

T&L MACHINE DETAIL for 10-27-2020 4:00 am to 10-28-2020 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	!!!!	NO DATA !!!!								
H20	0503	THOM NGUYEN	10.7	1350 D	.72	NO TRV	10.0	1350 D	.77 017660	
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
Special Assembly	.77 D	.00 N	.77 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 10-27-2020 4:00 am to 10-28-2020 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN		MACHINE	EFF	RUN		MACHINE	EFF WORK
**** C-N-C - Attn to: Wayne Brown ****									
L04	0009	JOSE RIVERA	8.1	330 D	.47	NO TRV	L04 8hrs.		
							10.0	330 D	.38 015160
L06	0014	JOSE RIVERA	8.1	385 D	.54	NO TRV	L06 8hrs.		
							10.0	385 D	.44 015130
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C					
				(360099055	4012	6074	151% Closed)		
L10	!!!!	NO DATA !!!!		(680070174	3994	2108			
L12	6007	GLENN DAVIS	9.8	600 D	.68	16 trv	10.0	600 D	.67 015590
			296010200	3930	4326	*			
L14	6007	GLENN DAVIS	9.8	860 D	.98	16 trv	10.0	860 D	.96 015590
			296010200	3930	4326	*			
L16	!!!!	NO DATA !!!!							
L17	6721	HOANG HO	10.2	731 D	.78	2 trv	10.0	731 D	.79 020750
			834090180	1052	303				
L18	6717	HOANG HO	10.4	372 D	.72	1 trv	10.0	372 D	.74 020820
			011070281	1160	86				
L20	6028	MICHAEL LAMB	10.2	1651 N	1.74	1 trv	L20 10hrs.		
			680080053	3972	3753		9.5	1651 N	1.87 018980
L22	!!!!	NO DATA !!!!		(705090250	1162	322			
L24	!!!!	NO DATA !!!!		(113100051	1187	179			
L26	!!!!	NO DATA !!!!		(617049303	1990	1079			
L30	!!!!	NO DATA !!!!							
L32	!!!!	NO DATA !!!!							
L34	!!!!	NO DATA !!!!							
L36	!!!!	NO DATA !!!!		(001109070	2000	814			
L38	!!!!	NO DATA !!!!							

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	.66 D	1.87 N	.83 C	60.0 D	9.5 N	0.0 S

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JOB			--- per job in---				-suggested corrections				
			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK		
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci		****				C58 9hrs.				
C58	0085	CASEY KAYE	8.7	6200 N	.64	9 trv	10.0	6200 N	.55	016480	
			614100190	2137		1450					
C60	0318	CASEY KAYE	5.4	3500 N	.43	3 trv	5.5	3500 N	.42	020450	
			011099171	1724		1054					
C62	0474	BIROL BOZACI	9.7	5300 D	.59	9 trv	10.0	5300 D	.57	014540	
		PATRICK KELLY	9.9	4300 N	.47	7 trv	10.0	4300 N	.47		
			569090140	1930		1537					
C64	0317	BIROL BOZACI	9.7	7900 D	.63	10 trv	10.0	7900 D	.61	009050	
		PATRICK KELLY	9.9	8000 N	.63	11 trv	10.0	8000 N	.62		
			684090210	2162		787					
C66	!!!!	NO DATA !!!!	(	574100122	2105	1689)					
C68	!!!!	NO DATA !!!!	(	595100190	2024	647)					
C70	!!!!	NO DATA !!!!	(	008100050	2013	2013)					
C72	0064	THOMAS A JACKSON	3.5S		D		3.5S		D	019240 DEP 19 6.9 hr	
			?		?	0					
C74	!!!!	NO DATA !!!!	(	001080030	1984	1451)					
C76	0433	DAMON P HASTINGS	9.8	5750 D	.52	10 trv	9.5	5750 D	.54	018860 DEP 18 1.0 hr	
		GERARDO NEGRON	10.1	6450 N	.57	11 trv	10.0	6450 N	.57		
			577100190	1994		1306					
C30	0036	DAMON P HASTINGS	9.8	8000 D	.55	10 trv	9.5	8000 D	.56	018960 DEP 18 1.0 hr	
		GERARDO NEGRON	10.1	8000 N	.53	10 trv	10.0	8000 N	.53		
			006090140	2099		530					
C32	!!!!	NO DATA !!!!	(	282050180	2022	2204 * Closed)					
C34	!!!!	NO DATA !!!!	(	097080180	2045	0)					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.57 D	.54 N	.55 C	39.0 D	55.5 N	3.5 S

