

T&L MACHINE DETAIL for 02-02-2021 4:00 am to 02-03-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	6007	THOM NGUYEN	3.7	500 D	.41	NO TRV	3.5	500 D	.43 015590	
H20	!!!!	NO DATA !!!!								
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	0558	THOM NGUYEN	6.2	1000 D	.80	NO TRV	5.5	1000 D	.91 017800	

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
Special Assembly	.72 D	.00 N	.72 C	9.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 02-02-2021 4:00 am to 02-03-2021 5:00 am

		--- per job in---						-suggested corrections							
JOB		RUN		MACHINE		EFF		RUN		MACHINE		EFF		WORK	
****	C-N-C - Attn to: Wayne Brown														****
L04 4hrs. 1st shift															
L04	0012	STEPAN MALYK	1.3	211 D	1.91	NO	TRV	9.5	211 D	.26	015110	DEP	25	0.9	hr
		KEVIN STOKELIN	10.1	467 N	.53	NO	TRV	9.5	467 N	.57					
L06	0013	STEPAN MALYK	9.6	600 D	.72	NO	TRV	9.5	600 D	.73	015120	DEP	25	0.9	hr
		KEVIN STOKELIN	10.1	574 N	.65	NO	TRV	9.5	574 N	.69					
L08	DOWN	RP - Repair	24.0	hrs BROWN,WAYNE C											
(360099055 4012 6074 151% Closed)															
L10	!!!!	NO DATA	!!!!	(680070174 3994 2108)											
L12	6007	GLENN DAVIS	9.7	800 D	.92	20	trv	10.0	800 D	.89	015590				
958011083 3880 1992															
L14	!!!!	NO DATA	!!!!	(678090253 2019 416 Closed)											
L16	!!!!	NO DATA	!!!!												
L17	DOWN	RP - Repair	24.0	hrs HO,HOANG											
(089010150 1162 1216 *)															
L18	0015	HOANG HO	9.3	915 D	.18	6	trv	10.0	915 D	.16	015740	low	Efficiency		
866015080 2604 2375															
Low EFF for Job 0015 rated 562/hr for PRIM															
L20	6028	HOANG HO	0.0	D	---	1	TRV	6.0	D	---	018980				
680110021 3974 3328															
L22	6010	MICHAEL LAMB	10.0	752 N	1.07	NO	TRV	9.5	752 N	1.13	016260				
705090250 1162 1653 *** Closed															
L24	!!!!	NO DATA	!!!!	(089010150 1162 1216 *)											
L26	6010	MICHAEL LAMB	10.0	661 N	.94	3	trv	9.5	661 N	.99	016260				
089010150 1162 1216 *															
L30	!!!!	NO DATA	!!!!												
L32	!!!!	NO DATA	!!!!												
L34	!!!!	NO DATA	!!!!												
L36	0555	GLENN DAVIS	9.7	306 D	.63	2	trv	10.0	306 D	.61	017840				
008010270 1928 289															
L38	!!!!	NO DATA	!!!!												

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	.47 D	.85 N	.62 C	55.0 D	38.0 N	0.0 S

T&L MACHINE DETAIL for 02-02-2021 4:00 am to 02-03-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF	WORK	
**** CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci ****										
						C58 3.5hrs				
C58	0085	PATRICK KELLY	8.1	2000 N	.22	3 trv	10.0	2000 N	.18	016480 low Efficiency
			618110090	2000	1502					
Low EFF for Job 0085 rated 1125/hr for PRIM										
C60	!!!!	NO DATA !!!!	(	511011151	1724	207)	C62 7hrs. 1st shift			
C62	0478	THOMAS A JACKSON	5.7	3000 D	.57	8 trv	9.0	3000 D	.36	014590 DEP 19 1.2 hr
		GERALD D DAVIS	9.8	4900 N	.54	8 trv	10.0	4900 N	.53	
			579011180	2051	1313	C64 10hrs. 1st shift 9hrs. 2nd shift				
C64	0317	THOMAS A JACKSON	9.5	7651 D	.63	9 trv	9.0	7651 D	.66	009050 DEP 19 1.2 hr
		GERALD D DAVIS	9.8	6900 N	.55	8 trv	10.0	6900 N	.54	
			001021011	2076	447					
C66	!!!!	NO DATA !!!!	(	596120141	375	3026 807% Closed)				
C68	0470	GERARDO NEGRON	3.2	2570 N	.81	4 trv	3.5	2570 N	.73	014450
			599011040	2073	1283					
C70	!!!!	NO DATA !!!!	(	015011040	1932	1702)				
C72	0251	DAMON P HASTINGS	9.1	5000 D	.49	9 trv	10.0	5000 D	.44	019670
		GERARDO NEGRON	6.3	1700 N	.24	7 trv	6.0	1700 N	.25	
			006021010	2078	834					
C74	!!!!	NO DATA !!!!	(	317110300	1983	1670 Closed)				
C76	0433	DAMON P HASTINGS	9.2	5700 D	.55	10 trv	10.0	5700 D	.51	018860
		GERARDO NEGRON	9.9	5140 N	.46	10 trv	10.0	5140 N	.46	
			006021010	2078	834					
C30	0036	BIROL BOZACI	7.0S	150 D		4 trv	7.0S	150 D		018960
			3.0	2500 D	.56	3 trv	3.0	2500 D	.56	
			016011110	1982	72					
C32	!!!!	NO DATA !!!!	(	282050180	2022	2204 * Closed)				
C34	!!!!	NO DATA !!!!	(	097080180	2045	37)				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.50 D	.43 N	.46 C	41.0 D	49.5 N	7.0 S

