

T&L MACHINE DETAIL for 01-22-2021 4:00 am to 01-25-2021 5:00 am

		----- per job in---			-suggested corrections		
JOB		c/i	RUN MACHINE	EFF	RUN MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown ****						
H04	!!!!	NO DATA !!!!					
H06	!!!!	NO DATA !!!!					
H08	!!!!	NO DATA !!!!					
H10	!!!!	NO DATA !!!!					
H20	!!!!	NO DATA !!!!					
H12	!!!!	NO DATA !!!!					
H14	!!!!	NO DATA !!!!					
H22	!!!!	NO DATA !!!!					

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JOB		c/i	RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	C-N-C - Attn to: Wayne Brown ****								
L04	!!!!	NO DATA !!!!							
L06	!!!!	NO DATA !!!!							
L08	DOWN	RP - Repair	72.0	hrs BROWN,WAYNE C (360099055 4012 6074 151% Closed)					
L10	!!!!	NO DATA !!!!	(680070174 3994 2108)						
L12	!!!!	NO DATA !!!!	(678090251 3929 5312 ** Closed No Tag)						
L14	!!!!	NO DATA !!!!	(678090253 2019 416 Closed)						
L16	!!!!	NO DATA !!!!							
L17	!!!!	NO DATA !!!!	(089010150 1162 399)						
L18	!!!!	NO DATA !!!!	(866015080 2604 1026)						
L20	!!!!	NO DATA !!!!	(680110021 3974 3328)						
L22	!!!!	NO DATA !!!!	(705090250 1162 1154 Closed)						
L24	!!!!	NO DATA !!!!	(089010150 1162 399)						
L26	DOWN	RP - Repair	72.0	hrs HO,HOANG (089010150 1162 399)					
L30	!!!!	NO DATA !!!!							
L32	!!!!	NO DATA !!!!							
L34	!!!!	NO DATA !!!!							
L36	!!!!	NO DATA !!!!	(008010270 1928 86)						
L38	!!!!	NO DATA !!!!							

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****	CHARGING VALVE -	Attn	to:	Tom Jackson &	Birol Bozaci	****					
C58	!!!!	NO DATA	!!!!	(	618110090	2000	370	)			
C60	!!!!	NO DATA	!!!!	(	621070221	933	2092	224% Closed	)		
C62	!!!!	NO DATA	!!!!	(	577011040	2226	2708	**	)		
C64	!!!!	NO DATA	!!!!	(	708011180	2091	431	)			
C66	!!!!	NO DATA	!!!!	(	596120141	375	2062	550%	)		
C68	!!!!	NO DATA	!!!!	(	599011040	2073	1146	)			
C70	!!!!	NO DATA	!!!!	(	015011040	1932	1748	)			
C72	!!!!	NO DATA	!!!!	(	598120140	2071	2627	** Closed No Tag	)		
C74	!!!!	NO DATA	!!!!	(	317110300	1983	1670	Closed	)		
C76	!!!!	NO DATA	!!!!	(	607011182	1991	548	)			
C30	!!!!	NO DATA	!!!!	(	706011110	2121	1646	)			
C32	!!!!	NO DATA	!!!!	(	282050180	2022	2204	* Closed	)		
C34	!!!!	NO DATA	!!!!	(	097080180	2045	37	)			

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JOB				c/i	RUN	MACHINE	EFF	
***** MISC #2 - Attn to: Steve Sawdey *****						RUN	MACHINE	EFF WORK
C40	!!!!	NO DATA	!!!!	(	322011180	1985	1825	)
C42	!!!!	NO DATA	!!!!	(	322011180	1985	1825	)
C44	!!!!	NO DATA	!!!!	(	607011181	1991	0	)
C46	!!!!	NO DATA	!!!!	(	241110020	2112	1948	)
C48	!!!!	NO DATA	!!!!	(	607011180	1991	2337	*)
C50	!!!!	NO DATA	!!!!	(	010110160	2041	2102	*)
C52	!!!!	NO DATA	!!!!	(	699110230	2136	852	Closed)
C54	!!!!	NO DATA	!!!!	(	619110160	2013	340	)
C56	!!!!	NO DATA	!!!!	(	706011110	2121	1646	)

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JOB		c/i	RUN MACHINE	EFF	RUN MACHINE	EFF	WORK
****	ACME NUT - Attn to: Kevin Rhone	****					
C02	!!!! NO DATA !!!!	(	451043180	2159	2016	Closed	)
C04	!!!! NO DATA !!!!	(	821100210	4044	2136		)
C06	!!!! NO DATA !!!!	(	921050220	808	809	* Closed	)
C08	!!!! NO DATA !!!!	(	001115170	1953211960	10853%		)
C10	!!!! NO DATA !!!!	(	001115170	1953211960	10853%		)
C12	!!!! NO DATA !!!!	(	038120150	2081	459		)
C14	!!!! NO DATA !!!!	(	001020170	1984	573		)
C16	!!!! NO DATA !!!!	(	042011110	2081	1206		)

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JOB		c/i	RUN MACHINE	EFF	RUN MACHINE	EFF	WORK
****	ACME FITTING - Attn to: Kevin Rhone	****					
C18	!!!! NO DATA !!!!	(	881088300 1015	1370	** Closed No Tag	)	
C20	!!!! NO DATA !!!!	(	351079300 2269	1218	)		
C22	!!!! NO DATA !!!!	(	001069100 2003	3651	182% Closed No Tag	)	
C24	!!!! NO DATA !!!!	(	905108090 1094	2921	267% Closed No Tag	)	
C26	!!!! NO DATA !!!!	(	001120150 2531	1059	)		

