

T&L MACHINE DETAIL for 12-16-2020 4:00 am to 12-17-2020 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	6007	THOM NGUYEN	10.4	1600 D	.46	NO TRV	10.0	1600 D	.48 015590	
H20	!!!!	NO DATA !!!!								
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
Special Assembly	.48 D	.00 N	.48 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 12-16-2020 4:00 am to 12-17-2020 5:00 am

JOB			--- per job in---				-suggested corrections				
*****	C-N-C	- Attn to: Wayne Brown	*****	RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK
L04	0013	ROBBIE JOSEPH		8.8	631 D	.82	NO TRV	10.0	631 D	.73	015120
L06	0013	ROBBIE JOSEPH		8.8	620 D	.81	NO TRV	10.0	620 D	.71	015120
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C							
				(360099055 4012 6074 151% Closed)							
L10	!!!!	NO DATA !!!!		(680070174 3994 2108)							
L12	!!!!	NO DATA !!!!		(778100210 2021 3327 165% Closed No Tag)							
L14	!!!!	NO DATA !!!!		(678090253 2019 416)							
L16	0017	GLENN DAVIS		10.3	231 D	.45	NO TRV	10.0	231 D	.46	015760
L17	!!!!	NO DATA !!!!		(239080200 1031 1326 ** Closed)							
L18	0101	HOANG HO		0.9	35 D	.04	NO TRV	10.0	35 D	.00	020730 low QUANTITY
				?		?	0				
				Low EFF for Job 0101 rated 1000/hr for PRIM							
L20	!!!!	NO DATA !!!!		(680110021 3974 591)							
L22	!!!!	NO DATA !!!!		(705090250 1162 1154 Closed No Tag)							
L24	6010	JOSE RIVERA		10.7	712 D	.96	2 trv	10.0	712 D	1.02	016260
		MICHAEL LAMB		10.2	689 N	.97	2 trv	9.5	689 N	1.04	
				546110021	787	758					
L26	6010	JOSE RIVERA		10.7	709 D	.95	2 trv	10.0	709 D	1.01	016260
		MICHAEL LAMB		10.2	697 N	.98	2 trv	9.5	697 N	1.05	
				040100260	1187	1485	**				
L30	!!!!	NO DATA !!!!									
L32	!!!!	NO DATA !!!!									
L34	!!!!	NO DATA !!!!									
L36	!!!!	NO DATA !!!!		(011070281 1160 133)							
L38	!!!!	NO DATA !!!!									

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	.66 D	1.04 N	.75 C	60.0 D	19.0 N	0.0 S

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--- per job in---										-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
***** CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci *****													
C58	!!!!	NO DATA !!!!		(617100050 2009 1586)									
						C60 7hrs. 2nd shift							
C60	0327	GORDON CURLEY	10.1	8300 D	.96	8 trv	10.0	8300 D	.97	018040			
		PATRICK KELLY	5.0	6400 N	1.51	6 trv	10.0	6400 N	.75				
			431090080	1711	2049	*							
						C62 10hrs. 1st shift 0hrs. 2nd shift							
C62	0474	THOMAS A JACKSON	10.0	5300 D	.57	14 trv	13.0	5300 D	.44	014540	DEP 19	3.8 hr	
		GERALD D DAVIS	9.8	35 N	.00	8 TRV	9.5	35 N	.00	low QUANTITY			
			576110300	2105	855								
Low EFF for Job 0474 rated 923/hr for PRIM													
C64	!!!!	NO DATA !!!!		(702120070 2045 2213 *)									
C66	0479	THOMAS A JACKSON	0.3S	D			0.5S	D		016970	DEP 19	3.8 hr	
			?		?	0							
C68	0470	GERARDO NEGRON	10.0	6200 N	.62	10 trv	10.0	6200 N	.62	014450			
			597120070	2049	329								
C70	0404	GERALD D DAVIS	9.8	6950 N	.61	11 trv	10.0	6950 N	.60	018530			
			139110090	2102	3291	157%							
C72	0145	BIROL BOZACI	8.5S	D			10.0S	D		019810			
			?		?	0							
C74	!!!!	NO DATA !!!!		(317110300 1983 209)									
C76	!!!!	NO DATA !!!!		(595120070 1475 1181)									
C30	0036	GERARDO NEGRON	8.6	3200 N	.25	5 trv	8.5	3200 N	.25	018960			
			139110090	2102	3291	157%							
C32	!!!!	NO DATA !!!!		(282050180 2022 2204 * Closed)									
C34	!!!!	NO DATA !!!!		(097080180 2045 37)									

