

T&L MACHINE DETAIL for 01-14-2021 4:00 am to 01-15-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	!!!!	NO DATA !!!!								
H20	0503	THOM NGUYEN	9.3	750 D	.46	NO TRV	10.0	750 D	.43 017660	
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
Special Assembly	.43 D	.00 N	.43 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 01-14-2021 4:00 am to 01-15-2021 5:00 am

--- per job in---										-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK					
****	C-N-C - Attn to: Wayne Brown										****				
										L04 8.5hrs 2nd shift					
L04	0012	JOSE RIVERA	10.6	500 D	.54	NO TRV	10.0	500 D	.57	015110					
		KEVIN STOKELIN	0.0	420 N	*. **	NO TRV	0.0	420 N	*. **						
										L06 10hrs. 2nd shift					
L06	0012	JOSE RIVERA	10.6	528 D	.57	NO TRV	10.0	528 D	.61	015110					
		KEVIN STOKELIN	0.0	515 N	*. **	NO TRV	0.0	515 N	*. **						
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C											
(360099055 4012 6074 151% Closed)															
L10	!!!!	NO DATA	!!!!	(680070174 3994 2108)											
L12	!!!!	NO DATA	!!!!	(678090251 3929 5312 ** Closed No Tag)											
L14	!!!!	NO DATA	!!!!	(678090253 2019 416 Closed)											
L16	!!!!	NO DATA	!!!!												
L17	6041	HOANG HO	2.9	148 D	1.04	NO TRV	3.0	148 D	.99	019740					
	DOWN	RP - Repair	9.0 hrs	HO,HOANG											
040100261 1137 1370 ** Closed No Tag															
L18	!!!!	NO DATA	!!!!	(241110020 2112 1705)											
L20	6028	HOANG HO	10.3	1801 D	1.89	1 trv	10.0	1801 D	1.94	018980					
		MICHAEL LAMB	10.0	1671 N	1.79	NO TRV	9.5	1671 N	1.89						
680110021 3974 3117															
L22	!!!!	NO DATA	!!!!	(705090250 1162 1154 Closed)											
L24	!!!!	NO DATA	!!!!	(040100261 1137 1370 ** Closed No Tag)											
L26	!!!!	NO DATA	!!!!	(546110020 787 1022 ** Closed No Tag)											
L30	!!!!	NO DATA	!!!!												
L32	!!!!	NO DATA	!!!!												
L34	!!!!	NO DATA	!!!!												
L36	0432	WAYNE C BROWN	7.5	370 D	.05	1 trv	7.0	370 D	.05	018780	DEP 23 2.3 hr				
low QUANTITY															
314110161 1946 560 Closed															
Low EFF for Job 0432 rated 1000/hr for PRIM															
L38	!!!!	NO DATA	!!!!												

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	.86 D	3.02 N	1.28 C	40.0 D	9.5 N	0.0 S

T&L MACHINE DETAIL for 01-14-2021 4:00 am to 01-15-2021 5:00 am

JOB			--- per job in---				-suggested corrections			
****	CHARGING VALVE - Attn		RUN MACHINE		EFF		RUN MACHINE		EFF	WORK
			to: Tom Jackson & Birol Bozaci				****			
C58	0052	PATRICK KELLY	10.2	6000 N	.52	9 trv	10.0	6000 N	.53	018230
			617100050	2009	1927					
C60	!!!!	NO DATA !!!!	(621070221 933 2092 224% Closed)							
C62	0456	GORDON CURLEY	10.2	4555 D	.45	9 trv	10.0	4555 D	.46	018920
			577011040	2226	1667					
C64	0317	GORDON CURLEY	10.2	5330 D	.41	6 trv	10.0	5330 D	.41	009050
		PATRICK KELLY	10.2	8500 N	.65	10 trv	10.0	8500 N	.66	
			704120140	2102	3146	150%				
C66	!!!!	NO DATA !!!!	(596120141 375 1140 304%)							
C68	0470	GERARDO NEGRON	6.6	5130 N	.78	8 trv	6.0	5130 N	.86	014450
			599011040	2073	738					
C70	!!!!	NO DATA !!!!	(015011040 1932 812)							
			C72 2.5hrs. 2nd shift							
C72	0064	BIROL BOZACI	10.5	6580 D	.68	12 trv	10.0	6580 D	.71	019240
		GERARDO NEGRON	2.3	1550 N	.73	7 trv	4.0	1550 N	.42	
			598120140	2071	2565	**				
C74	!!!!	NO DATA !!!!	(317110300 1983 1670 Closed)							
C76	!!!!	NO DATA !!!!	(601011041 2052 1905)							
			C30 9.5hrs. 2nd shift							
C30	0036	BIROL BOZACI	10.5	8400 D	.53	10 trv	10.0	8400 D	.56	018960
		GERARDO NEGRON	9.6	7400 N	.52	10 trv	10.0	7400 N	.49	
			013110300	1975	1118					
C32	!!!!	NO DATA !!!!	(282050180 2022 2204 * Closed)							
C34	!!!!	NO DATA !!!!	(097080180 2045 37)							

