

T&L MACHINE DETAIL for 01-13-2021 4:00 am to 01-14-2021 5:00 am

			--- per job in---		-suggested corrections		
JOB			RUN MACHINE		EFF	RUN MACHINE EFF WORK	
****	Special Assembly - Attn to: Cline Brown				****		
H04	!!!!	NO DATA		!!!!			
H06	!!!!	NO DATA		!!!!			
H08	!!!!	NO DATA		!!!!			
H10	!!!!	NO DATA		!!!!			
H20	!!!!	NO DATA		!!!!			
H12	!!!!	NO DATA		!!!!			
H14	!!!!	NO DATA		!!!!			
H22	!!!!	NO DATA		!!!!			

T&L MACHINE DETAIL for 01-13-2021 4:00 am to 01-14-2021 5:00 am

		--- per job in---					-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK	
****	C-N-C - Attn to: Wayne Brown										****
L04	0012	JOSE RIVERA	10.7	507 D	.55	NO TRV	10.0	507 D	.58	015110	
		KEVIN STOKELIN	10.3	418 N	.47	NO TRV	10.0	418 N	.48		
L06	0012	JOSE RIVERA	10.7	524 D	.57	NO TRV	10.0	524 D	.60	015110	
		KEVIN STOKELIN	10.3	533 N	.60	NO TRV	10.0	533 N	.61		
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C								
			(360099055 4012 6074 151% Closed)								
L10	!!!!	NO DATA	!!!! (680070174 3994 2108)								
L12	6007	GLENN DAVIS	2.0	206 D	1.13	8 trv	2.5	206 D	.92	015590	
			678090251	3929		4436 *					
L14	!!!!	NO DATA	!!!! (678090253 2019 416 Closed)								
L16	!!!!	NO DATA	!!!!								
L17	6041	HOANG HO	2.7	D	-.--	2 TRV	2.5	D	-.--	019740	
	DOWN	TS - Tooling Shortage	4.9 hrs HO,HOANG								
	DOWN	RP - Repair	14.5 hrs HO,HOANG								
			040100261	1137		1312 *					
L18	!!!!	NO DATA	!!!! (241110020 2112 1645)								
L20	6028	HOANG HO	10.3	1777 D	1.86	1 trv	10.0	1777 D	1.91	018980	
		MICHAEL LAMB	10.2	1725 N	1.81	2 trv	9.5	1725 N	1.95		
			680110021	3974		1403					
L22	!!!!	NO DATA	!!!! (705090250 1162 1154 Closed)								
L24	!!!!	NO DATA	!!!! (040100261 1137 1312 *)								
L26	!!!!	NO DATA	!!!! (546110020 787 1022 **)								
L30	!!!!	NO DATA	!!!!								
L32	!!!!	NO DATA	!!!!								
L34	!!!!	NO DATA	!!!!								
L36	0432	GLENN DAVIS	10.1	441 D	.04	1 trv	10.0	441 D	.04	018780 low QUANTITY	
			314110161	1946		510 Closed					
Low EFF for Job 0432 rated 1000/hr for PRIM											
L38	!!!!	NO DATA	!!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	.75 D	1.00 N	.85 C	45.0 D	29.5 N	0.0 S

T&L MACHINE DETAIL for 01-13-2021 4:00 am to 01-14-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK		
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci ****									
C58	!!!!	NO DATA !!!!		(617100050 2009 1586)						
C60	!!!!	NO DATA !!!!		(621070221 933 2092 224% Closed)						
C62	0456	THOMAS A JACKSON GERALD D DAVIS	7.2	5000 D	.69	10 trv	6.5	5000 D	.77	018920 DEP 19 3.7 hr
			9.5	5150 N	.54	9 trv	10.0	5150 N	.52	
			577011040	2226	605	C64 count 400 1st shift 1hr.				
C64	0317	GERALD D DAVIS	9.5	7400 N	.60	9 trv	10.0	7400 N	.58	009050
			704120140	2102	1966	Closed				
C66	!!!!	NO DATA !!!!		(596120141 375 1140 304%)						
C68	!!!!	NO DATA !!!!		(599011040 2073 466)						
C70	!!!!	NO DATA !!!!		(015011040 1932 738)						
C72	0064	BIROL BOZACI GERARDO NEGRON	9.3	4950 D	.58	9 trv	10.0	4950 D	.54	019240
			10.0	6000 N	.65	11 trv	10.0	6000 N	.65	
			598120140	2071	662					
C74	!!!!	NO DATA !!!!		(317110300 1983 1670 Closed)						
C76	0433	BIROL BOZACI	9.3	5000 D	.48	9 trv	10.0	5000 D	.44	018860
			601011041	2052	1135					
C30	0036	GERARDO NEGRON	10.0	7650 N	.51	10 trv	10.0	7650 N	.51	018960
			013110300	1975	77					
C32	!!!!	NO DATA !!!!		(282050180 2022 2204 * Closed)						
C34	!!!!	NO DATA !!!!		(097080180 2045 37)						