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.67 D	.45 N	.52 C	23.0 D	48.0 N	10.5 S

T&L MACHINE DETAIL for 12-16-2020 4:00 am to 12-17-2020 5:00 am

		--- per job in---				-suggested corrections					
JOB		RUN MACHINE EFF				RUN MACHINE EFF WORK					
****	MISC #2 - Attn to: Steve Sawdey										****
C40	0006	STEVEN G SAWDEY	8.9S	200 D	3 trv	8.5S	200 D		018330		
			0.7	900 D	1.26	2 trv	0.5	900 D	1.80		
		EDWIN PAYNE	10.0	6500 N	.65	10 trv	10.0	6500 N	.65		
			317110300	1983	209						
C42	!!!!	NO DATA !!!!	(	318120070	1950	2364	**	)			
C44	0302	DAMON P HASTINGS	10.3S	D		10.0S	D		018620	DEP 18 0.8 hr	
			?		?	0					
C46	!!!!	NO DATA !!!!	(	241110020	2112	1081	)				
C48	0126	EDWIN PAYNE	10.0	5300 N	.47	9 trv	10.0	5300 N	.47	018480	
			595120072	1475	952						
C50	!!!!	NO DATA !!!!	(	010110160	2041	988	)				
C52	0069	CASEY KAYE	10.0	7500 N	.50	9 trv	10.0	7500 N	.50	015710	
			702120070	2045	2213	*					
C54	0037	CASEY KAYE	10.0	7700 N	.62	10 trv	10.0	7700 N	.62	015250	
			620110230	2047	1350						
C56	0381	GORDON CURLEY	10.1	7930 D	.61	10 trv	10.0	7930 D	.62	011790	
		PATRICK KELLY	5.0	7200 N	1.13	9 trv	10.0	7200 N	.56		
			702120070	2045	2213	*					

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
MISC #2	.67 D	.56 N	.58 C	10.5 D	50.0 N	18.5 S

T&L MACHINE DETAIL for 12-16-2020 4:00 am to 12-17-2020 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	ACME NUT - Attn to: Kevin Rhone					****			
C02	!!!!	NO DATA		!!!!	(451043180	2159	2016 Closed)		
C04	!!!!	NO DATA		!!!!	(821100210	4044	657)		
C06	!!!!	NO DATA		!!!!	(921050220	808	809	* Closed)	
C08	0700	RAYMOND E WOLF			7.5	2114 D	.37	7 trv	9.0 2114 D .31 018220
					001115170	1953204247	10458%		
C10	0825	RAYMOND E WOLF			7.5	2722 D	.48	6 trv	9.0 2722 D .40 018570
					001115170	1953204247	10458%		
C12	!!!!	NO DATA		!!!!	(037120070	2081	2001)		
C14	!!!!	NO DATA		!!!!	(001020170	1984	573)		
C16	!!!!	NO DATA		!!!!	(036110300	2081	1162 Closed)		

C08 7.5 hrs.

C10 8hrs.

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.35 D	.00 N	.35 C	18.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 12-16-2020 4:00 am to 12-17-2020 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	ACME FITTING - Attn to: Kevin Rhone				****				
C18	!!!!	NO DATA !!!!		(	881088300 1015	1061	*)		
C20	!!!!	NO DATA !!!!		(	351079300 2269	1218	)		
C22	!!!!	NO DATA !!!!		(	001069100 2003	3651	182% Closed No Tag)		
C24	0755	ERIC D STANEK		9.3	3000 D .52	6 trv	9.0	3000 D .54	018650 DEP 4 0.4 hr
					905108090 1094	1960	179% Closed No Tag		
C26	0837	ERIC D STANEK		9.3	2600 D .45	7 trv	9.0	2600 D .47	020770 DEP 4 0.4 hr
					001120150 2531	210			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME FITTING	.50 D	.00 N	.50 C	18.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 12-16-2020 4:00 am to 12-17-2020 5:00 am

