

T&L MACHINE DETAIL for 11-03-2020 4:00 am to 11-04-2020 5:00 am

--- per job in---										-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
****	Special Assembly - Attn to: Cline Brown					****							
H04	!!!!	NO DATA		!!!!									
H06	!!!!	NO DATA		!!!!									
H08	!!!!	NO DATA		!!!!		H10 5hrs.							
H10	6007	THOM NGUYEN		4.5	800 D	.53	NO TRV	10.0	800 D	.24	015590		
H20	!!!!	NO DATA		!!!!									
H12	!!!!	NO DATA		!!!!									
H14	!!!!	NO DATA		!!!!									
H22	!!!!	NO DATA		!!!!									

H10 5hrs.

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
Special Assembly	.24 D	.00 N	.24 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 11-03-2020 4:00 am to 11-04-2020 5:00 am

			--- per job in---				-suggested corrections				
JOB			RUN MACHINE		EFF		RUN MACHINE		EFF		WORK
****	C-N-C - Attn to: Wayne Brown				****						
L04	0009	ROBBIE JOSEPH	0.0	615 D	*.**	NO	TRV	10.0	615 D	.71	015160
		KEVIN STOKELIN	10.3	579 N	.65	NO	TRV	10.0	579 N	.67	
L06	0014	ROBBIE JOSEPH	0.0	566 D	*.**	NO	TRV	10.0	566 D	.65	015130
		KEVIN STOKELIN	10.3	544 N	.61	NO	TRV	10.0	544 N	.63	
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C								
			(360099055 4012 6074 151% Closed)								
L10	!!!!	NO DATA !!!!	(680070174 3994 2108)								
L12	6007	GLENN DAVIS	9.3	720 D	.86	17	trv	10.0	720 D	.80	015590
			900089052		3850		2034				
L14	6007	GLENN DAVIS	9.3	520 D	.62	12	trv	10.0	520 D	.58	015590
			900089052		3850		2034				
L16	!!!!	NO DATA !!!!									
L17	!!!!	NO DATA !!!!	(834090180 1052 333)								
L18	!!!!	NO DATA !!!!	(011070281 1160 107)								
L20	!!!!	NO DATA !!!!	(680080053 3972 4488 *)								
L22	6010	MICHAEL LAMB	10.1	785 N	1.11	3	trv	9.5	785 N	1.18	016260
			705090250		1162		515				
L24	!!!!	NO DATA !!!!	(113100051 1187 179)								
L26	6015	MICHAEL LAMB	10.1	348 N	.72	11	trv	9.5	348 N	.76	016370
			617049303		1990		1533				
L30	!!!!	NO DATA !!!!									
L32	!!!!	NO DATA !!!!									
L34	!!!!	NO DATA !!!!									
L36	6510	JOSE RIVERA	10.6	204 D	.46	1	trv	10.0	204 D	.49	020790
			?		?		0				
L38	!!!!	NO DATA !!!!									

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	.64 D	.80 N	.71 C	50.0 D	39.0 N	0.0 S

T&L MACHINE DETAIL for 11-03-2020 4:00 am to 11-04-2020 5:00 am

JOB		--- per job in---				-suggested corrections								
*****	CHARGING VALVE - Attn	to: Tom Jackson & Birol Bozaci	*****	RUN MACHINE	EFF	RUN MACHINE	EFF	WORK						
C58	!!!!	NO DATA	!!!!	(	614100190	2137	2551	*	)					
C60	!!!!	NO DATA	!!!!	(	011099171	1724	1763	*	)					
C62	0456	THOMAS A JACKSON	0.0S	200	D	1	trv	0.0S	200	D	018920	DEP 19	0.5	hr
			6.5		D	5	TRV	9.5		D	---	DEP 19	0.5	hr
			571100120	2365		174								
C64	0317	CASEY KAYE	9.9	8400	N	.66	10	trv	10.0	8400	N	.65	009050	
			684090210	2162		1515								
C66	0005	BIROL BOZACI	5.3S		D			5.5S		D		018320		
			?			?	0							
C68	0470	CASEY KAYE	9.9	6400	N	.65	10	trv	10.0	6400	N	.64	014450	
			595100190	2024		1357								
C70	0404	GERARDO NEGRON	9.9	6060	N	.53	10	trv	10.0	6060	N	.52	018530	
			009100190	1932		531								
C72	0064	PATRICK KELLY	4.5	2100	N	.51	4	trv	4.5	2100	N	.51	019240	
			578100261	1989		1367								
C74	!!!!	NO DATA	!!!!	(	001080030	1984	1820	)						
C76	0433	PATRICK KELLY	4.5	2000	N	.40	3	trv	4.5	2000	N	.40	018860	
			577100190	1994		2225	*							
C30	0036	GERARDO NEGRON	9.9	5100	N	.34	8	trv	10.0	5100	N	.34	018960	
			006090140	2099		678								
C32	!!!!	NO DATA	!!!!	(	282050180	2022	2204	* Closed	)					
C34	!!!!	NO DATA	!!!!	(	097080180	2045	37	)						

