

T&L MACHINE DETAIL for 01-04-2021 4:00 am to 01-05-2021 5:00 am

		--- per job in---			-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	Special Assembly - Attn to: Cline Brown				****			
H04	!!!!	NO DATA		!!!!				
H06	!!!!	NO DATA		!!!!				
H08	!!!!	NO DATA		!!!!				
H10	!!!!	NO DATA		!!!!				
H20	!!!!	NO DATA		!!!!				
H12	!!!!	NO DATA		!!!!				
H14	!!!!	NO DATA		!!!!				
H22	0558	THOM NGUYEN	5.7	1000 D	.88	NO TRV	5.5	1000 D .91 017800

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
Special Assembly	.91 D	.00 N	.91 C	5.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 01-04-2021 4:00 am to 01-05-2021 5:00 am

										--- per job in---				-suggested corrections			
JOB			RUN MACHINE		EFF		WORK		RUN MACHINE		EFF		WORK				
****	C-N-C - Attn to: Wayne Brown										****	L04 10hrs. 1st shift					
L04	0013	ROBBIE JOSEPH	10.9	573 D	.60	NO TRV				10.5	573 D	.63		015120			
		KEVIN STOKELIN	9.9	553 N	.64	NO TRV				9.5	553 N	.67					
										L06 10hrs. 1st shift							
L06	0013	ROBBIE JOSEPH	10.9	594 D	.62	NO TRV				10.5	594 D	.65		015120			
		KEVIN STOKELIN	9.9	518 N	.60	NO TRV				9.5	518 N	.63					
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C														
(360099055 4012 6074 151% Closed)																	
L10	!!!!	NO DATA	!!!!	(680070174 3994 2108)													
L12	6007	GLENN DAVIS	9.4	917 D	1.08	22 trv				10.0	917 D	1.02		015590			
					678090251	3929	1631										
L14	!!!!	NO DATA	!!!!	(678090253 2019 416)													
L16	!!!!	NO DATA	!!!!														
L17	!!!!	NO DATA	!!!!	(239080200 1031 1326 ** Closed)													
L18	!!!!	NO DATA	!!!!	(241110020 2112 1270)													
L20	!!!!	NO DATA	!!!!	(680110021 3974 591)													
L22	!!!!	NO DATA	!!!!	(705090250 1162 1154 Closed No Tag)													
L24	6010	JOSE RIVERA	10.7	641 D	.86	2 trv				10.0	641 D	.92		016260			
		MICHAEL LAMB	10.3	697 N	.97	2 trv				10.0	697 N	1.00					
					040100261	1137	535										
L26	6010	JOSE RIVERA	10.7	709 D	.95	2 trv				10.0	709 D	1.01		016260			
		MICHAEL LAMB	10.3	704 N	.97	2 trv				10.0	704 N	1.01					
					546110020	787	476										
L30	!!!!	NO DATA	!!!!														
L32	!!!!	NO DATA	!!!!														
L34	!!!!	NO DATA	!!!!														
L36	!!!!	NO DATA	!!!!	(011070281 1160 177)													
L38	!!!!	NO DATA	!!!!														

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
C-N-C		.84 D	.83 N	.84 C	51.0 D	39.0 N	0.0 S

T&L MACHINE DETAIL for 01-04-2021 4:00 am to 01-05-2021 5:00 am

--- per job in---												
-suggested corrections												
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK		
*****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci *****											
C58	!!!!	NO DATA !!!!		(		617100050	2009	1586		)		
C60	!!!!	NO DATA !!!!		(		621070221	933	1239		** \		
C62	0474	PATRICK KELLY		9.4	800 N	.09	1 trv	10.0	800 N	.09	014540 low QUANTITY	
				576110300	2105	3057	***					
Low EFF for Job 0474 rated 923/hr for PRIM								C64 10hrs.				
C64	0317	THOMAS A JACKSON		9.7	9822 D	.79	12 trv	9.0	9822 D	.85	009050 DEP 19 0.9 hr	
				704120140	2102	697						
C66	!!!!	NO DATA !!!!		(		596120141	375	1140		304%)		
C68	!!!!	NO DATA !!!!		(		597120070	2049	3037		*** Closed No Tag)		
C70	0404	THOMAS A JACKSON		9.7	6225 D	.55	13 trv	9.0	6225 D	.60	018530 DEP 19 0.9 hr	
		PATRICK KELLY		9.4	6200 N	.57	10 trv	10.0	6200 N	.53		
				012120070	1917	1721						
C72	0478	GERARDO NEGRON		10.1	5000 N	.54	10 trv	10.0	5000 N	.54	014590	
				575120140	2033	1309						
C74	0099	BIROL BOZACI		10.3	4820 D	.42	9 trv	10.0	4820 D	.43	020310	
		GERARDO NEGRON		6.6	3500 N	.47	10 trv	6.5	3500 N	.48		
				317110300	1983	1427						
C76	0433	BIROL BOZACI		10.2	4000 D	.35	8 trv	10.0	4000 D	.36	018860	
		GERARDO NEGRON		3.4	1700 N	.44	3 trv	3.5	1700 N	.43		
				595120071	1475	833						
C30	!!!!	NO DATA !!!!		(		012120070	1917	1721		)		
C32	!!!!	NO DATA !!!!		(		282050180	2022	2204		* Closed)		
C34	!!!!	NO DATA !!!!		(		097080180	2045	37		)		

