

T&L MACHINE DETAIL for 11-24-2020 4:00 am to 11-25-2020 5:00 am

		--- per job in---			-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	Special Assembly - Attn to: Cline Brown				****			
H04	!!!!	NO DATA		!!!!				
H06	!!!!	NO DATA		!!!!				
H08	!!!!	NO DATA		!!!!				
H10	!!!!	NO DATA		!!!!				
H20	!!!!	NO DATA		!!!!				
H12	!!!!	NO DATA		!!!!				
H14	!!!!	NO DATA		!!!!				
H22	0558	THOM NGUYEN	6.9	1200 D	.87	NO TRV	10.0	1200 D .60 017800

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
Special Assembly	.60 D	.00 N	.60 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 11-24-2020 4:00 am to 11-25-2020 5:00 am

--- per job in---										-suggested corrections			
JOB			RUN MACHINE		EFF		RUN MACHINE		EFF		WORK		
****	C-N-C - Attn to: Wayne Brown			****		L04 10hrs. 1st shift							
L04	0013	ROBBIE JOSEPH	8.8	603 D	.79	NO TRV	10.5	603 D	.66	015120			
		KEVIN STOKELIN	9.9	569 N	.66	NO TRV	9.5	569 N	.69				
										L06 10hrs. 1st shift			
L06	0013	ROBBIE JOSEPH	8.8	465 D	.61	NO TRV	10.5	465 D	.51	015120			
		KEVIN STOKELIN	9.9	400 N	.47	NO TRV	9.5	400 N	.48				
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C										
(360099055 4012 6074 151% Closed)													
L10	!!!!	NO DATA !!!!	(680070174 3994 2108)										
L12	!!!!	NO DATA !!!!	(678090254 2444 766)										
L14	!!!!	NO DATA !!!!	(900089052 3850 5734 *** Closed)										
L16	!!!!	NO DATA !!!!											
L17	6722	GLENN DAVIS	10.1	632 D	.66	2 trv	10.0	632 D	.67	020520			
			239080200	1031	541								
L18	!!!!	NO DATA !!!!	(876022033 2316 2438 *)										
L20	6028	HOANG HO	9.1	1595 D	1.89	NO TRV	9.0	1595 D	1.91	018980			
	DOWN	RP - Repair	13.1 hrs HO,HOANG										
			680110020	3934	3263								
L22	!!!!	NO DATA !!!!	(705090250 1162 1154 Closed No Tag)										
										L24 8hrs. 1st shift			
L24	6010	HOANG HO	0.0	566 D	*. **	1 trv	0.5	566 D	16.17	016260			
		MICHAEL LAMB	10.2	684 N	.96	3 trv	9.5	684 N	1.03				
			113100051	1187	1346	* Closed No Tag							
L26	6010	MICHAEL LAMB	10.2	701 N	.98	2 trv	9.5	701 N	1.05	016260			
			113100050	1187	1128								
L30	!!!!	NO DATA !!!!											
L32	!!!!	NO DATA !!!!											
L34	!!!!	NO DATA !!!!											
L36	0555	GLENN DAVIS	10.1	374 D	.74	2 trv	10.0	374 D	.75	017840			
			001109070	2000	1208								
L38	!!!!	NO DATA !!!!											

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	1.02 D	.81 N	.93 C	50.5 D	38.0 N	0.0 S

