

T&L MACHINE DETAIL for 12-30-2020 4:00 am to 12-31-2020 5:00 am

			--- per job in---		-suggested corrections				
JOB			RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	Special Assembly - Attn to: Cline Brown					****			
H04	!!!!	NO DATA		!!!!					
H06	!!!!	NO DATA		!!!!					
H08	!!!!	NO DATA		!!!!					
H10	!!!!	NO DATA		!!!!					
H20	!!!!	NO DATA		!!!!					
H12	!!!!	NO DATA		!!!!					
H14	!!!!	NO DATA		!!!!					
H22	!!!!	NO DATA		!!!!					

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	JOB		RUN	MACHINE	EFF		
****	C-N-C - Attn to: Wayne Brown	****		RUN	MACHINE	EFF	WORK
L04	!!!!	NO DATA	!!!!				
L06	!!!!	NO DATA	!!!!				
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C			
				(360099055 4012	6074	151%	Closed)
L10	!!!!	NO DATA	!!!!	(680070174	3994	2108	)
L12	!!!!	NO DATA	!!!!	(678090251	3929	891	)
L14	!!!!	NO DATA	!!!!	(678090253	2019	416	)
L16	!!!!	NO DATA	!!!!				
L17	!!!!	NO DATA	!!!!	(239080200	1031	1326	** Closed)
L18	!!!!	NO DATA	!!!!	(241110020	2112	1270	)
L20	!!!!	NO DATA	!!!!	(680110021	3974	591	)
L22	!!!!	NO DATA	!!!!	(705090250	1162	1154	Closed No Tag)
L24	!!!!	NO DATA	!!!!	(040100261	1137	358	)
L26	!!!!	NO DATA	!!!!	(546110020	787	289	)
L30	!!!!	NO DATA	!!!!				
L32	!!!!	NO DATA	!!!!				
L34	!!!!	NO DATA	!!!!				
L36	!!!!	NO DATA	!!!!	(011070281	1160	177	)
L38	!!!!	NO DATA	!!!!				

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JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci	****							
C58	!!!! NO DATA !!!!	(	617100050	2009	1586	)			
C60	!!!! NO DATA !!!!	(	621070221	933	1239	** \	C62 10hrs.		
C62	0474 DAMON P HASTINGS	9.9	5500 D	.60	10 trv	9.5	5500 D	.63 014540 DEP 18 0.9 hr	
		576110300	2105	3013	***	C64 10hrs.			
C64	0317 DAMON P HASTINGS	9.9	11100 D	.88	13 trv	9.5	11100 D	.91 009050 DEP 18 0.9 hr	
		704120140	2102	454					
C66	!!!! NO DATA !!!!	(	596120141	375	1140	304%)			
C68	!!!! NO DATA !!!!	(	597120070	2049	3037	*** Closed No Tag)	C70 count 6200		
C70	0404 BRYANT MAHON	5.8	5500 D	.81	10 trv	10.0	5500 D	.47 018530	
		012120070	1917	1261					
C72	!!!! NO DATA !!!!	(	575120140	2033	1039	)			
C74	!!!! NO DATA !!!!	(	317110300	1983	1028	)	C76 count 5500		
C76	0433 BRYANT MAHON	5.8	6200 D	.94	10 trv	10.0	6200 D	.55 018860	
		595120071	1475	434					
C30	!!!! NO DATA !!!!	(	012120070	1917	1261	)			
C32	!!!! NO DATA !!!!	(	282050180	2022	2204	* Closed)			
C34	!!!! NO DATA !!!!	(	097080180	2045	37	)			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.64 D	.00 N	.64 C	39.0 D	0.0 N	0.0 S

