

T&L MACHINE DETAIL for 12-03-2020 4:00 am to 12-04-2020 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	!!!!	NO DATA !!!!								
H20	0503	THOM NGUYEN	1.7	150 D	.50	NO TRV	1.5	150 D	.57 017660	
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	0558	THOM NGUYEN	8.9	1600 D	.90	NO TRV	8.5	1600 D	.94 017800	

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
Special Assembly	.89 D	.00 N	.89 C	10.0 D	0.0 N	0.0 S

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--- per job in---										-suggested corrections			
JOB			RUN MACHINE		EFF		RUN MACHINE		EFF		WORK		
****	C-N-C - Attn to: Wayne Brown					****	L04 3hrs. 1st shift 4.5hrs 2nd shift						
L04	0003	ROBBIE JOSEPH	1.5	155 D	1.20	NO TRV	10.0	155 D	.18	015440	low Efficiency		
		KEVIN STOKELIN	7.9	257 N	.37	NO TRV	7.5	257 N	.39				
Low EFF for Job 0003 rated 87/hr for SECO													
L06	0014	ROBBIE JOSEPH	3.0	560 D	2.17	NO TRV	10.0	560 D	.64	015130			
		KEVIN STOKELIN	10.2	536 N	.61	NO TRV	9.5	536 N	.65				
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C (360099055 4012 6074 151% Closed)									
L10	!!!!	NO DATA	!!!!	(680070174 3994 2108)									
L12	6007	GLENN DAVIS	9.8	840 D	.96	22 trv	10.0	840 D	.93	015590			
			778100210	2021	432								
L14	!!!!	NO DATA	!!!!	(678090254 2444 3198 ** Closed No Tag)									
L16	!!!!	NO DATA	!!!!										
L17	!!!!	NO DATA	!!!!	(239080200 1031 1181 *)									
L18	!!!!	NO DATA	!!!!	(876022033 2316 2438 *)									
L20	6028	HOANG HO	10.3	1781 D	1.86	NO TRV	10.0	1781 D	1.92	018980			
			680110021	3974	591								
L22	!!!!	NO DATA	!!!!	(705090250 1162 1154 Closed No Tag)									
L24	6010	JOSE RIVERA	7.2	416 D	.83	2 trv	6.5	416 D	.91	016260			
	DOWN	RP - Repair	15.5 hrs	HO,HOANG 546110022 787 423									
L26	6010	JOSE RIVERA	10.7	722 D	.97	3 trv	10.0	722 D	1.03	016260			
		MICHAEL LAMB	10.2	706 N	.99	2 trv	9.5	706 N	1.06				
			040100260	1187	188								
L30	!!!!	NO DATA	!!!!										
L32	!!!!	NO DATA	!!!!										
L34	!!!!	NO DATA	!!!!										
L36	0313	GLENN DAVIS	8.8	446 D	.03	1 trv	9.0	446 D	.03	016820	low QUANTITY		
			240080100	2365	2649	*							
Low EFF for Job 0313 rated 1622/hr for PRIM													
L38	!!!!	NO DATA	!!!!										

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	.81 D	.72 N	.79 C	65.5 D	26.5 N	0.0 S

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--- per job in---															
-suggested corrections															
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK					
*****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci *****														
C58	!!!!	NO DATA !!!!		(617100050		2009		1283)							
C60	!!!!	NO DATA !!!!		(431090080		1711		975)							
C62	0099	THOMAS A JACKSON		5.8	2438	D	.37	5 trv	5.5	2438	D	.39	020310 DEP 19 5.1 hr		
				315110231	2014			505							
C64	0317	GERALD D DAVIS		6.3	5150	N	.63	6 trv	C64 6hrs.		10.0	5150	N	.40	009050
				679090080	2103			1527							
C66	0315	BIROL BOZACI		5.6	4700	D	.85	8 trv	C66 6hrs. 2nd shift		5.5	4700	D	.85	019620 DEP 19 4.2 hr
		GERALD D DAVIS		6.3	3600	N	.57	6 trv			10.0	3600	N	.36	
				572110020	2009			2131 *							
C68	!!!!	NO DATA !!!!		(595100190		2024		2692		** Closed No Tag)					
C70	!!!!	NO DATA !!!!		(139110090		2102		2148		*)					
C72	0251	BIROL BOZACI		9.7	6300	D	.58	11 trv	10.0	6300	D	.56	019670 DEP 19 4.2 hr		
		GERARDO NEGRON		2.2	759	N	.30	2 trv	2.0	759	N	.34			
				587110162	2009			1029							
C74	!!!!	NO DATA !!!!		(001080180		1598		614)		C76 8.5 hrs 1st shift					
C76	0433	DAMON P HASTINGS		5.0	4600	D	.82	8 trv	5.0	4600	D	.82	018860 DEP 18 5.9 hr		
		GERARDO NEGRON		10.2	5000	N	.44	10 trv	10.0	5000	N	.44			
				590110230	1951			1440							
C30	0200	DAMON P HASTINGS		3.1	2800	D	.70	4 trv	5.0	2800	D	.44	012630 DEP 18 5.9 hr		
		GERARDO NEGRON		8.0	850	N	.08	5 trv	7.5	850	N	.09	low QUANTITY		
				701110300	2102			287							
Low EFF for Job 0200 rated 1285/hr for PRIM															
C32	!!!!	NO DATA !!!!		(282050180		2022		2204		* Closed)					
C34	!!!!	NO DATA !!!!		(097080180		2045		37)							

