

T&L MACHINE DETAIL for 11-10-2020 4:00 am to 11-11-2020 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	Special Assembly - Attn to: Cline Brown				****				
H04	!!!!	NO DATA !!!!							
H06	!!!!	NO DATA !!!!							
H08	!!!!	NO DATA !!!!							
H10	6007	THOM NGUYEN	3.6	700 D	.59	NO TRV	3.5	700 D .60 015590 DEP 25 5.9 hr	
H20	!!!!	NO DATA !!!!							
H12	!!!!	NO DATA !!!!							
H14	!!!!	NO DATA !!!!							
H22	0558	THOM NGUYEN	2.6	600 D	1.14	NO TRV	2.5	600 D 1.20 017800 DEP 25 5.9 hr	

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
Special Assembly	.85 D	.00 N	.85 C	6.0 D	0.0 N	0.0 S

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JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK					
****	C-N-C - Attn to: Wayne Brown										****	L04 9hrs 2nd shift			
L04	0013	ROBBIE JOSEPH	0.4	563 D	16.88	NO	TRV	10.0	563 D	.65	015120				
		KEVIN STOKELIN	0.0	505 N	*.**	NO	TRV	0.0	505 N	*.**					
L06	0014	ROBBIE JOSEPH	0.4	630 D	19.75	NO	TRV	10.0	630 D	.72	015130				
		KEVIN STOKELIN	0.0	572 N	*.**	NO	TRV	0.0	572 N	*.**					
L08	DOWN	RP - Repair	24.0	hrs BROWN,WAYNE C											
(360099055 4012 6074 151% Closed)															
L10	!!!!	NO DATA	!!!!	(680070174 3994 2108)											
L12	6007	GLENN DAVIS	9.8	860 D	.98	20	trv	10.0	860 D	.96	015590				
					900089052	3850	4842	**							
L14	!!!!	NO DATA	!!!!	(900089052 3850 4842 **)											
L16	0020	STEPAN MALYK	7.1	272 D	.77	NO	TRV	6.5	272 D	.84	015750	DEP 23 2.3 hr			
											DEP 23 1.5 hr				
											>> TRAINING <<				
L17	!!!!	NO DATA	!!!!	(834090180 1052 333)											
L18	0704	HOANG HO	6.7	423 D	.10	2	trv	7.0	423 D	.10	020830	low	QUANTITY		
					031090140	2099	3080	***	Closed						
Low EFF for Job 0704 rated 618/hr for PRIM															
L20	6028	JOSE RIVERA	10.6	1789 D	1.81	1	trv	10.0	1789 D	1.92	018980				
					680110020	3934	766								
L22	6010	MICHAEL LAMB	10.1	792 N	1.12	3	trv	9.5	792 N	1.19	016260				
					705090250	1162	720								
L24	6010	MICHAEL LAMB	10.1	676 N	.95	2	trv	9.5	676 N	1.02	016260				
					113100051	1187	352								
L26	!!!!	NO DATA	!!!!	(617049303 1990 1533)											
L30	!!!!	NO DATA	!!!!												
L32	!!!!	NO DATA	!!!!												
L34	!!!!	NO DATA	!!!!												
L36	0555	GLENN DAVIS	9.7	364 D	.75	2	trv	10.0	364 D	.73	017840				
					001109070	2000	864								
L38	!!!!	NO DATA	!!!!												

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	.88	D	1.76	N	1.08	C 63.5 D 19.0 N 0.0 S

T&L MACHINE DETAIL for 11-10-2020 4:00 am to 11-11-2020 5:00 am

			--- per job in---				-suggested corrections			
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	CHARGING VALVE - Attn		to: Tom Jackson & Birol Bozaci							****
C58	!!!!	NO DATA	!!!!	(	614100190	2137	2551	*	Closed)	
C60	!!!!	NO DATA	!!!!	(	011099171	1724	1798	*	)	
C62	0456	GORDON CURLEY	10.4	4800 D	.46	8 trv	10.0	4800 D	.48	018920
			571100120	2365	1584					
C64	0317	GERARDO NEGRON	10.0	7700 N	.60	10 trv	10.0	7700 N	.60	009050
			684090210	2162	2282	*				
C66	0005	GORDON CURLEY	10.4	5300 D	.45	8 trv	10.0	5300 D	.47	018320
			574100122	2105	2689	**				
C68	!!!!	NO DATA	!!!!	(	595100190	2024	1696	)		
C70	0404	BIROL BOZACI	9.6	5700 D	.51	9 trv	10.0	5700 D	.49	018530
		GERARDO NEGRON	10.0	6280 N	.54	10 trv	10.0	6280 N	.54	
			009100190	1932	1647					
C72	!!!!	NO DATA	!!!!	(	578100261	1989	1367	)		
C74	!!!!	NO DATA	!!!!	(	001080030	1984	1820	)		
C76	0433	BIROL BOZACI	9.6	5200 D	.48	9 trv	10.0	5200 D	.46	018860
			582110020	2051	162					
C30	!!!!	NO DATA	!!!!	(	006090140	2099	1219	)		
C32	!!!!	NO DATA	!!!!	(	282050180	2022	2204	*	Closed)	
C34	!!!!	NO DATA	!!!!	(	097080180	2045	37	)		