T&L MACHINE DETAIL for 10-27-2020 4:00 am to 10-28-2020 5:00 am

		--- per job in---						-suggested corrections				
JOB		RUN MACHINE EFF						RUN MACHINE EFF WORK				
**** MISC #2 - Attn to: Steve Sawdey ****												
C40	0121	STEVEN G SAWDEY	6.2	3800	D	.54	6 trv	5.5	3800	D	.61	019260 DEP 9 3.7 hr
		EDWIN PAYNE	10.2	6300	N	.55	10 trv	10.0	6300	N	.56	
			307100120	2067			1718					
C42	!!!!	NO DATA !!!!	(	307100121	2067		718)					
C44	0302	STEVEN G SAWDEY	6.2	3300	D	.47	5 trv	5.5	3300	D	.53	018620 DEP 9 3.7 hr
		EDWIN PAYNE	10.2	7000	N	.61	10 trv	10.0	7000	N	.62	
			563090211	2083			406					
C46	!!!!	NO DATA !!!!	(	240080100	2365		1557)	C48 10hrs 1st shift				
C48	0126	BRYANT MAHON	9.4	6200	D	.59	10 trv	9.0	6200	D	.61	018480
		LARRY P RODWELL	9.8	5000	N	.45	8 trv	10.0	5000	N	.44	
			578100262	1989			387					
C50	0022	BRYANT MAHON	9.4	5600	D	.57	10 trv	9.0	5600	D	.59	015240
			132010270	2010			2220 *					
C52	!!!!	NO DATA !!!!	(	690100121	1946		2002 *)					
C54	0037	GORDON CURLEY	10.1	6940	D	.56	10 trv	10.0	6940	D	.56	015250
		LARRY P RODWELL	9.8	6600	N	.54	9 trv	10.0	6600	N	.53	
			614100190	2137			1450					
								C56 3.5hrs. 2nd shift				
C56	0381	GORDON CURLEY	10.1	7540	D	.58	9 trv	10.0	7540	D	.59	011790
		CASEY KAYE	3.2	3900	N	.94	5 trv	5.0	3900	N	.61	
			685090281	2059			1716					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #2	.58	D	.55 N	.57 C	49.0 D	45.0 N 0.0 S

T&L MACHINE DETAIL for 10-27-2020 4:00 am to 10-28-2020 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	ACME NUT - Attn to: Kevin Rhone				****				
C02	!!!!	NO DATA !!!!		(	451043180 2159	2016 Closed)			
C04	0847	RAYMOND E WOLF		6.0	1539 D .64	2 trv	9.0	1539 D .43	020370
				816129180	4032	3385			
C06	!!!!	NO DATA !!!!		(	921050220 808	809 * Closed)			
C08	!!!!	NO DATA !!!!		(	001115170 1953197010 10088%)				
C10	!!!!	NO DATA !!!!		(	001115170 1953197010 10088%)				
C12	0757	RAYMOND E WOLF		6.0	2559 D .71	6 trv	9.0	2559 D .47	020020
				033090210	2138	2656 **			
C14	!!!!	NO DATA !!!!		(	001020170 1984	573)			
C16	!!!!	NO DATA !!!!		(	121076120 2264	3170 *** Closed No Tag)			

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.45 D	.00 N	.45 C	18.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 10-27-2020 4:00 am to 10-28-2020 5:00 am

			--- per job in---			-suggested corrections			
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	ACME FITTING - Attn to: Kevin Rhone		****						
C18	!!!!	NO DATA !!!!	(	904108090	1062	103	)		
C20	!!!!	NO DATA !!!!	(	351079300	2269	1218	)		
C22	!!!!	NO DATA !!!!	(	001069100	2003	3651	182% Closed No Tag)		
C24	0834	ERIC D STANEK	9.9	2400 D	.40	5 trv	9.5	2400 D	.42 020760
			131106190	1387	2171	157%			
C26	0837	ERIC D STANEK	9.9	2200 D	.36	6 trv	9.5	2200 D	.37 020770
			578090170	1996	1472				