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
CHARGING VALVE	.55 D	.41 N	.48 C	38.0 D	40.0 N	0.0 S

T&L MACHINE DETAIL for 01-04-2021 4:00 am to 01-05-2021 5:00 am

		--- per job in---					-suggested corrections				
JOB		RUN MACHINE EFF					RUN MACHINE EFF WORK				
**** MISC #2 - Attn to: Steve Sawdey ****											
C40	0146	STEVEN G SAWDEY	10.2	5600 D	.49	9 trv	9.5	5600 D	.52	019290	
		EDWIN PAYNE	10.0	5700 N	.51	9 trv	10.0	5700 N	.51		
			318120070	1950		3985	204% Closed No Tag				
							C42 4hrs.				
C42	0306	STEVEN G SAWDEY	10.2	2000 D	.20	4 trv	9.5	2000 D	.21	019500	
			314110161	1946		244					
							C44 10hrs. 1st shift				
C44	0302	GORDON CURLEY	10.3	5635 D	.49	9 trv	12.5	5635 D	.40	018620	
		EDWIN PAYNE	10.0	5200 N	.46	8 trv	10.0	5200 N	.46		
			593110300	1987		2207 *					
C46	!!!!	NO DATA !!!!	(	241110020	2112	1270)					
							C48 10hrs. 1st shift				
C48	0126	GORDON CURLEY	10.3	6000 D	.52	9 trv	12.5	6000 D	.43	018480	
		CASEY KAYE	7.6	6400 N	.75	10 trv	10.0	6400 N	.57		
			598120141	2071		769					
C50	!!!!	NO DATA !!!!	(	010110160	2041	1237)					
C52	!!!!	NO DATA !!!!	(	702120070	2045	3324	163% Closed No Tag)				
C54	!!!!	NO DATA !!!!	(	620110230	2047	2093	*)				
C56	0381	CASEY KAYE	7.6	N -.--			10.0	N -.--		011790	
			702120070	2045		3324	163% Closed No Tag				

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.39 D	.38 N	.39 C	44.0 D	40.0 N	0.0 S

T&L MACHINE DETAIL for 01-04-2021 4:00 am to 01-05-2021 5:00 am

		--- per job in---				-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK			
****	ACME NUT - Attn to: Kevin Rhone				****						
C02	!!!!	NO DATA !!!!		(451043180 2159		2016 Closed)					
C04	!!!!	NO DATA !!!!		(821100210 4044		657)					
C06	!!!!	NO DATA !!!!		(921050220 808		809 * Closed)					
C08	0700	RAYMOND E WOLF		9.0	3540 D	.51	11 trv	10.0	3540 D	.46	018220
				001115170		1953206041		10550%			
C10	0825	RAYMOND E WOLF		9.0	3829 D	.56	10 trv	10.0	3829 D	.50	018570
		LARRY P RODWELL		9.8	4100 N	.55	7 trv	10.0	4100 N	.54	
				001115170		1953206041		10550%			
C12	0757	LARRY P RODWELL		9.8	3050 N	.52	8 trv	10.0	3050 N	.51	020020
				039120151		1061		731			
C14	!!!!	NO DATA !!!!		(001020170 1984		573)					
C16	!!!!	NO DATA !!!!		(036110300 2081		1162 Closed)					

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
ACME NUT		.48 D	.52 N	.50 C	20.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 01-04-2021 4:00 am to 01-05-2021 5:00 am