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.48 D	.57 N	.51 C	40.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 11-10-2020 4:00 am to 11-11-2020 5:00 am

		--- per job in---						-suggested corrections					
JOB		RUN MACHINE EFF						RUN MACHINE EFF WORK					
**** MISC #2 - Attn to: Steve Sawdey ****								C40 8.5hrs. 1st shift					
C40	0146	STEVEN G SAWDEY	8.6	4000	D	.41	6 trv	10.0	4000	D	.36	019290	
		EDWIN PAYNE	10.1	6300	N	.55	10 trv	10.0	6300	N	.56		
			309100261	1933			620						
C42	0138	STEVEN G SAWDEY	9.5	6800	D	.62	10 trv	10.0	6800	D	.59	019340	
		EDWIN PAYNE	10.1	6800	N	.58	10 trv	10.0	6800	N	.59		
			311110091	2184			167						
C44	0302	DAMON P HASTINGS	9.6	7500	D	.69	11 trv	9.0	7500	D	.74	018620	DEP 18 1.2 hr
		CASEY KAYE	2.4		N	-.--		5.5		N	-.--		
			584110091	2013			40						
C46	!!!!	NO DATA !!!!	(	240080100	2365		2211)	C48 7hrs. 2nd shift					
C48	0126	DAMON P HASTINGS	9.6	8000	D	.74	13 trv	9.0	8000	D	.79	018480	DEP 18 1.2 hr
		CASEY KAYE	7.2	5500	N	.68	9 trv	10.0	5500	N	.49		
			577100191	1995			2937 ***						
C50	!!!!	NO DATA !!!!	(	009100190	1932		1647)						
C52	0069	CASEY KAYE	4.8	3900	N	.54	5 trv	5.0	3900	N	.52	015710	
			691100190	2034			1145						
C54	0116	THOMAS A JACKSON	7.3	7025	D	.69	10 trv	7.0	7025	D	.72	018180	DEP 19 3.3 hr
		LARRY P RODWELL	3.7	3355	N	.65	7 trv	4.0	3355	N	.61		
			615090210	1992			2234 *						
C56	0381	THOMAS A JACKSON	7.3	6226	D	.66	10 trv	7.0	6226	D	.69	011790	DEP 19 3.3 hr
		LARRY P RODWELL	9.9	7575	N	.59	9 trv	10.0	7575	N	.59		
			690100120	1946			1098						

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #2	.64 D	.50 N	.57 C	52.0 D	54.5 N	0.0 S

T&L MACHINE DETAIL for 11-10-2020 4:00 am to 11-11-2020 5:00 am

		--- per job in---				-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK			
****	ACME NUT - Attn to: Kevin Rhone										****
C02	!!!!	NO DATA		!!!!	(	451043180	2159	2016	Closed	)	
C04	!!!!	NO DATA		!!!!	(	816129180	4032	4347	*	)	
C06	!!!!	NO DATA		!!!!	(	921050220	808	809	*	Closed)	
C08	0700	RAYMOND E WOLF		8.0	3572 D	.58	8 trv	9.0	3572 D	.52 018220	
		001115170 1953197504				10113%					
C10	!!!!	NO DATA		!!!!	(	001115170	1953197504	10113%	C12 8hrs.		
C12	0757	RAYMOND E WOLF		7.8	3170 D	.68	8 trv	9.0	3170 D	.59 020020	
				035100050	2081	827					
C14	!!!!	NO DATA		!!!!	(	001020170	1984	573	)		
C16	0758	KEMAL TIRNOVA		9.7	2810 D	.48	7 trv	9.0	2810 D	.52 020340 DEP 17 0.9 hr	
				031090140	2099	3080	***	Closed			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.54 D	.00 N	.54 C	27.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 11-10-2020 4:00 am to 11-11-2020 5:00 am

