

T&L MACHINE DETAIL for 02-08-2021 4:00 am to 02-09-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	6007	THOM NGUYEN	6.8	1100 D	.49	NO TRV	6.5	1100 D	.51 015590	
H20	0503	THOM NGUYEN	1.9	300 D	.91	NO TRV	2.0	300 D	.86 017660	
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	0558	THOM NGUYEN	4.0	750 D	.95	NO TRV	4.0	750 D	.94 017800	

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
Special Assembly	.70 D	.00 N	.70 C	12.5 D	0.0 N	0.0 S

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JOB		--- per job in---						-suggested corrections					
		RUN		MACHINE		EFF		RUN		MACHINE		EFF	WORK
****	C-N-C - Attn to: Wayne Brown ****												
L04	0012	JOSE RIVERA	10.7	627	D	.67	NO TRV	10.0	627	D	.72	015110	
		KEVIN STOKELIN	10.4	606	N	.67	NO TRV	10.0	606	N	.70		
L06	0014	JOSE RIVERA	10.7	596	D	.64	NO TRV	10.0	596	D	.69	015130	
		KEVIN STOKELIN	10.4	571	N	.63	NO TRV	10.0	571	N	.66		
L08	DOWN	RP - Repair	24.0	hrs BROWN,WAYNE C									
				(360099055 4012 6074 151% Closed)									
L10	!!!!	NO DATA !!!!		(680070174 3994 2108)									
L12	!!!!	NO DATA !!!!		(958011083 3880 1992)									
L14	!!!!	NO DATA !!!!		(678090253 2019 416 Closed)									
L16	!!!!	NO DATA !!!!											
L17	!!!!	NO DATA !!!!		(089010150 1162 1557 ** Closed No Tag)									
L18	!!!!	NO DATA !!!!		(866015080 2604 2438)									
L20	6028	HOANG HO	10.2	1741	D	1.84	2 trv	10.0	1741	D	1.87	018980	
		MICHAEL LAMB	10.4	1727	N	1.78	2 trv	10.0	1727	N	1.86		
				680110022	3972		846						
L22	!!!!	NO DATA !!!!		(089010150 1162 1557 ** Closed No Tag)									
L24	!!!!	NO DATA !!!!		(089010150 1162 1557 ** Closed No Tag)									
L26	!!!!	NO DATA !!!!		(089010150 1162 1557 ** Closed No Tag)									
L30	!!!!	NO DATA !!!!											
L32	!!!!	NO DATA !!!!											
L34	!!!!	NO DATA !!!!		L36 7hrs.									
L36	0414	GLENN DAVIS	6.8	233	D	.88	2 trv	10.0	233	D	.60	018450	
				001021010	2075		1248						
L38	0610	GLENN DAVIS	9.1	276	D	.15	1 trv	10.0	276	D	.14	020220 >> TRAINING << low Efficiency	

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--- per job in---														-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK							
***** CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci *****																	
C58	!!!!	NO DATA !!!!		(618110090 2000 1525)		C60 6hrs. 1st shift											
C60	0327	GORDON CURLEY	10.3	1825	D .21	2	trv	10.0	1825	D .21	018040						
		PATRICK KELLY	5.5	1500	N .32	2	trv	5.5	1500	N .32							
			511011151	1724		519	C62 6hrs. 1st shift										
C62	0478	GORDON CURLEY	10.3	2790	D .29	6	trv	10.0	2790	D .30	014590						
		PATRICK KELLY	10.2	5000	N .53	9	trv	10.0	5000	N .54							
			579011180	2051		2610	**										
C64	0317	PATRICK KELLY	4.7		N -.--			5.0		N -.--	009050						
			001021011	2076		854											
C66	!!!!	NO DATA !!!!		(596120141 375 3026 807% Closed)													
C68	!!!!	NO DATA !!!!		(599011040 2073 1283)													
C70	0404	THOMAS A JACKSON	9.6	5630	D .50	10	trv	9.0	5630	D .54	018530 DEP 19 1.0 hr						
			015011040	1932		1910	C72 4hrs.										
C72	0251	THOMAS A JACKSON	1.7	2000	D 1.07	5	trv	9.0	2000	D .20	019670 DEP 19 1.0 hr						
			616021082	2048		140	low Efficiency										
Low EFF for Job 0251 rated 1125/hr for PRIM																	
C74	!!!!	NO DATA !!!!		(005021010 1997 490)		C76 8hrs. 2nd shift											
C76	0433	BIROL BOZACI	10.1	5700	D .50	9	trv	10.0	5700	D .51	018860						
		GERARDO NEGRON	10.0	4000	N .36	8	trv	10.0	4000	N .36							
			616021083	2048		324											
C30	0036	BIROL BOZACI	10.1	8200	D .54	9	trv	10.0	8200	D .55	018960						
		GERARDO NEGRON	10.0	6850	N .46	9	trv	10.0	6850	N .46							
			016011110	1982		1277											
C32	!!!!	NO DATA !!!!		(282050180 2022 2204 * Closed)													
C34	!!!!	NO DATA !!!!		(097080180 2045 37)													

