

T&L MACHINE DETAIL for 01-11-2021 4:00 am to 01-12-2021 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	!!!!	NO DATA !!!!								
H20	0503	THOM NGUYEN	5.0	600 D	.69	NO TRV	5.0	600 D	.69 017660	
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	0558	THOM NGUYEN	5.2	800 D	.77	NO TRV	5.0	800 D	.80 017800	

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
Special Assembly	.74 D	.00 N	.74 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 01-11-2021 4:00 am to 01-12-2021 5:00 am

JOB			--- per job in---				-suggested corrections				
*****	C-N-C	- Attn to: Wayne Brown	RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK	
L04	0003	ROBBIE JOSEPH	5.8	425 D	.84	NO TRV	10.5	425 D	.47	015440	
		KEVIN STOKELIN	9.8	480 N	.56	NO TRV	9.5	480 N	.58		
L06	0012	ROBBIE JOSEPH	5.8	577 D	1.14	NO TRV	10.5	577 D	.63	015110	
		KEVIN STOKELIN	9.8	500 N	.59	NO TRV	9.5	500 N	.60		
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C								
			(360099055 4012 6074 151% Closed)								
L10	!!!!	NO DATA !!!!	(680070174 3994 2108)								
L12	6007	GLENN DAVIS	9.6	880 D	1.02	22 trv	10.0	880 D	.98	015590	
			678090251	3929	4436	*					
L14	!!!!	NO DATA !!!!	(678090253 2019 416 Closed)								
L16	!!!!	NO DATA !!!!									
L17	6041	HOANG HO	10.2	439 D	.86	1 trv	10.0	439 D	.88	019740	
		MICHAEL LAMB	10.1	462 N	.91	1 trv	10.0	462 N	.92		
			040100261	1137	1312	*					
L18	!!!!	NO DATA !!!!	(241110020 2112 1645)								
L20	6028	HOANG HO	10.1	1600 D	1.70	1 trv	10.0	1600 D	1.72	018980	
		MICHAEL LAMB	10.1	1728 N	1.84	2 trv	10.0	1728 N	1.86		
			680110021	3974	1403						
L22	!!!!	NO DATA !!!!	(705090250 1162 1154 Closed)								
L24	!!!!	NO DATA !!!!	(040100261 1137 1312 *)								
L26	!!!!	NO DATA !!!!	(546110020 787 1022 **)								
L30	!!!!	NO DATA !!!!									
L32	!!!!	NO DATA !!!!									
L34	!!!!	NO DATA !!!!									
L36	0432	GLENN DAVIS	9.6	435 D	.05	NO TRV	10.0	435 D	.04	018780 low QUANTITY	
			314110161	1946	510						
		Low EFF for Job 0432 rated 1000/hr for PRIM									
L38	!!!!	NO DATA !!!!									

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	.78	D	1.00 N	.87	C	61.0 D 39.0 N 0.0 S

T&L MACHINE DETAIL for 01-11-2021 4:00 am to 01-12-2021 5:00 am

		--- per job in---				-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK	
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci ****										
C58	!!!!	NO DATA !!!!		(617100050 2009 1586)							
C60	0318	GORDON CURLEY		10.3	7250 D .47	6 trv	10.0	7250 D .48	020450		
				621070221	933	2092	224%	Closed			
C62	!!!!	NO DATA !!!!		(576110300 2105 3156 150% Closed No Tag)							
C64	0317	GERARDO NEGRON		4.7	3620 N .60	5 trv	5.0	3620 N .56	009050		
				704120140	2102	1966					
C66	!!!!	NO DATA !!!!		(596120141 375 1140 304%)							
C68	!!!!	NO DATA !!!!		(599011040 2073 466)							
C70	0404	BIROL BOZACI		10.0	5900 D .51	10 trv	10.0	5900 D .51	018530		
				015011040	1932	738					
C72	0064	BIROL BOZACI		10.0	5200 D .56	10 trv	10.0	5200 D .56	019240		
		GERARDO NEGRON		4.7	2500 N .58	5 trv	5.0	2500 N .54			
				598120140	2071	662					
C74	!!!!	NO DATA !!!!		(317110300 1983 1670 Closed)							
C76	0433	DAMON P HASTINGS		10.1	6600 D .58	12 trv	9.5	6600 D .62	018860 DEP 18 0.7 hr		
				601011041	2052	1135					
C30	0036	DAMON P HASTINGS		10.1	6400 D .42	10 trv	9.5	6400 D .45	018960 DEP 18 0.7 hr		
				013110300	1975	77					
C32	!!!!	NO DATA !!!!		(282050180 2022 2204 * Closed)							
C34	!!!!	NO DATA !!!!		(097080180 2045 37)							