T&L MACHINE DETAIL for 11-24-2020 4:00 am to 11-25-2020 5:00 am

--- per job in---										-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
***** CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci *****													
C58	!!!!	NO DATA !!!!		(617100050 2009 1163)		C60 5hrs. 1st shift							
C60	0327	GORDON CURLEY	10.1	2350 D	.27	5 trv	10.0	2350 D	.27	018040			
		CASEY KAYE	9.7	5600 N	.68	5 trv	10.0	5600 N	.65				
			431090080	1711	975								
C62	0099	BIROL BOZACI	8.2S	150 D		2 trv	8.5S	150 D		020310			
			1.4	780 D	.50	2 trv	1.5	780 D	.46				
			315110231	2014	30								
C64	0317	CASEY KAYE	9.7	7100 N	.57	10 trv	10.0	7100 N	.55	009050			
			693110020	2092	1860								
C66	!!!!	NO DATA !!!!		(572110020 2009 619)									
C68	!!!!	NO DATA !!!!		(595100190 2024 2019 Closed No Tag)		C70 .5hrs.							
C70	0404	GERARDO NEGRON	2.9	250 N	.08	5 trv	3.5	250 N	.06	018530 low Efficiency			
			139110090	2102	1359								
Low EFF for Job 0404 rated 1161/hr for PRIM													
C72	0478	THOMAS A JACKSON	2.4	1800 D	.82	5 trv	9.0	1800 D	.22	014590 DEP 19 0.5 hr			
		GERARDO NEGRON	7.2	N	-.--	5 TRV	7.5	N	-.--				
			574110090	2057	1065								
C74	!!!!	NO DATA !!!!		(001080180 1598 614)		C76 5hrs. 1st shift							
C76	0433	THOMAS A JACKSON	9.5	2000 D	.19	5 trv	9.0	2000 D	.20	018860 DEP 19 0.5 hr			
		GERARDO NEGRON	5.0	1850 N	.33	6 trv	5.0	1850 N	.33	low Efficiency			
			582110020	2051	2038								
Low EFF for Job 0433 rated 1125/hr for PRIM													
C30	!!!!	NO DATA !!!!		(006090140 2099 1772)									
C32	!!!!	NO DATA !!!!		(282050180 2022 2204 * Closed)									
C34	!!!!	NO DATA !!!!		(097080180 2045 37)									

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.24 D	.39 N	.32 C	29.5 D	36.0 N	8.5 S

T&L MACHINE DETAIL for 11-24-2020 4:00 am to 11-25-2020 5:00 am

JOB		--- per job in---						-suggested corrections					
		RUN		MACHINE		EFF		RUN		MACHINE		EFF	WORK
****	MISC #2 - Attn to: Steve Sawdey ****												
								C40 8hrs. 1st shift					
C40	0121	STEVEN G SAWDEY	8.3	5100 D	.55	8 trv		10.0	5100 D	.45		019260	
		EDWIN PAYNE	9.8	6300 N	.57	10 trv		10.0	6300 N	.56			
			311110091	2184	2298	*							
C42	0247	EDWIN PAYNE	9.8	6400 N	.58	10 trv		10.0	6400 N	.57		019780	
			311110091	2184	2298	*		C44 8hrs.					
C44	0253	STEVEN G SAWDEY	8.3	4700 D	.57	8 trv		10.0	4700 D	.47		019440	
			584110092	2013	2909	***	Closed No Tag						
C46	!!!!	NO DATA !!!!	(	241110020	2112	382	)	C48 8hrs.					
C48	0126	BRYANT MAHON	10.3	4300 D	.37	7 trv		10.0	4300 D	.38		018480	
			587110160	2007	1798								
C50	!!!!	NO DATA !!!!	(	139110090	2102	1359	)						
C52	0069	BRYANT MAHON	10.3		D -.-	4 TRV		10.0		D -.-		015710	
			691100190	2034	2930	***	Closed No Tag						
C54	!!!!	NO DATA !!!!	(	615090210	1992	3076	154% Closed No Tag)						
C56	0381	GORDON CURLEY	10.1	6110 D	.47	8 trv		10.0	6110 D	.48		011790	
			695110091	2082	1165								

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.36 D	.56 N	.42 C	50.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 11-24-2020 4:00 am to 11-25-2020 5:00 am

