

T&L MACHINE DETAIL for 11-23-2020 4:00 am to 11-24-2020 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	Special Assembly - Attn to: Cline Brown				****				
H04	!!!!	NO DATA		!!!!					
H06	!!!!	NO DATA		!!!!					
H08	!!!!	NO DATA		!!!!					
H10	!!!!	NO DATA		!!!!					
H20	0503	THOM NGUYEN	10.4	1350 D	.74	NO TRV	10.0	1350 D .77 017660	
H12	!!!!	NO DATA		!!!!					
H14	!!!!	NO DATA		!!!!					
H22	0558	THOM NGUYEN	0.2	D	-.--	017800			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
Special Assembly	.77 D	.00 N	.77 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 11-23-2020 4:00 am to 11-24-2020 5:00 am

JOB			--- per job in---				-suggested corrections				
*****	C-N-C	- Attn to: Wayne Brown	*****	RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK
L04	0013	ROBBIE JOSEPH		7.4	618 D	.96	NO TRV	10.5	618 D	.68	015120
		KEVIN STOKELIN		10.0	600 N	.69	NO TRV	9.5	600 N	.73	
L06	0013	ROBBIE JOSEPH		7.4	451 D	.70	NO TRV	10.5	451 D	.49	015120
		KEVIN STOKELIN		10.0	405 N	.47	NO TRV	9.5	405 N	.49	
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C (360099055 4012 6074 151% Closed)								
L10	!!!!	NO DATA !!!!	(680070174 3994 2108)								
L12	6007	GLENN DAVIS		8.8	751 D	.94	22 trv	10.0	751 D	.83	015590
				678090254	2444	766					
L14	!!!!	NO DATA !!!!	(900089052 3850 5734 *** Closed)								
L16	!!!!	NO DATA !!!!									
L17	!!!!	NO DATA !!!!	(834090180 1052 333)								
L18	!!!!	NO DATA !!!!	(876022033 2316 2438 *)								
L20	6028	HOANG HO		10.0	1741 D	1.87	1 trv	10.0	1741 D	1.87	018980
		MICHAEL LAMB		10.2	1706 N	1.80	1 trv	9.5	1706 N	1.93	
				680110020	3934	3263					
L22	!!!!	NO DATA !!!!	(705090250 1162 1154)								
L24	6010	JOSE RIVERA		10.7	705 D	.95	2 trv	10.0	705 D	1.01	016260
				113100051	1187	1181					
L26	6010	JOSE RIVERA		4.7	342 D	1.03	2 trv	10.0	342 D	.49	016260
				113100050	1187	1035					
L30	!!!!	NO DATA !!!!									
L32	!!!!	NO DATA !!!!									
L34	!!!!	NO DATA !!!!									
L36	0555	GLENN DAVIS		8.8	362 D	.82	2 trv	10.0	362 D	.72	017840
				001109070	2000	1156					
L38	!!!!	NO DATA !!!!									

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	.87	D	1.05	N	.92	C 71.0 D 28.5 N 0.0 S