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JOB				RUN MACHINE	EFF	RUN MACHINE EFF WORK		
****	MISC #2 - Attn to: Steve Sawdey	****						
C40	!!!!	NO DATA	!!!!	(318120070	1950	3510	180% Closed No Tag	)
C42	!!!!	NO DATA	!!!!	(314110161	1946	164		)
C44	!!!!	NO DATA	!!!!	(593110300	1987	1578		)
C46	!!!!	NO DATA	!!!!	(241110020	2112	1270		)
C48	!!!!	NO DATA	!!!!	(595120072	1475	2033	** Closed No Tag	)
C50	!!!!	NO DATA	!!!!	(010110160	2041	1237		)
C52	!!!!	NO DATA	!!!!	(702120070	2045	3324	163% Closed No Tag	)
C54	!!!!	NO DATA	!!!!	(620110230	2047	2093	*	)
C56	!!!!	NO DATA	!!!!	(702120070	2045	3324	163% Closed No Tag	)

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JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	ACME NUT - Attn to: Kevin Rhone ****									
C02	!!!!	NO DATA !!!!		(	451043180	2159	2016 Closed)			
C04	!!!!	NO DATA !!!!		(	821100210	4044	657)			
C06	!!!!	NO DATA !!!!		(	921050220	808	809	* Closed)		
C08	0700	ERIC D STANEK		5.6	2300 D	.54	6 trv	5.5	2300 D .55	018220
				001115170 1953205387 10516%						
C10	!!!!	NO DATA !!!!		(	001115170 1953205387 10516%)					
C12	0757	ERIC D STANEK		5.6	2100 D	.63	6 trv	5.5	2100 D .64	020020
				039120151 1061 298						
C14	!!!!	NO DATA !!!!		(	001020170	1984	573)			
C16	!!!!	NO DATA !!!!		(	036110300	2081	1162 Closed)			

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.59 D	.00 N	.59 C	11.0 D	0.0 N	0.0 S

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JOB				RUN MACHINE		EFF	RUN MACHINE	
ACME FITTING - Attn to: Kevin Rhone							EFF	WORK
****	ACME	FITTING	- Attn to: Kevin Rhone	****				
C18	!!!!	NO DATA	!!!!	(881088300	1015	1061	*	)
C20	!!!!	NO DATA	!!!!	(351079300	2269	1218		)
C22	!!!!	NO DATA	!!!!	(001069100	2003	3651	182% Closed	No Tag)
C24	!!!!	NO DATA	!!!!	(905108090	1094	2245	205% Closed	No Tag)
C26	!!!!	NO DATA	!!!!	(001120150	2531	454		)

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		--- per job in---		-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE	
***** MISC #1 - Attn to: Kevin Rhone *****					EFF	WORK
B02	!!!!	NO DATA	!!!!	(701110300	2102	1347)
B04	!!!!	NO DATA	!!!!	(315110231	2014	914)
B06	!!!!	NO DATA	!!!!	(720020040	1696	1246 Closed)
B08	!!!!	NO DATA	!!!!	(659100211	1994	1669)
B10	!!!!	NO DATA	!!!!	(011120163	1770	1066)
B12	!!!!	NO DATA	!!!!	(308100190	2055	2142 * Closed)
B14	!!!!	NO DATA	!!!!	(702120071	2046	1855)
B16	!!!!	NO DATA	!!!!	(901075180	1299	554)
B18	!!!!	NO DATA	!!!!	(888110120	873	513)
B20	!!!!	NO DATA	!!!!	(311110090	2183	660 Closed)
A50	!!!!	NO DATA	!!!!	(289089010	2604	1285)
A52	!!!!	NO DATA	!!!!	(190100300	2000	770)
A54	!!!!	NO DATA	!!!!	(083110090	2162	1474)

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JOB				RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME	MISC	- Attn to: Ray Wolf	****					
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!	(	388061221	1168	1374	* Closed	)

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JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	FITTING - Attn to: Kevin Rhone						****		
A86	!!!!	NO DATA	!!!!	(573110230	2039	1730	)		
A74	!!!!	NO DATA	!!!!	(031110020	1980	753	)		
A76	!!!!	NO DATA	!!!!	(011120164	1770	778	)		
A24	!!!!	NO DATA	!!!!						
A25	!!!!	NO DATA	!!!!						
A26	!!!!	NO DATA	!!!!						
A27	!!!!	NO DATA	!!!!						