PROPOSED CORRECTIONS:

			EFFICIENCY		HOURS		
ACME FITTING			.40 D	.00 N	.40 C	19.0 D	0.0 N 0.0 S

T&L MACHINE DETAIL for 10-27-2020 4:00 am to 10-28-2020 5:00 am

		--- per job in---						-suggested corrections			
JOB		RUN MACHINE EFF						RUN MACHINE EFF WORK			
**** MISC #1 - Attn to: Kevin Rhone ****								B02 9hrs. 1st shift			
B02	0460	LEELAND FULLER	6.7	7500	D	.87	10 trv	9.5	7500	D	.61 014030
		GERALD D DAVIS	9.8	8800	N	.70	10 trv	10.0	8800	N	.68
			690100121	1946			2002 *				
B04	0378	GERALD D DAVIS	9.6	4260	N	.40	6 trv	9.0	4260	N	.42 019020
			306100050	1969			592				
B06	0235	GERALD D DAVIS	0.0		N	-.--					014700
			720020040	1696			648 Closed				
B08	0060	LEELAND FULLER	4.1		D	-.--	6 TRV	7.0		D	-.-- 015370
		GERALD D DAVIS	0.2		N	-.--					
			454080240	1936			1071				
B10	!!!!	NO DATA !!!!	(	021090160	1539		2107 ** Closed No Tag)				
B12	0100	CAMERON BUDZISZEWS	7.6	3200	D	.33	5 trv	8.0	3200	D	.31 016950
			308100190	2055			106				
								B14 10hrs.			
B14	0300	ROBERT DURRANT	9.4	9100	N	.75	11 trv	10.5	9100	N	.67 020150
			692100260	2122			237				
B16	0465	CAMERON BUDZISZEWS	9.5	8600	D	.56	8 trv	10.0	8600	D	.53 014720
			015090280	2087			1892				
B18	!!!!	NO DATA !!!!	(	224080050	500		1090 218% Closed)				
B20	0132	JAMIE FELMLEE	9.9	4500	D	.45	8 trv	10.0	4500	D	.45 019080
			306100050	1969			592				
A50	!!!!	NO DATA !!!!	(	289080314	2604		2973 * Closed No Tag)				
A52	0448	JAMIE FELMLEE	9.9	2600	D	.52	4 trv	10.0	2600	D	.51 013540
		ROBERT DURRANT	9.4	2800	N	.59	5 trv	9.5	2800	N	.58
			700090250	1022			803				
A54	!!!!	NO DATA !!!!	(	001080030	1984		1451)				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #1	.43 D	.60 N	.50 C	54.5 D	39.0 N	0.0 S

T&L MACHINE DETAIL for 10-27-2020 4:00 am to 10-28-2020 5:00 am

				--- per job in---			-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME	MISC	- Attn to: Ray Wolf	****					
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!	(	641080261	920	2694	293% Closed No Tag	)
A44	!!!!	NO DATA	!!!!	(	041090080	1002	729	)	
A46	!!!!	NO DATA	!!!!	(	001058220	2064	2806	** Closed	)
A48	!!!!	NO DATA	!!!!	(	388061221	1168	1374	* Closed	)

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--- per job in---										-suggested corrections									
JOB					RUN MACHINE EFF					RUN MACHINE EFF WORK									
****	FITTING - Attn to: Kevin Rhone										****								
A86	!!!!	NO DATA !!!!			(	569090140	1930	1537	)										
A74	!!!!	NO DATA !!!!			(	029090140	1939	1183	)										
A76	!!!!	NO DATA !!!!			(	421100070	1203	161	)										
A24	!!!!	NO DATA !!!!																	
A25	0315	KEVIN RHONE			0.1		D -.--	1	TRV	A25 1.5hrs. SETUP 150 samples					019620	DEP	6	2.5	hr
	0253	KEVIN RHONE			0.0S	150	D	1	trv	0.0S	150	D		019440	DEP	6	2.5	hr	
					8.9	150	D .01	6	trv	8.5	150	D .01			DEP	6	2.5	hr	
										A25 8.5hrs.									low QUANTITY
		HERMAN LEWIS			0.0	8000	D *.**	5	trv	0.0	8000	D *.**							
Low EFF for Job 0253 rated 1285/hr for SECO																			
A26	!!!!	NO DATA !!!!																	
A27	!!!!	NO DATA !!!!																	