T&L MACHINE DETAIL for 11-23-2020 4:00 am to 11-24-2020 5:00 am

--- per job in---										-suggested corrections									
JOB					RUN MACHINE EFF					RUN MACHINE EFF					WORK				
***** CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci *****																			
C58	!!!!	NO DATA !!!!			(617100050 2009 1163)														
C60	0327	GORDON CURLEY			0.3	D -.--		6 TRV		C60 9hrs.					018040				
	0099	BIROL BOZACI			0.0S	D									020310				
	0327	GORDON CURLEY			0.7	5900	D10.07	NO TRV		1.5	5900	D	4.59	018040 HI Efficiency					
					431090080 1711 697														
C62	0099	BIROL BOZACI			9.5S	D				9.0S	D		020310						
					?				?		0								
C64	0317	GERALD D DAVIS			9.3	9500	N .79	11	trv	10.0	9500	N	.74	009050					
					693110020 2092 1684														
C66	0459	THOMAS A JACKSON			0.0S	200	D	1 trv		C66 6hrs. 1st shift					014520				
					6.2	3830	D .67	7	trv	7.0	3830	D	.59	DEP 19 3.0 hr					
		GERALD D DAVIS			9.3	5800	N .67	11	trv	10.0	5800	N	.63						
					572110020 2009 619														
C68	0470	GORDON CURLEY			9.2	D -.--				8.5	D -.--		014450						
					595100190 2024 2019														
C70	0404	THOMAS A JACKSON			6.4	3764	D .51	6	trv	7.0	3764	D	.46	018530					
		GERARDO NEGRON			2.3	1250	N .47	2	trv	2.5	1250	N	.43	DEP 19 3.0 hr					
					139110090 2102 1351														
C72	0478	DAMON P HASTINGS			3.8	2100	D .61	5	trv	4.0	2100	D	.57	014590					
		GERARDO NEGRON			7.5	4000	N .58	15	trv	7.5	4000	N	.58	DEP 18 7.2 hr					
					574110090 2057 968														
C74	0442	DAMON P HASTINGS			0.0	D -.--				020840									
					001080180 1598 614					DEP 18 7.2 hr									
C76	0433	DAMON P HASTINGS			3.8	1400	D .33	5	trv	4.0	1400	D	.31	018860					
		GERARDO NEGRON			9.8	5500	N .50	10	trv	10.0	5500	N	.49	DEP 18 7.2 hr					
					582110020 2051 1768														
C30	!!!!	NO DATA !!!!			(006090140 2099 1749)														
C32	!!!!	NO DATA !!!!			(282050180 2022 2204 * Closed)														
C34	!!!!	NO DATA !!!!			(097080180 2045 37)														

PROPOSED CORRECTIONS:

EFFICIENCY										H O U R S									
CHARGING VALVE					.56	D	.60	N	.58	C	32.0	D	40.0	N	9.0	S			

T&L MACHINE DETAIL for 11-23-2020 4:00 am to 11-24-2020 5:00 am

JOB			--- per job in---				-suggested corrections			
****	MISC #2 - Attn to: Steve Sawdey	****	RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK	
C40	0121	STEVEN G SAWDEY	9.6S	200 D	2 trv	9.5S	200 D		019260	
			0.5	800 D	1.47	0.5	800 D	1.42		
		EDWIN PAYNE	6.8	5900 N	.77	6.5	5900 N	.81		
		CASEY KAYE	3.1	1900 N	.55	3.5	1900 N	.48		
			309100261	1933	3547	183%				
C42	!!!!	NO DATA !!!!	(	311110091	2184	1751	)			
C44	0253	BRYANT MAHON	10.4	5900 D	.57	10 trv	10.0	5900 D	.59	
		EDWIN PAYNE	6.8	4200 N	.62	7 trv	6.5	4200 N	.65	
			584110092	2013	2585	**				
C46	!!!!	NO DATA !!!!	(	241110020	2112	382	)			
C48	0126	BRYANT MAHON	10.4	6100 D	.52	10 trv	10.0	6100 D	.54	
		CASEY KAYE	9.1	6200 N	.60	10 trv	10.0	6200 N	.55	
			587110160	2007	1531					
C50	!!!!	NO DATA !!!!	(	139110090	2102	1351	)			
C52	0069	CASEY KAYE	3.2	2500 N	.52	4 trv	4.5	2500 N	.37	
			691100190	2034	2748	**			015710	
C54	!!!!	NO DATA !!!!	(	615090210	1992	3076	154% Closed No Tag	)		
C56	0381	GORDON CURLEY	10.2	6920 D	.53	9 trv	10.0	6920 D	.54	
			695110091	2082	1012				011790	

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #2	.57 D	.59 N	.58 C	30.5 D	31.0 N	9.5 S

