

T&L MACHINE DETAIL for 01-19-2021 4:00 am to 01-20-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	!!!!	NO DATA !!!!								
H20	0503	THOM NGUYEN	3.3	450 D	.78	NO TRV	3.5	450 D	.73 017660	
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	0558	THOM NGUYEN	7.3	1400 D	.96	NO TRV	7.0	1400 D	1.00 017800	

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
Special Assembly	.91 D	.00 N	.91 C	10.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 01-19-2021 4:00 am to 01-20-2021 5:00 am

--- per job in---										-suggested corrections									
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK		RUN MACHINE		EFF		WORK			
***** C-N-C - Attn to: Wayne Brown *****																			
										L04 9hrs. 1st shift 9hrs. 2nd shift									
L04	0012	JOSE RIVERA	10.7	416 D	.45	NO	TRV	10.0	416 D	.48	015110								
		KEVIN STOKELIN	0.0	429 N	*.**	NO	TRV	0.0	429 N	*.**									
										L06 9.5hrs. 1st shift 9hrs. 2nd shift									
L06	0012	JOSE RIVERA	10.7	451 D	.49	NO	TRV	10.0	451 D	.52	015110								
		KEVIN STOKELIN	0.0	433 N	*.**	NO	TRV	0.0	433 N	*.**									
L08	DOWN	RP - Repair	24.0	hrs	BROWN,WAYNE C														
										(360099055 4012 6074 151% Closed)									
L10	!!!!	NO DATA	!!!!	(680070174 3994 2108)															
L12	!!!!	NO DATA	!!!!	(678090251 3929 5312 ** Closed No Tag)															
L14	!!!!	NO DATA	!!!!	(678090253 2019 416 Cl							L16 8hrs.								
L16	0017	GLENN DAVIS	9.6	214 D	.45	NO	TRV	10.0	214 D	.43	015760								
L17	!!!!	NO DATA	!!!!	(040100261 1137 1370 ** Closed)															
L18	!!!!	NO DATA	!!!!	(241110020 2112 1705)															
L20	!!!!	NO DATA	!!!!	(680110021 3974 3328)															
L22	!!!!	NO DATA	!!!!	(705090250 1162 1154 Closed)															
L24	6010	HOANG HO	5.1	D	-.--						016260								
			2.3	463 D	2.94	1	trv	7.0	463 D	.94									
		MICHAEL LAMB	10.3	696 N	.96	3	trv	10.0	696 N	.99									
	DOWN	RP - Repair	2.9	hrs	HO,HOANG														
										089010150 1162 230									
L26	6010	HOANG HO	8.5	581 D	.98	NO	TRV						016260						
			0.0	D	-.--														
			0.0	D	-.--	2	TRV	8.0	581 D	1.04									
	DOWN	RP - Repair	12.6	hrs	HO,HOANG														
										089010150 1162 230									
L30	!!!!	NO DATA	!!!!																
L32	!!!!	NO DATA	!!!!	Why does the system take a job in of 1.3hrs. and change it to 10 ????????															
L34	!!!!	NO DATA	!!!!	L36 1.5 hrs. 1st shift 9hrs. 2nd shift															
L36	0555	GLENN DAVIS	1.3	58 D	.93	2	trv	10.0	58 D	.12	017840 low Efficiency								
		MICHAEL LAMB	10.3	339 N	.66	1	trv	10.0	339 N	.68									
										008010270 1928 54									
L38	!!!!	NO DATA	!!!!																

PROPOSED CORRECTIONS:

		EFFICIENCY		HOURS			
C-N-C		.55 D	1.33 N	.76 C	55.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 01-19-2021 4:00 am to 01-20-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK		
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci ****									
C58	!!!!	NO DATA !!!!		(617100050	2009	2170	*)			
C60	!!!!	NO DATA !!!!		(621070221	933	2092	224% Closed)			
C62	!!!!	NO DATA !!!!		(577011040	2226	1787	)			
C64 Count 4460										
C64	0317	THOMAS A JACKSON	8.9	4860 D	.42	6 trv	9.0	4860 D	.42	009050 DEP 19 1.6 hr
			708011180	2091		20				
C66 4hrs. 1st shift										
C66	0486	THOMAS A JACKSON	0.0S	200 D		1 trv	0.0S	200 D		014810 DEP 19 1.6 hr
			9.0	2860 D	.28	5 trv	9.0	2860 D	.28	DEP 19 1.6 hr
		GERALD D DAVIS	9.8	8700 N	.79	12 trv	10.0	8700 N	.77	
			596120141	375	1693	451%				
C68	!!!!	NO DATA !!!!		(599011040	2073	738	)			
C70 3hrs. 1st shift Count 7500 2nd shift										
C70	0404	BIROL BOZACI	3.0	2100 D	.60	3 trv	4.5	2100 D	.40	018530
		GERALD D DAVIS	9.8	8500 N	.75	12 trv	10.0	8500 N	.73	
			015011040	1932		1204				
C72	!!!!	NO DATA !!!!		(598120140	2071	2627	** Closed No Tag)			
C74	!!!!	NO DATA !!!!		(317110300	1983	1670	Closed)			
C76	0433	GERARDO NEGRON	10.1	5350 N	.47	10 trv	10.0	5350 N	.48	018860
			607011182	1991		187				
C30	0200	BIROL BOZACI	6.2S	150 D		4 trv	5.5S	150 D		012630
			4.3	3000 D	.55	4 trv	4.5	3000 D	.52	
		GERARDO NEGRON	10.1	7600 N	.59	10 trv	10.0	7600 N	.59	
			706011110	2121		879				
C32	!!!!	NO DATA !!!!		(282050180	2022	2204	* Closed)			
C34	!!!!	NO DATA !!!!		(097080180	2045	37	)			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.39 D	.64 N	.54 C	27.0 D	40.0 N	5.5 S