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
CHARGING VALVE	.56 D	.56 N	.56 C	26.5 D	40.0 N	0.0 S

T&L MACHINE DETAIL for 01-13-2021 4:00 am to 01-14-2021 5:00 am

--- per job in---														-suggested corrections				
JOB			RUN MACHINE					EFF		RUN MACHINE			EFF		WORK			
**** MISC #2 - Attn to: Steve Sawdey ****																		
C40	0121	BRYANT MAHON	10.1	5600	D	.49	10	trv	9.5	5600	D	.52	019260					
		EDWIN PAYNE	10.2	5000	N	.44	8	trv	10.0	5000	N	.44						
			3200	11110	1978		353											
C42	0138	STEVEN G SAWDEY	1.2S	200	D		2	trv	9.5S	200	D		019340					
			0.3	400	D	1.03	1	trv	0.5	400	D	.69						
		EDWIN PAYNE	10.2	5500	N	.46	8	trv	10.0	5500	N	.47						
			3200	11110	1978		353											
			C44 count 5400 2nd shift															
C44	0314	BRYANT MAHON	6.8	3900	D	.58	7	trv	6.5	3900	D	.60	020850					
		CASEY KAYE	7.3	540	N	.07	9	trv	10.0	540	N	.05		low QUANTITY				
			6040	11111	1988		393											
Low EFF for Job 0314 rated 1000/hr for PRIM																		
C46	0075	BRYANT MAHON	3.3	2000	D	.70	2	trv	3.5	2000	D	.67	019200					
			2411	110020	2112		1645											
C48	0126	GORDON CURLEY	9.8	4900	D	.44	9	trv	10.0	4900	D	.44	018480					
		CASEY KAYE	7.3	5600	N	.69	9	trv	10.0	5600	N	.50						
			5981	20142	2073		1042											
C50	!!!!	NO DATA !!!!	(	0101	10160	2041	1680	)										
C52	!!!!	NO DATA !!!!	(	6991	110230	2136	140	Closed	)									
C54	0116	DAMON P HASTINGS	7.3S	200	D		4	trv	7.0S	200	D		018180	DEP 18 0.7 hr				
			2.7	2700	D	.72	5	trv	2.5	2700	D	.78		DEP 18 0.7 hr				
		PATRICK KELLY	7.5	7000	N	.68	9	trv	10.0	7000	N	.51						
			6211	20150	2034		432											
C56	0381	GORDON CURLEY	9.8	5000	D	.40	6	trv	10.0	5000	D	.39	011790					
		PATRICK KELLY	7.5	7000	N	.73	8	trv	10.0	7000	N	.54						
			7041	20140	2102		1966	Closed										

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.51	D	.42	N	.46	C 42.5 D 60.0 N 16.5 S

T&L MACHINE DETAIL for 01-13-2021 4:00 am to 01-14-2021 5:00 am

JOB		--- per job in---				-suggested corrections					
		RUN MACHINE		EFF		RUN MACHINE		EFF WORK			
****	ACME NUT - Attn to: Kevin Rhone					****					
C02	!!!!	NO DATA		!!!!	(451043180 2159		2016 Closed)				
C04	0847	ERIC D STANEK		8.9	1200 D	.34	4 trv	8.5	1200 D	.35	020370 DEP 4 0.8 hr
				821100210	4044		953				
C06	!!!!	NO DATA		!!!!	(921050220 808		809 * Closed)				
C08	0700	ERIC D STANEK		8.9	3100 D	.46	9 trv	8.5	3100 D	.48	018220 DEP 4 0.8 hr
		LARRY P RODWELL		8.3	3500 N	.55	8 trv	10.0	3500 N	.46	
				001115170	1953208336	10667%					
C10	!!!!	NO DATA		!!!!	(001115170 1953208336		10667%)				
C12	0757	RAYMOND E WOLF		5.3	2894 D	.91	7 trv	9.0	2894 D	.54	020020
		LARRY P RODWELL		8.3	2700 N	.54	7 trv	10.0	2700 N	.45	
				040011040	2061	1197					
C14	!!!!	NO DATA		!!!!	(001020170 1984		573)				
C16	0815	RAYMOND E WOLF		5.3	1890 D	?.??	6 trv	9.0	1890 D	?.??	020500
				036110300	2081	1162 Closed					
Missing Efficiency Rating for Job 0815 for PRIM on C16											