T&L MACHINE DETAIL for 02-02-2021 4:00 am to 02-03-2021 5:00 am

JOB		--- per job in---					-suggested corrections				
		RUN MACHINE EFF					RUN MACHINE EFF WORK				
**** MISC #2 - Attn to: Steve Sawdey ****											
C40	0146	STEVEN G SAWDEY	10.0	6300 D	.56	10 trv	10.0	6300 D	.56	019290	
		EDWIN PAYNE	10.4	5700 N	.49	9 trv	10.0	5700 N	.51		
			005021011	1998	827						
C42	0247	STEVEN G SAWDEY	10.0	6300 D	.56	10 trv	10.0	6300 D	.56	019780	
			323011250	2041	1761	Closed					
C44	0302	BRYANT MAHON	7.2	3100 D	.38	6 trv	10.0	3100 D	.28	018620	
		EDWIN PAYNE	9.8	2800 N	.25	4 trv	10.0	2800 N	.25		
			006021012	2080	162						
C46	0075	CASEY KAYE	4.7	2900 N	.73	3 trv	4.5	2900 N	.75	019200	
			243011110	1975	486						
							C48 7hrs. 1st shift				
C48	0105	BRYANT MAHON	10.3	3400 D	.33	6 trv	10.0	3400 D	.34	017880	
		CASEY KAYE	8.9	5900 N	.67	10 trv	10.0	5900 N	.59		
			006021011	2078	1059						
C50	!!!!	NO DATA !!!!	(	017011180	1932	23)					
							C52 4hrs.				
C52	0069	CASEY KAYE	4.2	2400 N	.38	4 trv	5.5	2400 N	.29	015710	
			699110230	2136	1706	Closed					
C54	0016	GORDON CURLEY	10.2	6400 D	.68	9 trv	10.0	6400 D	.69	017810	
			619110160	2013	1056						
C56	0381	GORDON CURLEY	10.2	6910 D	.53	10 trv	10.0	6910 D	.54	011790	
		PATRICK KELLY	8.1	7000 N	.67	15 trv	10.0	7000 N	.54		
			001021010	2075	233						

C48 7hrs. 1st shift

C52 4hrs.

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #2	.49 D	.48 N	.49 C	60.0 D	50.0 N	0.0 S

T&L MACHINE DETAIL for 02-02-2021 4:00 am to 02-03-2021 5:00 am

		--- per job in---				-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK			
****	ACME NUT - Attn to: Kevin Rhone ****										
C02	!!!!	NO DATA	!!!!	(	451043180	2159	2016	Closed	)		
C04	!!!!	NO DATA	!!!!	(	821100210	4044	2708	)			
C06	!!!!	NO DATA	!!!!	(	921050220	808	809	* Closed)			
C08	0700	LARRY P	RODWELL	10.1	3650 N	.47	9 trv	10.0	3650 N	.48	018220
				001115170 1953213657 10940%							
C10	!!!!	NO DATA	!!!!	(	001115170	1953213657	10940%)				
C12	0757	RAYMOND E	WOLF	4.4	3273 D	1.23	9 trv	9.0	3273 D	.61	020020
		LARRY P	RODWELL	10.1	2650 N	.44	7 trv	10.0	2650 N	.44	
				007021010	2003	949					
C14	!!!!	NO DATA	!!!!	(	001020170	1984	573	)			
C16	0758	RAYMOND E	WOLF	2.0	1426 D	1.21	5 trv	9.0	1426 D	.26	020340
				041011190	2003	1495					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.44 D	.46 N	.45 C	18.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 02-02-2021 4:00 am to 02-03-2021 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME FITTING - Attn to: Kevin Rhone			****			
C18	!!!! NO DATA !!!!	(881088300	1015	1392	** Closed No Tag)		
C20	!!!! NO DATA !!!!	(351079300	2269	1218	)		
C22	!!!! NO DATA !!!!	(?	?	0	C24 1000 count 5hrs job 755 Eric		
C24	!!!! NO DATA !!!!	(905108090	1094	3250	297% Closed No Tag)		
C26	!!!! NO DATA !!!!	(001120150	2531	2354	)		