JOB		--- per job in---				-suggested corrections				
		RUN MACHINE		EFF		RUN MACHINE		EFF	WORK	
**** MISC #1 - Attn to: Kevin Rhone ****										
B02	0107	LEELAND FULLER	0.0	D	-.--	B02 5hrs. 1st shift				018060
		BRYANT MAHON	8.2	4400	D .27	4	trv	9.5	4400 D .23	>> TRAINING <<
		ROBERT DURRANT	9.6	9200	N .48	6	trv	9.5	9200 N .48	DEP 6 3.0 hr
			699110231	2136	1468					
B04	0378	BRYANT MAHON	8.2	3500	D .38	5	trv	10.0	3500 D .31	019020 >> TRAINING <<
		ROBERT DURRANT	2.5		N -.--	6	TRV			
			4.2	3300	N .71	NO	TRV	7.0	3300 N .42	DEP 6 3.0 hr
DOWN	RP - Repair	3.0 hrs	DURRANT, ROBERT							
			308100190	2055	2142	* Closed				
B06	!!!!	NO DATA !!!!	(	720020040	1696	1246	Closed)			
B08	0045	LEELAND FULLER	3.6		D -.--	4	TRV	B08 3hrs.		015280
			0.0	400	D *.**	NO	TRV	6.5	400 D .15	low Efficiency
			659100211	1994	915					
Low EFF for Job 0045 rated 409/hr for PRIM										
B10	0451	LEELAND FULLER	0.7	550	D .50	4	trv	0.5	550 D .73	013650
			422100231	977	1035	* Closed No Tag				
B12	0100	LEELAND FULLER	0.0	750	D *.**	1	trv	2.0	750 D .29	016950
			308100190	2055	2142	* Closed				
B14	0300	LEELAND FULLER	10.3	8150	D .62	9	trv	10.0	8150 D .63	020150
			702120071	2046	1176					
B16	0465	JAMIE FELMLEE	10.3	10000	D .60	10	trv	10.0	10000 D .61	014720
			901075180	1299	288					
B18	0496	JAMIE FELMLEE	10.3	3800	D .40	10	trv	10.0	3800 D .41	020130
			888110120	873	381					
B20	!!!!	NO DATA !!!!	(	311110090	2183	660	Closed)			
A50	!!!!	NO DATA !!!!	(	289089010	2604	1285				
A52	!!!!	NO DATA !!!!	(	190100300	2000	770				
A54	!!!!	NO DATA !!!!	(	083110090	2162	1474				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #1	.41	D	.46	N	.42	C
	58.5	D	16.5	N	0.0	S

T&L MACHINE DETAIL for 12-16-2020 4:00 am to 12-17-2020 5:00 am

				--- per job in---			-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME	MISC	- Attn to: Ray Wolf	****					
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!	(	388061221	1168	1374	* Closed	)

T&L MACHINE DETAIL for 12-16-2020 4:00 am to 12-17-2020 5:00 am

				--- per job in---				-suggested corrections				
JOB				RUN MACHINE		EFF		RUN MACHINE		EFF		WORK
****	FITTING - Attn to: Kevin Rhone											****
A86	0320	ROOSEVELT	KING JR	9.9	6250 N	.42	8 trv	9.5	6250 N	.44	020240	
				573110230	2039	867						
A74	!!!!	NO DATA !!!!		(		031110020	1980	753	)			
A76	0142	ROOSEVELT	KING JR	8.1	4200 N	.35	NO TRV	7.5	4200 N	.37	018660	
				011090300	1034	1308	** Closed					
A24	!!!!	NO DATA !!!!										
A25	!!!!	NO DATA !!!!										
A26	0036	HERMAN LEWIS		0.4	8600 D	14.93	6 trv	10.0	8600 D	.60	018960	
A27	!!!!	NO DATA !!!!										