JOB		--- per job in---				-suggested corrections					
		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK	
****	ACME NUT - Attn to: Kevin Rhone										****
C02	!!!!	NO DATA		!!!!	(451043180		2159	2016 Closed)			
C04	0847	RAYMOND E WOLF		7.8	855 D	.28	3 trv	9.0	855 D	.24 020370	
				821100210	4044	171					
C06	!!!!	NO DATA		!!!!	(921050220		808	809	* Closed)		
C08	0700	RAYMOND E WOLF		7.8	3151 D	.53	8 trv	9.0	3151 D	.46 018220	
		LARRY P RODWELL		0.8	100 N	.16	7 trv	1.0	100 N	.13	
				001115170		1953201302		10307%			
C10	0825	ERIC D STANEK		9.5	3200 D	.44	14 trv	9.0	3200 D	.46 018570 DEP 4 1.0 hr	
		LARRY P RODWELL		8.1	4000 N	.64	7 trv	8.0	4000 N	.65	
				001115170		1953201302		10307%			
C12	0757	ERIC D STANEK		9.5	2700 D	.47	8 trv	9.0	2700 D	.50 020020 DEP 4 1.0 hr	
		LARRY P RODWELL		1.6	970 N	1.02	3 trv	1.5	970 N	1.08	
				034090280	2138	2997	*** Closed				
C14	!!!!	NO DATA		!!!!	(001020170		1984	573	)		
C16	!!!!	NO DATA		!!!!	(034090280		2138	2997	*** Closed)		

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
ACME NUT	.41 D	.66 N	.47 C	36.0 D	10.5 N	0.0 S

T&L MACHINE DETAIL for 11-24-2020 4:00 am to 11-25-2020 5:00 am

				---	per job in---			-suggested corrections
	JOB				RUN MACHINE	EFF		RUN MACHINE EFF WORK
****	ACME	FITTING	- Attn to: Kevin Rhone	****				
C18	!!!!	NO DATA	!!!!	(	904108090	1062	1384	** Closed No Tag)
C20	!!!!	NO DATA	!!!!	(	351079300	2269	1218	)
C22	!!!!	NO DATA	!!!!	(	001069100	2003	3651	182% Closed No Tag)
C24	!!!!	NO DATA	!!!!	(	905108090	1094	93	)
C26	!!!!	NO DATA	!!!!	(	578090170	1996	2503	** Closed No Tag)

T&L MACHINE DETAIL for 11-24-2020 4:00 am to 11-25-2020 5:00 am

		--- per job in---					-suggested corrections				
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK		
****	MISC #1 - Attn to: Kevin Rhone					****					
B02	0460	LEELAND FULLER	10.4	8750 D	.66	10 trv	10.0	8750 D	.68	014030	
			699110231	2136		45					
B04	!!!!	NO DATA !!!!	(	308100190	2055	829)					
B06	!!!!	NO DATA !!!!	(	720020040	1696	648 Closed)					
B08	!!!!	NO DATA !!!!	(	454080241	1938	1843)					
							B10 7hrs. 2nd shift				
B10	0451	LEELAND FULLER	10.4	8350 D	.54	8 trv	10.0	8350 D	.56	013650	
		PATRICK KELLY	9.7	5200 N	.36	6 trv	10.0	5200 N	.35		
			422100230	1034	3613	349%	Closed No Tag				
B12	!!!!	NO DATA !!!!	(	308100190	2055	829)					
							B14 1.5 hrs. 1st shift				
B14	0300	JAMIE FELMLEE	0.8	1300 D	1.24	2 trv	5.5	1300 D	.18	020150 low Efficiency	
		GERALD D DAVIS	8.7	9350 N	.83	11 trv	10.0	9350 N	.73		
			697110160	2114	519						
		Low EFF for Job 0300 rated 1285/hr for PRIM									
B16	0465	GERALD D DAVIS	8.7	11000 N	.77	9 trv	10.0	11000 N	.67	014720	
			046110160	1994	297						
							B18 4hrs. 1st shift				
B18	0496	JAMIE FELMLEE	10.1	2000 D	.22	4 trv	10.0	2000 D	.22	020130	
		PATRICK KELLY	9.7	4800 N	.54	10 trv	10.0	4800 N	.52		
			888110121	873	712						
B20	!!!!	NO DATA !!!!	(	311110090	2183	493)					
A50	0013	JAMIE FELMLEE	3.8	1200 D	.50	8 trv	4.5	1200 D	.43	015120	
		DAMON P HASTINGS	6.0	2200 D	.60	6 trv	5.5	2200 D	.64	DEP 18 1.4 hr	
										>> TRAINING <<	
		ROBERT DURRANT	9.7	3975 N	.66	14 trv	9.5	3975 N	.67	>> TRAINING <<	
			289080316	2604	902						
A52	0448	DAMON P HASTINGS	9.5	2700 D	.56	5 trv	9.0	2700 D	.59	013540 DEP 18 1.4 hr	
										>> TRAINING <<	
		ROBERT DURRANT	9.7	1300 N	.27	3 trv	9.5	1300 N	.27		
			190100300	2000	378						
A54	0477	DAMON P HASTINGS	3.5	900 D	.28	5 trv	3.5	900 D	.28	020510 DEP 18 1.4 hr	
			083110090	2162	340						