T&L MACHINE DETAIL for 11-23-2020 4:00 am to 11-24-2020 5:00 am

JOB		--- per job in---				-suggested corrections					
		RUN MACHINE		EFF		RUN MACHINE		EFF WORK			
****	ACME NUT - Attn to: Kevin Rhone					****					
C02	!!!!	NO DATA !!!!		(451043180 2159		2016 Closed)					
C04	0847	KEVIN RHONE		1.0	375 D	.91	1 trv	1.0	375 D	.94	020370 DEP 6 10.9 hr
				821100210	4044		52				
C06	!!!!	NO DATA !!!!		(921050220 808		809 * Closed)					
C08	0700	RAYMOND E WOLF		9.3	2503 D	.35	8 trv	9.5	2503 D	.34	018220
		LARRY P RODWELL		10.2	4500 N	.58	10 trv	10.0	4500 N	.59	
		001115170 1953200741				10279%					
C10	0825	RAYMOND E WOLF		9.3	2778 D	.39	6 trv	9.5	2778 D	.38	018570
		LARRY P RODWELL		10.1	4300 N	.55	7 trv	10.0	4300 N	.56	
		001115170 1953200741				10279%					
C12	0757	ERIC D STANEK		9.2	2300 D	.42	7 trv	8.5	2300 D	.45	020020 DEP 4 0.9 hr
				034090280	2138		2476	* Closed			
C14	0977	ERIC D STANEK		0.0	D -.-						014920 DEP 4 0.9 hr
				001020170	1984		573				
C16	0815	ERIC D STANEK		9.2	1200 D	?.??	7 trv	8.5	1200 D	?.??	020500 DEP 4 0.9 hr
				034090280	2138		2476	* Closed			
Missing Efficiency Rating for Job 0815 for PRIM on C16											

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.41 D	.58 N	.48 C	28.5 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 11-23-2020 4:00 am to 11-24-2020 5:00 am

	JOB		---	per job in---			-suggested corrections
	ACME	FITTING	-	Attn to: Kevin Rhone			

C18	!!!!	NO DATA	!!!!	(904108090	1062	1384	** Closed No Tag)
C20	!!!!	NO DATA	!!!!	(351079300	2269	1218	)
C22	!!!!	NO DATA	!!!!	(001069100	2003	3651	182% Closed No Tag)
C24	!!!!	NO DATA	!!!!	(905108090	1094	93	)
C26	!!!!	NO DATA	!!!!	(578090170	1996	2503	** Closed No Tag)

T&L MACHINE DETAIL for 11-23-2020 4:00 am to 11-24-2020 5:00 am

JOB		--- per job in---				-suggested corrections			
		RUN MACHINE		EFF		RUN MACHINE		EFF	WORK
****	MISC #1 - Attn to: Kevin Rhone ****								
B02	0460	LEELAND FULLER	10.5	8375 D	.62	10 trv	10.0	8375 D	.65 014030
			691100190	2034	2748	**			
B04	!!!!	NO DATA !!!!	(	308100190	2055	829)			
B06	!!!!	NO DATA !!!!	(	720020040	1696	648 Closed)			
B08	!!!!	NO DATA !!!!	(	454080241	1938	1843)			
B10	0451	LEELAND FULLER	10.5	10825 D	.69	9 trv	10.0	10825 D	.72 013650
			422100230	1034	3139	304% Closed No Tag			
B12	!!!!	NO DATA !!!!	(	308100190	2055	829)			
B14	!!!!	NO DATA !!!!	(	697110160	2114	242)			
B16	!!!!	NO DATA !!!!	(	002100260	2058	2692	** Closed No Tag)		
						B18 8hrs.			
B18	0496	ROBERT DURRANT	7.8	3300 N	.46	9 trv	10.0	3300 N	.36 020130
			888110121	873	529				
B20	!!!!	NO DATA !!!!	(	311110090	2183	478)			
A50	0003	JAMIE FELMLEE	1.0	450 D	.60	1 trv	1.5	450 D	.42 015440
	0013	JAMIE FELMLEE	6.9S	200 D		4 trv	6.5S	200 D	015120
			1.9	1300 D	1.13	2 trv	2.0	1300 D	1.05
		ROBERT DURRANT	7.8	4100 N	.85	9 trv	9.5	4100 N	.69
			289080317	2604	2827	*			>> TRAINING <<
A52	0448	PATRICK KELLY	10.2	2000 N	.39	3 trv	10.0	2000 N	.39 013540
			190100300	2000	206				
A54	0477	PATRICK KELLY	10.2	3000 N	.32	5 trv	10.0	3000 N	.33 020510
			083110090	2162	299				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #1	.70 D	.44 N	.54 C	23.5 D	39.5 N	6.5 S