T&L MACHINE DETAIL for 01-19-2021 4:00 am to 01-20-2021 5:00 am

--- per job in---										-suggested corrections	
JOB		RUN MACHINE		EFF							
****	MISC #2 - Attn to: Steve Sawdey									****	Why is Damon 10hr. shifts always come up as 9.5 but Casey 8.6 go to 10 ????
C40	!!!!	NO DATA		!!!!	(	320011110	1978	2767	**	Closed)	
C42	0247	STEVEN G SAWDEY		9.6S	200	D		1	trv	9.5S	200 D 019780
				322011180	1985			8			
C44	0314	DAMON P HASTINGS		10.1	7300	D	.73	13	trv	9.5	7300 D .77 020850
		CASEY KAYE		8.6	6000	N	.70	10	trv	10.0	6000 N .60
				607011181	1991			0			
C46	!!!!	NO DATA		!!!!	(	241110020	2112	1705	)		
C48	0126	DAMON P HASTINGS		10.1	7600	D	.67	13	trv	9.5	7600 D .71 018480
		CASEY KAYE		8.6	6000	N	.62	12	trv	10.0	6000 N .53
				607011180	1991			843			
C50	!!!!	NO DATA		!!!!	(	010110160	2041	1680	)		
C52	0069	GORDON CURLEY		8.4	7300	D	.58	9	trv	8.0	7300 D .61 015710
		PATRICK KELLY		2.2	4000	N	1.24	5	trv	5.5	4000 N .48
				699110230	2136			510	Closed		
C54	!!!!	NO DATA		!!!!	(	621120150	2034	2685	**	Closed No Tag)	
C56	0381	GORDON CURLEY		8.4	6700	D	.62	8	trv	8.0	6700 D .65 011790
		PATRICK KELLY		2.2	4200	N	1.52	6	trv	5.5	4200 N .59
				706011110	2121			879			

PROPOSED CORRECTIONS:

EFFICIENCY		HOURS		
MISC #2	.69 D .56 N .63 C	35.0 D	31.0 N	9.5 S

T&L MACHINE DETAIL for 01-19-2021 4:00 am to 01-20-2021 5:00 am

JOB				--- per job in---				-suggested corrections				
				RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	ACME NUT - Attn to: Kevin Rhone ****											
C02	!!!!	NO DATA !!!!		(	451043180	2159	2016 Closed)					
C04	0847	ERIC D STANEK		2.5	500 D	.50	1 trv	2.5	500 D	.50	020370	DEP 4 0.5 hr
		KEMAL TIRNOVA		7.3	1140 D	.39	3 trv	7.0	1140 D	.41		DEP 17 1.4 hr
												DEP 26 2.2 hr
					821100210	4044	1797					
C06	!!!!	NO DATA !!!!		(	921050220	808	809	* Closed)				
C08	0700	ERIC D STANEK		2.5	1100 D	.58	3 trv	2.5	1100 D	.58	018220	DEP 4 0.5 hr
		KEMAL TIRNOVA		7.3	2330 D	.42	7 trv	7.0	2330 D	.44		DEP 17 1.4 hr
												DEP 26 2.2 hr
		LARRY P RODWELL		10.0	4000 N	.52	9 trv	9.5	4000 N	.55		
					001115170	1953211523	10831%					
C10	0825	RAYMOND E WOLF		6.8	3746 D	.73	6 trv	8.5	3746 D	.58	018570	
		LARRY P RODWELL		10.0	3600 N	.47	7 trv	10.0	3600 N	.47		
					001115170	1953211523	10831%					
C12	!!!!	NO DATA !!!!		(	040011040	2061	2835	** Closed)				
C14	!!!!	NO DATA !!!!		(	001020170	1984	573)					
C16	0758	RAYMOND E WOLF		6.8	2978 D	.74	6 trv	8.5	2978 D	.58	020340	
					042011110	2081	745					