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.60 D	.34 N	.46 C	31.0 D	39.5 N	0.0 S

T&L MACHINE DETAIL for 12-03-2020 4:00 am to 12-04-2020 5:00 am

JOB		--- per job in---						-suggested corrections			
		RUN MACHINE EFF						RUN MACHINE EFF WORK			
**** MISC #2 - Attn to: Steve Sawdey ****											
C40	0121	STEVEN G SAWDEY	4.4	3200	D	.64	5	trv			019260
			0.0		D	-.--	1	TRV	4.5	3200	D .63
		CASEY KAYE	8.0	6400	N	.71	10	trv	10.0	6400	N .57
			315110230	2013			1522				
C42	0247	CASEY KAYE	8.0	6400	N	.71	10	trv	10.0	6400	N .57 019780
			315110230	2013			1522				
C44	!!!!	NO DATA !!!!	(	593110300	1987		527	)			
C46	!!!!	NO DATA !!!!	(	241110020	2112		766	)			
C48	0105	STEVEN G SAWDEY	10.2	5300	D	.52	9	trv	10.0	5300	D .53 017880
		EDWIN PAYNE	10.0	5900	N	.59	10	trv	10.0	5900	N .59
			593110301	1988			407				
C50	0022	STEVEN G SAWDEY	1.7	1700	D	.95	3	trv	5.5	1700	D .29 015240
		EDWIN PAYNE	10.0	5900	N	.56	10	trv	10.0	5900	N .56
			010110160	2041			289				
C52	!!!!	NO DATA !!!!	(	679090080	2103		1527	)			
C54	0037	GORDON CURLEY	8.4S	200	D		5	trv	8.0S	200	D 015250
			1.8	3000	D	1.38	4	trv	2.0	3000	D 1.21
		PATRICK KELLY	7.0	8000	N	.93	10	trv	10.0	8000	N .64
			620110230	2047			336				
									C56 4hrs. 1st shift		
C56	0381	GORDON CURLEY	2.8	2750	D	.76	5	trv	10.0	2750	D .21 011790
		PATRICK KELLY	7.0	8400	N	.94	10	trv	10.0	8400	N .65
			695110091	2082			1580				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #2	.45	D	.60	N	.55	C 32.0 D 60.0 N 8.0 S

T&L MACHINE DETAIL for 12-03-2020 4:00 am to 12-04-2020 5:00 am

		--- per job in---				-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK			
****	ACME NUT - Attn to: Kevin Rhone ****										
C02	!!!!	NO DATA !!!!		(	451043180	2159	2016 Closed)				
C04	!!!!	NO DATA !!!!		(	821100210	4044	657)				
C06	!!!!	NO DATA !!!!		(	921050220	808	809	* Closed)			
C08	0700	LARRY P RODWELL		9.9	1555 N	.21	7 trv	10.0	1555 N	.20	018220
				001115170		1953202583		10373%			
C10	0825	LARRY P RODWELL		9.9	3600 N	.47	7 trv	10.0	3600 N	.47	018570
				001115170		1953202583		10373%			
C12	0757	RAYMOND E WOLF		8.4	3548 D	.70	9 trv	11.5	3548 D	.51	020020
				036110300		2081 879					
C14	!!!!	NO DATA !!!!		(	001020170	1984	573)				
C16	0815	RAYMOND E WOLF		8.4	2817 D	?.??	4 trv	11.5	2817 D	?.??	020500
				036110300		2081 879					
Missing Efficiency Rating for Job 0815 for PRIM on C16											

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.51 D	.34 N	.40 C	11.5 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 12-03-2020 4:00 am to 12-04-2020 5:00 am

