

T&L MACHINE DETAIL for 12-15-2020 4:00 am to 12-16-2020 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	6007	THOM NGUYEN	6.2	1100 D	.53	NO TRV	6.0	1100 D	.55 015590	
H20	!!!!	NO DATA !!!!								
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	0558	THOM NGUYEN	4.0	800 D	1.01	NO TRV	4.0	800 D	1.00 017800	

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
Special Assembly	.73 D	.00 N	.73 C	10.0 D	0.0 N	0.0 S

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			--- per job in---				-suggested corrections				
JOB			RUN MACHINE		EFF	RUN MACHINE			EFF	WORK	
****	C-N-C - Attn to: Wayne Brown		****								
L04	0013	ROBBIE JOSEPH	6.5	662 D	1.16	NO TRV	10.0	662 D	.76	015120	
		KEVIN STOKELIN	10.2	611 N	.69	NO TRV	9.5	611 N	.74		
L06	0013	ROBBIE JOSEPH	6.5	522 D	.92	NO TRV	10.0	522 D	.60	015120	
		KEVIN STOKELIN	10.2	561 N	.63	NO TRV	9.5	561 N	.68		
L08	DOWN	RP - Repair	24.0	hrs BROWN,WAYNE C							
				(360099055 4012 6074 151% Closed)							
L10	!!!!	NO DATA !!!!		(680070174 3994 2108)							
L12	!!!!	NO DATA !!!!		(778100210 2021 3327 165% Closed No Tag)							
L14	!!!!	NO DATA !!!!		(678090253 2019 416)							
L16	!!!!	NO DATA !!!!									
L17	!!!!	NO DATA !!!!		(239080200 1031 1326 ** Closed)							
L18	0020	HOANG HO	8.0	D	-.--					015750	
			2.0	940 D	.86	3 trv	10.0	940 D	.17	low Efficiency	
			866015080	2604	532						
	Low EFF for Job 0020 rated 562/hr for PRIM										
L20	!!!!	NO DATA !!!!		(680110021 3974 591)							
L22	!!!!	NO DATA !!!!		(705090250 1162 1154 Closed No Tag)							
L24	6010	JOSE RIVERA	0.0	D	-.--					016260	
			6.5	453 D	1.00	1 trv	10.0	453 D	.65		
		MICHAEL LAMB	10.4	683 N	.94	3 trv	10.0	683 N	.98		
			546110021	787	573						
L26	6010	JOSE RIVERA	10.7	722 D	.96	2 trv	10.0	722 D	1.03	016260	
		MICHAEL LAMB	10.4	696 N	.95	2 trv	10.0	696 N	.99		
			040100260	1187	1299	*					
L30	!!!!	NO DATA !!!!									
L32	!!!!	NO DATA !!!!									
L34	!!!!	NO DATA !!!!									
L36	6702	GLENN DAVIS	3.8	145 D	1.00	NO TRV	4.5	145 D	.85	020860	
			011070281	1160	133						
L38	!!!!	NO DATA !!!!									

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	.66 D	.85 N	.74 C	54.5 D	39.0 N	0.0 S

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--- per job in---														-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK							
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci													****			
C58	!!!!	NO DATA !!!!		(617100050 2009 1586)													
C60	0327	THOMAS A JACKSON	7.1	3700 D	.61	5 trv	6.5	3700 D	.66	018040	DEP 19	3.8 hr					
			431090080	1711	1535	C62 8hrs. 2nd shift											
C62	0474	THOMAS A JACKSON	7.1	1000 D	.15									5 trv	6.5	1000 D	.17
		PATRICK KELLY	8.5	3000 N	.38	5 trv	9.5	3000 N	.34	low Efficiency							
			576110300	2105	566												
Low EFF for Job 0474 rated 923/hr for PRIM																	
C64 2hrs. 2nd shift count 1400																	
C64	0317	BIROL BOZACI	10.1	7000 D	.54	9 trv	10.0	7000 D	.54	009050	low Efficiency						
		PATRICK KELLY	1.8	800 N	.35	1 trv	3.5	800 N	.18								
			702120070	2045	1647												
Low EFF for Job 0317 rated 1285/hr for PRIM																	
C66	!!!!	NO DATA !!!!		(? ? 0)													
C68	!!!!	NO DATA !!!!		(595100190 2024 2692		** Closed No Tag)											
C70	0404	BIROL BOZACI	10.1	6200 D	.53	10 trv	10.0	6200 D	.53	018530	C72 7hrs. 2nd shift						
			139110090	2102	2948	***											
C72	0251	DAMON P HASTINGS	10.1	5400 D	.47	10 trv	9.5	5400 D	.51	019670				DEP 18	0.7 hr		
		GERARDO NEGRON	9.8	3800 N	.35	7 trv	10.0	3800 N	.34								
			595120073	1477	455												
C74	!!!!	NO DATA !!!!		(317110300 1983 153)													
C76	!!!!	NO DATA !!!!		(595120070 1475 1181)		C30 8hrs. 2nd shift											
C30	0036	DAMON P HASTINGS	10.1	6900 D	.45									10 trv	9.5	6900 D	.48
		GERARDO NEGRON	9.8	5600 N	.38	8 trv	10.0	5600 N	.37								
			139110090	2102	2948	***											
C32	!!!!	NO DATA !!!!		(282050180 2022 2204		* Closed)											
C34	!!!!	NO DATA !!!!		(097080180 2045 37)													