T&L MACHINE DETAIL for 11-23-2020 4:00 am to 11-24-2020 5:00 am

JOB		--- per job in---		-suggested corrections	
****	ACME MISC - Attn to: Ray Wolf	****	RUN MACHINE	EFF	RUN MACHINE EFF WORK
A40	!!!! NO DATA !!!!	(219106140	2745	1651)	
A42	0659 CLINE BROWN	0.0	D -.--		019050 DEP 14 10.8 hr >> TRAINING <<
		641080261	920	2779	302% Closed No Tag
A44	!!!! NO DATA !!!!	(041090080	1002	1454	*** Closed No Tag)
A46	0688 CLINE BROWN	0.0	D -.--	21 TRV	019520 DEP 14 10.8 hr >> TRAINING <<
	0685 CLINE BROWN	0.1	3414 D ?..?	11 trv	0.0 3414 D ?..?
		019730	DEP 14 10.8 hr	>> TRAINING <<	
		471110190	2214	754	
Missing Efficiency Rating for Job 0685 for PRIM on A46					
A48	!!!! NO DATA !!!!	(388061221	1168	1374	* Closed)

T&L MACHINE DETAIL for 11-23-2020 4:00 am to 11-24-2020 5:00 am

			--- per job in---				-suggested corrections			
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	FITTING - Attn to: Kevin Rhone				****					
A86	!!!!	NO DATA	!!!!	(	569090140	1930	3192	165% Closed	)	
A74	!!!!	NO DATA	!!!!	(	029090140	1939	1621	)		
A76	!!!!	NO DATA	!!!!	(	011090300	1034	608	)		
A24	!!!!	NO DATA	!!!!							
A25	0316	HERMAN LEWIS		10.6	8275 D	.61	5 trv	10.0	8275 D .64 019630	
A26	!!!!	NO DATA	!!!!							
A27	!!!!	NO DATA	!!!!							

PROPOSED CORRECTIONS:

			EFFICIENCY		HOURS		
FITTING			.64 D	.00 N	.64 C	10.0 D	0.0 N 0.0 S

T&L MACHINE DETAIL for 11-23-2020 4:00 am to 11-24-2020 5:00 am

JOB		--- per job in---				-suggested corrections			
		RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt					****			
A10	0560 DARIAN RUGER	0.2		N	-.--	A10 9.5 hrs. 1st shift			
		10.1	4004 D	.88	34 trv	12.0	4004 D	.74	019970
	ANTHONY BEARD	9.9	4200 N	.94	26 trv	10.0	4200 N	.93	
		451110174	1273	1223					
A12	!!!! NO DATA !!!!	(	005090280	1985	812)				
A14	!!!! NO DATA !!!!	(	030100120	2025	1595)				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.74 D	.93 N	.83 C	12.0 D	10.0 N	0.0 S

