

T&L MACHINE DETAIL for 12-14-2020 4:00 am to 12-15-2020 5:00 am

		--- per job in---			-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	Special Assembly - Attn to: Cline Brown				****			
H04	!!!!	NO DATA		!!!!				
H06	!!!!	NO DATA		!!!!				
H08	!!!!	NO DATA		!!!!				
H10	!!!!	NO DATA		!!!!				
H20	0503	THOM NGUYEN	0.4	D -.--	0.5	D -.--		017660
H12	!!!!	NO DATA		!!!!				
H14	!!!!	NO DATA		!!!!				
H22	0558	THOM NGUYEN	10.1	1800 D .90	NO TRV	9.5	1800 D .95	017800

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
Special Assembly	.90 D	.00 N	.90 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 12-14-2020 4:00 am to 12-15-2020 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	C-N-C - Attn to: Wayne Brown				****	L04 10hrs both shifts			
L04	0013	ROBBIE JOSEPH	1.4	580 D	4.65	NO TRV	11.0	580 D .61 015120	
		KEVIN STOKELIN	9.0	611 N	.78	NO TRV	8.5	611 N .83	
						L06 9hrs. 1st shift 8hrs. 2nd shift			
L06	0013	ROBBIE JOSEPH	1.4	541 D	4.34	NO TRV	11.0	541 D .57 015120	
		KEVIN STOKELIN	9.0	358 N	.46	NO TRV	8.5	358 N .48	
L08	DOWN	RP - Repair	24.0	hrs BROWN,WAYNE C					
		(360099055 4012 6074 151% Closed)							
L10	!!!!	NO DATA !!!!	(680070174 3994		2108	)			
L12	!!!!	NO DATA !!!!	(778100210 2021		2782	** Closed No Tag)			
L14	!!!!	NO DATA !!!!	(678090253 2019		416	)			
L16	!!!!	NO DATA !!!!							
L17	!!!!	NO DATA !!!!	(239080200 1031		1326	** Closed)			
L18	0020	HOANG HO	10.1	996 D	.18	8 trv	10.0	996 D .18 015750 low Efficiency	
				866015080 2604	274				
Low EFF for Job 0020 rated 562/hr for PRIM									
L20	!!!!	NO DATA !!!!	(680110021 3974		591	)			
L22	!!!!	NO DATA !!!!	(705090250 1162		1154	Closed No Tag)			
						L24 8.5hrs. 1st shift			
L24	6010	JOSE RIVERA	2.5	D	---				
			7.1	544 D	1.09	2 trv	10.0	544 D .78	
		MICHAEL LAMB	5.1	244 N	.68	NO TRV	5.0	244 N .70	
				546110021 787	423				
L26	6010	JOSE RIVERA	10.6	696 D	.94	2 trv	10.0	696 D .99 016260	
		MICHAEL LAMB	10.2	704 N	.99	3 trv	9.5	704 N 1.06	
				040100260 1187	1112				
L30	!!!!	NO DATA !!!!							
L32	!!!!	NO DATA !!!!							
L34	!!!!	NO DATA !!!!							
L36	6702	GLENN DAVIS	6.2	318 D	1.34	5 trv	5.5	318 D 1.52 020860	
	DOWN	NW - No Work	5.4	hrs BROWN,WAYNE C					
				011070281 1160	133				
L38	!!!!	NO DATA !!!!							

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	.71 D	.78 N	.74 C	57.5 D	31.5 N	0.0 S

