

T&L MACHINE DETAIL for 02-05-2021 4:00 am to 02-08-2021 5:00 am

	JOB	----- per job in---	-suggested corrections
		c/i RUN MACHINE EFF	RUN MACHINE EFF WORK
****	Special Assembly - Attn to: Cline Brown	****	

H04 !!!!! NO DATA !!!!!

H06 !!!!! NO DATA !!!!!

H08 !!!!! NO DATA !!!!!

H10 !!!!! NO DATA !!!!!

H20 !!!!! NO DATA !!!!!

H12 !!!!! NO DATA !!!!!

H14 !!!!! NO DATA !!!!!

H22 !!!!! NO DATA !!!!!

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		----- per job in---			-suggested corrections		
JOB		c/i	RUN	MACHINE	EFF	RUN	MACHINE EFF WORK
****	C-N-C - Attn to: Wayne Brown	****					
L04	!!!!	NO DATA	!!!!				
L06	!!!!	NO DATA	!!!!				
L08	DOWN	RP - Repair	72.0 hrs	BROWN,WAYNE C			
				(360099055 4012 6074 151% Closed)			
L10	!!!!	NO DATA	!!!!	(680070174 3994 2108)			
L12	!!!!	NO DATA	!!!!	(958011083 3880 1992)			
L14	!!!!	NO DATA	!!!!	(678090253 2019 416 Closed)			
L16	!!!!	NO DATA	!!!!				
L17	!!!!	NO DATA	!!!!	(089010150 1162 1557 ** Closed No Tag)			
L18	!!!!	NO DATA	!!!!	(866015080 2604 2438)			
L20	!!!!	NO DATA	!!!!	(680110021 3974 3328)			
L22	!!!!	NO DATA	!!!!	(089010150 1162 1557 ** Closed No Tag)			
L24	!!!!	NO DATA	!!!!	(089010150 1162 1557 ** Closed No Tag)			
L26	!!!!	NO DATA	!!!!	(089010150 1162 1557 ** Closed No Tag)			
L30	!!!!	NO DATA	!!!!				
L32	!!!!	NO DATA	!!!!				
L34	!!!!	NO DATA	!!!!				
L36	!!!!	NO DATA	!!!!	(008010270 1928 289)			
L38	!!!!	NO DATA	!!!!				

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	JOB		----- per job in---		-suggested corrections			
			c/i	RUN MACHINE	EFF		RUN MACHINE	EFF WORK
****	CHARGING VALVE - Attn	to: Tom Jackson & Birol Bozaci	****					
C58	!!!!	NO DATA	!!!!	(618110090	2000	1525	)	
C60	!!!!	NO DATA	!!!!	(511011151	1724	403	)	
C62	!!!!	NO DATA	!!!!	(579011180	2051	2118	*)	
C64	!!!!	NO DATA	!!!!	(001021011	2076	854	)	
C66	!!!!	NO DATA	!!!!	(596120141	375	3026	807% Closed)	
C68	!!!!	NO DATA	!!!!	(599011040	2073	1283	)	
C70	!!!!	NO DATA	!!!!	(015011040	1932	1702	)	
C72	!!!!	NO DATA	!!!!	(006021010	2078	2451	*)	
C74	!!!!	NO DATA	!!!!	(005021010	1997	490	)	
C76	!!!!	NO DATA	!!!!	(006021010	2078	2451	*)	
C30	!!!!	NO DATA	!!!!	(016011110	1982	871	)	
C32	!!!!	NO DATA	!!!!	(282050180	2022	2204	* Closed)	
C34	!!!!	NO DATA	!!!!	(097080180	2045	37	)	

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		----- per job in---				-suggested corrections		
JOB		c/i		RUN	MACHINE	EFF	RUN	MACHINE
***** MISC #2 - Attn to: Steve Sawdey *****							EFF	WORK
C40	!!!!	NO DATA	!!!!	(	005021011	1998	1516	)
C42	!!!!	NO DATA	!!!!	(	323011250	2041	1761	Closed)
C44	!!!!	NO DATA	!!!!	(	006021012	2080	1041	)
C46	!!!!	NO DATA	!!!!	(	243011110	1975	588	)
C48	!!!!	NO DATA	!!!!	(	006021011	2078	2146	*)
C50	!!!!	NO DATA	!!!!	(	017011180	1932	330	)
C52	!!!!	NO DATA	!!!!	(	699110230	2136	1986	Closed)
C54	!!!!	NO DATA	!!!!	(	619110160	2013	1467	)
C56	!!!!	NO DATA	!!!!	(	001021010	2075	1022	)

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JOB		c/i	RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone ****								
C02	!!!!	NO DATA	!!!!	(	451043180	2159	2016	Closed	)
C04	0847	RAYMOND E WOLF	Fri	6.8	1438 N	.53	3	trv	6.5 1438 N .55 020370
				821100210	4044	3223			
C06	!!!!	NO DATA	!!!!	(	921050220	808	809	* Closed	)
C08	0700	RAYMOND E WOLF	Fri	6.8	2788 N	.54	6	trv	6.5 2788 N .56 018220
				001115170	1953214203	10968%			
C10	!!!!	NO DATA	!!!!	(	001115170	1953214203	10968%	)	
C12	!!!!	NO DATA	!!!!	(	007021010	2003	1829	)	
C14	!!!!	NO DATA	!!!!	(	001020170	1984	573	)	
C16	!!!!	NO DATA	!!!!	(	041011190	2003	1533	)	

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.00 D	.56 N	.56 C	0.0 D	13.0 N	0.0 S