PROPOSED CORRECTIONS:

EFFICIENCY				H O U R S		
ACME NUT	.51 D	.51 N	.51 C	36.0 D	19.5 N	0.0 S

T&L MACHINE DETAIL for 01-19-2021 4:00 am to 01-20-2021 5:00 am

				--- per job in---			-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE		EFF WORK
****	ACME	FITTING -	Attn to: Kevin Rhone	****					
C18	!!!!	NO DATA	!!!!	(	881088300	1015	1370	** Closed	No Tag)
C20	!!!!	NO DATA	!!!!	(	351079300	2269	1218	)	
C22	!!!!	NO DATA	!!!!	(	001069100	2003	3651	182% Closed	No Tag)
C24	!!!!	NO DATA	!!!!	(	905108090	1094	2921	267% Closed	No Tag)
C26	!!!!	NO DATA	!!!!	(	001120150	2531	906	)	

T&L MACHINE DETAIL for 01-19-2021 4:00 am to 01-20-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF	WORK
**** MISC #1 - Attn to: Kevin Rhone ****									
B02	0460	BRYANT MAHON	9.1	6800 D	.58	8 trv	10.0	6800 D	.53
			706011111	2121		685			
							B04 6hrs.		
B04	0378	BRYANT MAHON	5.8	2300 D	.35	4 trv	10.0	2300 D	.20
			320011111	1979		1329 Closed No Tag			
B06	!!!!	NO DATA !!!!	(	720020040	1696	1630 Closed)			
							B08 8.5hrs		
B08	0045	LEELAND FULLER	8.3	2250 D	.66	8 trv	10.0	2250 D	.55
			659100212	1994		565			015280
							B10 9hrs. 1st shift		
B10	0451	LEELAND FULLER	8.3	9000 D	.72	8 trv	10.0	9000 D	.60
		ROBERT DURRANT	9.7	10600 N	.73	9 trv	9.5	10600 N	.74
			511011150	1724		371			
B12	0100	JAMIE FELMLEE	9.7	6200 D	.50	9 trv	10.0	6200 D	.48
			308100190	2055		2551 ** Closed			016950
B14	0300	JAMIE FELMLEE	5.5	5000 D	.71	7 trv	10.0	5000 D	.39
			705011040	1989		1965			020150
B16	0465	ROBERT DURRANT	9.7	10 N	.00	8 TRV			014720
			0.0	10000 N	*. **	NO TRV	10.0	10000 N	.61
			001120140	2029		372			COUNT CORRECT!
B18	!!!!	NO DATA !!!!	(	888110120	873	783)			
B20	!!!!	NO DATA !!!!	(	311110090	2183	660 Closed)			
A50	!!!!	NO DATA !!!!	(	289080319	1524	861)			
A52	!!!!	NO DATA !!!!	(	190100300	2000	1206)			
A54	!!!!	NO DATA !!!!	(	083110090	2162	1559)			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #1	.46 D	.68 N	.51 C	60.0 D	19.5 N	0.0 S

T&L MACHINE DETAIL for 01-19-2021 4:00 am to 01-20-2021 5:00 am

				--- per job in---			-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME	MISC	- Attn to: Ray Wolf	****					
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!	(	388061221	1168	243	Closed	)

T&L MACHINE DETAIL for 01-19-2021 4:00 am to 01-20-2021 5:00 am

				--- per job in---			-suggested corrections					
JOB				RUN MACHINE		EFF	RUN MACHINE		EFF	WORK		
****	FITTING - Attn to: Kevin Rhone			****								
A86	!!!!	NO DATA	!!!!	(	573110230	2039	1730	)				
A74	!!!!	NO DATA	!!!!	(	031110020	1980	1216	)				
A76	!!!!	NO DATA	!!!!	(	011120164	1770	1559	)				
A24	!!!!	NO DATA	!!!!									
A25	!!!!	NO DATA	!!!!									
A26	0036	HERMAN LEWIS		10.3	8200 D	.55	10 trv	10.0	8200 D	.57 018960		
A27	!!!!	NO DATA	!!!!									