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		--- per job in---						-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK		
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci											****
C58	!!!!	NO DATA !!!!		(617100050 2009 1586)								
C60	0327	STEVEN G SAWDEY	6.7	4300 D	.75	4 trv	6.0	4300 D	.84	018040	DEP 19 2.9 hr	
		PATRICK KELLY	10.1	8000 N	.92	8 trv	10.0	8000 N	.93			
			431090080	1711	1405							
			C62 8hrs. 1st shift 1hr. 2nd shift									
C62	0474	GORDON CURLEY	10.0	3540 D	.38	9 trv	10.0	3540 D	.38	014540		
		GERALD D DAVIS	2.4	450 N	.21	8 trv	3.5	450 N	.14	low Efficiency		
			576110300	2105	350							
		Low EFF for Job 0474 rated 923/hr for PRIM										
C64	0317	GERALD D DAVIS	9.3	6850 N	.58	10 trv	10.0	6850 N	.53	009050		
			679090080	2103	2619	**						
C66	!!!!	NO DATA !!!!		(? ? 0)								
C68	!!!!	NO DATA !!!!		(595100190 2024 2692		** Closed No Tag)						
C70	!!!!	NO DATA !!!!		(139110090 2102 2382		*)						
C72	0251	BIROL BOZACI	10.5	3600 D	.30	7 trv	10.0	3600 D	.32	019670		
		GERARDO NEGRON	4.3	3500 N	.72	6 trv	5.0	3500 N	.62			
		GERALD D DAVIS	4.8	1750 N	.33	4 trv	5.5	1750 N	.28			
			590110231	1951	719							
C74	!!!!	NO DATA !!!!		(317110300 1983 153)								
C76	!!!!	NO DATA !!!!		(595120070 1475 1181)								
C30	0036	DAMON P HASTINGS	7.5S	200 D		1 trv	7.0S	200 D		018960	DEP 18 1.7 hr	
			1.7	1600 D	.65	4 trv	1.5	1600 D	.71	DEP 18 1.7 hr		
			139110090	2102	2382	*						
C32	!!!!	NO DATA !!!!		(282050180 2022 2204		* Closed)						
C34	!!!!	NO DATA !!!!		(097080180 2045 37)								

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
CHARGING VALVE	.48 D	.58 N	.54 C	27.5 D	34.0 N	7.0 S

T&L MACHINE DETAIL for 12-14-2020 4:00 am to 12-15-2020 5:00 am

--- per job in---											-suggested corrections				
JOB			RUN MACHINE				EFF	RUN MACHINE			EFF	WORK			
****	MISC #2 - Attn to: Steve Sawdey										****				
C40	0121	EDWIN PAYNE	10.2	6300 N	.55	10 trv	10.0	6300 N	.56	019260					
			318120070	1950	1258										
C42	0247	EDWIN PAYNE	10.2	6400 N	.56	10 trv	10.0	6400 N	.57	019780					
			318120070	1950	1258										
C44	!!!!	NO DATA !!!!	(	593110300	1987	527)									
C46	!!!!	NO DATA !!!!	(	241110020	2112	1081)	C48 2hrs. 1st shift								
C48	0126	BRYANT MAHON	10.5	1400 D	.12	6 trv	10.0	1400 D	.12	018480	low Efficiency				
		CASEY KAYE	9.0	6800 N	.67	10 trv	10.0	6800 N	.60						
			595120072	1475	623										
Low EFF for Job 0126 rated 1125/hr for PRIM															
C50	!!!!	NO DATA !!!!	(	010110160	2041	988)	C52 5hrs. 1st shift								
C52	0069	BRYANT MAHON	10.5	4900 D	.31	6 trv	10.0	4900 D	.33	015710					
		CASEY KAYE	5.1	5600 N	.73	7 trv	6.0	5600 N	.62						
			679090080	2103	2619	**									
C54	0037	CASEY KAYE	3.9	2300 N	.48	3 trv	4.0	2300 N	.46	015250					
			620110230	2047	909										
									C56 7hrs. 1st shift						
C56	0381	GORDON CURLEY	10.0	5600 D	.44	6 trv	10.0	5600 D	.44	011790					
		PATRICK KELLY	10.2	8400 N	.64	11 trv	10.0	8400 N	.65						
			702120070	2045	1270										

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #2	.30 D	.59 N	.48 C	30.0 D	50.0 N	0.0 S

T&L MACHINE DETAIL for 12-14-2020 4:00 am to 12-15-2020 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	ACME NUT - Attn to: Kevin Rhone					****			
C02	!!!!	NO DATA		!!!!	(451043180	2159	2016 Closed)		
C04	!!!!	NO DATA		!!!!	(821100210	4044	657)		
C06	!!!!	NO DATA		!!!!	(921050220	808	809	* Closed)	
C08	0700	RAYMOND E WOLF		4.6	2131 D	.61	6 trv	11.0	2131 D .25 018220
				001115170	1953203641		10427%		
C10	0825	LARRY P RODWELL		2.9	2000 N	.90	6 trv	3.5	2000 N .75 018570
				001115170	1953203641		10427%		
C12	0757	LARRY P RODWELL		2.9	1300 N	.74	3 trv	3.5	1300 N .62 020020
				037120070	2081	2001			
C14	!!!!	NO DATA		!!!!	(001020170	1984	573)		
C16	!!!!	NO DATA		!!!!	(036110300	2081	1162 Closed)		