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #1	.47 D	.54 N	.50 C	58.0 D	59.0 N	0.0 S

T&L MACHINE DETAIL for 11-24-2020 4:00 am to 11-25-2020 5:00 am

	JOB		---	per job in---			-suggested corrections
	ACME	MISC	- Attn to:	Ray Wolf	****		
A40	!!!!	NO DATA	!!!!	(219106140	2745	1651	)
A42	!!!!	NO DATA	!!!!	(641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(041090080	1002	1454	*** Closed No Tag)
A46	!!!!	NO DATA	!!!!	(471110190	2214	754	)
A48	!!!!	NO DATA	!!!!	(388061221	1168	1374	* Closed)

T&L MACHINE DETAIL for 11-24-2020 4:00 am to 11-25-2020 5:00 am

			--- per job in---			-suggested corrections			
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	FITTING - Attn to: Kevin Rhone					****			
A86	!!!!	NO DATA	!!!!	(569090140	1930	3192	165% Closed)		
A74	!!!!	NO DATA	!!!!	(029090140	1939	1621	)		
A76	!!!!	NO DATA	!!!!	(011090300	1034	608	)		
A24	!!!!	NO DATA	!!!!						
A25	0253	KEVIN RHONE	0.0S	150 D		1 trv	0.0S	150 D	019440 DEP 6 5.4 hr
		HERMAN LEWIS	2.4	5100 D	1.63	10 trv	5.5	5100 D	.72
A26	0036	HERMAN LEWIS	4.4	3450 D	.55	4 trv	4.5	3450 D	.53 018960
A27	!!!!	NO DATA	!!!!						

PROPOSED CORRECTIONS:

			EFFICIENCY		H O U R S		
FITTING			.64 D	.00 N	.64 C	10.0 D	0.0 N 0.0 S

T&L MACHINE DETAIL for 11-24-2020 4:00 am to 11-25-2020 5:00 am

--- per job in---										-suggested corrections								
JOB			RUN		MACHINE		EFF			RUN		MACHINE		EFF			WORK	
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt										****	A10 6hrs. 2nd shift						
A10	0560	DARIAN RUGER		10.4	4032	D	.87	24	trv	10.0	4032	D	.90	019970				
		DAMION HAMILTON		0.7	2630	N	8.99	18	trv	9.5	2630	N	.62	>> TRAINING <<				
				451110172	1454			953										
A12	!!!!	NO DATA !!!!		(	005090280	1985		812	)									
A14	!!!!	NO DATA !!!!		(	030100120	2025		1595	)									

PROPOSED CORRECTIONS:

EFFICIENCY									HOURS		
HYDROMAT BLOCK CELL	.90 D	.62 N	.76 C	10.0 D	9.5 N	0.0 S					

T&L MACHINE DETAIL for 11-24-2020 4:00 am to 11-25-2020 5:00 am

--- per job in---										-suggested corrections						
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK						
****	BLOCK CELL - Attn to: Chad Sommerfeldt										****	I26 9.5 hrs				
I26	0643	HANSEL MAIQUEZ-HER	10.3	2700	D	1.46	13	trv	10.0	2700	D	1.50	018110			
I27	0534	GERSON JAMES	0.0	2692	D	*.**	5	trv	10.0	2692	D	.60	016390			
I40	!!!!	NO DATA !!!!														
I41	!!!!	NO DATA !!!!														
I42	!!!!	NO DATA !!!!														
I43	0642	KOSTAQ MIZAKU	9.2	2610	D	1.58	5	trv	10.0	2610	D	1.45	018120			
		9906 Jason Patton	10.2	2301	N	1.26	4	trv	9.5	2301	N	1.35	>> TRAINING <<			
I44	DOWN	RP - Repair	6.5 hrs	BELEC,TERRY												
I45	0691	BRIAN MALDONADO	10.5	5048	D	1.11	28	trv	10.0	5048	D	1.17	020180			
I46	0637	KOSTA TILA	10.3	1400	D	.47	5	trv	10.0	1400	D	.48	018360 >> TRAINING <<			
I47	0672	AVI CANTERO	0.0		D	-.--	2	TRV	1.0		D	-.--	019700 >> TRAINING <<			
		ZACHARY FELMLEE	10.4	5448	D	1.40	10	trv	10.0	5448	D	1.45				
		9907 DERRICK Wooda	0.1	5312	N	*.**	NO	TRV	9.5	5312	N	1.49	>> TRAINING <<			
I48	0686	KEVIN MILLS	0.0	4184	N	*.**	9	trv	I48 9hrs.							
									0.0	4184	N	*.**	019550 DEP 12 10.2 hr			
I49	0689	CHARLES SCRIBNER	6.9	5104	N	1.86	16	trv	9.5	5104	N	1.34	019840 >> TRAINING <<			
I50	!!!!	NO DATA !!!!														
A87	0643	9902 Darius Howard	2.0	2251	D	.82	18	trv	2.0	2251	D	.80	018110 >> TRAINING <<			
	0687	9902 Darius Howard	7.7	8055	D	.95	33	trv	8.0	8055	D	.92	019510 >> TRAINING <<			
		9908 Donnell Lesan	2.1	1227	N	.53	10	trv	2.0	1227	N	.56	DEP 22 0.5 hr			
													>> TRAINING <<			
	0642	9908 Donnell Lesan	7.5	6141	N	.37	20	trv	7.0	6141	N	.40	018120 DEP 22 0.5 hr			
													>> TRAINING <<			
031090302 1612 786																
A88	0686	9902 Darius Howard	0.4		D	-.--	5	TRV					019550 >> TRAINING <<			
	0691	9902 Darius Howard	0.1		D	-.--	42	TRV					020180 >> TRAINING <<			
	0686	9902 Darius Howard	2.5	8068	D	1.46	72	trv	3.0	8068	D	1.22	019550 >> TRAINING <<			
	0691	9902 Darius Howard	5.7	10005	D	.80	45	trv	5.5	10005	D	.83	020180 >> TRAINING <<			
	0689	AVI CANTERO	0.0		D	-.--			1.0		D	-.--	019840			
		9908 Donnell Lesan	9.7	11510	N	.54	40	trv	9.0	11510	N	.58	DEP 22 0.5 hr			
													>> TRAINING <<			
111100142 880 2544 289%																

PROPOSED CORRECTIONS:

BLOCK CELL		EFFICIENCY		HOURS	
		1.04 D	1.28 N	1.13 C	80.5 D 46.5 N 0.0 S