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.46 D	.45 N	.46 C	26.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 01-13-2021 4:00 am to 01-14-2021 5:00 am

				--- per job in---			-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE		EFF WORK
****	ACME	FITTING -	Attn to: Kevin Rhone	****					
C18	!!!!	NO DATA	!!!!	(	881088300	1015	1370	** Closed	No Tag)
C20	!!!!	NO DATA	!!!!	(	351079300	2269	1218	)	
C22	!!!!	NO DATA	!!!!	(	001069100	2003	3651	182% Closed	No Tag)
C24	!!!!	NO DATA	!!!!	(	905108090	1094	2921	267% Closed	No Tag)
C26	!!!!	NO DATA	!!!!	(	001120150	2531	906	)	

T&L MACHINE DETAIL for 01-13-2021 4:00 am to 01-14-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	MISC #1 - Attn to: Kevin Rhone ****									
B02	!!!!	NO DATA	!!!!	(	706011111	2121	104	)		
B04	!!!!	NO DATA	!!!!	(	315110231	2014	1825	Closed	)	
B06	!!!!	NO DATA	!!!!	(	720020040	1696	1534	Closed	)	
C08 4hrs.										
B08	0045	LEELAND FULLER		2.3	850 D	.89	3 trv	10.0	850 D .21 015280	
				659100211	1994	2470	**			
B10	!!!!	NO DATA	!!!!	(	011120163	1770	1981	*	)	
B12	!!!!	NO DATA	!!!!	(	308100190	2055	2346	*	Closed)	
B14	!!!!	NO DATA	!!!!	(	705011040	1989	487	)		
B16	!!!!	NO DATA	!!!!	(	901075180	1299	1340	*	)	
B18 1hr. 1st shift										
B18	0463	JAMIE FELMLEE		0.0	250 D	*.**	1 trv	5.5	250 D .05 020380 low QUANTITY	
		ROBERT DURRANT		8.1	2200 N	.30	5 trv	9.5	2200 N .25	
				888110120	873	644				
Low EFF for Job 0463 rated 923/hr for PRIM										
B20	!!!!	NO DATA	!!!!	(	311110090	2183	660	Closed	)	
A50	0013	JAMIE FELMLEE		4.3S	200 D		8 trv	5.0S	200 D 015120	
				5.6	1300 D	.37	4 trv	5.5	1300 D .38	
				289080319	1524	0				
A52 8hrs.										
A52	0448	ROBERT DURRANT		8.1	2300 N	.56	3 trv	9.5	2300 N .48 013540	
				190100300	2000	948				
A54	!!!!	NO DATA	!!!!	(	083110090	2162	1559	)		

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.21 D	.36 N	.28 C	21.0 D	19.0 N	5.0 S

T&L MACHINE DETAIL for 01-13-2021 4:00 am to 01-14-2021 5:00 am

				--- per job in---			-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME	MISC	- Attn to: Ray Wolf	****					
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!	(	388061221	1168	243	Closed	)

T&L MACHINE DETAIL for 01-13-2021 4:00 am to 01-14-2021 5:00 am

		--- per job in---					-suggested corrections				
JOB		RUN MACHINE		EFF			RUN MACHINE		EFF		WORK
****	FITTING - Attn to: Kevin Rhone										****
A86	!!!!	NO DATA		!!!!	(573110230		2039	1730		)	
A74	!!!!	NO DATA		!!!!	(031110020		1980	1216		)	
A76	!!!!	NO DATA		!!!!	(011120164		1770	1559		)	
A24	!!!!	NO DATA		!!!!							
A25	0456	HERMAN LEWIS		4.5	3325	D	.51	7	trv		4.5 3325 D .51 018920
A26	0036	KEVIN RHONE		0.0S	150	D		NO TRV		0.0S 150 D	018960 DEP 6 4.3 hr
		HERMAN LEWIS		5.8	4550	D	.55	5	trv		5.5 4550 D .57
A27	!!!!	NO DATA		!!!!							