C72 2.5hrs. 2nd shift

C30 9.5hrs. 2nd shift

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.54 D	.59 N	.56 C	40.0 D	40.0 N	0.0 S

T&L MACHINE DETAIL for 01-14-2021 4:00 am to 01-15-2021 5:00 am

		--- per job in---					-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK		
****	MISC #2 - Attn to: Steve Sawdey ****									
C40	0121	STEVEN G SAWDEY	10.2	6400 D	.56	10 trv	10.0	6400 D	.57	019260
			320011110	1978	2129	* Closed				
C42	0138	STEVEN G SAWDEY	10.2	6800 D	.58	10 trv	10.0	6800 D	.59	019340
		EDWIN PAYNE	10.0	6100 N	.53	9 trv	10.0	6100 N	.53	
			320011111	1979	579					
							C44 10hrs. 2nd shift			
C44	0314	BRYANT MAHON	9.9	6000 D	.61	10 trv	10.0	6000 D	.60	020850
		EDWIN PAYNE	10.0	6000 N	.60	10 trv	9.5	6000 N	.63	
			604011111	1988	393					
C46	!!!!	NO DATA !!!!	(	241110020	2112	1705)				
C48	0126	BRYANT MAHON	9.9	5600 D	.51	9 trv	10.0	5600 D	.50	018480
		CASEY KAYE	8.4	6100 N	.65	10 trv	10.0	6100 N	.54	
			604011110	1987	725					
C50	!!!!	NO DATA !!!!	(	010110160	2041	1680)				
C52	!!!!	NO DATA !!!!	(	699110230	2136	140 Closed)				
C54	0116	CASEY KAYE	8.4	7700 N	.67	10 trv	10.0	7700 N	.56	018180
			621120150	2034	2636	**				
C56	!!!!	NO DATA !!!!	(	704120140	2102	3146 150%)	C56 1hr. count 600 1st shift			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #2	.56 D	.56 N	.56 C	40.0 D	39.5 N	0.0 S

T&L MACHINE DETAIL for 01-14-2021 4:00 am to 01-15-2021 5:00 am

--- per job in---										-suggested corrections				
JOB				RUN MACHINE		EFF		RUN MACHINE		EFF		WORK		
****	ACME NUT - Attn to: Kevin Rhone										****			
C02	!!!!	NO DATA !!!!		(	451043180	2159	2016	Closed)		C04 9hrs.				
C04	0847	RAYMOND E WOLF		4.6	1060 D	.57	2 trv	11.5	1060 D	.23	020370			
				821100210	4044		1267							
C06	!!!!	NO DATA !!!!		(	921050220	808	809	* Closed)		C08 7hrs. 1st shift				
C08	0700	RAYMOND E WOLF		3.1	2002 D	.84	6 trv	10.0	2002 D	.26	018220			
		LARRY P RODWELL		9.9	3250 N	.43	8 trv	10.0	3250 N	.42				
				001115170		1953209533		10729%						
C10	0825	LARRY P RODWELL		9.9	1700 N	.22	6 trv	10.0	1700 N	.22	018570			
				001115170		1953209533		10729%						
C12	!!!!	NO DATA !!!!		(	040011040	2061	2835	** Closed)						
C14	!!!!	NO DATA !!!!		(	001020170	1984	573	)						
C16	0758	ERIC D STANEK		4.3S		D		4.5S		D	020340 DEP 4 0.9 hr			
				?			?	0						

PROPOSED CORRECTIONS:

EFFICIENCY				HOURS		
ACME NUT	.24 D	.32 N	.28 C	21.5 D	20.0 N	4.5 S

T&L MACHINE DETAIL for 01-14-2021 4:00 am to 01-15-2021 5:00 am

				--- per job in---			-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME	FITTING -	Attn to: Kevin Rhone	****					
C18	!!!!	NO DATA	!!!!	(	881088300	1015	1370	**	Closed No Tag)
C20	!!!!	NO DATA	!!!!	(	351079300	2269	1218	)	
C22	!!!!	NO DATA	!!!!	(	001069100	2003	3651	182%	Closed No Tag)
C24	!!!!	NO DATA	!!!!	(	905108090	1094	2921	267%	Closed No Tag)
C26	!!!!	NO DATA	!!!!	(	001120150	2531	906	)	

T&L MACHINE DETAIL for 01-14-2021 4:00 am to 01-15-2021 5:00 am

		--- per job in---						-suggested corrections					
JOB		RUN		MACHINE		EFF		RUN		MACHINE		EFF WORK	
****	MISC #1 - Attn to: Kevin Rhone											****	
													B02 8hrs. 2nd shift
B02	0460	LEELAND FULLER	7.1	6700	D	.74	8	trv	10.0	6700	D	.52	014030
		GERALD D DAVIS	9.4	4250	N	.35	7	trv	10.0	4250	N	.33	
			706011111	2121	508								
B04	0378	LEELAND FULLER	7.1	4150	D	.52	6	trv	10.0	4150	D	.37	019020
			320011111	1979	579								
B06	!!!!	NO DATA	!!!!	(	720020040	1696	1648	Closed)					
													B08 8.5hrs.
B08	0045	GERALD D DAVIS	9.4	1350	N	.35	3	trv	10.0	1350	N	.33	015280
			659100212	1994	212								
B10	!!!!	NO DATA	!!!!	(	011120163	1770	1981	*)					
B12	!!!!	NO DATA	!!!!	(	308100190	2055	2346	* Closed)					
													B14 8.5hrs. 2nd shift
B14	0300	JAMIE FELMLEE	10.0	9400	D	.73	12	trv	10.0	9400	D	.73	020150
		ROBERT DURRANT	8.9	7600	N	.66	11	trv	9.5	7600	N	.62	
			705011040	1989	1342								
B16	0465	ROBERT DURRANT	8.9	9100	N	.62	10	trv	10.0	9100	N	.56	014720
			901075180	1299	1586		**						
B18	0463	JAMIE FELMLEE	10.0		D	-.--			10.0		D	-.--	020380
			888110120	873	783								
B20	!!!!	NO DATA	!!!!	(	311110090	2183	660	Closed)					
A50	!!!!	NO DATA	!!!!	(	289080319	1524	219	)					
A52	!!!!	NO DATA	!!!!	(	190100300	2000	1133	)					
A54	!!!!	NO DATA	!!!!	(	083110090	2162	1559	)					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.41	D	.46	N	.43	C 40.0 D 39.5 N 0.0 S

T&L MACHINE DETAIL for 01-14-2021 4:00 am to 01-15-2021 5:00 am

				---	per job in---					-suggested corrections
JOB				RUN MACHINE		EFF				
****	ACME	MISC	- Attn to: Ray Wolf	****			RUN MACHINE	EFF	WORK	
A40	!!!!	NO DATA	!!!!		(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!		(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!		(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!		(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!		(	388061221	1168	243	Closed	)

T&L MACHINE DETAIL for 01-14-2021 4:00 am to 01-15-2021 5:00 am

			--- per job in---				-suggested corrections			
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	FITTING - Attn to: Kevin Rhone					****				
A86	!!!!	NO DATA	!!!!	(	573110230	2039	1730	)		
A74	!!!!	NO DATA	!!!!	(	031110020	1980	1216	)		
A76	!!!!	NO DATA	!!!!	(	011120164	1770	1559	)		
A24	!!!!	NO DATA	!!!!							
A25	0456	GLENN DAVIS		9.1	6982 D	.53	11 trv	10.0	6982 D .48 018920	
A26	!!!!	NO DATA	!!!!							
A27	!!!!	NO DATA	!!!!							

