

T&L MACHINE DETAIL for 01-18-2021 4:00 am to 01-19-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	6007	THOM NGUYEN	2.5	400 D	.48	NO TRV	3.0	400 D	.40 015590	
H20	0503	THOM NGUYEN	7.5	900 D	.69	NO TRV	7.0	900 D	.73 017660	
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
Special Assembly	.63 D	.00 N	.63 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 01-18-2021 4:00 am to 01-19-2021 5:00 am

JOB			--- per job in---			-suggested corrections				
			RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK
***** C-N-C - Attn to: Wayne Brown *****										
L04	0012	JOSE RIVERA	10.7	500 D	.54	NO TRV	10.0	500 D	.57	015110
L06	0012	JOSE RIVERA	10.7	500 D	.54	NO TRV	10.0	500 D	.57	015110
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C (360099055 4012 6074 151% Closed)						
L10	!!!!	NO DATA !!!!	(680070174 3994 2108)							
L12	!!!!	NO DATA !!!!	(678090251 3929 5312 ** Closed No Tag)							
L14	!!!!	NO DATA !!!!	(678090253 2019 416 Closed)							
L16	!!!!	NO DATA !!!!								
L17	!!!!	NO DATA !!!!	(040100261 1137 1370 ** Closed No Tag)							
L18	!!!!	NO DATA !!!!	(241110020 2112 1705)							
L20	!!!!	NO DATA !!!!	(680110021 3974 3328)							
L22	!!!!	NO DATA !!!!	(705090250 1162 1154 Closed)							
L24	6010	HOANG HO	2.7	D	---					016260
			4.0	443 D	1.60	2 trv	6.0	443 D	1.05	
		MICHAEL LAMB	10.4	688 N	.94	2 trv	10.0	688 N	.98	
	DOWN	RP - Repair	3.7 hrs	HO,HOANG 563060220 787 1115 ***						
						L26 count 663 1st shift				
L26	6010	HOANG HO	10.3	6633 D	9.17	2 trv	10.0	6633 D	9.48	016260 HI Efficiency
		MICHAEL LAMB	10.5	681 N	.93	2 trv	10.0	681 N	.97	
						563060220 787 1115 ***				
L30	!!!!	NO DATA !!!!								
L32	!!!!	NO DATA !!!!								
L34	!!!!	NO DATA !!!!								
L36	0432	WAYNE C BROWN	5.8	427 D	.07	2 trv	5.5	427 D	.08	018780 DEP 23 4.2 hr low QUANTITY
			314110161 1946 577 Closed							
Low EFF for Job 0432 rated 1000/hr for PRIM										
L38	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	2.72 D	.98 N	2.16 C	41.5 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 01-18-2021 4:00 am to 01-19-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci ****									
C58	0052	GERARDO NEGRON	10.0	6750 N	.60	10 trv	10.0	6750 N	.60	018230
			617100050	2009	2170	*				
C60	!!!!	NO DATA !!!!	(	621070221	933	2092	224% Closed)			
							C62 4hrs.			
C62	0456	GORDON CURLEY	10.4	2000 D	.19	6 trv	10.0	2000 D	.20	018920
			577011040	2226	1787					
C64	0317	GORDON CURLEY	0.0	D	---	2 TRV				009050
		GERARDO NEGRON	10.0	9490 N	.74	11 trv	10.0	9490 N	.74	
			704120140	2102	3381	161%				
C66	0486	THOMAS A JACKSON	10.2S	D			9.5S	D		014810 DEP 19 0.4 hr
			?		?	0				
C68	!!!!	NO DATA !!!!	(	599011040	2073	738	)			
C70	!!!!	NO DATA !!!!	(	015011040	1932	812	)			
C72	!!!!	NO DATA !!!!	(	598120140	2071	2565	**)			
C74	!!!!	NO DATA !!!!	(	317110300	1983	1670	Closed)			
C76	!!!!	NO DATA !!!!	(	601011041	2052	1905	)			
C30	0200	BIROL BOZACI	9.9S	D			10.0S	D		012630
			?		?	0				
C32	!!!!	NO DATA !!!!	(	282050180	2022	2204	* Closed)			
C34	!!!!	NO DATA !!!!	(	097080180	2045	37	)			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.20 D	.67 N	.51 C	10.0 D	20.0 N	19.5 S