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
FITTING	.55 D	.00 N	.55 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 01-13-2021 4:00 am to 01-14-2021 5:00 am

JOB		--- per job in---				-suggested corrections					
		RUN MACHINE		EFF		RUN MACHINE		EFF WORK			
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt ****										
A10	0540	DARIAN RUGER		10.6	4116 D	.86	26 trv	10.0	4116 D	.91	019650
				631120171	1732		537				
A12	!!!!	NO DATA !!!!		(	003090210	2035	1997)				
A14	0573	ANTHONY BEARD		10.2	5280 N	1.15	8 trv	10.0	5280 N	1.17	019800
				001010200	2056		240				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.91 D	1.17 N	1.04 C	10.0 D	10.0 N	0.0 S

T&L MACHINE DETAIL for 01-13-2021 4:00 am to 01-14-2021 5:00 am

--- per job in---										-suggested corrections				
JOB										RUN MACHINE EFF WORK				
***** BLOCK CELL - Attn to: Chad Sommerfeldt *****										I26 9hrs. 2nd shift				
I26	0644	HANSEL MAIQUEZ-HER	10.2	3012	D	.93	10	trv		9.5	3012	D	1.01	017740
		KEVIN MILLS	0.0	2872	N	*.**	7	trv		0.0	2872	N	*.**	DEP 12 9.9 hr >> TRAINING <<
I27	!!!!	NO DATA !!!!												
I40	!!!!	NO DATA !!!!												
I41	!!!!	NO DATA !!!!												
I42	0613	9906 Jason Patton	9.9	2100	N	1.06	3	trv		9.5	2100	N	1.11	017030 >> TRAINING <<
I43	0642	KOSTAQ MIZAKU	8.7	2700	D	1.30	4	trv		10.0	2700	D	1.13	018120
		9909 Louis Holt	2.3	2202	N	4.08	3	trv		9.5	2202	N	.97	>> TRAINING <<
I44	0655	JUAN BRAVO	0.0	324	D	*.**	NO TRV							019280
			1.8	1712	D	4.71	5	trv		9.5	2036	D	1.07	
		CHARLES SCRIBNER	10.0	2000	N	1.00	6	trv		9.5	2000	N	1.05	
I45	0623	GERSON JAMES	10.2	4640	D	1.47	10	trv		9.5	4640	D	1.58	018200
		9907 DERRICK Wooda	9.8	4872	N	1.61	8	trv		9.5	4872	N	1.65	>> TRAINING <<
I46	0696	KOSTA TILA	6.1	3600	D	1.17	4	trv		I46 6hrs.				
										5.5	3600	D	1.31	020080 >> TRAINING <<
I47	0695	ZACHARY FELMLEE	10.3	4344	D	1.13	13	trv		10.0	4344	D	1.16	019830
I48	0688	SAMIL CANTERO	0.0		D	-.--	4	TRV		I48 9hrs. 1st shift 5hrs 2nd shift				
		BRIAN MALDONADO	0.0	3796	D	*.**	3	trv		0.0	3796	D	*.**	NING << DEP 23 10.3 hr
		9908 Donnell Lesan	0.1		N	-.--								>> TRAINING <<
			5.3	2000	N	.94	5	trv		5.5	2000	N	.91	
I49	0689	KOSTA TILA	4.0	2024	D	1.02	7	trv		4.0	2024	D	1.01	019840 >> TRAINING <<
I50	!!!!	NO DATA !!!!												
A87	0696	AVI CANTERO	9.5	14013	D	1.06	NO TRV			10.5	14013	D	.95	020080
			481011071	956			0							
A88	0644	AVI CANTERO	7.2	17727	D	.77	30	trv		8.5	17727	D	.65	017740
	0689	AVI CANTERO	2.3	4160	D	.83	10	trv		2.5	4160	D	.76	019840
		9908 Donnell Lesan	4.5	6696	N	.68	20	trv		4.5	6696	N	.68	>> TRAINING <<
			461011052	876			0							

PROPOSED CORRECTIONS:

BLOCK CELL		EFFICIENCY			HOURS		
		1.12	D	1.30	N	1.19	C 85.5 D 48.0 N 0.0 S