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.38 D	.38 N	.38 C	58.0 D	40.5 N	0.0 S

T&L MACHINE DETAIL for 02-08-2021 4:00 am to 02-09-2021 5:00 am

--- per job in---										-suggested corrections				
JOB		RUN MACHINE				EFF				RUN MACHINE		EFF		WORK
**** MISC #2 - Attn to: Steve Sawdey ****														
C40	!!!!	NO DATA !!!!		(005021011 1998		1527)								
C42	0306	STEVEN G SAWDEY		0.3S	200	D		2	trv	9.0S	200	D		019500
				0.6	350	D	.55	1	trv	0.5	350	D	.70	
		EDWIN PAYNE		1.5		N	-.--			1.5		N	-.--	
				326021081 1962		11								
C44	0302	DAMON P HASTINGS		3.1	2300	D	.66	5	trv	10.0	2300	D	.20	018620
		EDWIN PAYNE		10.4	5300	N	.45	9	trv	10.0	5300	N	.47	
				616021080 2048		231								
C46	0075	EDWIN PAYNE		8.9	6000	N	.79	5	trv	8.5	6000	N	.82	019200
				243011110 1975		768								
C48	0105	DAMON P HASTINGS		3.1	1600	D	.51	5	trv	10.0	1600	D	.16	017880 low Efficiency
				006021011 2078		2256		*						
Low EFF for Job 0105 rated 1000/hr for PRIM														
C50	!!!!	NO DATA !!!!		(017011180 1932		330)								
C52	0069	BRYANT MAHON		6.4	5600	D	.59	6	trv	10.0	5600	D	.37	015710
		CASEY KAYE		0.3	300	N	.67	1	trv	1.0	300	N	.20	
				699110230 2136		2133 Closed								
C54	0016	CASEY KAYE		9.1	6400	N	.76	8	trv	8.5	6400	N	.82	017810
				619110160 2013		1659								
C56	0381	BRYANT MAHON		6.4	1500	D	.18	4	trv	10.0	1500	D	.12	011790 low Efficiency
		CASEY KAYE		9.4	7300	N	.61	9	trv	10.0	7300	N	.57	
				001021010 2075		1248								
Low EFF for Job 0381 rated 1285/hr for PRIM														

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.22	D	.62	N	.42	C 40.5 D 39.5 N 9.0 S

T&L MACHINE DETAIL for 02-08-2021 4:00 am to 02-09-2021 5:00 am

JOB		--- per job in---				-suggested corrections			
****	ACME NUT	- Attn to: Kevin Rhone	****	RUN MACHINE	EFF	RUN MACHINE	EFF	WORK	
C02	!!!!	NO DATA	!!!!	(451043180	2159	2016 Closed	)		
C04	0847	RAYMOND E WOLF		2.9 1668 D	1.42 3 trv	9.5 1668 D	.44	020370	
				821100210	4044 3455				
C06	!!!!	NO DATA	!!!!	(921050220	808 809	* Closed	)		
C08	0700	RAYMOND E WOLF		3.0 3227 D	1.43 10 trv	9.5 3227 D	.44	018220	
		LARRY P RODWELL		10.1 4000 N	.52 9 trv	10.0 4000 N	.52		
				001115170	1953214730	10995%			
C10	!!!!	NO DATA	!!!!	(001115170	1953214730	10995%	)		
C12	0757	LARRY P RODWELL		10.1 3000 N	.50 7 trv	10.0 3000 N	.50	020020	
				044021080	2081 61				
C14	!!!!	NO DATA	!!!!	(001020170	1984 573	)			
C16	!!!!	NO DATA	!!!!	(041011190	2003 1533	)			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.44 D	.51 N	.48 C	19.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 02-08-2021 4:00 am to 02-09-2021 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF WORK
****	ACME FITTING - Attn to: Kevin Rhone			****			
C18	!!!! NO DATA !!!!	(881088300	1015	1392	** Closed No Tag)		
C20	!!!! NO DATA !!!!	(351079300	2269	1218	)		
C22	!!!! NO DATA !!!!	(?	?	0	)		
C24	0755 ERIC D STANEK	7.2 2300 D	.52	5 trv	6.5 2300 D	.57	018650 DEP 4 1.8 hr
		905108090	1094	3605	330% Closed No Tag		
C26	0855 ERIC D STANEK	7.2 2600 D	.60	7 trv	6.5 2600 D	.67	020270 DEP 4 1.8 hr
		001011183	1273	756			