C08 8hrs. 1st shift

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.25 D	.68 N	.42 C	11.0 D	7.0 N	0.0 S

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JOB			--- per job in---			-suggested corrections		
			RUN	MACHINE	EFF	RUN	MACHINE	EFF WORK
**** ACME FITTING - Attn to: Kevin Rhone ****								
C18	0747	ERIC D STANEK	1.1	500 D	.82	2 trv	1.0	500 D .90
			881088300	1015	1061	*		017100 DEP 4 3.6 hr
C20	!!!!	NO DATA !!!!	(	351079300	2269	1218)		
C22	!!!!	NO DATA !!!!	(	001069100	2003	3651 182% Closed No Tag)		
C24	!!!!	NO DATA !!!!	(	905108090	1094	1693 155% Closed No Tag)		
C26	0837	ERIC D STANEK	4.9	1000 D	.33	3 trv	5.0	1000 D .32
			130120021	499	549	*		020770 DEP 4 3.6 hr

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME FITTING	.42 D	.00 N	.42 C	6.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 12-14-2020 4:00 am to 12-15-2020 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE EFF				RUN MACHINE EFF WORK			
**** MISC #1 - Attn to: Kevin Rhone ****									
B02	0107	KEVIN RHONE	0.0S	125 D	1 trv	0.0S	125 D		018060 DEP 6 10.8 hr
		ROBERT DURRANT	9.3	9200 N .49	7 trv	9.5	9200 N .48		
			699110231	2136	1105				
B04	!!!!	NO DATA !!!!	(	308100190 2055	1673 Closed)	B06 5hrs. 1st shift			
B06	0235	JAMIE FELMLEE	10.0	2500 D .19	6 trv	10.0	2500 D .19	014700	low Efficiency
		ROBERT DURRANT	9.3	4800 N .40	8 trv	9.5	4800 N .39		
			720020040	1696	1221 Closed				
Low EFF for Job 0235 rated 1285/hr for PRIM									
B08	0045	JAMIE FELMLEE	10.0	2000 D .49	6 trv	10.0	2000 D .49	015280	
			659100211	1994	550				
B10	!!!!	NO DATA !!!!	(	422100231 977	1016 * Closed No Tag)				
B12	!!!!	NO DATA !!!!	(	308100190 2055	1673 Closed)				
B14	0300	LEELAND FULLER	10.3	10000 D .76	14 trv	10.0	10000 D .78	020150	
			702120071	2046	541				
B16	0465	LEELAND FULLER	10.3	11600 D .69	9 trv	10.0	11600 D .71	014720	
			046110160	1994	2652 ** Closed No Tag				
B18	!!!!	NO DATA !!!!	(	888110120 873	153)				
B20	!!!!	NO DATA !!!!	(	311110090 2183	660 Closed)				
A50	!!!!	NO DATA !!!!	(	289089010 2604	1223)				
A52	!!!!	NO DATA !!!!	(	190100300 2000	770)				
A54	!!!!	NO DATA !!!!	(	083110090 2162	1474)				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #1	.54 D	.44 N	.51 C	40.0 D	19.0 N	0.0 S

T&L MACHINE DETAIL for 12-14-2020 4:00 am to 12-15-2020 5:00 am

				--- per job in---			-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME	MISC	- Attn to: Ray Wolf	****					
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!	(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!	(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!	(	388061221	1168	1374	* Closed	)

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		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	FITTING - Attn to: Kevin Rhone				****					
A86	!!!!	NO DATA !!!!		(573110230 2039		356)				
A74	0403	ROOSEVELT	KING JR	10.0	5340 N	.58	6 trv	9.5	5340 N .61 020600	
				031110020	1980		488			
A76	0142	ROOSEVELT	KING JR	2.9	2800 N	.64	NO TRV	3.0	2800 N .62 018660	
				011090300	1034	1308	** Closed			
A24	!!!!	NO DATA !!!!								
A25	!!!!	NO DATA !!!!								
A26	0036	HERMAN	LEWIS	9.0	6175 D	.48	8 trv	8.5	6175 D .50 018960	
A27	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
FITTING	.50 D	.61 N	.57 C	8.5 D	12.5 N	0.0 S