JOB			--- per job in---			-suggested corrections		
			RUN	MACHINE	EFF	RUN	MACHINE	EFF WORK
**** ACME FITTING - Attn to: Kevin Rhone ****								
C18	0747	ERIC D STANEK	5.7	1500 D	.47	5 trv	5.5	1500 D .49 017100 DEP 4 3.9 hr
			881088300	1015	1370	**		
C20	!!!!	NO DATA !!!!	(	351079300	2269	1218)		
C22	!!!!	NO DATA !!!!	(	001069100	2003	3651 182% Closed No Tag)		
C24	!!!!	NO DATA !!!!	(	905108090	1094	2258 206% Closed No Tag)		
C26	!!!!	NO DATA !!!!	(	001120150	2531	454)		

PROPOSED CORRECTIONS:

EFFICIENCY			HOURS		
ACME FITTING	.49 D	.00 N .49 C	5.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 01-04-2021 4:00 am to 01-05-2021 5:00 am

--- per job in---										-suggested corrections									
JOB			RUN MACHINE EFF							RUN MACHINE EFF WORK									
**** MISC #1 - Attn to: Kevin Rhone ****										B02 8.5hrs. 1st shift									
B02	0460	LEELAND FULLER	8.5	7000 D	.64	8	trv	10.0	7000 D	.54	014030								
		GERALD D DAVIS	9.8	7550 N	.60	10	trv	9.5	7550 N	.62									
			701110300	2102		1725													
B04	!!!!	NO DATA !!!!	(	315110231	2014	914	)												
B06	!!!!	NO DATA !!!!	(	720020040	1696	1246	Closed)	B08 3.5hrs. 1st shift 2hrs. 2nd shift											
B08	0045	LEELAND FULLER	3.6	750 D	.51	4	trv	10.0	750 D	.18	015280	low	Efficiency						
		GERALD D DAVIS	2.7	250 N	.22	1	trv	3.0	250 N	.20									
			659100211	1994		1826													
Low EFF for Job 0045 rated 409/hr for PRIM																			
B10	0451	GERALD D DAVIS	7.1	5050 N	.48	5	trv	6.5	5050 N	.52	013650								
			011120163	1770		1243													
B12	!!!!	NO DATA !!!!	(	308100190	2055	2142	* Closed)												
B14	0300	DAMON P HASTINGS	9.1	8300 D	.71	10	trv	8.5	8300 D	.76	020150	DEP 18	1.6 hr						
			702120071	2046		2071	*												
B16	0465	DAMON P HASTINGS	9.1	9600 D	.64	9	trv	8.5	9600 D	.69	014720	DEP 18	1.6 hr						
			901075180	1299		814													
B18	!!!!	NO DATA !!!!	(	888110120	873	513	)												
B20	!!!!	NO DATA !!!!	(	311110090	2183	660	Closed)												
A50	0014	JAMIE FELMLEE	7.3S	200 D		4	trv	7.0S	200 D		015130	DEP 6	7.3 hr						
			3.1	1400 D	.74	2	trv	3.0	1400 D	.75		DEP 6	7.3 hr						
			289089010	2604		1519													
A52	!!!!	NO DATA !!!!	(	190100300	2000	770	)												
A54	0477	JAMIE FELMLEE	3.1	1300 D	.46	2	trv	3.0	1300 D	.47	020510	DEP 6	7.3 hr						
			083110090	2162		1532													

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS				
MISC #1		.54 D	.52 N	.53 C	43.0 D	19.0 N	7.0 S		

T&L MACHINE DETAIL for 01-04-2021 4:00 am to 01-05-2021 5:00 am

				--- per job in---			-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME	MISC	- Attn to: Ray Wolf	****					
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!	(	388061221	1168	243	Closed	)

T&L MACHINE DETAIL for 01-04-2021 4:00 am to 01-05-2021 5:00 am

--- per job in---										-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
****	FITTING - Attn to: Kevin Rhone										****		
A86	!!!!	NO DATA !!!!		(573110230 2039		1730)							
A74	0343	KEVIN RHONE		0.0S 150 D		1 trv		0.0S 150 D		016250 DEP 6 9.1 hr			
		ROOSEVELT KING JR		7.4 1900 N .26		6 trv		7.0 1900 N .27					
				031110020 1980		827							
A76	0142	ROOSEVELT KING JR		9.9 8400 N .57		6 trv		9.5 8400 N .59		018660			
				011120164 1770		1038							
A24	!!!!	NO DATA !!!!											
A25	0253	HERMAN LEWIS		10.4 6875 D .52		11 trv		10.0 6875 D .54		019440			
A26	!!!!	NO DATA !!!!											
A27	!!!!	NO DATA !!!!											