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JOB		c/i RUN MACHINE EFF			RUN MACHINE EFF WORK		
****	MISC #1 - Attn to: Kevin Rhone	****					
B02	!!!! NO DATA !!!!	(706011111	2121	947	)		
B04	!!!! NO DATA !!!!	(322011181	1986	294	)		
B06	!!!! NO DATA !!!!	(720020040	1696	1630	Closed)		
B08	!!!! NO DATA !!!!	(659100210	1994	390	)		
B10	!!!! NO DATA !!!!	(511011150	1724	716	)		
B12	!!!! NO DATA !!!!	(308100190	2055	2749	** Closed)		
B14	!!!! NO DATA !!!!	(706011111	2121	947	)		
B16	!!!! NO DATA !!!!	(001120140	2029	967	)		
B18	!!!! NO DATA !!!!	(888110120	873	783	)		
B20	!!!! NO DATA !!!!	(311110090	2183	660	Closed)		
A50	!!!! NO DATA !!!!	(289080318	2604	733	)		
A52	!!!! NO DATA !!!!	(190100300	2000	1335	)		
A54	!!!! NO DATA !!!!	(083110090	2162	1559	)		

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	JOB		----- per job in---				-suggested corrections			
	ACME	MISC	- Attn to: Ray Wolf	c/i	RUN	MACHINE	EFF	RUN	MACHINE	EFF WORK

A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)		
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)	
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)		
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)		
A48	!!!!	NO DATA	!!!!	(	388061221	1168	243	Closed	)	

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JOB		c/i	RUN	MACHINE	EFF	RUN	MACHINE
***** FITTING - Attn to: Kevin Rhone *****						EFF	WORK
A86	!!!!	NO DATA	!!!!	(573110230	2039	1730	)
A74	!!!!	NO DATA	!!!!	(031110020	1980	1585	)
A76	!!!!	NO DATA	!!!!	(011120164	1770	1863	*)
A24	!!!!	NO DATA	!!!!				
A25	!!!!	NO DATA	!!!!				
A26	!!!!	NO DATA	!!!!				
A27	!!!!	NO DATA	!!!!				

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		----- per job in---								-suggested corrections			
JOB		c/i	RUN	MACHINE	EFF				RUN	MACHINE	EFF	WORK	
**** HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt ****													
A10	0560	DARIAN RUGER	Fri	10.2	4312 D	.94	26	trv	9.5	4312 D	1.01	019970	
		ANTHONY BEARD		10.2	4802 N	1.05	28	trv	10.0	4802 N	1.07		
				421011051	1447	1303							
A12	!!!!	NO DATA !!!!	(	001011181	1960	922	)						
A14	!!!!	NO DATA !!!!	(	001011180	2063	304	)						

PROPOSED CORRECTIONS:

	EFFICIENCY	HOURS
HYDROMAT BLOCK CELL	1.01 D 1.07 N 1.04 C	9.5 D 10.0 N 0.0 S

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JOB			c/i	RUN MACHINE			EFF	RUN MACHINE			EFF	WORK				
****	BLOCK CELL - Attn to: Chad Sommerfeldt						****									
I26	!!!!	NO DATA !!!!														
I27	!!!!	NO DATA !!!!														
I40	!!!!	NO DATA !!!!														
I41	!!!!	NO DATA !!!!														
I42	!!!!	NO DATA !!!!														
I43	0659	JUAN BRAVO	Fri	7.6	1863	D .88	2	trv	7.0	1863	D .95	019050				
		9909 Louis Holt		7.3	2880	N 1.41	3	trv	9.5	2880	N 1.08	>> TRAINING <				
I44	!!!!	NO DATA !!!!														
I45	0608	KEVIN MILLS	Thu	0.0	1500	N *.**	6	trv	9.5	1500	N 1.44	020060				
		GERSON JAMES	Fri	7.1	932	D 1.19	NO	TRV	6.5	932	D 1.30					
		JUAN BRAVO		0.9	392	D 3.82	2	trv	2.5	392	D 1.43					
		DENNIS, COOPER		0.0	1400	N *.**	8	trv	9.5	1400	N 1.34	>> TRAINING <				
I46	!!!!	NO DATA !!!!														
I47	0671	BRIAN MALDONADO	Fri	9.0	5424	D 1.20	9	trv	8.5	5424	D 1.28	019690				
		CHARLES SCRIBNER		0.0	6360	N *.**	13	trv	9.5	6360	N 1.34	>> TRAINING <				
I48	0687	KOSTA TILA	Fri	8.9		D -.--						019510 >> TRAINING <				
				1.3	3900	D 7.70	8	trv	10.0	3900	D .98					
		9906 Jason Patton		10.2	3652	N .90	7	trv	9.5	3652	N .96	>> TRAINING <				
I49	!!!!	NO DATA !!!!														
I50	!!!!	NO DATA !!!!														
A87	!!!!	NO DATA !!!! (691120230 1629 2864 176%)														
A88	!!!!	NO DATA !!!! (551011200 1200 1518 **)														

I45 10hrs. 2nd shift

PROPOSED CORRECTIONS:

EFFICIENCY		HOURS	
BLOCK CELL	1.14 D 1.23 N 1.19 C	34.5 D 47.5 N	0.0 S