

T&L MACHINE DETAIL for 01-07-2021 4:00 am to 01-08-2021 5:00 am

			--- per job in---			-suggested corrections			
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	Special Assembly - Attn to: Cline Brown					****			
H04	!!!!	NO DATA		!!!!					
H06	!!!!	NO DATA		!!!!					
H08	!!!!	NO DATA		!!!!					
H10	!!!!	NO DATA		!!!!					
H20	!!!!	NO DATA		!!!!					
H12	!!!!	NO DATA		!!!!					
H14	!!!!	NO DATA		!!!!					
H22	0558	THOM NGUYEN	10.6	1800 D	.85	NO TRV	10.0	1800 D	.90 017800

PROPOSED CORRECTIONS:

			EFFICIENCY			H O U R S		
Special Assembly			.90 D	.00 N	.90 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 01-07-2021 4:00 am to 01-08-2021 5:00 am

		--- per job in---					-suggested corrections				
JOB		RUN		MACHINE		EFF	RUN		MACHINE	EFF	WORK
****	C-N-C - Attn to: Wayne Brown					****					
							L04 8hrs. 1st shift 9hrs. 2nd shift				
L04	0003	ROBBIE JOSEPH	9.3	424 D	.53	NO TRV	10.0	424 D	.49	015440	
		KEVIN STOKELIN	0.0	476 N	*.**	NO TRV	0.0	476 N	*.**		
							L06 9hrs. 2nd shift				
L06	0012	ROBBIE JOSEPH	9.3	562 D	.70	NO TRV	10.0	562 D	.65	015110	
		KEVIN STOKELIN	0.0	529 N	*.**	NO TRV	0.0	529 N	*.**		
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C								
			(360099055 4012 6074 151% Closed)								
L10	!!!!	NO DATA !!!!	(680070174 3994 2108)								
L12	6007	GLENN DAVIS	9.7	836 D	.95	19 trv	10.0	836 D	.93	015590	
			678090251		3929	3726					
L14	!!!!	NO DATA !!!!	(678090253 2019 416 Closed)								
L16	!!!!	NO DATA !!!!									
L17	6041	HOANG HO	10.5	475 D	.91	1 trv	10.0	475 D	.95	019740	
			040100261		1137	1203 *					
L18	!!!!	NO DATA !!!!	(241110020 2112 1645)								
L20	!!!!	NO DATA !!!!	(680110021 3974 591)								
L22	!!!!	NO DATA !!!!	(705090250 1162 1154 Closed)								
L24	6010	JOSE RIVERA	10.7	700 D	.94	2 trv	10.0	700 D	1.00	016260	
		MICHAEL LAMB	10.3	701 N	.98	2 trv	10.0	701 N	1.00		
			040100261		1137	1203 *					
L26	6010	JOSE RIVERA	10.7	692 D	.93	2 trv	10.0	692 D	.99	016260	
		MICHAEL LAMB	10.3	658 N	.92	2 trv	10.0	658 N	.94		
			546110020		787	1022 **					
L30	!!!!	NO DATA !!!!									
L32	!!!!	NO DATA !!!!									
L34	!!!!	NO DATA !!!!									
L36	0432	GLENN DAVIS	9.4	390 D	.04	1 trv	9.5	390 D	.04	018780 low QUANTITY	
			314110161		1946	510					
Low EFF for Job 0432 rated 1000/hr for PRIM											
L38	!!!!	NO DATA !!!!									

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
C-N-C		.73	D	1.55	N	.91	C 69.5 D 20.0 N 0.0 S

T&L MACHINE DETAIL for 01-07-2021 4:00 am to 01-08-2021 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
***** CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci *****									
C58	!!!!	NO DATA !!!!		(617100050 2009 1586)	C58 9hrs. 1st shift				
C60	0318	THOMAS A JACKSON	0.0 800 D	*.** 1 trv	0.0 800 D	*.** 020450	DEP 19 0.5 hr		
		GORDON CURLEY	10.4 5100 D	.33 6 trv	10.0 5100 D	.34	DEP 9 2.6 hr		
		CASEY KAYE	9.5 7500 N	.53 6 trv	10.0 7500 N	.50			
		621070221	933	1860	199% Closed				
C62	!!!!	NO DATA !!!!		(576110300 2105 3156)	C64 3hrs. 1st shift count 2nd shift 6000				
C64	0317	BRYANT MAHON	10.3 1700 D	.13 2 trv	10.0 1700 D	.13 009050	low Efficiency		
		PATRICK KELLY	7.5 5000 N	.52 12 trv	10.0 5000 N	.39			
		704120140	2102	1479					
Low EFF for Job 0317 rated 1285/hr for PRIM									
C66	!!!!	NO DATA !!!!		(596120141 375 1140 304%)					
C68	0470	BRYANT MAHON	10.3 5700 D	.55 9 trv	10.0 5700 D	.57 014450			
		599011040	2073	466					
C70	0404	PATRICK KELLY	7.5 6000 N	.69 7 trv	10.0 6000 N	.52 018530			
		015011040	1932	520					
C72	0064	BIROL BOZACI	6.4S 150 D	4 trv	6.0S 150 D	019240			
			3.9 1600 D	.44 3 trv	4.0 1600 D	.43			
		598120140	2071	123					
C74	!!!!	NO DATA !!!!		(317110300 1983 1670 Closed)					
C76	0433	DAMON P HASTINGS	10.0 7000 D	.63 13 trv	9.5 7000 D	.65 018860	DEP 18 0.9 hr		
		GERARDO NEGRON	10.0 5300 N	.47 11 trv	10.0 5300 N	.47			
		601011041	2052	673					
C30	0036	DAMON P HASTINGS	10.0 7500 D	.50 9 trv	9.5 7500 D	.53 018960	DEP 18 0.9 hr		
		GERARDO NEGRON	10.0 7100 N	.47 10 trv	10.0 7100 N	.47			
		012120070	1917	2451	** Closed				
C32	!!!!	NO DATA !!!!		(282050180 2022 2204 * Closed)					
C34	!!!!	NO DATA !!!!		(097080180 2045 37)					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.45 D	.47 N	.46 C	53.0 D	50.0 N	6.0 S