JOB			--- per job in---			-suggested corrections		
RUN MACHINE			EFF			RUN MACHINE EFF WORK		
**** ACME FITTING - Attn to: Kevin Rhone ****								
C18	0747	KEMAL TIRNOVA	9.1	2320 D	.46	7 trv	9.0	2320 D .47 017100 DEP 17 0.9 hr
			904108090	1062	581			
C20	!!!!	NO DATA !!!!	(	351079300	2269	1218)		
C22	!!!!	NO DATA !!!!	(	001069100	2003	3651 182% Closed No Tag)		
C24	!!!!	NO DATA !!!!	(	?	?	0)		
C26	!!!!	NO DATA !!!!	(	578090170	1996	1896)		

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME FITTING	.47 D	.00 N	.47 C	9.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 11-10-2020 4:00 am to 11-11-2020 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
**** MISC #1 - Attn to: Kevin Rhone ****									
B02	0460	LEELAND FULLER	10.7	6875 D	.50	8 trv	10.0	6875 D	.54 014030
			691100190	2034		1145			
B04	!!!!	NO DATA !!!!	(	306100050	1969	2131 *	)		
B06	!!!!	NO DATA !!!!	(	720020040	1696	648	Closed)		
B08	0060	LEELAND FULLER	10.7	2300 D	.44	6 trv	10.0	2300 D	.47 015370
		GERALD D DAVIS	10.1	6750 N	1.36	7 trv	10.0	6750 N	1.37
			454080241	1938		1661			
B10	0451	GERALD D DAVIS	10.1	3200 N	.21	7 trv	10.0	3200 N	.21 013650
			422100230	1034		938			
B12	!!!!	NO DATA !!!!	(	308100190	2055	196	)		
B14	0300	BRYANT MAHON	10.2	7600 D	.58	9 trv	10.0	7600 D	.59 020150 >> TRAINING <<
		PATRICK KELLY	7.6	4200 N	.43	6 trv	10.0	4200 N	.33
			679090080	2103		195			
B16	0465	PATRICK KELLY	7.6	8750 N	.71	7 trv	10.0	8750 N	.54 014720
			002100260	2058		967			
B18	0467	BRYANT MAHON	10.2	3000 D	.34	5 trv	10.0	3000 D	.35 019610 >> TRAINING <<
			679090080	2103		195			
B20	0132	JAMIE FELMLEE	9.8	3300 D	.34	5 trv	10.0	3300 D	.33 019080
		ROBERT DURRANT	8.8	4900 N	.56	6 trv	9.5	4900 N	.52
			306100050	1969		2131 *			
A50	!!!!	NO DATA !!!!	(	289080314	2604	2973 *	Closed No Tag)		
A52	0448	JAMIE FELMLEE	9.8	2400 D	.48	4 trv	10.0	2400 D	.47 013540
		ROBERT DURRANT	8.8	2450 N	.55	3 trv	9.5	2450 N	.51
			700090250	1022		1244 **			
A54	!!!!	NO DATA !!!!	(	001080030	1984	1820	)		

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.46 D	.58 N	.52 C	60.0 D	59.0 N	0.0 S

T&L MACHINE DETAIL for 11-10-2020 4:00 am to 11-11-2020 5:00 am

	JOB		---	per job in---			-suggested corrections	
	ACME	MISC	- Attn to:	Ray Wolf	****		RUN MACHINE	EFF WORK
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)
A42	!!!!	NO DATA	!!!!	(	641080261	920	2779	302% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	041090080	1002	1454	***)
A46	!!!!	NO DATA	!!!!	(	001058220	2064	2806	** Closed)
A48	!!!!	NO DATA	!!!!	(	388061221	1168	1374	* Closed)

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--- per job in---										-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
****	FITTING - Attn to: Kevin Rhone										****		
A86	0320	ROOSEVELT KING JR	2.2	1000	N	.30	NO TRV	2.0	1000	N	.33	020240	
			569090140	1930	3192	165%	Closed						
A74	!!!!	NO DATA !!!!	(	029090140	1939	1621	)						
A76	0447	CAMERON BUDZISZEWS	1.8	8000	D	4.40	6 trv	9.5	8000	D	.84	013560	
		ROOSEVELT KING JR	10.0	8000	N	.80	6 trv	9.5	8000	N	.84		
			011090300	1034	608								
A24	!!!!	NO DATA !!!!											
							A25 2 hrs.						
A25	0456	KEVIN RHONE	0.0S	125	D		1 trv	0.0S	125	D		018920 DEP 6 11.6 hr	
		HERMAN LEWIS	0.0	1675	D	*.**	3 trv	0.0	1675	D	*.**		
A26	0036	HERMAN LEWIS	7.9	6075	D	.54	8 trv	7.5	6075	D	.56	018960	
A27	!!!!	NO DATA !!!!											