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.49 D	.33 N	.43 C	52.0 D	33.0 N	0.0 S

T&L MACHINE DETAIL for 12-15-2020 4:00 am to 12-16-2020 5:00 am

		--- per job in---						-suggested corrections			
JOB		RUN MACHINE		EFF				RUN MACHINE	EFF	WORK	
**** MISC #2 - Attn to: Steve Sawdey ****											
C40	0121	STEVEN G SAWDEY	10.2	5700 D	.50	9 trv		10.0	5700 D	.51	019260
		EDWIN PAYNE	10.2	5700 N	.50	9 trv		10.0	5700 N	.51	
			318120070	1950		2093	*				
C42	0247	STEVEN G SAWDEY	10.2	4400 D	.38	7 trv		10.0	4400 D	.39	019780
		EDWIN PAYNE	10.2	4500 N	.39	7 trv		10.0	4500 N	.40	
			318120070	1950		2093	*				
C44	!!!!	NO DATA !!!!	(	593110300	1987	527	)				
C46	!!!!	NO DATA !!!!	(	241110020	2112	1081	)				
C48	!!!!	NO DATA !!!!	(	595120072	1475	623	)				
C50	!!!!	NO DATA !!!!	(	010110160	2041	988	)				
								C52 5hrs.			
C52	0069	GORDON CURLEY	10.4	2200 D	.14	6 trv		10.0	2200 D	.15	015710 low Efficiency
			679090080	2103	2804	**	Closed No Tag				
Low EFF for Job 0069 rated 1500/hr for PRIM											
C54	0037	CASEY KAYE	8.2	7000 N	.69	8 trv		10.0	7000 N	.56	015250
			620110230	2047	1119						
								C56 8hrs. 1st shift			
C56	0381	GORDON CURLEY	10.4	5040 D	.38	6 trv		10.0	5040 D	.39	011790
		CASEY KAYE	8.2	7500 N	.71	9 trv		10.0	7500 N	.58	
			702120070	2045	1647						

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #2	.36 D	.51 N	.44 C	40.0 D	40.0 N	0.0 S

T&L MACHINE DETAIL for 12-15-2020 4:00 am to 12-16-2020 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	ACME NUT - Attn to: Kevin Rhone				****					
C02	!!!!	NO DATA	!!!!	(	451043180	2159	2016	Closed	)	
C04	!!!!	NO DATA	!!!!	(	821100210	4044	657	)		
C06	!!!!	NO DATA	!!!!	(	921050220	808	809	* Closed)		
C08	0700	RAYMOND E WOLF		5.5	3188 D	.76	10 trv	9.0	3188 D .46 018220	
					001115170	1953203971	10444%			
C10	0825	RAYMOND E WOLF		5.5	2148 D	.51	5 trv	9.0	2148 D .31 018570	
					001115170	1953203971	10444%			
C12	!!!!	NO DATA	!!!!	(	037120070	2081	2001	)		
C14	!!!!	NO DATA	!!!!	(	001020170	1984	573	)		
C16	!!!!	NO DATA	!!!!	(	036110300	2081	1162	Closed)		

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.39 D	.00 N	.39 C	18.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 12-15-2020 4:00 am to 12-16-2020 5:00 am