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS								
CHARGING VALVE	.00	D	.52	N	.44	C	9.5	D	49.0	N	5.5	S

T&L MACHINE DETAIL for 11-03-2020 4:00 am to 11-04-2020 5:00 am

		--- per job in---					-suggested corrections				
JOB		RUN		MACHINE	EFF		RUN		MACHINE	EFF	WORK
**** MISC #2 - Attn to: Steve Sawdey ****											
C40	0146	STEVEN G SAWDEY	7.0S	200	D	3	trv	6.5S	200	D	019290
			3.4	2600	D	.67	4	trv	3.5	2600	D .66
		EDWIN PAYNE	10.2	6300	N	.55	10	trv	10.0	6300	N .56
			309100260	1933		1819					
C42	!!!!	NO DATA !!!!	(	307100121	2067	1308	)	C44 10hrs. 1st shift			
C44	0302	DAMON P HASTINGS	10.0	7450	D	.66	10	trv	9.5	7450	D .70
		EDWIN PAYNE	10.2	6300	N	.55	9	trv	10.0	6300	N .56
			578100260	1989		1557					
C46	!!!!	NO DATA !!!!	(	240080100	2365	1986	)	C48 10hrs.			
C48	0126	DAMON P HASTINGS	10.0	7200	D	.64	12	trv	9.5	7200	D .67
			577100191	1995		608					018480 DEP 18 0.6 hr
C50	0022	LARRY P RODWELL	10.0	5280	N	.50	9	trv	10.0	5280	N .50
			132010270	2010		2666	**				015240
C52	0069	GORDON CURLEY	10.2	8070	D	.53	11	trv	10.0	8070	D .54
			685090281	2059		2926	***				015710
C54	0037	GORDON CURLEY	10.2	7820	D	.62	11	trv	10.0	7820	D .63
			614100190	2137		2551	*				015250
C56	0381	LARRY P RODWELL	10.0	6750	N	.53	8	trv	10.0	6750	N .53
			685090281	2059		2926	***				011790

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #2		.64	D	.54	N	.59	C
		42.5	D	40.0	N	6.5	S

T&L MACHINE DETAIL for 11-03-2020 4:00 am to 11-04-2020 5:00 am

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--- per job in---
JOB RUN MACHINE EFF
**** ACME NUT - Attn to: Kevin Rhone ****

C02 !!!! NO DATA !!!! ( 451043180 2159 2016 Closed )
C04 0847 RAYMOND E WOLF 2.9 776 D .68 1 trv 4.5 776 D .43 020370
      816129180 4032 4167 *
C06 !!!! NO DATA !!!! ( 921050220 808 809 * Closed )
C08 !!!! NO DATA !!!! ( 001115170 1953197010 10088% )
C10 !!!! NO DATA !!!! ( 001115170 1953197010 100000% )
C12 0757 RAYMOND E WOLF 7.7 2551 D .55 6 trv 9.0 2551 D .47 020020
      031090140 2099 1057
C14 !!!! NO DATA !!!! ( 001020170 1984 573 )
C16 0758 ERIC D STANEK 0.0S 200 D 1 trv 0.0S 200 D 020340 DEP 4 0.5 hr
      RAYMOND E WOLF 0.0S D
      4.6 465 D .17 2 trv 4.5 465 D .17 low Efficiency
      031090140 2099 1057