T&L MACHINE DETAIL for 01-18-2021 4:00 am to 01-19-2021 5:00 am

		--- per job in---						-suggested corrections				
JOB		RUN MACHINE EFF						RUN MACHINE EFF WORK				
**** MISC #2 - Attn to: Steve Sawdey ****												
								C40 8.5hrs. 1st shift				
C40	0121	STEVEN G SAWDEY	10.2	5100	D	.45	8 trv	10.0	5100	D	.45	019260
		EDWIN PAYNE	10.1	6300	N	.56	10 trv	10.0	6300	N	.56	
		320011110 1978 2767						** Closed				
								C42 8.5hrs. 1st. shift				
C42	0138	STEVEN G SAWDEY	10.2	5300	D	.45	8 trv	10.0	5300	D	.46	019340
		EDWIN PAYNE	10.1	6800	N	.58	10 trv	10.0	6800	N	.59	
		320011111 1979 1239										
C44	0314	BRYANT MAHON	10.4	6000	D	.58	10 trv	10.0	6000	D	.60	020850
		CASEY KAYE	8.4	6000	N	.71	10 trv	10.0	6000	N	.60	
		607011181 1991 0										
C46	!!!!	NO DATA !!!!	(241110020 2112 1705)									
C48	0126	BRYANT MAHON	10.4	5500	D	.47	9 trv	10.0	5500	D	.49	018480
		CASEY KAYE	8.4	6200	N	.65	10 trv	10.0	6200	N	.55	
		604011110 1987 1451										
C50	!!!!	NO DATA !!!!	(010110160 2041 1680)						C52 6hrs.			
C52	0069	PATRICK KELLY	9.9	3500	N	.24	4 trv	10.0	3500	N	.23	015710
		699110230 2136 227						Closed				
C54	0016	DAMON P HASTINGS	8.9S	200	D		2 trv	8.5S	200	D		017810
			1.1	1100	D	1.10	2 trv	1.0	1100	D	1.19	DEP 18 0.5 hr
		621120150 2034 2675						**				
								C56 8hrs. 1st shift				
C56	0381	GORDON CURLEY	8.4		D	-.--	6 TRV					011790
			2.0	5200	D	2.08	1 trv	10.0	5200	D	.40	
		PATRICK KELLY	9.9	8000	N	.63	10 trv	10.0	8000	N	.62	
		706011110 2121 330										

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #2	.49 D	.53 N	.51 C	51.0 D	60.0 N	8.5 S

T&L MACHINE DETAIL for 01-18-2021 4:00 am to 01-19-2021 5:00 am

JOB		--- per job in---				-suggested corrections			
****	ACME NUT	- Attn to: Kevin Rhone	****	RUN MACHINE	EFF	RUN MACHINE	EFF	WORK	
C02	!!!!	NO DATA	!!!!	(451043180	2159	2016 Closed)			
C04	0847	ERIC D STANEK		8.8 1200 D .34	4 trv	8.5 1200 D .35	020370	DEP 4 0.9 hr	
				821100210 4044	1434				
C06	!!!!	NO DATA	!!!!	(921050220	808	809 * Closed)			
C08	0700	ERIC D STANEK		8.8 3100 D .46	8 trv	8.5 3100 D .48	018220	DEP 4 0.9 hr	
		LARRY P RODWELL		9.9 3900 N .51	8 trv	10.0 3900 N .51			
				001115170	1953210421	10774%			
C10	0825	RAYMOND E WOLF		9.3 3162 D .44	7 trv	10.0 3162 D .41	018570		
		LARRY P RODWELL		9.9 3300 N .43	7 trv	10.0 3300 N .43			
				001115170	1953210421	10774%			
C12	!!!!	NO DATA	!!!!	(040011040	2061	2835 ** Closed)			
C14	!!!!	NO DATA	!!!!	(001020170	1984	573)			
C16	0758	RAYMOND E WOLF		9.3 2627 D .47	6 trv	10.0 2627 D .44	020340		
				042011110 2081	349				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.42 D	.47 N	.44 C	37.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 01-18-2021 4:00 am to 01-19-2021 5:00 am

				--- per job in---			-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE		EFF WORK
****	ACME	FITTING -	Attn to: Kevin Rhone	****					
C18	!!!!	NO DATA	!!!!	(	881088300	1015	1370	** Closed	No Tag)
C20	!!!!	NO DATA	!!!!	(	351079300	2269	1218	)	
C22	!!!!	NO DATA	!!!!	(	001069100	2003	3651	182% Closed	No Tag)
C24	!!!!	NO DATA	!!!!	(	905108090	1094	2921	267% Closed	No Tag)
C26	!!!!	NO DATA	!!!!	(	001120150	2531	906	)	