PROPOSED CORRECTIONS:

EFFICIENCY										HOURS									
FITTING					.75	D	.00	N	.75	C	8.5	D	0.0	N	0.0	S			

T&L MACHINE DETAIL for 10-27-2020 4:00 am to 10-28-2020 5:00 am

--- per job in---										-suggested corrections			
JOB				RUN MACHINE		EFF		RUN MACHINE		EFF	WORK		
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt				****				A10 7.5hrs. SETUP 2nd shift 100 samples				
A10	0560	DARIAN RUGER		10.3	4198 D	.91	28 trv	10.0	4198 D	.93	019970		
	0540	DEREK HURLBURT		2.6	100 N	.08	1 trv	10.0	100 N	.02	019650 low QUANTITY		
				521090010		884	585						
A12	!!!!	NO DATA !!!!		(	742089202	1204	2340	194% Closed)		A14 3hrs.			
A14	0573	KOSTA TILA		1.2	1400 D	1.94	1 trv	3.5	1400 D	.67	019800		
				028090210		2015	2268	* Closed					

PROPOSED CORRECTIONS:

				EFFICIENCY		HOURS		
HYDROMAT BLOCK CELL				.86 D	.02 N	.51 C	13.5 D	10.0 N 0.0 S

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--- per job in---										-suggested corrections				
JOB			RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
****	BLOCK CELL - Attn to:		Chad Sommerfeldt		****									
I26	0651	SAMIL CANTERO	0.0		D	-.--	14	TRV	8.5		D	-.--	018790	
I27	0534	GERSON JAMES	10.4	2328	D	.50	7	trv	10.0	2328	D	.52	016390	
I40	!!!!	NO DATA !!!!												
I41	0503	KEVIN STOKELIN	7.7	2202	N	.91	5	trv	10.0	2202	N	.70	017660	
I42	0613	KOSTAQ MIZAKU	0.0	2310	D	*.**	4	trv	10.0	2310	D	1.10	017030	
I43	0659	HANSEL MAIQUEZ-HER	10.2	3000	D	.81	3	trv	9.5	3000	D	.88	019050	
		KEVIN MILLS	9.9	3036	N	.85	3	trv	9.5	3036	N	.89		
I44	!!!!	NO DATA !!!!												
I45	DOWN	RP - Repair	24.0	hrs	RHONE, JEREMY									
I46 10hrs. 2nd shift														
I46	0696	BRIAN MALDONADO	10.5	6992	D	1.54	6	trv	10.0	6992	D	1.61	020080	
		CHARLES SCRIBNER	9.9	7000	N	1.64	5	trv	9.5	7000	N	1.70		>> TRAINING <<
I47	0695	JUAN BRAVO	10.6	5200	D	1.37	11	trv	10.0	5200	D	1.44	019830	
		ANTHONY BEARD	10.3	5304	N	1.43	NO	TRV	10.0	5304	N	1.47		>> TRAINING <<
I48	!!!!	NO DATA !!!!												
I49	0689	KOSTA TILA	3.2	1120	D	.88	NO	TRV	I49 3.5hrs.					019840 >> TRAINING <<
			0.0	880	D	*.**	5	trv	6.5	2000	D	.77		
	DOWN	RP - Repair	15.5	hrs	RHONE, JEREMY									
I50	!!!!	NO DATA !!!!												
A87	0659	AVI CANTERO	5.7	5105	D	.65	16	trv						019050
			2.1	4034	D	1.38	6	trv	10.5	9139	D	.62		
		ROOSEVELT KING JR	9.5	8825	N	.67	NO	TRV	9.0	8825	N	.70	>> TRAINING <<	
			641080260		1167		704		Closed					
A88	0696	AVI CANTERO	9.8	18068	D	.84	21	trv	10.5	18068	D	.78	020080	
		ROOSEVELT KING JR	9.5	13330	N	.64	NO	TRV	9.0	13330	N	.67		>> TRAINING <<
			101100210		1167		3050		261%					

PROPOSED CORRECTIONS:

BLOCK CELL		EFFICIENCY			HOURS		
		.88	D	1.03	N .94	C	85.5 D 57.0 N 0.0 S