T&L MACHINE DETAIL for 01-07-2021 4:00 am to 01-08-2021 5:00 am

--- per job in---										-suggested corrections									
JOB			RUN MACHINE EFF				RUN MACHINE EFF				WORK								
**** MISC #2 - Attn to: Steve Sawdey ****																			
C40	0146	STEVEN G SAWDEY	0.0		D	---			1.5		D	---		019290					
			315110231	2014			1825												
C42	!!!!	NO DATA !!!!	(	314110161	1946		510	)											
C44	0302	STEVEN G SAWDEY	8.7	5400	D	.55	8 trv		8.0	5400	D	.60	018620						
		EDWIN PAYNE	9.7	5400	N	.49	8 trv		9.5	5400	N	.51							
			601011040	2051			1728												
C46	!!!!	NO DATA !!!!	(	241110020	2112		1645	)											
C48	0126	STEVEN G SAWDEY	8.7	4200	D	.43	7 trv		8.0	4200	D	.47	018480						
		EDWIN PAYNE	9.7	5000	N	.46	8 trv		9.5	5000	N	.47							
			598120142	2073			310												
C50	0022	KEMAL TIRNOVA	3.1	2340	D	.71	4 trv		3.5	2340	D	.63	015240	DEP 17	0.8 hr				
			010110160	2041			1680												
C52	0069	KEMAL TIRNOVA	6.2	2030	D	.22	4 trv		5.5	2030	D	.25	015710	DEP 17	0.8 hr				
			699110230	2136			140												
C54	0037	KEMAL TIRNOVA	9.7	6800	D	.56	9 trv		9.0	6800	D	.61	015250	DEP 17	0.8 hr				
			621120150	2034			204												
C56	0381	GORDON CURLEY	4.5		D	---		C56 3.5hrs. 1st shift count 2nd shift 6700											
			3.3	2300	D	.54	3 trv		7.5	2300	D	.24		DEP 9	2.6 hr				
		CASEY KAYE	9.5	6800	N	.56	8 trv		10.0	6800	N	.53							
			704120140	2102			1479												

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS				
MISC #2		.45	D	.50	N	.47	C	43.0	D 29.0 N 0.0 S

T&L MACHINE DETAIL for 01-07-2021 4:00 am to 01-08-2021 5:00 am

--- per job in---										-suggested corrections							
JOB				RUN MACHINE				EFF		RUN MACHINE				EFF		WORK	
**** ACME NUT - Attn to: Kevin Rhone ****																	
C02	!!!!	NO DATA		!!!!	(		451043180	2159	2016 Closed		)						
C04	!!!!	NO DATA		!!!!	(		821100210	4044	657		)						
C06	!!!!	NO DATA		!!!!	(		921050220	808	809		* Closed)						
C08	0700	RAYMOND E WOLF		7.1		3863	D	.71	10	trv		10.0	3863	D	.50	018220	
		LARRY P RODWELL		10.1		3400	N	.44	7	trv		10.0	3400	N	.44		
001115170 1953207942 10647%																	
C10 3hrs. 2nd shift																	
C10	0825	RAYMOND E WOLF		7.1		3796	D	.70	7	trv		10.0	3796	D	.50	018570	
		LARRY P RODWELL		5.7		700	N	.16	7	trv		5.5	700	N	.17	low Efficiency	
001115170 1953207942 10647%																	
Low EFF for Job 0825 rated 765/hr for PRIM																	
C12	0757	LARRY P RODWELL		4.4		2200	N	.84	5	trv		4.5	2200	N	.81	020020	
040011040 2061 422																	
C14	!!!!	NO DATA		!!!!	(		001020170	1984	573		)						
C16	!!!!	NO DATA		!!!!	(		036110300	2081	1162		Closed)						

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.50	D	.45 N	.48 C	20.0 D	20.0 N 0.0 S