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JOB		--- per job in---				-suggested corrections					
		RUN MACHINE		EFF		RUN MACHINE		EFF WORK			
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt ****										
A10	0560	DARIAN RUGER		10.4	4508 D	.97	28 trv	10.0	4508 D	1.00	019970
				521120090	1454	645					
A12	!!!!	NO DATA !!!!		(	003090210	2035	1363)	A14 5112 count from 12/29			
A14	0573	DAMION HAMILTON		0.5	5112 N	23.50	5 trv	1.0	5112 N	11.36	019800 >> TRAINING <<
		ANTHONY BEARD		8.6	4083 N	1.06	4 trv	8.0	4083 N	1.13	
				027100050	1980	1957					

PROPOSED CORRECTIONS:

	EFFICIENCY				H O U R S		
HYDROMAT BLOCK CELL	1.00 D	2.27 N	1.60 C	10.0 D	9.0 N	0.0 S	

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JOB					RUN MACHINE EFF					RUN MACHINE EFF					WORK				
***** BLOCK CELL - Attn to: Chad Sommerfeldt *****																			
I26	!!!!	NO DATA !!!!																	
I27	!!!!	NO DATA !!!!																	
I40	!!!!	NO DATA !!!!																	
I41	0514	9909 Louis Holt	0.0	2118 N	*.**	5	trv	0.5	2118 N	19.25	015410	>>	TRAINING	<<					
		JUAN BRAVO	0.0		D -.--			I41 10hrs. 1st shift											
			8.3	2226 D	1.22	6	trv	11.0	2226 D	.92									
		9909 Louis Holt	0.0	1178 N	*.**	3	trv	>> TRAINING <<											
			0.0	1178 N	*.**	NO TRV		5.5	1178 N	.97	COUNT CORRECT!								
I42	0613	KOSTAQ MIZAKU	10.0	2307 D	1.16	4	trv	10.0	2307 D	1.15	017030								
		CHARLES SCRIBNER	0.0	282 N	*.**	NO TRV		1.5	282 N	.94									
		9908 Donnell Lesan	9.1	1608 N	.89	3	trv	10.0	1608 N	.80	>> TRAINING <<								
I43	0660	BRIAN MALDONADO	10.7	2685 D	.90	4	trv	10.0	2685 D	.96	019060								
		KEVIN MILLS	0.0	3000 N	*.**	4	trv	0.0	3000 N	*.**	DEP 12 11.9 hr								
I44	!!!!	NO DATA !!!!																	
I45	0690	SAMIL CANTERO	0.0		D -.--	1	TRV	3.0		D -.--	020170								
I46	0696	BRIAN MALDONADO	1.0	484 D	.94	1	trv	1.0	484 D	.97	020080								
		9906 Jason Patton	12.0	7460 N	1.25	6	trv	11.5	7460 N	1.30	>> TRAINING <<								
I47	0695	SAMIL CANTERO	0.0		D -.--	15	TRV	4.5		D -.--	019830	>> TRAINING <<							
		9907 DERRICK Wooda	11.8	5880 N	1.33	8	trv	11.5	5880 N	1.36	>> TRAINING <<								
I48	!!!!	NO DATA !!!!																	
I49	!!!!	NO DATA !!!!																	
I50	!!!!	NO DATA !!!!																	
A87	0660	AVI CANTERO	8.3	8427 D	.71	12	trv	8.5	8427 D	.69	019060								
	0643	AVI CANTERO	2.2	3250 D	1.08	3	trv	2.0	3250 D	1.16	018110								
			441100070	1166		205		A88 count 20424											
A88	0696	AVI CANTERO	11.2	20000 D	.81	41	trv	11.5	20000 D	.79	020080								
			102110050	956	2700	282%													

I41 2118 count from 12/29

I41 10hrs. 1st shift

I42 9hrs. 2nd shift

I43 9hrs. 1st shift 10hrs. 2nd shift

I46 464 count 1st shift 7648 count 2nd shift

A88 count 20424

PROPOSED CORRECTIONS:

BLOCK CELL		EFFICIENCY			HOURS		
		.80	D	1.62	N	1.13	C
		61.5	D	40.5	N	0.0	S