PROPOSED CORRECTIONS:

			EFFICIENCY		HOURS		
FITTING			.48 D	.00 N	.48 C	10.0 D	0.0 N 0.0 S

T&L MACHINE DETAIL for 01-14-2021 4:00 am to 01-15-2021 5:00 am

JOB		--- per job in---				-suggested corrections				
		RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK	
****	HYDROMAT BLOCK CELL -	Attn to: Chad Sommerfeldt				****				
A10	0540	DARIAN RUGER	10.5	3921 D	.83	24 trv	10.0	3921 D	.87	019650
			631120171	1732	2331	**				
A12	0558	KOSTA TILA	10.0	3850 D	1.19	5 trv	10.0	3850 D	1.18	017800
		ANTHONY BEARD	9.2	2500 N	.84	4 trv	8.5	2500 N	.90	
			003090210	2035	4196	206%				
A14	0573	KOSTA TILA	10.0	5100 D	1.14	4 trv	10.0	5100 D	1.13	019800
		ANTHONY BEARD	9.2	4400 N	1.06	4 trv	9.0	4400 N	1.09	
			001010200	2056	1548					

PROPOSED CORRECTIONS:

	EFFICIENCY	HOURS
HYDROMAT BLOCK CELL	1.06 D 1.00 N 1.04 C	30.0 D 17.5 N 0.0 S

T&L MACHINE DETAIL for 01-14-2021 4:00 am to 01-15-2021 5:00 am

--- per job in---										-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
***** BLOCK CELL - Attn to: Chad Sommerfeldt *****													
I26 10hrs. 2nd shift													
I26	0644	HANSEL MAIQUEZ-HER	10.3	3152	D .97	4	trv	10.0	3152	D 1.00	017740		
		KEVIN MILLS	0.0	3256	N *.**	NO	TRV	0.0	3256	N *.**		DEP 12 10.1 hr	>> TRAINING <<
I27 !!!! NO DATA !!!!													
I40 !!!! NO DATA !!!!													
I41 7hrs. 1st shift count 1362 7.5hrs 2nd shift													
I41	0514	GERSON JAMES	0.8		D -.--			9.0	1365	D .69			
		9909 Louis Holt	1.5	1584	N 4.80	3	trv	9.5	1584	N .76		>> TRAINING <<	
I42	0613	KOSTAQ MIZAKU	9.8	2310	D 1.18	4	trv	10.0	2310	D 1.16	017030		
I43 !!!! NO DATA !!!!													
I44	0655	GERSON JAMES	1.1	200	D .90	1	trv	1.0	200	D 1.00	019280		
		CHARLES SCRIBNER	10.0	1900	N .95	6	trv	9.5	1900	N 1.00			
I45	0623	SAMIL CANTERO	0.0		D -.--	2	TRV	7.0		D -.--	018200		
I46	0696	ZACHARY FELMLEE	10.3	6856	D 1.34	5	trv	10.0	6856	D 1.37	020080		
		9908 Donnell Lesan	9.8	5448	N 1.11	4	trv	9.5	5448	N 1.15		>> TRAINING <<	
I47	0672	JUAN BRAVO	0.0	6304	D *.**	13	trv	10.0	6304	D 1.26	019700		
		9907 DERRICK Wooda	9.7	6000	N 1.23	12	trv	9.0	6000	N 1.33		>> TRAINING <<	
I48	0688	BRIAN MALDONADO	10.3	3568	D .87	7	trv	10.0	3568	D .89	019520		
		9906 Jason Patton	10.6	3500	N .82	2	trv	10.0	3500	N .88		>> TRAINING <<	
I49 !!!! NO DATA !!!!													
I50 !!!! NO DATA !!!!													
A87	0696	AVI CANTERO	10.0	13164	D .94	NO	TRV				020080		
			0.0		D -.--			10.5	13164	D .90			
	0688	AVI CANTERO	0.4	1800	D 4.27	3	trv	0.5	1800	D 3.27	019520		
			471110240	1049	259								
A88	0689	AVI CANTERO	0.2		D -.--	1	TRV	1.0		D -.--	019840		
	0514	AVI CANTERO	4.8	8568	D 1.69	26	trv	5.0	8568	D 1.62	015410		
	0655	AVI CANTERO	5.0	7047	D .64	25	trv	5.0	7047	D .64	019280		
	0672	AVI CANTERO	0.4	1450	D 1.09	5	trv	0.5	1450	D .91	019700		
			831120042	1251	167								

PROPOSED CORRECTIONS:

BLOCK CELL		EFFICIENCY		HOURS	
		.97 D	1.24 N	1.06 C	89.5 D 47.5 N 0.0 S