T&L MACHINE DETAIL for 02-02-2021 4:00 am to 02-03-2021 5:00 am

--- per job in---										-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK				
***** MISC #1 - Attn to: Kevin Rhone *****														
										B02 7hrs.				
B02	0460	LEELAND FULLER	9.7	3800 D	.31	16 trv				10.0	3800 D	.30	014030	
			709011251	2083		564								
B04	!!!!	NO DATA !!!!	(	322011181	1986	1224	)							
B06	!!!!	NO DATA !!!!	(	720020040	1696	1630	Closed)							
B08	0060	KEVIN RHONE	0.0S	150 D		1 trv				0.0S	150 D		015370	DEP 6 10.4 hr
			074011192	2004		15								
B10	0451	LEELAND FULLER	9.3	8200 D	.59	8 trv				9.5	8200 D	.58	013650	
			511011150	1724		2039	*							
B12	DOWN	RP - Repair	24.0 hrs	FELMLEE, JAMIE										
			(	322011181	1986	1224	)	B14 10 hrs. 2nd shift						
B14	0300	JAMIE FELMLEE	9.8	9100 D	.73	12 trv				10.0	9100 D	.71	020150	
			ROBERT DURRANT	9.9	9500 N	.75	11 trv			9.5	9500 N	.78		
			706011111	2121		2867	**							
B16	DOWN	MS - Material Shortage	24.0 hrs	FELMLEE, JAMIE										
			(	001120140	2029	2173	* Closed No Tag)	B18 10 hrs. 2nd shift						
B18	0496	JAMIE FELMLEE	9.8	4800 D	.53	11 trv				10.0	4800 D	.52	020130	
			ROBERT DURRANT	9.9	5300 N	.58	11 trv			9.5	5300 N	.60		
			880011130	1003		676								
B20	!!!!	NO DATA !!!!	(	311110090	2183	660	Closed)							
A50	!!!!	NO DATA !!!!	(	289080318	2604	1375	)							
A52	!!!!	NO DATA !!!!	(	190100300	2000	1335	)							
A54	!!!!	NO DATA !!!!	(	083110090	2162	1559	)							

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #1	.52 D	.69 N	.58 C	39.5 D	19.0 N	0.0 S

T&L MACHINE DETAIL for 02-02-2021 4:00 am to 02-03-2021 5:00 am

				--- per job in---			-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME	MISC	- Attn to: Ray Wolf	****					
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!	(	388061221	1168	243	Closed	)

T&L MACHINE DETAIL for 02-02-2021 4:00 am to 02-03-2021 5:00 am

--- per job in---										-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
****	FITTING - Attn to: Kevin Rhone										****		
A86	!!!!	NO DATA !!!!		(573110230 2039		2133	* Closed No Tag)						
							A74 3.5hrs. 1st shift						
A74	0343	CAMERON BUDZISZEWS		3.5	1100 D	.31	3	trv	10.0	1100 D	.11	016250	low Efficiency
		ROOSEVELT KING JR		9.9	5400 N	.54	5	trv	9.5	5400 N	.57		
				001011110 1918		623							
Low EFF for Job 0343 rated 1000/hr for PRIM													
A76	0142	CAMERON BUDZISZEWS		3.5	5600 D	1.07	4	trv	10.0	5600 D	.37	018660	
		ROOSEVELT KING JR		9.9	8400 N	.56	6	trv	9.5	8400 N	.59		
				021021020		86	260	302%					
A24	!!!!	NO DATA !!!!											
A25	0253	HERMAN LEWIS		10.2	8000 D	.61	14	trv	9.5	8000 D	.66	019440	
A26	!!!!	NO DATA !!!!											
A27	!!!!	NO DATA !!!!											