		--- per job in---			-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
***** ACME FITTING - Attn to: Kevin Rhone *****								
C18	!!!! NO DATA !!!!	(881088300	1015	206)				
C20	!!!! NO DATA !!!!	(351079300	2269	1218)				
C22	!!!! NO DATA !!!!	(001069100	2003	3651	182% Closed No Tag)			
C24 0755	ERIC D STANEK	9.2	4200 D	.74	7	trv	8.5	4200 D .80 018650 DEP 4 0.5 hr
		4.2	1800 N	.69	3	trv	4.0	1800 N .73 DEP 4 0.5 hr
		905108090	1094	1197	*			
C26 0837	ERIC D STANEK	9.2	2600 D	.46	6	trv	8.5	2600 D .49 020770 DEP 4 0.5 hr
		3.1	700 N	.36	3	trv	3.0	700 N .38 DEP 4 0.5 hr
		130120020	499	67				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME FITTING	.65 D	.58 N	.63 C	17.0 D	7.0 N	0.0 S

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		--- per job in---				-suggested corrections				
JOB		RUN MACHINE EFF				RUN MACHINE EFF WORK				
****	MISC #1 - Attn to: Kevin Rhone				****					
B02	!!!!	NO DATA	!!!!	(699110231	2136	829	)			
B04	!!!!	NO DATA	!!!!	(308100190	2055	1613	Closed)			
B06	!!!!	NO DATA	!!!!	(720020040	1696	648	Closed)			
B08	!!!!	NO DATA	!!!!	(454080241	1938	1843	)			
B10	0451	LEELAND FULLER		9.6 9625 D	.67	8 trv	10.0 9625 D	.64	013650	
				422100231	977	1016 *				
B12	!!!!	NO DATA	!!!!	(308100190	2055	1613	Closed)			
							B14 7hrs. 1st shift			
B14	0300	LEELAND FULLER		9.6 5650 D	.46	7 trv	10.0 5650 D	.44	020150	
		ROBERT DURRANT		9.6 7900 N	.64	10 trv	9.5 7900 N	.65		
				697110160	2114	2593 **				
B16	!!!!	NO DATA	!!!!	(046110160	1994	1596	)			
B18	!!!!	NO DATA	!!!!	(888110121	873	1036	* Closed No Tag)			
B20	!!!!	NO DATA	!!!!	(311110090	2183	493	Closed)			
A50	0013	JAMIE FELMLEE		10.2 3600 D	.57	8 trv	10.0 3600 D	.58	015120	
				289089011	2604	1764				
A52	!!!!	NO DATA	!!!!	(190100300	2000	636	)			
							A54 7hrs. 1st shift			
A54	0477	JAMIE FELMLEE		10.2 3400 D	.36	4 trv	10.0 3400 D	.37	020510	
		ROBERT DURRANT		9.6 5400 N	.61	6 trv	9.5 5400 N	.62		
				083110090	2162	1330				

B14 7hrs. 1st shift

A54 7hrs. 1st shift

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #1	.51 D	.63 N	.55 C	40.0 D	19.0 N	0.0 S

T&L MACHINE DETAIL for 12-03-2020 4:00 am to 12-04-2020 5:00 am

				---	per job in---					-suggested corrections
JOB				RUN MACHINE		EFF				
****	ACME	MISC	- Attn to: Ray Wolf	****			RUN MACHINE	EFF	WORK	
A40	!!!!	NO DATA	!!!!		(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!		(	641080261	920	2779	302% Closed No Tag	)
A44	!!!!	NO DATA	!!!!		(	650100050	1082	431	)	
A46	!!!!	NO DATA	!!!!		(	471110190	2214	754	)	
A48	!!!!	NO DATA	!!!!		(	388061221	1168	1374	* Closed	)

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			--- per job in---				-suggested corrections			
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	FITTING - Attn to: Kevin Rhone					****				
A86	!!!!	NO DATA !!!!	(573110230		2039	356)				
A74	0403	BRYANT MAHON	9.5	4200 D	.48	5 trv	10.0	4200 D	.46 020600 >> TRAINING <<	
			029090140	1939		2408 **				
A76	0142	BRYANT MAHON	9.5	7000 D	.49	5 trv	10.0	7000 D	.47 018660 >> TRAINING <<	
			011090300	1034		1047 *				
A24	!!!!	NO DATA !!!!								
A25	0253	HERMAN LEWIS	2.5	D	-.--		2.5	D	-.-- 019440	
	0315	KEVIN RHONE	0.0S	175 D		1 trv	0.0S	175 D	019620 DEP 6 11.3 hr	
A26	0036	HERMAN LEWIS	7.1	5400 D	.53	6 trv	6.5	5400 D	.58 018960	
A27	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
FITTING		.45 D	.00 N	.45 C	29.0 D	0.0 N	0.0 S