T&L MACHINE DETAIL for 12-14-2020 4:00 am to 12-15-2020 5:00 am

JOB		--- per job in---				-suggested corrections			
		RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt					****	A10 8hrs. 2nd shift		
A10	0647 DARIAN RUGER	10.4	4223 D	1.02	8 trv	10.0	4223 D	1.06	017920
	ANTHONY BEARD	10.0	3636 N	.91	8 trv	10.0	3636 N	.91	
		411110240	1737	2444	***				
A12	!!!! NO DATA !!!! (003090210 2035 768)								
A14	0634 CHAD M SOMMERFELDT	8.4S	D			10.0S	D		020160
		?		?	0				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	1.06 D	.91 N	.98 C	10.0 D	10.0 N	10.0 S

T&L MACHINE DETAIL for 12-14-2020 4:00 am to 12-15-2020 5:00 am

JOB										--- per job in---				-suggested corrections			
BLOCK CELL - Attn to: Chad Sommerfeldt										RUN MACHINE EFF				RUN MACHINE EFF WORK			

I26	!!!!	NO DATA !!!!															
I27	0534	GERSON JAMES	10.4	2520	D	.54	6	trv		10.0	2520	D	.56	016390			
I40	!!!!	NO DATA !!!!															
I41	0503	KOSTAQ MIZAKU	0.0	303	D	*.**	NO	TRV		1.0	303	D	.96	017660			
		ZACHARY FELMLEE	1.5	261	D	.56	NO	TRV		1.5	261	D	.55				
I42	0627	KOSTAQ MIZAKU	3.8	1665	D	1.09	NO	TRV		4.5	1665	D	.93	018080			
		CHARLES SCRIBNER	10.0	4455	N	1.11	2	trv		9.5	4455	N	1.17				
I43	0659	BRIAN MALDONADO	10.4	2973	D	.80	3	trv		10.0	2973	D	.83	019050			
I44	0687	KOSTAQ MIZAKU	3.6	1600	D	1.27	4	trv		5.0	1600	D	.92	019510			
		9909 Louis Holt	0.0	3720	N	*.**	8	trv		9.5	3720	N	1.13		>> TRAINING <<		
I45	0690	HANSEL MAIQUEZ-HER	1.7	296	D	.41	NO	TRV		I45 6hrs. 1st shift 10hrs. 2nd shift							
			0.1	2880	D	*.**	6	trv		9.5	3176	D	.77				
		KEVIN MILLS	0.0	6000	N	*.**	12	trv		0.0	6000	N	*.**		DEP 12 10.4 hr		
I46	0637	ZACHARY FELMLEE	7.5	908	D	.42	3	trv		7.0	908	D	.45	018360			
I47	0671	ZACHARY FELMLEE	0.3		D	-.--				0.5		D	-.--	019690			
I48	0686	9906 Jason Patton	10.1	4072	N	1.01	10	trv		I48 9hrs.							
										9.5	4072	N	1.07	019550	>> TRAINING <<		
I49	0685	JUAN BRAVO	10.4	4368	D	1.05	12	trv		I49 count 4160 2nd shift							
		9907 DERRICK Wooda	10.2	4216	N	1.04	NO	TRV		10.0	4368	D	1.09	019730			
										9.5	4216	N	1.11		>> TRAINING <<		
I50	!!!!	NO DATA !!!!															
A87	0659	AVI CANTERO	10.2	11930	D	.84	22	trv		11.0	11930	D	.77	019050			
		0697 AVI CANTERO	0.0	250	D	*.**	1	trv		0.0	250	D	*.**	019560			
		9908 Donnell Lesan	10.1	12401	N	1.02	20	trv		9.5	12401	N	1.09		>> TRAINING <<		
										481100072 1631 911							
A88	0690	AVI CANTERO	10.2	14800	D	.66	10	trv		11.0	14800	D	.61	020170			
		9908 Donnell Lesan	1.5	1002	N	.31	NO	TRV		1.5	1002	N	.30		>> TRAINING <<		
		0672 9908 Donnell Lesan	8.6	12996	N	.47	40	trv		8.0	12996	N	.51	019700	>> TRAINING <<		
										831120101 1384 1495 *							

PROPOSED CORRECTIONS:

BLOCK CELL		EFFICIENCY			HOURS		
		.76	D	1.25	N	.96	C
		81.0	D	57.0	N	0.0	S