Low EFF for Job 0758 rated 600/hr for PRIM

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PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.39 D	.00 N	.39 C	18.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 11-03-2020 4:00 am to 11-04-2020 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF WORK
****	ACME FITTING - Attn to: Kevin Rhone			****			
C18	!!!! NO DATA !!!!	(904108090	1062	103)			
C20	!!!! NO DATA !!!!	(351079300	2269	1218)			
C22	!!!! NO DATA !!!!	(001069100	2003	3651	182% Closed No Tag)		
C24	0755 ERIC D STANEK	2.9S	D		9.0S	D	018650 DEP 4 0.5 hr
		?	?	0			
C26	!!!! NO DATA !!!!	(578090170	1996	1896)			

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME FITTING		.00 D	.00 N	.00 C	0.0 D	0.0 N	9.0 S

T&L MACHINE DETAIL for 11-03-2020 4:00 am to 11-04-2020 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	MISC #1 - Attn to: Kevin Rhone					****				
B02	!!!!	NO DATA	!!!!	(	691100190 2034	290	)			
B04	!!!!	NO DATA	!!!!	(	306100050 1969	1032	)			
B06	!!!!	NO DATA	!!!!	(	720020040 1696	648	Closed)			
B08	0060	LEELAND FULLER		7.6	2000 D .54	6 trv		10.0	2000 D .41 015370	
					454080240 1936	2315	*			
B10	!!!!	NO DATA	!!!!	(	422100230 1034	378	)			
B12	!!!!	NO DATA	!!!!	(	308100190 2055	106	)			
B14	0300	LEELAND FULLER		7.6	9700 D 1.00	11 trv		10.0	9700 D .75 020150	
		GERALD D DAVIS		9.6	10200 N .83	12 trv		10.0	10200 N .79	
					692100260 2122	2314	*			
B16	0465	JAMIE FELMLEE		5.6	D -.-	4 TRV		10.0	D -.- 014720	
		GERALD D DAVIS		9.6	10200 N .65	9 trv		10.0	10200 N .62	
					002100260 2058	310				
B18	0467	JAMIE FELMLEE		10.2S	900 D	3 trv		9.5S	900 D 019610	
		ROBERT DURRANT		6.9	1700 N .29	4 trv		9.5	1700 N .21	
					692100260 2122	2314	*			
B20	0132	ROBERT DURRANT		6.9	4600 N .67	7 trv		10.0	4600 N .46 019080	
					306100050 1969	1032				
A50	!!!!	NO DATA	!!!!	(	289080314 2604	2973	* Closed No Tag)			
A52	!!!!	NO DATA	!!!!	(	700090250 1022	1035	*)			
A54	!!!!	NO DATA	!!!!	(	001080030 1984	1820	)			

B08 8hrs.

B16 0 count 1st shift 11350 count 2nd shift

B18 7hrs. 2nd shift

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #1	.39 D	.53 N	.47 C	30.0 D	39.5 N	9.5 S

T&L MACHINE DETAIL for 11-03-2020 4:00 am to 11-04-2020 5:00 am

	JOB		---	per job in---			-suggested corrections	
	ACME	MISC	- Attn to: Ray Wolf		RUN	MACHINE	EFF	WORK

A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)
A42	!!!!	NO DATA	!!!!	(	641080261	920	2767	301% Closed No Tag)
A44	!!!!	NO DATA	!!!!	(	041090080	1002	1454	***)
A46	!!!!	NO DATA	!!!!	(	001058220	2064	2806	** Closed)
A48	!!!!	NO DATA	!!!!	(	388061221	1168	1374	* Closed)

T&L MACHINE DETAIL for 11-03-2020 4:00 am to 11-04-2020 5:00 am

--- per job in---										-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK				
****	FITTING - Attn to: Kevin Rhone										****			
										A86 8hrs. 1st shift				
A86	0320	BRYANT MAHON	8.2	6100 D	.50	8	trv	10.0	6100 D	.41	020240	>>	TRAINING	<<
		ROOSEVELT KING JR	9.9	6280 N	.42	8	trv	9.5	6280 N	.44				
			569090140		1930	3192	165% Closed							
A74	!!!!	NO DATA !!!!		(029090140 1939		1183	)	A76 5hrs. 1st shift						
A76	0447	BRYANT MAHON	4.0	3700 D	.94	3	trv	10.0	3700 D	.37	013560	>>	TRAINING	<<
		ROOSEVELT KING JR	9.9	6675 N	.67	6	trv	9.5	6675 N	.70				
			421100070		1203	762								
A24	!!!!	NO DATA !!!!												
A25	0253	HERMAN LEWIS	10.2	8700 D	.67	16	trv	9.5	8700 D	.71	019440			
A26	!!!!	NO DATA !!!!												
A27	!!!!	NO DATA !!!!												