				--- per job in---		-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE	
ACME FITTING - Attn to: Kevin Rhone							EFF	WORK
****	ACME	FITTING	- Attn to: Kevin Rhone	****				
C18	!!!!	NO DATA	!!!!	(881088300	1015	1061	*	)
C20	!!!!	NO DATA	!!!!	(351079300	2269	1218	)	
C22	!!!!	NO DATA	!!!!	(001069100	2003	3651	182% Closed No Tag	)
C24	!!!!	NO DATA	!!!!	(905108090	1094	1693	155% Closed No Tag	)
C26	!!!!	NO DATA	!!!!	(130120021	499	549	*	)

T&L MACHINE DETAIL for 12-15-2020 4:00 am to 12-16-2020 5:00 am

JOB										--- per job in---										-suggested corrections									
MISC #1 - Attn to: Kevin Rhone										RUN MACHINE EFF										RUN MACHINE EFF WORK									
*****																				B02 2.5 hrs. 2nd shift									
B02	0107	LEELAND FULLER	9.8	8600	D	.44	8	trv		10.0	8600	D	.43							018060									
		GERALD D DAVIS	2.5	2000	N	.41	5	trv		3.5	2000	N	.29																
			699110231	2136			1264																						
B04	!!!!	NO DATA !!!!	(	308100190	2055		1851	Closed	)																				
B06	!!!!	NO DATA !!!!	(	720020040	1696		1246	Closed	)																				
B08	0045	LEELAND FULLER	9.8	1500	D	.37	6	trv		10.0	1500	D	.37							015280									
		GERALD D DAVIS	2.5	430	N	.43	5	trv		3.5	430	N	.30																
			659100211	1994			853																						
B10	!!!!	NO DATA !!!!	(	422100231	977		1016	* Closed	No Tag)																				
B12	0100	JAMIE FELMLEE	9.9	5400	D	.42	8	trv		10.0	5400	D	.42							016950									
			308100190	2055			1851	Closed																					
B14	0300	JAMIE FELMLEE	9.9	8000	D	.63	9	trv		10.0	8000	D	.62							020150									
		ROBERT DURRANT	8.7	8300	N	.74	10	trv		9.5	8300	N	.68																
			702120071	2046			965																						
B16	!!!!	NO DATA !!!!	(	046110160	1994		2652	** Closed	No Tag)																				
B18	0496	ROBERT DURRANT	8.7	5300	N	.66	11	trv		9.5	5300	N	.60							020130									
			888110120	873			286																						
B20	!!!!	NO DATA !!!!	(	311110090	2183		660	Closed	)																				
A50	!!!!	NO DATA !!!!	(	289089010	2604		1285		)																				
A52	!!!!	NO DATA !!!!	(	190100300	2000		770		)																				
A54	!!!!	NO DATA !!!!	(	083110090	2162		1474		)																				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #1	.46 D	.55 N	.49 C	40.0 D	26.0 N	0.0 S

T&L MACHINE DETAIL for 12-15-2020 4:00 am to 12-16-2020 5:00 am

				--- per job in---			-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME	MISC	- Attn to: Ray Wolf	****					
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!	(	388061221	1168	1374	* Closed	)

T&L MACHINE DETAIL for 12-15-2020 4:00 am to 12-16-2020 5:00 am

--- per job in---										-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
***** FITTING - Attn to: Kevin Rhone *****													
										A86 10hrs.			
A86	0320	ROOSEVELT	KING JR	9.7	5350 N	.37	7 trv	10.5	5350 N	.34	020240		
				573110230	2039	592							
										A74 10hrs.			
A74	0403	ROOSEVELT	KING JR	9.7	5300 N	.59	6 trv	10.5	5300 N	.55	020600		
				031110020	1980	753							
A76	!!!!	NO DATA !!!!		(011090300		1034	1308	** Closed)					
A24	!!!!	NO DATA !!!!											
A25	!!!!	NO DATA !!!!											
A26	!!!!	NO DATA !!!!											
A27	!!!!	NO DATA !!!!											