PROPOSED CORRECTIONS:

		EFFICIENCY		HOURS			
ACME FITTING		.62 D	.00 N	.62 C	13.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 02-08-2021 4:00 am to 02-09-2021 5:00 am

--- per job in---										-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
**** MISC #1 - Attn to: Kevin Rhone ****													
B02 9hrs. 1st shift													
B02	0460	CAMERON BUDZISZEWS	6.3	7900 D	.98	9	trv	10.5	7900 D	.59	014030		
		GERALD D DAVIS	9.9	8500 N	.67	10	trv	10.0	8500 N	.66			
			713021081	2080	221								
B04 7hrs. 1st shift													
B04	0378	CAMERON BUDZISZEWS	4.6	3000 D	.58	4	trv	10.5	3000 D	.25	019020		
		GERALD D DAVIS	9.9	4800 N	.43	8	trv	10.0	4800 N	.43			
			326021080	1962	187								
B06	!!!!	NO DATA !!!!	(	720020040	1696	1624	Closed)						
B08	0060	LEELAND FULLER	6.8	2300 D	.69	6	trv	9.5	2300 D	.49	015370		
		ROBERT DURRANT	8.4	2400 N	.58	6	trv	9.5	2400 N	.51			
			074011190	2000	692								
B10	!!!!	NO DATA !!!!	(	021021021	1709	943	)						
B12	!!!!	NO DATA !!!!	(	322011181	1986	1863	)						
B14 5hrs 1st shift													
B14	0300	LEELAND FULLER	6.8	3800 D	.44	7	trv	9.5	3800 D	.31	020150		
		ROBERT DURRANT	8.4	9000 N	.84	11	trv	9.5	9000 N	.74			
			709011251	2083	1585								
B16	DOWN	MS - Material Shortage	24.0 hrs	FELMLEE, JAMIE									
			(	001120140	2029	2173	* Closed No Tag)						
B18	!!!!	NO DATA !!!!	(	880011130	1003	1133	*)						
B20	!!!!	NO DATA !!!!	(	311110090	2183	660	Closed)						
A50 .5hrs													
A50	0013	JAMIE FELMLEE	0.7	180 D	.40	1	trv	1.5	180 D	.19	015120	low Efficiency	
	0009	JAMIE FELMLEE	8.6S	D		3	TRV	8.5S	D		015160		
			289080314	2604	3783	***							
Low EFF for Job 0013 rated 621/hr for PRIM													
A52	!!!!	NO DATA !!!!	(	190100300	2000	1335	)						
A54	!!!!	NO DATA !!!!	(	083110090	2162	1559	)						

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.40 D	.58 N	.49 C	41.5 D	39.0 N	8.5 S

T&L MACHINE DETAIL for 02-08-2021 4:00 am to 02-09-2021 5:00 am

				--- per job in---			-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME	MISC	- Attn to: Ray Wolf	****					
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!	(	388061221	1168	243	Closed	)

T&L MACHINE DETAIL for 02-08-2021 4:00 am to 02-09-2021 5:00 am

--- per job in---										-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
****	FITTING - Attn to: Kevin Rhone										****		
A86	!!!!	NO DATA !!!!		(573110230 2039		2133	* Closed No Tag)						
A74	0343	ROOSEVELT	KING JR	10.0	3250 N	.33	4 trv	9.5	3250 N	.34	016250		
				001011110	1918	1323							
A76	0447	ROOSEVELT	KING JR	10.0	8100 N	.81	6 trv	9.5	8100 N	.85	013560		
				021021022	313	868	277%						
A24	!!!!	NO DATA !!!!											
A25	!!!!	NO DATA !!!!											
A26	0036	HERMAN	LEWIS	10.2	5350 D	.36	7 trv	9.5	5350 D	.39	018960		
A27	!!!!	NO DATA !!!!											

PROPOSED CORRECTIONS:

EFFICIENCY		HOURS		
FITTING	.39 D .60 N .53 C	9.5 D	19.0 N	0.0 S

T&L MACHINE DETAIL for 02-08-2021 4:00 am to 02-09-2021 5:00 am

	JOB		---	per job in---			-suggested corrections	
					RUN	MACHINE	EFF	WORK
****	HYDROMAT BLOCK CELL	-	Attn to:	Chad Sommerfeldt	****			
A10	!!!!	NO DATA	!!!!	(	511120040	1454	2025	**)
A12	!!!!	NO DATA	!!!!	(	001011182	1961	2819	*** Closed No Tag)
A14	!!!!	NO DATA	!!!!	(	276099099	1942	4078	210% Closed No Tag)

	EFFICIENCY			HOURS		
BLOCK CELL	.95 D	.89 N	.92 C	88.0 D	76.0 N	2.0 S