T&L MACHINE DETAIL for 11-23-2020 4:00 am to 11-24-2020 5:00 am

--- per job in---										-suggested corrections									
JOB			RUN		MACHINE		EFF		WORK		RUN		MACHINE		EFF		WORK		
***** BLOCK CELL - Attn to: Chad Sommerfeldt *****																			
I26	0643	HANSEL MAIQUEZ-HER	1.1		D	-.--				I26 7hrs. 1st shift 9hrs. 2nd shift									
			0.0	2280	D	*. **	NO	TRV		9.5	2280	D	1.33						
		KEVIN MILLS	0.0	2750	N	*. **	NO	TRV		0.0	2750	N	*. **				DEP 12	10.3 hr	
										>> TRAINING <<									
I27	0534	GERSON JAMES	0.8		D	-.--				I27 8hrs.									
			8.9	2180	D	.54	5	trv		10.0	2180	D	.48				016390		
I40	!!!!	NO DATA !!!!																	
I41	0503	9908 Donnell Lesan	0.0	594	N	*. **	1	trv		I41 2.5hrs both operators 2nd shift									
										0.0	594	N	*. **	017660	DEP 22	4.0 hr			
		CHARLES SCRIBNER	3.9	612	N	.50	2	trv		4.0	612	N	.49				>> TRAINING	<<	
I42	!!!!	NO DATA !!!!																	
I43	0642	KOSTAQ MIZAKU	4.3	2670	D	3.42	4	trv		10.0	2670	D	1.48	018120					
		9906 Jason Patton	10.1	2406	N	1.33	5	trv		9.5	2406	N	1.41				>> TRAINING	<<	
I44	DOWN	RP - Repair 24.0 hrs BELEC,TERRY																	
I45	0691	BRIAN MALDONADO	10.6	5792	D	1.27	NO	TRV		I45 2hrs. 2nd shift									
		CHARLES SCRIBNER	0.0	1000	N	*. **	NO	TRV		10.0	5792	D	1.34	020180					
	DOWN	RP - Repair 5.6 hrs HURLBURT,DEREK								1.5	1000	N	1.54				>> TRAINING	<<	
I46	0637	KOSTA TILA	5.0	556	D	.38	2	trv		I46 8hrs.1st shift									
			2.7	536	D	.69	NO	TRV		10.0	1092	D	.38	018360	>> TRAINING	<<			
		DENNIS, COOPER	0.0	1400	N	*. **	6	trv		9.5	1400	N	.51				>> TRAINING	<<	
I47	0672	ZACHARY FELMLEE	10.4	5824	D	1.49	9	trv		I47 10hrs. 2nd shift									
		9907 DERRICK Wooda	0.1	6144	N	*. **	11	trv		10.0	5824	D	1.55	019700					
										9.5	6144	N	1.72				>> TRAINING	<<	
I48	!!!!	NO DATA !!!!																	
I49	0685	CHARLES SCRIBNER	2.3	791	N	.85	NO	TRV		I49 0hrs. 0 count did not run									
										2.5	791	N	.79	019730	>> TRAINING	<<			
I50	!!!!	NO DATA !!!!																	
A87	0637	9902 Darius Howard	8.5	6205	D	.51	18	trv		8.0	6205	D	.54	018360	>> TRAINING	<<			
	0643	9902 Darius Howard	2.2	3014	D	.98	22	trv		2.0	3014	D	1.08	018110	>> TRAINING	<<			
		ROOSEVELT KING JR	9.5	10058	N	.76	NO	TRV		9.5	10058	N	.76				>> TRAINING	<<	
			451100141		901		190												
A88	0672	9902 Darius Howard	6.4	7148	D	.35	28	trv		6.0	7148	D	.37	019700	>> TRAINING	<<			
	0686	9902 Darius Howard	3.4	7578	D	1.02	82	trv		4.0	7578	D	.86	019550	>> TRAINING	<<			
		ROOSEVELT KING JR	1.0	1250	N	.57	NO	TRV									>> TRAINING	<<	
	0691	ROOSEVELT KING JR	6.5	10647	N	.75	18	trv		6.0	10647	N	.81	020180	>> TRAINING	<<			
	0686	ROOSEVELT KING JR	2.0	3960	N	.92	NO	TRV		3.5	5210	N	.68	019550	>> TRAINING	<<			
			?		?		0												

PROPOSED CORRECTIONS:

BLOCK CELL	EFFICIENCY	HOURS
	.97 D 1.30 N 1.11 C	79.5 D 55.5 N 0.0 S