PROPOSED CORRECTIONS:

EFFICIENCY		HOURS		
FITTING	.37 D .58 N .45 C	29.5 D	19.0 N	0.0 S

T&L MACHINE DETAIL for 02-02-2021 4:00 am to 02-03-2021 5:00 am

JOB		--- per job in---				-suggested corrections				
		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	HYDROMAT BLOCK CELL -	Attn to: Chad Sommerfeldt				****	B10 8.5hrs. 2nd shift			
A10	0560	DARIAN RUGER	8.7	4116 D	1.05	26	trv	9.5	4116 D .96	019970
		ANTHONY BEARD	10.3	3724 N	.81	22	trv	10.0	3724 N .83	
			511120040	1454		533				
A12	!!!!	NO DATA !!!!	(	001011182	1961	2819	***	Closed	No Tag)	
A14	0634	CHAD M SOMMERFELDT	4.1S	100 D		1	trv	9.5S	100 D	020160
			276099099	1942		3633	187%			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.96 D	.83 N	.89 C	9.5 D	10.0 N	9.5 S

T&L MACHINE DETAIL for 02-02-2021 4:00 am to 02-03-2021 5:00 am

--- per job in---												-suggested corrections				
JOB			RUN MACHINE			EFF		RUN MACHINE			EFF		WORK			
****	BLOCK CELL - Attn to:		Chad Sommerfeldt			****		I26 8hrs. 1st shift								
I26	0643	GERSON JAMES	10.4	2380	D	.77	4	trv	10.0	2380	D	.79	018110			
		KEVIN MILLS	0.0	3000	N	*,**	5	trv	9.5	3000	N	1.05		>> TRAINING <<		
I27	0534	SAMIL CANTERO	0.0		D	-.--	2	TRV	1.5		D	-.--	016390			
I40	!!!!	NO DATA !!!!														
I41	!!!!	NO DATA !!!!														
I42	0613	SAMIL CANTERO	0.0		D	-.--	2	TRV	3.0		D	-.--	017030			
I43	0660	9906 Jason Patton	10.5	2802	N	.96	5	trv	10.0	2802	N	1.00	019060	>> TRAINING <<		
I44	!!!!	NO DATA !!!!														
I45	!!!!	NO DATA !!!!														
I46	0673	KOSTA TILA	10.5	5904	D	.94	7	trv	10.0	5904	D	.98	019680	>> TRAINING <<		
		9909 Louis Holt	0.6	4720	N	13.11	6	trv	9.0	4720	N	.87		>> TRAINING <<		
I47	0695	BRIAN MALDONADO	2.3	1104	D	1.27	NO	TRV	I47 8hrs. 1st shift				019830			
			6.8	3800	D	1.48	11	trv	10.0	4904	D	1.31				
		CHARLES SCRIBNER	10.0	6056	N	1.62	12	trv	9.5	6056	N	1.70		>> TRAINING <<		
I48	0687	JUAN BRAVO	9.6	3940	D	1.03	10	trv	9.5	3940	D	1.04	019510			
		9907 DERRICK Wooda	9.0	3212	N	.89	8	trv	8.5	3212	N	.94		>> TRAINING <<		
I49	0689	ZACHARY FELMLEE	10.4	3824	D	.74	12	trv	I49 7.5hrs.				019840			
I50	!!!!	NO DATA !!!!														
A87	0673	AVI CANTERO	4.5	2600	D	.41	NO	TRV	5.0	2600	D	.37	019680			
	0610	AVI CANTERO	5.1	5021	D	.90	26	trv	6.0	5021	D	.76	020220			
		9908 Donnell Lesan	0.6		N	-.--			0.5		N	-.--		>> TRAINING <<		
	0673	9908 Donnell Lesan	9.3	11928	N	.92	20	trv	9.0	11928	N	.95	019680	>> TRAINING <<		
			?			?	0									
A88	0691	AVI CANTERO	9.5	14988	D	.72	68	trv	9.5	14988	D	.72	020180			
	0655	AVI CANTERO	1.3	3294	D	1.15	6	trv	1.5	3294	D	1.00	019280			
		9908 Donnell Lesan	4.0	9756	N	1.12	20	trv	4.0	9756	N	1.11		>> TRAINING <<		
	0695	9908 Donnell Lesan	3.1	6568	N	.97	20	trv	5.5	6568	N	.54	019830	>> TRAINING <<		
			101011120	1301	1030											

PROPOSED CORRECTIONS:

BLOCK CELL		EFFICIENCY		HOURS	
		.83 D	1.04 N .93 C	76.0 D	65.5 N 0.0 S