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----- per job in----										-suggested corrections					
JOB		c/i		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
****	ACME FITTING - Attn to: Kevin Rhone										****				
C18	!!!!	NO DATA		!!!!	(	881088300	1015	1392	**	Closed No Tag)					
C20	!!!!	NO DATA		!!!!	(	351079300	2269	1218	)						
C22	!!!!	NO DATA		!!!!	(	?		?	0	)					
C24	!!!!	NO DATA		!!!!	(	905108090	1094	3375	309%	Closed No Tag)					
C26	0855	ERIC D STANEK		Fri	4.2	1500	D	.59	4	trv	4.0	1500	D	.63	020270
		CLINE BROWN			6.7		D	-.--	1	TRV	6.0		D	-.--	DEP 14 3.8 hr
															>> TRAINING <

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
ACME FITTING		.25	D	.00	N	.25	C
		10.0	D	0.0	N	0.0	S

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		----- per job in---				-suggested corrections		
JOB		c/i		RUN	MACHINE	EFF	RUN	MACHINE
***** MISC #1 - Attn to: Kevin Rhone *****							EFF	WORK
B02	!!!!	NO DATA	!!!!	(	709011251	2083	1048	)
B04	!!!!	NO DATA	!!!!	(	322011181	1986	1746	)
B06	!!!!	NO DATA	!!!!	(	720020040	1696	1630	Closed)
B08	!!!!	NO DATA	!!!!	(	074011190	2000	217	)
B10	!!!!	NO DATA	!!!!	(	021021021	1709	943	)
B12	!!!!	NO DATA	!!!!	(	322011181	1986	1746	)
B14	!!!!	NO DATA	!!!!	(	709011251	2083	1048	)
B16	DOWN	MS - Material Shortage	72.0 hrs	FELMLEE, JAMIE				
			(	001120140	2029	2173	* Closed No Tag)	
B18	!!!!	NO DATA	!!!!	(	880011130	1003	1133	*)
B20	!!!!	NO DATA	!!!!	(	311110090	2183	660	Closed)
A50	!!!!	NO DATA	!!!!	(	289080318	2604	1375	)
A52	!!!!	NO DATA	!!!!	(	190100300	2000	1335	)
A54	!!!!	NO DATA	!!!!	(	083110090	2162	1559	)

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				----- per job in---			-suggested corrections		
JOB				c/i	RUN	MACHINE	EFF	RUN	MACHINE
***** ACME MISC - Attn to: Ray Wolf *****								EFF	WORK
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!	(	388061221	1168	243	Closed	)

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JOB		c/i	RUN	MACHINE	EFF	RUN	MACHINE
***** FITTING - Attn to: Kevin Rhone *****						EFF	WORK
A86	!!!!	NO DATA	!!!!	(573110230	2039	2133	* Closed No Tag)
A74	!!!!	NO DATA	!!!!	(001011110	1918	1206	)
A76	!!!!	NO DATA	!!!!	(021021022	313	560	179%)
A24	!!!!	NO DATA	!!!!				
A25	!!!!	NO DATA	!!!!				
A26	!!!!	NO DATA	!!!!				
A27	!!!!	NO DATA	!!!!				

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	JOB		----- per job in---				-suggested corrections	
			c/i	RUN MACHINE	EFF		RUN MACHINE	EFF WORK
****	HYDROMAT BLOCK CELL	-	Attn to: Chad Sommerfeldt	****				
A10	!!!!	NO DATA	!!!!	(511120040	1454	2025	**	)
A12	!!!!	NO DATA	!!!!	(001011182	1961	2819	*** Closed No Tag	)
A14	!!!!	NO DATA	!!!!	(276099099	1942	4078	210% Closed No Tag	)

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JOB		c/i		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
***** BLOCK CELL - Attn to: Chad Sommerfeldt *****															
I26	!!!!	NO DATA		!!!!											
I27	!!!!	NO DATA		!!!!											
I40	!!!!	NO DATA		!!!!											
I41	!!!!	NO DATA		!!!!											
I42	!!!!	NO DATA		!!!!											
I43	!!!!	NO DATA		!!!!											
I44	0655	DENNIS COOPER		Thu	0.0	1816	N *.**	6	trv	I45 10hrs. both shifts		96	019280	>>	TRAINING <
I45	0691	JUAN BRAVO		Fri	10.1	5200	D 1.03	13	trv	9.5	5200	D 1.09	020180		
		CHARLES SCRIBNER			9.9	5400	N 1.09	13	trv	9.5	5400	N 1.14		>>	TRAINING <
I46	0673	9909 Louis Holt		Thu	0.1	5704	N71.30	7	trv	I46 10 hrs. both shifts			019680	>>	TRAINING <
		KOSTA TILA		Fri	10.0	5200	D .87	5	trv	10.0	5200	D .87		>>	TRAINING <
		KEVIN MILLS			0.0	5240	N *.**	6	trv	9.5	5240	N .92			
I47	0695	SAMIL CANTERO		Fri	0.0		D -.--	1	TRV	8.5		D -.--	019830	>>	TRAINING <
I48	0688	KEVIN MILLS		Thu	0.0	4000	N *.**	8	trv	I48 7hrs 1st shift 9hrs 2nd shift					
		BRIAN MALDONADO		Fri	8.9	2460	D .69	5	trv	8.5	2460	D .72			
		JASON PATTON			10.2	3528	N .86	7	trv	9.5	3528	N .93		>>	TRAINING <
I49	!!!!	NO DATA		!!!!											
I50	!!!!	NO DATA		!!!!											
A87	!!!!	NO DATA		!!!!		(101100141 989 290)									
A88	!!!!	NO DATA		!!!!		(101080181 1373 1886 **)									

PROPOSED CORRECTIONS:

		EFFICIENCY		HOURS			
BLOCK CELL		.69	D 1.02 N .89 C	36.5	D 56.0	N	0.0 S