T&L MACHINE DETAIL for 01-18-2021 4:00 am to 01-19-2021 5:00 am

--- per job in---										-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
****	MISC #1 - Attn to: Kevin Rhone										****		
B02	!!!!	NO DATA	!!!!	(	706011111	2121	508	)					
B04	!!!!	NO DATA	!!!!	(	320011111	1979	1239	)					
B06	!!!!	NO DATA	!!!!	(	720020040	1696	1648	Closed	)				
B08	!!!!	NO DATA	!!!!	(	659100212	1994	212	)					
B10	!!!!	NO DATA	!!!!	(	011120163	1770	1981	*	)				
B12	!!!!	NO DATA	!!!!	(	308100190	2055	2346	*	Closed	)			
										B14 10hrs. 2nd shift			
B14	0300	LEELAND FULLER ROBERT DURRANT	10.0	8750	D	.68	10	trv	10.0	8750	D	.68	020150
			9.7	9200	N	.74	11	trv	9.5	9200	N	.75	
			705011040 1989 1835										
										B16 10hrs. 2nd shift			
B16	0465	LEELAND FULLER ROBERT DURRANT	9.9	10150	D	.63	8	trv	10.0	10150	D	.62	014720
			9.7	10000	N	.63	9	trv	9.5	10000	N	.64	
			001120140 2029 101										
B18	!!!!	NO DATA	!!!!	(	888110120	873	783	)					
B20	!!!!	NO DATA	!!!!	(	311110090	2183	660	Closed	)				
A50	0013	JAMIE FELMLEE	5.9	4100	D	1.12	5	trv	10.0	4100	D	.66	015120
			289080319 1524				818						
										A52 7hrs.			
A52	0448	JAMIE FELMLEE	5.9	1700	D	.57	3	trv	10.0	1700	D	.34	013540
			190100300 2000				1206						
A54	!!!!	NO DATA	!!!!	(	083110090	2162	1559	)					

PROPOSED CORRECTIONS:

EFFICIENCY		HOURS		
MISC #1	.57 D .70 N .61 C	40.0 D	19.0 N	0.0 S

T&L MACHINE DETAIL for 01-18-2021 4:00 am to 01-19-2021 5:00 am

				--- per job in---			-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME	MISC	- Attn to: Ray Wolf	****					
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!	(	388061221	1168	243	Closed	)

T&L MACHINE DETAIL for 01-18-2021 4:00 am to 01-19-2021 5:00 am

--- per job in---										-suggested corrections				
JOB				RUN MACHINE			EFF	RUN MACHINE			EFF	WORK		
****	FITTING - Attn to: Kevin Rhone									****				
A86	!!!!	NO DATA		!!!!	(	573110230	2039	1730	)					
A74	!!!!	NO DATA		!!!!	(	031110020	1980	1216	)					
A76	!!!!	NO DATA		!!!!	(	011120164	1770	1559	)					
A24	!!!!	NO DATA		!!!!					A25 9hrs.					
A25	0456	GLENN DAVIS			9.5	6724	D	.49	14 trv	9.5	6724	D	.49	018920
A26	0036	HERMAN LEWIS			10.2	8400	D	.57	11 trv	A26 10hrs.				
A26	0036	HERMAN LEWIS			10.2	8400	D	.57	11 trv	9.5	8400	D	.61	018960
A27	!!!!	NO DATA		!!!!										

PROPOSED CORRECTIONS:

EFFICIENCY				HOURS		
FITTING	.55 D	.00 N	.55 C	19.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 01-18-2021 4:00 am to 01-19-2021 5:00 am

		--- per job in---					-suggested corrections				
JOB		RUN MACHINE		EFF			RUN MACHINE		EFF	WORK	
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt						****				
A10	0540	DARIAN RUGER	10.4	4313 D	.92	26 trv	10.0	4313 D	.96	019650	
			641100270	182	625	3438	A12 2hrs. 1st shift				
A12	0558	KOSTA TILA	2.2	825 D	1.18	1 trv	3.0	825 D	.85	017800	
		ANTHONY BEARD	10.4	3477 N	1.03	5 trv	10.0	3477 N	1.07		
			001011181	1960	688						
A14	0573	KOSTA TILA	9.6	4900 D	1.14	4 trv	10.0	4900 D	1.09	019800	
		ANTHONY BEARD	10.4	4414 N	.94	4 trv	10.0	4414 N	.98		
			001011180	2063	230						

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL		1.00 D	1.03 N	1.01 C	23.0 D	20.0 N	0.0 S

	EFFICIENCY			HOURS		
BLOCK CELL	.94 D	1.25 N	1.09 C	62.0 D	56.5 N	9.0 S