PROPOSED CORRECTIONS:

		EFFICIENCY		HOURS			
FITTING		.60 D	.41 N	.48 C	10.0 D	17.0 N	0.0 S

T&L MACHINE DETAIL for 12-16-2020 4:00 am to 12-17-2020 5:00 am

JOB		--- per job in---				-suggested corrections			
		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	HYDROMAT BLOCK CELL -	Attn to: Chad Sommerfeldt				****			
A10	!!!! NO DATA !!!!	(521120091 909 0)							
A12	0558 ANTHONY BEARD	10.1	3005 N	.75	5 trv	10.0	3005 N	.75	017800
		003090210	2035	1363					
A14	0634 DARIAN RUGER	9.4	3647 D	.75	NO TRV	A14 9hrs.			020160
		0.1	60 D *	.72	6 TRV	10.0	3707 D	.72	
		276099099	1942	3614	186%				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.72 D	.75 N	.74 C	10.0 D	10.0 N	0.0 S

T&L MACHINE DETAIL for 12-16-2020 4:00 am to 12-17-2020 5:00 am

--- per job in---										-suggested corrections										
JOB										RUN MACHINE EFF WORK										
***** BLOCK CELL - Attn to: Chad Sommerfeldt *****										I26 9hrs. 1st shift 10hrs. 2nd shift still running on 7 pallets										
I26	0644	HANSEL MAIQUEZ-HER	10.3	2432	D	.63	6	trv		10.0	2432	D	.65	017740						
		KEVIN MILLS	0.0	2625	N	*.**	6	trv		0.0	2625	N	*.**				DEP 12 9.8 hr			
										>> TRAINING <<										
I27	!!!!	NO DATA !!!!																		
I40	!!!!	NO DATA !!!!																		
I41	!!!!	NO DATA !!!!								I42 6.5hrs. 1st shift										
I42	0627	KOSTAQ MIZAKU	9.2	2800	D	.76	1	trv		10.0	2800	D	.70	018080						
		CHARLES SCRIBNER	4.3	2060	N	1.19	1	trv		4.5	2060	N	1.14							
I43	0660	BRIAN MALDONADO	2.7	1113	D	1.15	NO	TRV		I43 5hrs. 1st shift										019060
			1.2	348	D	.78	3	trv		6.0	1461	D	.68							
		9909 Louis Holt	0.0	2826	N	*.**	4	trv												>> TRAINING <<
			0.0	2826	N	*.**	3	trv		9.5	2826	N	.83				COUNT CORRECT!			
I44	!!!!	NO DATA !!!!																		
I45	0690	ZACHARY FELMLEE	10.5	5064	D	1.12	8	trv		10.0	5064	D	1.17	020170						
		9906 Jason Patton	0.0	5098	N	*.**	11	trv		9.5	5098	N	1.24				>> TRAINING <<			
I46	!!!!	NO DATA !!!!																		
I47	0672	JUAN BRAVO	9.5	6072	D	1.70	14	trv		10.0	6072	D	1.62	019700						
		9907 DERRICK Wooda	10.6	5412	N	1.37	NO	TRV		10.0	5412	N	1.44				>> TRAINING <<			
I48	0686	GERSON JAMES	10.1	3416	D	.85	8	trv		I48 8hrs.										019550
										10.0	3416	D	.85							
I49	0685	BRIAN MALDONADO	3.7	1352	D	.91	4	trv		I49 3hrs. 1st shift										019730
		CHARLES SCRIBNER	5.6	2400	N	1.08	8	trv		3.5	1352	D	.97				>> TRAINING <<			
										5.5	2400	N	1.09				>> TRAINING <<			
I50	!!!!	NO DATA !!!!																		
A87	0697	AVI CANTERO	4.5	2120	D	.40	NO	TRV		5.5	2120	D	.32	019560						
	0613	AVI CANTERO	6.1	8052	D	1.20	16	trv		5.5	8052	D	1.34	017030						
		9908 Donnell Lesan	4.6	4916	N	.99	12	trv		4.5	4916	N	1.00				>> TRAINING <<			
	0660	9908 Donnell Lesan	5.4	6309	N	.82	15	trv		5.5	6309	N	.80	019060			>> TRAINING <<			
										131080021 2173 726										
										A88 job 685 count 2322 2nd shift										
A88	0672	AVI CANTERO	8.1	9840	D	.38	25	trv		8.5	9840	D	.36	019700						
	0685	AVI CANTERO	2.5	3636	D	.66	NO	TRV		2.5	3636	D	.66	019730						
		9908 Donnell Lesan	3.7	4644	N	.58	40	trv												>> TRAINING <<
			0.9	2322	N	1.22	20	trv		4.5	6966	N	.70							
	0690	9908 Donnell Lesan	5.4	8664	N	.73	30	trv		5.5	8664	N	.72	020170			>> TRAINING <<			
										481110051 1368 1438 *										