PROPOSED CORRECTIONS:

EFFICIENCY		HOURS		
FITTING	.49 D .57 N .52 C	29.5 D	19.0 N	0.0 S

T&L MACHINE DETAIL for 11-03-2020 4:00 am to 11-04-2020 5:00 am

JOB		--- per job in---				-suggested corrections					
		RUN MACHINE		EFF		RUN MACHINE		EFF WORK			
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt										****
						A10 8.5hrs.					
A10	0540	DARIAN RUGER	10.7	4013 D	.83	26	trv	10.0	4013 D	.89	019650
		411100143 862 0									
A12	!!!!	NO DATA !!!!	(742089202 1204 2340 194% Closed)								
A14	!!!!	NO DATA !!!!	(030100120 2025 735)								

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
HYDROMAT BLOCK CELL	.89 D	.00 N	.89 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 11-03-2020 4:00 am to 11-04-2020 5:00 am

JOB										--- per job in---				-suggested corrections			
BLOCK CELL - Attn to: Chad Sommerfeldt										RUN MACHINE EFF				RUN MACHINE EFF WORK			

I26	!!!!	NO DATA !!!!															
I27	0534	GERSON JAMES	10.4	2772 D	.59	NO TRV	10.0	2772 D	.62	016390							
I40	!!!!	NO DATA !!!!															
I41	!!!!	NO DATA !!!!															
I42	0613	KOSTAQ MIZAKU	7.1	2400 D	1.61	4 trv	10.0	2400 D	1.14	017030							
I43	0659	HANSEL MAIQUEZ-HER	10.2	3000 D	.82	4 trv	9.5	3000 D	.88	019050							
		CHARLES SCRIBNER	1.3	339 N	.74	NO TRV	1.5	339 N	.63								
I44	0623	JUAN BRAVO	0.0	3536 D	*.**	8 trv	10.0	3536 D	.88	018200							
		ANTHONY BEARD	10.5	3424 N	.82	NO TRV	10.0	3424 N	.86								
I45	0608	CHARLES SCRIBNER	8.6	1300 N	1.21	6 trv	8.0	1300 N	1.30	020060	>>	TRAINING	<<				
	DOWN	TS - Tooling Shortage		11.9 hrs		BELEC, TERRY	I46 1.5 hrs										
I46	0696	BRIAN MALDONADO	1.9	896 D	1.09	NO TRV	2.0	896 D	1.03	020080							
							I47 10hrs. 2nd shift										
I47	0672	BRIAN MALDONADO	0.5	4632 D	25.56	9 trv	8.0	4632 D	1.54	019700							
		KEVIN MILLS	0.0	6000 N	*.**	12 trv	0.0	6000 N	*.**	DEP 12 10.5 hr							
I48	0688	ZACHARY FELMLEE	10.2	3332 D	.95	6 trv	9.5	3332 D	1.01	019520							
I49	0689	KOSTA TILA	0.0	3000 D	*.**	9 trv	5.5	3000 D	1.36	019840	>>	TRAINING	<<				
	DOWN	RP - Repair		2.2 hrs		RHONE, JEREMY											
I50	!!!!	NO DATA !!!!															
A87	0688	9902 Darius Howard	5.8	6212 D	.97	25 trv	5.5	6212 D	1.03	019520	>>	TRAINING	<<				
		0637 9902 Darius Howard	0.6	1880 D	2.12	10 trv	0.5	1880 D	2.61	018360	>>	TRAINING	<<				
				271080192	1028	602											
A88	0672	9902 Darius Howard	3.5	7654 D	.69	25 trv	3.5	7654 D	.68	019700	>>	TRAINING	<<				
		0690 9902 Darius Howard	3.0	2497 D	.38	25 trv	3.0	2497 D	.38	020170	>>	TRAINING	<<				
				111100271	1355	83											

PROPOSED CORRECTIONS:

	EFFICIENCY	HOURS
BLOCK CELL	1.00 D 1.84 N 1.17 C	77.0 D 19.5 N 0.0 S