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS			
FITTING		.79 D	.75 N	.77 C	17.0 D	11.5 N	0.0 S	

T&L MACHINE DETAIL for 11-10-2020 4:00 am to 11-11-2020 5:00 am

		--- per job in---						-suggested corrections						
JOB		RUN		MACHINE		EFF		RUN		MACHINE		EFF	WORK	
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt													****
A10 0560	CHAD M SOMMERFELDT	2.1S	100	D		1	trv	6.0S	100	D			019970	
	DARIAN RUGER	4.7	1966	D	.92	14	trv	5.0	1966	D	.87			
	ANTHONY BEARD	10.4	4410	N	.94	26	trv	10.0	4410	N	.98			
		641100211	1447			1526	*	A12 3hrs. 1st shift						
A12 0558	KOSTA TILA	3.2	800	D	.63	1	trv	4.0	800	D	.50		017800	
	DAMION HAMILTON	0.4	2700	N	16.88	3	trv	9.5	2700	N	.71		>> TRAINING <<	
		006100190	1802			693								
A14 0573	DARIAN RUGER	0.1		D	-.--								019800	
		030100120	2025			1595								

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL		.71 D	.85 N	.80 C	9.0 D	19.5 N	6.0 S

T&L MACHINE DETAIL for 11-10-2020 4:00 am to 11-11-2020 5:00 am

--- per job in---										-suggested corrections				
JOB			RUN MACHINE		EFF		RUN MACHINE			EFF		WORK		
***** BLOCK CELL - Attn to: Chad Sommerfeldt *****														
										I26 8hrs. 1st shift 10hrs. 2nd shift				
I26	0643	HANSEL MAIQUEZ-HER	8.4	2624	D	1.73	5	trv	10.0	2624	D	1.46	018110	
		KEVIN MILLS	0.0	3000	N	*.**	5	trv	9.5	3000	N	1.75	>> TRAINING <<	
I27	0534	GERSON JAMES	0.3		D	-.--			I27 3hrs.					
			2.9	976	D	.75	2	trv	4.0	976	D	.54	016390	
I40	!!!!	NO DATA !!!!												
I41	!!!!	NO DATA !!!!												
I42	!!!!	NO DATA !!!!												
										I43 10hrs. 2nd shift				
I43	0660	KOSTAQ MIZAKU	7.9	2850	D	1.00	4	trv	10.0	2850	D	.79	019060	
		9906 Jason Patton	10.0	2846	N	.79	4	trv	9.5	2846	N	.83	>> TRAINING <<	
										I44 10hrs. 2nd shift				
I44	0514	JUAN BRAVO	1.9	2280	D	3.39	5	trv	10.0	2280	D	.63	015410	
		CHARLES SCRIBNER	10.1	2244	N	.62	6	trv	9.5	2244	N	.66		
I45	!!!!	NO DATA !!!!												
										I46 5hrs. 1st shift				
I46	0637	ZACHARY FELMLEE	8.6	628	D	.25	2	trv	8.0	628	D	.27	018360	
		DENNIS, COOPER	0.0	1288	N	*.**	5	trv	9.5	1288	N	.47	>> TRAINING <<	
I47	0672	GERSON JAMES	6.3	3424	D	1.46	8	trv	6.0	3424	D	1.52	019700	
										I48 10hrs.				
I48	0688	BRIAN MALDONADO	10.6	3788	D	1.03	8	trv	12.5	3788	D	.88	019520	
I49	0685	KOSTA TILA	6.4	2500	D	.98	15	trv	6.0	2500	D	1.04	019730 >> TRAINING <<	
I50	!!!!	NO DATA !!!!												
A87	0514	9902 Darius Howard	1.3	1204	D	.90	NO TRV		1.5	1204	D	.76	015410 >> TRAINING <<	
	0643	9902 Darius Howard	6.8	6799	D	.72	20	trv	8.5	6799	D	.57	018110 >> TRAINING <<	
			911090251	1142			428							
A88	0534	9902 Darius Howard	0.8	1800	D	.70	NO TRV		1.0	1800	D	.56	016390 >> TRAINING <<	
	0685	9902 Darius Howard	8.4	11284	D	.61	50	trv	8.5	11284	D	.60	019730 >> TRAINING <<	
071100010 2155 4174 194% Closed														

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
BLOCK CELL		.83	D	.93	N	.86	C
		86.0	D	38.0	N	0.0	S