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.57 D	.00 N	.57 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 01-19-2021 4:00 am to 01-20-2021 5:00 am

			--- per job in---						-suggested corrections					
JOB			RUN		MACHINE		EFF		RUN		MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt								****					
A10	0560	CHAD M SOMMERFELDT	2.9S	100	D		1	trv		3.5S	100	D		019970
		DARIAN RUGER	6.7	2687	D	.89	16	trv		6.0	2687	D	1.00	
		ANTHONY BEARD	9.6	4604	N	1.06	28	trv		10.0	4604	N	1.02	
			521120090		1454		1702	*						
A12	0558	DARIAN RUGER	3.5	1178	D	1.03	NO TRV							017800
			0.0		D	-.--	2 TRV			3.5	1178	D	1.04	
			001011181		1960		922							
A14	0573	DARIAN RUGER	3.5	1430	D	.90	NO TRV							019800
			0.0		D	-.--	2 TRV			3.5	1430	D	.91	
			001011180		2063		304							

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL		.98	D	1.02	N	1.00	C 13.0 D 10.0 N 3.5 S

T&L MACHINE DETAIL for 01-19-2021 4:00 am to 01-20-2021 5:00 am

--- per job in---										-suggested corrections									
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK									
***** BLOCK CELL - Attn to: Chad Sommerfeldt *****																			
I26	!!!!	NO DATA !!!!																	
I27	!!!!	NO DATA !!!!																	
I40	!!!!	NO DATA !!!!																	
I41	!!!!	NO DATA !!!!																	
I42	0613	KOSTAQ MIZAKU	6.1	1311	D	1.08	2	trv		6.0	1311	D	1.09	017030					
		JUAN BRAVO	0.0	800	D	*.**	NO	TRV		4.0	800	D	1.00						
		9906 Jason Patton	9.9	2143	N	1.09	3	trv		9.5	2143	N	1.13		>>	TRAINING	<<		
										I43 9hrs. 1st shift 10hrs. 2nd shift									
I43	0659	GERSON JAMES	9.9	2418	D	.87	3	trv		9.5	2418	D	.91	019050					
		9909 Louis Holt	0.7	2802	N	13.96	3	trv		9.0	2802	N	1.11		>>	TRAINING	<<		
										I44 1.5hrs 1st shift									
I44	0655	JUAN BRAVO	1.6	340	D	1.10	2	trv		2.0	340	D	.85	019280					
		CHARLES SCRIBNER	9.9	1576	N	.80	5	trv		9.5	1576	N	.83						
										I45 9.5hrs 1st shift 10rs. 2nd shift									
I45	0608	ZACHARY FELMLEE	10.4	1368	D	1.20	7	trv		10.0	1368	D	1.24	020060					
		KEVIN MILLS	0.0	1500	N	*.**	6	trv		9.5	1500	N	1.44						
										I46 10hrs. 2nd shift									
I46	0696	GERSON JAMES	0.4	176	D	.84	NO	TRV		0.5	176	D	.70	020080					
		DAMION HAMILTON	0.0	6400	N	*.**	4	trv		9.0	6400	N	1.42						
I47	0672	BRIAN MALDONADO	10.3	6072	D	1.18	11	trv		10.0	6072	D	1.21	019700					
		9907 DERRICK Wooda	9.7	5376	N	1.11	11	trv		9.0	5376	N	1.19		>>	TRAINING	<<		
I48	0687	JUAN BRAVO	0.0	1648	D	*.**	4	trv		4.5	1648	D	.92	019510					
		KOSTAQ MIZAKU	0.1	1400	D	*.**	3	trv		4.0	1400	D	.88		>>	TRAINING	<<		
		9908 Donnell Lesan	9.9	3416	N	.87	8	trv		9.5	3416	N	.90		>>	TRAINING	<<		
I49	!!!!	NO DATA !!!!																	
I50	!!!!	NO DATA !!!!																	
A87	0659	AVI CANTERO	2.5	2382	D	.69	6	trv		2.5	2382	D	.68	019050					
	0687	AVI CANTERO	8.6	10675	D	1.13	31	trv		8.0	10675	D	1.21	019510					
		ROOSEVELT KING JR	9.6	9355	N	.89	20	trv		9.0	9355	N	.94		>>	TRAINING	<<		
										181011130 1855 3325 179%									
A88	0672	AVI CANTERO	11.1	17122	D	.48	38	trv		11.0	17122	D	.49	019700					
		ROOSEVELT KING JR	1.8	1596	N	.28	NO	TRV		2.0	1596	N	.25		>>	TRAINING	<<		
	0655	ROOSEVELT KING JR	7.7	11250	N	.67	22	trv		7.0	11250	N	.73	019280	>>	TRAINING	<<		
										011120101 1316 2779 211%									

PROPOSED CORRECTIONS:

		EFFICIENCY		H O U R S					
BLOCK CELL		.97	D	1.07	N	1.02	C	72.0	D 83.0 N 0.0 S