T&L MACHINE DETAIL for 01-07-2021 4:00 am to 01-08-2021 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF WORK
****	ACME FITTING - Attn to: Kevin Rhone			****			
C18	!!!! NO DATA !!!!	(881088300	1015	1370	** Closed No Tag)		
C20	!!!! NO DATA !!!!	(351079300	2269	1218	)		
C22	!!!! NO DATA !!!!	(001069100	2003	3651	182% Closed No Tag)		
C24	0755 ERIC D STANEK	9.0 2000 D	.36	5 trv	8.5 2000 D	.38	018650 DEP 4 0.7 hr
		905108090	1094	2921	267% Closed No Tag		
C26	0837 ERIC D STANEK	7.7 1300 D	.27	6 trv	7.0 1300 D	.30	020770 DEP 4 0.7 hr
		001120150	2531	906			

PROPOSED CORRECTIONS:

		EFFICIENCY		H O U R S			
ACME FITTING		.34 D	.00 N	.34 C	15.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 01-07-2021 4:00 am to 01-08-2021 5:00 am

				--- per job in---			-suggested corrections			
JOB				RUN MACHINE EFF			RUN MACHINE EFF WORK			
****	MISC #1 - Attn to: Kevin Rhone			****						
B02	!!!!	NO DATA	!!!!	(701110300	2102	2342	* Closed No Tag)			
B04	!!!!	NO DATA	!!!!	(315110231	2014	1825	)			
B06	!!!!	NO DATA	!!!!	(720020040	1696	1246	Closed)			
B08	0045	GERALD D DAVIS	5.0 900 N .44	3 trv			B08 5hrs.		5.5 900 N .40	015280
			659100211 1994	1967						
B10	!!!!	NO DATA	!!!!	(011120163	1770	1981	*)			
B12	!!!!	NO DATA	!!!!	(308100190	2055	2346	* Closed)			
B14	0300	JAMIE FELMLEE	10.1 9000 D .69	11 trv			10.0 9000 D .70		020150	
		GERALD D DAVIS	9.8 8000 N .64	8 trv			10.0 8000 N .62			
			705011040 1989	487						
B16	!!!!	NO DATA	!!!!	(901075180	1299	1073	)			
B18	!!!!	NO DATA	!!!!	(888110120	873	634	)			
B20	!!!!	NO DATA	!!!!	(311110090	2183	660	Closed)			
A50	0014	JAMIE FELMLEE	10.1 4100 D .65	8 trv			10.0 4100 D .66		015130	
		GERALD D DAVIS	4.8 4509 N 1.51	3 trv			5.0 4509 N 1.45			
			289089010 2604	4247	163%					
A52	!!!!	NO DATA	!!!!	(190100300	2000	847	)			
A54	!!!!	NO DATA	!!!!	(083110090	2162	1532	)			

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.68 D	.77 N	.72 C	20.0 D	20.5 N	0.0 S

T&L MACHINE DETAIL for 01-07-2021 4:00 am to 01-08-2021 5:00 am

				--- per job in---			-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME	MISC	- Attn to: Ray Wolf	****					
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!	(	388061221	1168	243	Closed	)

T&L MACHINE DETAIL for 01-07-2021 4:00 am to 01-08-2021 5:00 am

			--- per job in---				-suggested corrections			
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	FITTING - Attn to: Kevin Rhone					****				
A86	!!!!	NO DATA	!!!!	(	573110230 2039	1730	)			
A74	!!!!	NO DATA	!!!!	(	031110020 1980	1216	)			
A76	!!!!	NO DATA	!!!!	(	011120164 1770	1559	)			
A24	!!!!	NO DATA	!!!!							
A25	!!!!	NO DATA	!!!!							
A26	0235	HERMAN LEWIS		3.8	2500 D .45	1 trv	4.0	2500 D .43	014700	
A27	!!!!	NO DATA	!!!!							

PROPOSED CORRECTIONS:

			EFFICIENCY		HOURS		
FITTING			.43 D	.00 N	.43 C	4.0 D	0.0 N 0.0 S

T&L MACHINE DETAIL for 01-07-2021 4:00 am to 01-08-2021 5:00 am

		--- per job in---						-suggested corrections			
JOB		RUN MACHINE		EFF				RUN MACHINE		EFF WORK	
**** HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt ****											
A10	0540	KOSTA TILA	8.4	4200 D	1.12	24	trv	10.0	4200 D	.93	019650
		ANTHONY BEARD	10.4	4175 N	.90	24	trv	10.0	4175 N	.93	
			631120172	693	605						
A12	!!!!	NO DATA !!!!	(	003090210	2035	1363	)				
A14	0573	DAMION HAMILTON	0.4	4286 N	24.85	4	trv	9.0	4286 N	1.06	019800 >> TRAINING <<
			027100050	1980	2180	*	Closed				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.93 D	.99 N	.97 C	10.0 D	19.0 N	0.0 S

	EFFICIENCY			HOURS		
BLOCK CELL	1.14 D	1.48 N	1.27 C	63.5 D	38.0 N	9.5 S