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.54 D	.45 N	.48 C	10.0 D	16.5 N	0.0 S

T&L MACHINE DETAIL for 01-04-2021 4:00 am to 01-05-2021 5:00 am

JOB		--- per job in---				-suggested corrections			
		RUN MACHINE		EFF		RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt ****								
A10	0540	CHAD M SOMMERFELDT	2.4S	100 D	1 trv	8.5S	100 D		019650
		ANTHONY BEARD	10.1	3900 N	.86 24 trv	10.0	3900 N	.87	
			521110100	1939	3065	158%			
A12	!!!!	NO DATA !!!!	(	003090210	2035	1363	)		
A14	!!!!	NO DATA !!!!	(	027100050	1980	1957	)		

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.00 D	.87 N	.87 C	0.0 D	10.0 N	8.5 S

T&L MACHINE DETAIL for 01-04-2021 4:00 am to 01-05-2021 5:00 am

--- per job in---										-suggested corrections						
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK						
****	BLOCK CELL - Attn to: Chad Sommerfeldt										****	I26 9.5hrs. 2nd shift still running on 7 fixtures				
I26	0644	HANSEL MAIQUEZ-HER	10.4	2695	D	.82	NO	TRV	10.0	2695	D	.86	017740			
		KEVIN MILLS	0.0	2625	N	*.**	17	trv	0.0	2625	N	*.**	DEP 12 9.7 hr >> TRAINING <<			
I27	0534	GERSON JAMES	10.3	2776	D	.60	6	trv	10.0	2776	D	.62	016390			
I40	!!!!	NO DATA !!!!														
I41	0514	BRIAN MALDONADO	10.5	2214	D	.96	5	trv	10.0	2214	D	1.01	015410			
		9909 Louis Holt	0.0	2010	N	*.**	4	trv	9.5	2010	N	.96	>> TRAINING <<			
I42	0613	JUAN BRAVO	2.2	504	D	1.15	1	trv	I42 2hrs.	2.5	504	D	1.01	017030		
I43	0660	KOSTAQ MIZAKU	10.0	2910	D	1.04	4	trv	10.0	2910	D	1.04	019060			
		9908 Donnell Lesan	10.0	2613	N	.94	4	trv	9.5	2613	N	.98	>> TRAINING <<			
I44	0655	JUAN BRAVO	0.0	1472	D	*.**	6	trv	7.5	1472	D	.98	019280			
		CHARLES SCRIBNER	10.2	2000	N	.98	5	trv	9.5	2000	N	1.05				
I45	0690	ZACHARY FELMLEE	0.1		D	-.--							020170			
			1.5	752	D	1.04	1	trv	1.5	752	D	1.00				
I46	0696	ZACHARY FELMLEE	8.2	5680	D	1.39	5	trv	7.5	5680	D	1.51	020080			
		9906 Jason Patton	10.0	6856	N	1.37	5	trv	9.5	6856	N	1.44	>> TRAINING <<			
I47	0695	KOSTA TILA	10.0	6000	D	1.60	14	trv	10.0	6000	D	1.60	019830			
		9907 DERRICK Wooda	2.6	1016	N	1.04	3	trv	2.5	1016	N	1.08	>> TRAINING <<			
I48	0673	9907 DERRICK Wooda	7.4	3256	N	.74	3	trv	7.0	3256	N	.78	019680 >> TRAINING <<			
I49	!!!!	NO DATA !!!!														
I50	!!!!	NO DATA !!!!														
A87	0643	AVI CANTERO	6.2	5759	D	.67	10	trv	8.0	5759	D	.51	018110			
	0687	AVI CANTERO	2.9	4418	D	1.39	12	trv	3.0	4418	D	1.34	019510			
			101100072	1068			733									
A88	0644	AVI CANTERO	2.6		D	-.--	10	TRV					017740			
	0695	AVI CANTERO	0.1		D	-.--	30	TRV					019830			
	0644	AVI CANTERO	6.4	12045	D	.59	25	trv	10.5	12045	D	.36	017740			
			521090251	565			745	**								

PROPOSED CORRECTIONS:

BLOCK CELL		EFFICIENCY		HOURS	
		.95 D	1.23 N	1.05 C	90.5 D 47.5 N 0.0 S