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.00 D	.44 N	.44 C	0.0 D	21.0 N	0.0 S

T&L MACHINE DETAIL for 12-15-2020 4:00 am to 12-16-2020 5:00 am

JOB		--- per job in---				-suggested corrections			
		RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK
**** HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt ****									
A10	0647 DARIAN RUGER	1.7	456 D	.67	NO TRV	A10 1hr.		017920	
		0.1	D -.-		1 TRV	6.0	456 D	.19	low Efficiency
		411110240 1737		2520	*** Closed No Tag				
A12	!!!! NO DATA !!!!	(003090210 2035		768)	A14 2.5hrs. 1st shift				
A14	0634 CHAD M SOMMERFELDT	1.5S	100 D		1 trv	7.0S	100 D		020160
	DARIAN RUGER	4.0	1169 D	.57	1 trv	4.0	1169 D	.57	
	ANTHONY BEARD	10.1	4269 N	.82	14 trv	10.0	4269 N	.83	
		276099099	1942	2921	150%				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.34 D	.83 N	.59 C	10.0 D	10.0 N	7.0 S

T&L MACHINE DETAIL for 12-15-2020 4:00 am to 12-16-2020 5:00 am

--- per job in---										-suggested corrections									
JOB			RUN MACHINE		EFF		WORK			RUN MACHINE		EFF		WORK					
****	BLOCK CELL - Attn to: Chad Sommerfeldt						****			I26 running on 7 pallets Repair on 12/17									
I26	0643	HANSEL MAIQUEZ-HER	0.1		D	-.--				0.5		D	-.--	018110					
	0644	JOHN A LEE	0.5		D	-.--	1	TRV		0.5		D	-.--	017740	DEP 12	1.0	hr		
		HANSEL MAIQUEZ-HER	9.5	2460	D	.69	7	trv		9.0	2460	D	.73						
		KEVIN MILLS	9.8	2625	N	.71	5	trv									>> TRAINING <<		
			0.0		N	-.--	5	TRV		9.5	2625	N	.74						
I27	0534	GERSON JAMES	10.4	2632	D	.56	7	trv		10.0	2632	D	.58	016390					
I40	!!!!	NO DATA !!!!																	
I41	!!!!	NO DATA !!!!																	
I42	0627	KOSTAQ MIZAKU	9.5	4700	D	1.23	2	trv		10.0	4700	D	1.18	018080					
		9908 Donnell Lesan	3.5	1150	N	.83	1	trv									>> TRAINING <<		
			3.7	1105	N	.75	1	trv		6.5	2255	N	.87						
I43	0659	JUAN BRAVO	0.0	279	D	*.**	NO	TRV		1.0	279	D	.78	019050					
		9908 Donnell Lesan	0.1		N	-.--											>> TRAINING <<		
I44	0687	JUAN BRAVO	2.6	1024	D	1.14	4	trv		I44 8hrs. 1st shift 9hrs. 2nd shift									
			6.3	2232	D	1.02	6	trv		8.5	3256	D	1.10						
		9909 Louis Holt	0.1	3552	N	*.**	9	trv		9.5	3552	N	1.08				>> TRAINING <<		
I45	!!!!	NO DATA !!!!																	
										I46 7hrs. 2nd shift									
I46	0637	ZACHARY FELMLEE	4.2	588	D	.48	2	trv		4.0	588	D	.51	018360					
		CHARLES SCRIBNER	6.8	656	N	.34	2	trv									>> TRAINING <<		
			1.7	264	N	.55	1	trv		9.5	920	N	.33						
I47	0672	ZACHARY FELMLEE	5.7	3376	D	1.59	NO	TRV		5.5	3376	D	1.64	019700					
		9907 DERRICK Wooda	10.1	5592	N	1.48	12	trv		9.5	5592	N	1.57				>> TRAINING <<		
										I48 9hrs.									
I48	0686	9906 Jason Patton	0.0	4108	N	*.**	9	trv		9.5	4108	N	1.08	019550	>>	TRAINING	<<		
										I49 9hrs. 1st shift 1.5hrs. 2nd shift									
I49	0685	BRIAN MALDONADO	10.5	4272	D	1.02	18	trv		10.0	4272	D	1.07	019730	>>	TRAINING	<<		
		9908 Donnell Lesan	2.7	792	N	.73	3	trv		2.5	792	N	.79				>> TRAINING <<		
I50	!!!!	NO DATA !!!!																	
A87	0697	AVI CANTERO	10.1	14008	D	1.15	8	trv		10.5	14008	D	1.11	019560					
			481100072	1631			1919	*	Closed										
A88	0672	AVI CANTERO	10.1	16320	D	.50	27	trv		10.5	16320	D	.49	019700					
			831120100	1384			1877	**											

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
BLOCK CELL	.91 D	.94 N	.92 C	80.0 D	56.5 N	0.0 S