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.52 D	.55 N	.53 C	49.0 D	10.0 N	0.0 S

T&L MACHINE DETAIL for 01-11-2021 4:00 am to 01-12-2021 5:00 am

JOB		--- per job in---					-suggested corrections				
RUN MACHINE		EFF			RUN MACHINE		EFF		WORK		
***** MISC #2 - Attn to: Steve Sawdey *****											
							C40 5hrs.				
C40	0146	EDWIN PAYNE	10.1	2600 N	.23	4 trv	10.0	2600 N	.23	019290	
			320011110	1978		353					
C42	0306	EDWIN PAYNE	10.1	6100 N	.61	9 trv	10.0	6100 N	.61	019500	
			320011110	1978		353					
C44	0302	STEVEN G SAWDEY	10.2	6100 D	.53	9 trv	10.0	6100 D	.54	018620	
		CASEY KAYE	9.2	6100 N	.59	9 trv	10.0	6100 N	.54		
			604011111	1988		393					
C46	!!!!	NO DATA !!!!	(	241110020	2112	1645)					
C48	0126	STEVEN G SAWDEY	10.2	5600 D	.49	9 trv	10.0	5600 D	.50	018480	
		CASEY KAYE	9.2	6200 N	.60	10 trv	10.0	6200 N	.55		
			598120142	2073		1042					
C50	!!!!	NO DATA !!!!	(	010110160	2041	1680)					
C52	!!!!	NO DATA !!!!	(	699110230	2136	140)					
C54	0037	GERALD D DAVIS	9.5	7600 N	.65	10 trv	10.0	7600 N	.61	015250	
			621120150	2034		432					
							C56 count 8000 2nd shift				
C56	0381	GORDON CURLEY	10.3	5300 D	.40	6 trv	10.0	5300 D	.41	011790	
		GERALD D DAVIS	9.5	8500 N	.70	10 trv	10.0	8500 N	.66		
			704120140	2102		1966					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #2	.48 D	.53 N	.52 C	30.0 D	60.0 N	0.0 S

T&L MACHINE DETAIL for 01-11-2021 4:00 am to 01-12-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	ACME NUT - Attn to: Kevin Rhone ****								
C02	!!!!	NO DATA !!!!		(	451043180	2159	2016	Closed)	
C04	0847	ERIC D STANEK		7.4	1200 D	.41	5 trv	7.0 1200 D .43 020370 DEP 4 2.3 hr	
				821100210	4044	824			
C06	!!!!	NO DATA !!!!		(	921050220	808	809	* Closed)	
C08	0700	RAYMOND E WOLF		7.1	D	---	7 TRV	10.0 D --- 018220	
		LARRY P RODWELL		10.1	3700 N	.48	9 trv	10.0 3700 N .48	
				001115170	1953208212	10661%			
C10	0825	RAYMOND E WOLF		0.0	3141 D	*. **	NO TRV	0.0 3141 D *. ** 018570	
				001115170	1953208212	10661%			
C12	0757	RAYMOND E WOLF		7.1	2702 D	.63	7 trv	10.0 2702 D .45 020020	
		LARRY P RODWELL		10.1	2750 N	.45	7 trv	10.0 2750 N .46	
				040011040	2061	1197			
C14	!!!!	NO DATA !!!!		(	001020170	1984	573	)	
C16	!!!!	NO DATA !!!!		(	036110300	2081	1162	Closed)	

C08 count 3141 1st shift

C10 count 0 1st shift

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.43 D	.47 N	.45 C	27.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 01-11-2021 4:00 am to 01-12-2021 5:00 am

				---	per job in---			-suggested corrections
	JOB				RUN MACHINE	EFF		RUN MACHINE EFF WORK
****	ACME	FITTING	-	Attn to:	Kevin Rhone	****		
C18	!!!!	NO DATA	!!!!	(	881088300	1015	1370	** Closed No Tag)
C20	!!!!	NO DATA	!!!!	(	351079300	2269	1218	)
C22	!!!!	NO DATA	!!!!	(	001069100	2003	3651	182% Closed No Tag)
C24	!!!!	NO DATA	!!!!	(	905108090	1094	2921	267% Closed No Tag)
C26	!!!!	NO DATA	!!!!	(	001120150	2531	906	)

