

T&L MACHINE DETAIL for 10-14-2020 4:00 am to 10-15-2020 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	6007	THOM NGUYEN	10.3	1300 D	.38	NO TRV	10.0	1300 D	.39 015590	
H20	0503	THOM NGUYEN	0.4	D	-.--		0.5	D	-.-- 017660	
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
Special Assembly	.37 D	.00 N	.37 C	10.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 10-14-2020 4:00 am to 10-15-2020 5:00 am

JOB			--- per job in---			-suggested corrections			
*****	C-N-C	- Attn to: Wayne Brown	*****	RUN MACHINE	EFF	RUN MACHINE	EFF	WORK	
L04	!!!!	NO DATA	!!!!						
L06	!!!!	NO DATA	!!!!						
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C					
				(360099055	4012	6074	151% Closed)		
L10	!!!!	NO DATA	!!!!	(680070174	3994	2108	)		
L12	6007	GLENN DAVIS	9.0	840 D 1.04	24 trv	10.0	840 D .93	015590	
			678090250	3930	5797	***			
L14	6007	DAYSHIFT, CNC	2.4	N -.--	6 TRV	12.0	N -.--	015590 >> TRAINING <<	
		GLENN DAVIS	0.8	240 D 3.33	NO TRV	1.0	240 D 2.67		
			678090250	3930	5797	***			
L16	!!!!	NO DATA	!!!!						
L17	!!!!	NO DATA	!!!!	(834090180	1052	264	)		
L18	0015	HOANG HO	10.4	940 D .16	8 trv	10.0	940 D .17	015740 low Efficiency	
			876022033	2316	1538				
		Low EFF for Job 0015 rated 562/hr for PRIM							
L20	!!!!	NO DATA	!!!!	(680080053	3972	2526	)		
L22	6010	JOSE RIVERA	10.7	824 D 1.10	2 trv	10.0	824 D 1.18	016260	
		MICHAEL LAMB	10.3	801 N 1.11	3 trv	10.0	801 N 1.14		
			001090090	1000	1046	*			
L24	6010	JOSE RIVERA	10.7	706 D .94	3 trv	10.0	706 D 1.01	016260	
		MICHAEL LAMB	10.3	687 N .95	2 trv	10.0	687 N .98		
			113100050	1187	626				
L26	!!!!	NO DATA	!!!!	(617049303	1990	1079	)		
L30	!!!!	NO DATA	!!!!						
L32	!!!!	NO DATA	!!!!						
L34	!!!!	NO DATA	!!!!						
L36	0421	GLENN DAVIS	8.2	255 D .03	NO TRV	9.5	255 D .03	012970 low QUANTITY	
			593090210	1999	363				
		Low EFF for Job 0421 rated 1000/hr for PRIM							
L38	!!!!	NO DATA	!!!!						

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
C-N-C	.71 D	.66 N	.69 C	50.5 D	32.0 N	0.0 S

T&L MACHINE DETAIL for 10-14-2020 4:00 am to 10-15-2020 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
****	CHARGING VALVE - Attn	to: Tom Jackson & Birol Bozaci				****			
C58	!!!!	NO DATA	!!!!	(	613080100 2026 2307 *	)			
C60	0327	GORDON CURLEY	10.1 6350 D .74 711090010 1684	6 trv 282		10.0 6350 D .74		018040	
C62	!!!!	NO DATA	!!!!	(	568090080 2130 1036	)			
C64	0317	GERARDO NEGRON	7.2 3400 N .37 687100050 2098	6 trv 608		10.0 3400 N .26		009050	
C66	!!!!	NO DATA	!!!!	(	593090210 1999 363	)			
C68	!!!!	NO DATA	!!!!	(	591080030 2086 2912 ** Closed	)			
C70	0404	LEELAND FULLER GERARDO NEGRON	9.9 5900 D .51 9.7 6400 N .57 008100050 2013	9 trv 10 trv 957		10.0 5900 D .51 10.0 6400 N .55		018530	
C72	!!!!	NO DATA	!!!!	(	570090280 1708 1399	)			
C74	0442	BIROL BOZACI	9.4S D ?	? 0		10.0S D		020840	
C76	!!!!	NO DATA	!!!!	(	568090280 2037 408	)			
C30	0036	LEELAND FULLER	6.0 4400 D .49 005080170 2153	6 trv 2938 **		9.5 4400 D .31		018960	
C32	!!!!	NO DATA	!!!!	(	282050180 2022 2204 *	Closed	)		
C34	!!!!	NO DATA	!!!!	(	097080180 2045 0	)			

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
CHARGING VALVE	.52 D	.41 N	.48 C	29.5 D	20.0 N	10.0 S

