A12	!!!!	NO DATA !!!!	(	001011182	1961	2819	***	Closed	No Tag	)	
A14	!!!!	NO DATA !!!!	(	276099099	1942	4078	210%	Closed	No Tag	)	

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL		1.04 D	.79 N	.97 C	10.0 D	4.0 N	0.0 S

T&L MACHINE DETAIL for 02-09-2021 4:00 am to 02-10-2021 5:00 am

--- per job in---								-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK	
****	BLOCK CELL - Attn to: Chad Sommerfeldt										****
								I26 9hrs			
I26	0643	HANSEL MAIQUEZ-HER	10.3	2760	D	.90	5 trv	10.0	2760	D	.92 018110
I27	0534	GERSON JAMES	10.5	2168	D	.46	5 trv	10.0	2168	D	.48 016390
I40	!!!!	NO DATA !!!!									
I41	0503	KOSTAQ MIZAKU	7.9	1800	D	1.00	4 trv	7.5	1800	D	1.04 017660
		9909 Louis Holt	0.9	2280	N	10.81	4 trv	9.0	2280	N	1.10 >> TRAINING <<
I42	0613	KOSTAQ MIZAKU	0.0	567	D	*.**	1 trv	I42 2.5hrs 1st shift 10hrs 2nd shift			
		JASON PATTON	9.8	2100	N	1.07	3 trv	3.0	567	D	.95 017030
								17.0	2100	N	.62 >> TRAINING <<
								I43 9hrs			
I43	0642	9907 DERRICK Wooda	10.1	2295	D	.95	3 trv	23.0	2295	D	.42 018120 >> TRAINING <<
I44	0655	JUAN BRAVO	0.1		D	-.-					019280
			0.0	708	D	*.**	3 trv	I44 5.5hrs 1st shift 8hrs 2nd shift			
			0.2	396	D	9.14	1 trv	7.0	1104	D	.79
		CHARLES SCRIBNER	10.1	1836	N	.91	1 trv	9.5	1836	N	.97
I45	!!!!	NO DATA !!!!									
I46	0673	KOSTA TILA	10.4	5904	D	.95	6 trv	10.0	5904	D	.98 019680 >> TRAINING <<
								I47 10hrs 2nd shift			
I47	0695	JUAN BRAVO	0.0	1416	D	*.**	3 trv	2.5	1416	D	1.51 019830
		KEVIN MILLS	0.0	5750	N	*.**	12 trv	17.5	5750	N	.88
								I48 9hrs			
I48	0688	BRIAN MALDONADO	10.4	3668	D	.89	8 trv	10.0	3668	D	.92 019520
								I49 9hrs 1st shift 5.5hrs 2nd shift			
I49	0689	ZACHARY FELMLEE	10.3	4328	D	.84	29 trv	10.0	4328	D	.87 019840
		ANTHONY BEARD	0.0	2984	N	*.**	9 trv	6.0	2984	N	.99 >> TRAINING <<
I50	!!!!	NO DATA !!!!									
A87	0503 0642	AVI CANTERO	10.4	9640	D	.44	30 trv	10.5	9640	D	.43 017660
		AVI CANTERO	0.0	1136	D	*.**	2 trv	0.5	1136	D	1.03 018120
		DONNELL LESANE	9.3	11108	N	.55	10 trv	10.0	11108	N	.50 >> TRAINING <<
			031021031	1415			145				
A88	0685 0697	AVI CANTERO	10.9	13766	D	.58	62 trv	11.0	13766	D	.57 019730
		DONNELL LESANE	7.3	11170	N	.70	45 trv	8.0	11170	N	.63 >> TRAINING <<
		DONNELL LESANE	1.7	2596	N	.69	6 trv	2.0	2596	N	.59 019560 >> TRAINING <<
			571011191	924			0				

PROPOSED CORRECTIONS:

BLOCK CELL		EFFICIENCY		HOURS			
		.72 D	.79 N	.75 C	115.0 D	79.0 N	0.0 S