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			--- per job in---				-suggested corrections						
JOB			RUN MACHINE		EFF		RUN MACHINE		EFF	WORK			
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt						****						
A10	0540	DARIAN RUGER	10.6	4265	D	.90	26	trv	10.0	4265	D	.95	019650
		ANTHONY BEARD	10.4	4116	N	.88	24	trv	10.0	4116	N	.91	
			521110100	1939		1215							
A12	0558	KOSTA TILA	8.5	3670	D	1.08	5	trv	8.0	3670	D	1.15	017800
			005090280	1985		2267	*						
A14	0573	KOSTA TILA	0.0	560	D	*.**	1	trv	A14 1hr			019800	
			1.0		D	-.--			7.5	560	D	.12	low Efficiency
			030100120	2025		1832							

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.77 D	.91 N	.81 C	25.5 D	10.0 N	0.0 S

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--- per job in---							-suggested corrections							
JOB			RUN MACHINE		EFF	RUN MACHINE			EFF	WORK				
****	BLOCK CELL - Attn to:		Chad Sommerfeldt		****									
I26	0643	KEVIN MILLS	0.0	2197	N	*.**	4	trv	0.0	2197	N	*.**	018110	DEP 12 10.0 hr
									I27 9hrs.			>> TRAINING <<		
I27	0534	GERSON JAMES	9.9	2360	D	.53	6	trv	9.5	2360	D	.55	016390	
I40	!!!!	NO DATA !!!!												
I41	0503	DAMION HAMILTON	0.0	2010	N	*.**	3	trv	9.5	2010	N	.67	017660	
									I42 3hrs.					
I42	0627	KOSTAQ MIZAKU	2.0	1120	D	1.40	NO TRV		2.5	1120	D	1.12	018080	
									I43 4.5 hrs. 1st shift					
I43	0659	KOSTAQ MIZAKU	0.0	1275	D	*.**	2	trv	5.0	1275	D	.71	019050	
		CHARLES SCRIBNER	10.0	3132	N	.87	4	trv	9.5	3132	N	.92		
I44	0687	SAMIL CANTERO	0.0		D	-.--	10 TRV		I44 1.5hrs			019510		
			0.0		D	-.--	6 TRV		0.5		D	-.--		
		KOSTAQ MIZAKU	1.6	520	D	.97	1	trv	2.5	520	D	.60		
	DOWN	RP - Repair	8.7	hrs	BELEC,TERRY									
I45	0691	9907 DERRICK Wooda	0.0	4576	N	*.**	12	trv	9.0	4576	N	1.17	020180	>> TRAINING <<
									I46 9hrs. 1st shift					
I46	0637	ZACHARY FELMLEE	9.8	1128	D	.40	3	trv	10.0	1128	D	.39	018360	
		DENNIS, COOPER	0.0	1324	N	*.**	4	trv	9.5	1324	N	.48		>> TRAINING <<
I47	!!!!	NO DATA !!!!									I47 9hrs. count 5000 1st shift			
I48	0686	JUAN BRAVO	10.3	4400	D	1.07	12	trv	10.0	4400	D	1.10	019550	
		9906 Jason Patton	10.1	4544	N	1.13	8	trv	9.5	4544	N	1.20		>> TRAINING <<
I49	0689	BRIAN MALDONADO	10.2	4576	D	1.12	14	trv	9.5	4576	D	1.20	019840	>> TRAINING <<
I50	!!!!	NO DATA !!!!												
A87	0613	AVI CANTERO	9.5	11400	D	1.10	23	trv	12.0	11400	D	.87	017030	
		9907 DERRICK Wooda	0.2		N	-.--			0.5		N	-.--		>> TRAINING <<
		9908 Donnell Lesan	9.4	10768	N	1.06	29	trv	9.0	10768	N	1.10		DEP 22 0.8 hr
												>> TRAINING <<		
661020170 2045 6801 333% Closed														
A88	0671	AVI CANTERO	3.5	6696	D	.60	NO TRV		4.0	6696	D	.52	019690	
	0686	AVI CANTERO	8.6	13668	D	.73	45	trv	8.0	13668	D	.78	019550	
		9907 DERRICK Wooda	0.2		N	-.--			0.5		N	-.--		>> TRAINING <<
		9908 Donnell Lesan	3.3		N	-.--	30 TRV		3.5		N	-.--		DEP 22 0.8 hr
												>> TRAINING <<		
	0691	9908 Donnell Lesan	6.1	13722	N	1.03	33	trv	5.5	13722	N	1.13	020180	DEP 22 0.8 hr
												>> TRAINING <<		
121100270 1371 2209 161%														

PROPOSED CORRECTIONS:

BLOCK CELL		EFFICIENCY			HOURS		
		.79	D	1.06	N	.92	C 73.5 D 66.0 N 0.0 S