T&L MACHINE DETAIL for 01-11-2021 4:00 am to 01-12-2021 5:00 am

JOB		--- per job in---				-suggested corrections			
RUN MACHINE		EFF	RUN MACHINE		EFF	WORK			
***** MISC #1 - Attn to: Kevin Rhone *****									
B02	0460	ROBERT DURRANT	8.1	4000 N	.39	6 trv	9.5	4000 N	.33 014030
			706011111	2121		104			
B04	!!!!	NO DATA !!!!	(	315110231	2014	1825)	B06 count 3200 1st shift		
B06	0235	BRYANT MAHON	7.8	3500 D	.35	5 trv	10.0	3500 D	.27 014700 >> TRAINING <<
		ROBERT DURRANT	0.0	N	-.--		1.5	N	-.--
			720020040	1696		1534 Closed	B08 5hrs. 1st shift		
B08	0045	BRYANT MAHON	7.8	1000 D	.31	2 trv	10.0	1000 D	.24 015280 >> TRAINING <<
		ROBERT DURRANT	8.0	2200 N	.67	5 trv	7.5	2200 N	.72
			659100211	1994		2470 **			
B10	!!!!	NO DATA !!!!	(	011120163	1770	1981 *)			
B12	!!!!	NO DATA !!!!	(	308100190	2055	2346 * Closed)			
B14	!!!!	NO DATA !!!!	(	705011040	1989	487)			
B16	0465	LEELAND FULLER	9.5	9900 D	.64	8 trv	10.0	9900 D	.61 014720
			901075180	1299		1340 *	B18 1hr.		
B18	0496	JAMIE FELMLEE	7.1	400 D	.06	1 trv	8.5	400 D	.05 020130 low QUANTITY
	0463	JAMIE FELMLEE	1.2S	D			1.0S	D	020380
			?		?	0			
Low EFF for Job 0496 rated 923/hr for PRIM									
B20	!!!!	NO DATA !!!!	(	311110090	2183	660 Closed)			
A50	!!!!	NO DATA !!!!	(	289089010	2604	4257 163%)			
A52	0448	LEELAND FULLER	9.5	2350 D	.49	5 trv	10.0	2350 D	.46 013540
			190100300	2000		948	A54 1.5hrs.		
A54	0477	JAMIE FELMLEE	1.0	600 D	.63	1 trv	2.0	600 D	.33 020510
			083110090	2162		1559			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #1	.34 D	.46 N	.37 C	50.5 D	18.5 N	1.0 S

T&L MACHINE DETAIL for 01-11-2021 4:00 am to 01-12-2021 5:00 am

				---	per job in---					-suggested corrections
	JOB					RUN MACHINE	EFF			
****	ACME	MISC	- Attn to: Ray Wolf	****					RUN MACHINE	EFF WORK
A40	!!!!		NO DATA	!!!!	(	219106140	2745	1651	)	
A42	!!!!		NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!		NO DATA	!!!!	(	650100050	1082	431	)	
A46	!!!!		NO DATA	!!!!	(	471110190	2214	754	)	
A48	!!!!		NO DATA	!!!!	(	388061221	1168	243	Closed	)

T&L MACHINE DETAIL for 01-11-2021 4:00 am to 01-12-2021 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	FITTING - Attn to: Kevin Rhone	****					
A86	!!!! NO DATA !!!!	(	573110230	2039	1730	)	
A74	!!!! NO DATA !!!!	(	031110020	1980	1216	)	
A76	!!!! NO DATA !!!!	(	011120164	1770	1559	)	
A24	!!!! NO DATA !!!!						
A25	!!!! NO DATA !!!!						
A26	0235 HERMAN LEWIS	0.0	1200	D *.**	2	trv	014700
		1.0	1200	D .81	2	trv	
					5.0	2400 D .33	
A27	!!!! NO DATA !!!!						

A26 4hrs.

PROPOSED CORRECTIONS:

		EFFICIENCY		HOURS			
FITTING		.33 D	.00 N	.33 C	5.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 01-11-2021 4:00 am to 01-12-2021 5:00 am

		--- per job in---						-suggested corrections					
JOB		RUN		MACHINE		EFF		RUN		MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt												****
		A10 8.5hrs. 2nd shift											
A10	0540	DARIAN RUGER		10.4	4116	D	.88	26	trv	10.0	4116	D	.91 019650
		ANTHONY BEARD		10.4	3703	N	.79	22	trv	10.0	3703	N	.82
				631120171	1732			537					
		A12 8.5hrs.											
A12	0558	KOSTA TILA		9.1	3200	D	1.08	4	trv	10.0	3200	D	.98 017800
				003090210	2035			1997					
		A14 9hrs.											
A14	0573	KOSTA TILA		9.1	4620	D	1.13	5	trv	10.0	4620	D	1.03 019800
				001010200	2056			240					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL		.98	D	.82	N	.94	C 30.0 D 10.0 N 0.0 S

	EFFICIENCY			HOURS		
BLOCK CELL	1.00 D	1.18 N	1.08 C	87.0 D	66.0 N	9.0 S