T&L MACHINE DETAIL for 10-14-2020 4:00 am to 10-15-2020 5:00 am

JOB			--- per job in---				-suggested corrections			
			RUN MACHINE		EFF		RUN MACHINE		EFF	WORK
**** MISC #2 - Attn to: Steve Sawdey ****										
C40	0121	STEVEN G SAWDEY	8.9	6300 D	.63	10 trv	9.5	6300 D	.59	019260
			307100120	2067		265				
C42	0247	DAMON P HASTINGS	5.9	4000 D	.61	6 trv	7.0	4000 D	.51	019780 DEP 18 3.5 hr
		EDWIN PAYNE	10.4	6500 N	.56	10 trv	10.0	6500 N	.58	
			300090211	1933		959				
C44	0253	DAMON P HASTINGS	7.4	5800 D	.79	10 trv	7.0	5800 D	.83	019440 DEP 18 3.5 hr
		EDWIN PAYNE	10.4	5900 N	.57	10 trv	10.0	5900 N	.59	
			571100050	2000		1284				
C46	0075	STEVEN G SAWDEY	8.9	7000 D	.92	6 trv	9.5	7000 D	.86	019200
			240080100	2365		1251				
C48	0105	BRYANT MAHON	10.5	4100 D	.39	7 trv	10.0	4100 D	.41	017880
		CASEY KAYE	9.1	5300 N	.58	9 trv	10.0	5300 N	.53	
			574100120	2105		688				
C50	!!!!	NO DATA !!!!	(	001080100	2060	2210	* Closed)			
C52	0069	CASEY KAYE	9.1	6600 N	.48	8 trv	10.0	6600 N	.44	015710
			690100121	1946		292				
C54	0016	BRYANT MAHON	10.5	1500 D	.15	4 trv	10.0	1500 D	.16	017810 low Efficiency
		PATRICK KELLY	4.2	4600 N	1.19	6 trv	10.0	4600 N	.50	
			613080100	2026		2307	*			
Low EFF for Job 0016 rated 923/hr for PRIM										
C56	0381	GORDON CURLEY	10.1	4930 D	.38	7 trv	10.0	4930 D	.38	011790
		PATRICK KELLY	4.2	7000 N	1.30	9 trv	10.0	7000 N	.54	
			685090281	2059		452				

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
MISC #2		.52 D	.53 N	.52 C	63.0 D	60.0 N	0.0 S

T&L MACHINE DETAIL for 10-14-2020 4:00 am to 10-15-2020 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	ACME NUT - Attn to: Kevin Rhone				****					
C02	!!!!	NO DATA !!!!		(	451043180	2159	2016 Closed)			
C04	0964	RAYMOND E WOLF		5.8	2183 D	.78	4 trv	9.0	2183 D	.51 014380
				363100020	2013	1789				
C06	!!!!	NO DATA !!!!		(	921050220	808	809	* Closed)		
C08	0700	RAYMOND E WOLF		5.8	2781 D	.62	6 trv	9.0	2781 D	.40 018220
				001115170	1953195158	9993%				
C10	!!!!	NO DATA !!!!		(	001115170	1953195158	9993%)			
C12	!!!!	NO DATA !!!!		(	033090210	2138	1444)			
C14	!!!!	NO DATA !!!!		(	001020170	1984	573)			
C16	!!!!	NO DATA !!!!		(	121076120	2264	3170	*** Closed No Tag)		

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.46 D	.00 N	.46 C	18.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 10-14-2020 4:00 am to 10-15-2020 5:00 am

--- per job in---										-suggested corrections								
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK								
****	ACME FITTING - Attn to: Kevin Rhone										****							
C18	!!!!	NO DATA		!!!!	(	904108091	1016	1246	**	Closed No Tag)								
C20	!!!!	NO DATA		!!!!	(	351079300	2269	1218	)									
C22	!!!!	NO DATA		!!!!	(	001069100	2003	3651	182%	Closed No Tag)								
C24	0757	KEMAL TIRNOVA		8.2	3100	D	.63	9	trv	7.5	3100	D	.69	020020	DEP	17	0.5	hr
														DEP	20	1.3	hr	
														DEP	20	0.5	hr	
					029090080	2080	828											
C26	0837	KEMAL TIRNOVA		8.8	2650	D	.49	6	trv	8.5	2650	D	.50	020770	DEP	17	0.5	hr
														DEP	20	1.3	hr	
														DEP	20	0.5	hr	
					578090170	1996	800											

PROPOSED CORRECTIONS:

EFFICIENCY		H O U R S		
ACME FITTING	.59 D .00 N .59 C	16.0	0.0	0.0

T&L MACHINE DETAIL for 10-14-2020 4:00 am to 10-15-2020 5:00 am

JOB			--- per job in---				-suggested corrections				
			RUN MACHINE		EFF		RUN MACHINE		EFF	WORK	
****	MISC #1 - Attn to: Kevin Rhone					****					
B02	0460	GERALD D DAVIS	9.3	4700 N	.40	8 trv	10.0	4700 N	.37	014030	
			690100121	1946		292					
B04	!!!!	NO DATA !!!!	(	300090210	1933	1901)					
B06	!!!!	NO DATA !!!!	(	720020040	1696	648 Closed)					
B08	!!!!	NO DATA !!!!	(	454080240	1936	1071)					
B10	0451	GERALD D DAVIS	9.3	6850 N	.49	8 trv	10.0	6850 N	.46	013650	
			021090160	1539		275					
B12	!!!!	NO DATA !!!!	(	303090280	2022	2390 *)					
B14	0300	CAMERON BUDZISZEWS	9.8	6800 D	.54	8 trv	10.0	6800 D	.53	020150	
		ROBERT DURRANT	1.6	1700 N	.83	6 trv	3.0	1700 N	.44		
	DOWN	RP - Repair 1.5 hrs	DURRANT,ROBERT								
			687100051	2099		1541					
B16	0465	CAMERON BUDZISZEWS	9.8	8800 D	.55	7 trv	10.0	8800 D	.54	014720	
		ROBERT DURRANT	7.0	7600 N	.66	6 trv	6.5	7600 N	.72		
			013070270	2044		2363 *					
B18	0496	ROBERT DURRANT	8.7	3800 N	.48	NO TRV	9.5	3800 N	.43	020130	
			627090030	1006		1413 *** Closed No Tag					
B20	!!!!	NO DATA !!!!	(	300090210	1933	1901)					
A50	!!!!	NO DATA !!!!	(	289080314	2604	1964)					
A52	!!!!	NO DATA !!!!	(	820090020	608	591 Closed No Tag)					
A54	!!!!	NO DATA !!!!	(	001080030	1984	972)					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #1	.53 D	.47 N	.49 C	20.0 D	39.0 N	0.0 S

T&L MACHINE DETAIL for 10-14-2020 4:00 am to 10-15-2020 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF WORK
**** ACME MISC - Attn to: Ray Wolf ****							
A40	!!!!	NO DATA	!!!!	(219106140 2745 1651)			
A42	!!!!	NO DATA	!!!!	(621090020 1129 0)			
A44	0827	ERIC D STANEK	1.9S 200 D	1 trv	2.0S 200 D	020800	DEP 4 6.2 hr
			041090080 1002	102			
A46	!!!!	NO DATA	!!!!	(001058220 2064 2806 ** Closed)			
A48	!!!!	NO DATA	!!!!	(388061221 1168 1374 * Closed)			

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME MISC		.00 D	.00 N	.00 C	0.0 D	0.0 N	2.0 S

T&L MACHINE DETAIL for 10-14-2020 4:00 am to 10-15-2020 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF WORK
****	FITTING - Attn to: Kevin Rhone	****					
A86	!!!! NO DATA !!!!	(032037060	1975	2813	***	Closed No Tag	)
A74	!!!! NO DATA !!!!	(025080030	2026	2589	**		)
A76	!!!! NO DATA !!!!	(011090301	876	177			)
A24	!!!! NO DATA !!!!						
A25	!!!! NO DATA !!!!						
A26	0036 HERMAN LEWIS	8.1	6300 D	.54	7 trv	10.0	6300 D .44 018960
A27	!!!! NO DATA !!!!						

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
FITTING	.44 D	.00 N	.44 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 10-14-2020 4:00 am to 10-15-2020 5:00 am

		--- per job in---					-suggested corrections				
JOB		RUN MACHINE		EFF			RUN MACHINE		EFF	WORK	
**** HYDROMAT BLOCK CELL -		Attn to: Chad Sommerfeldt					****				
A10	0560	DARIAN RUGER	10.4	4312	D	.92	40	trv	10.0	4312	D .96 019970
		ANTHONY BEARD	10.4	4410	N	.95	26	trv	10.0	4410	N .98
			051100070	1447	1031						
A12	!!!!	NO DATA !!!!	(742089202 1204 2340 194% Closed)								
A14	0573	KOSTA TILA	10.7	4850	D	.75	4	trv	10.0	4850	D .81 019800
			028090210	2015	932						

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.88 D	.98 N	.92 C	20.0 D	10.0 N	0.0 S

T&L MACHINE DETAIL for 10-14-2020 4:00 am to 10-15-2020 5:00 am

--- per job in---										-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
****	BLOCK CELL - Attn to: Chad Sommerfeldt										****		
I26	0643	HANSEL MAIQUEZ-HER	10.3	3152	D	1.71	2	trv	10.0	3152	D	1.75	018110
		KEVIN STOKELIN	0.0	2892	N	*.**	NO	TRV	10.0	2892	N	1.61	
I27	0534	JOHN A LEE	4.1S		D		1	TRV	4.0S		D		016390 DEP 12 7.1 hr
I40	!!!!	NO DATA !!!!											
I41	!!!!	NO DATA !!!!											
I42	0613	KOSTAQ MIZAKU	0.0	957	D	*.**	2	trv	8.5	957	D	.54	017030
I43	0660	JUAN BRAVO	10.4	2640	D	.71	6	trv	10.0	2640	D	.73	019060
		CHARLES SCRIBNER	10.1	2823	N	.78	5	trv	9.5	2823	N	.83	
I44	!!!!	NO DATA !!!!											
I45	!!!!	NO DATA !!!!											
I46	!!!!	NO DATA !!!!											
I47	0671	ZACHARY FELMLEE	10.4	5864	D	1.50	13	trv	10.0	5864	D	1.56	019690
		KEVIN MILLS	0.0	6600	N	*.**	10	trv	0.0	6600	N	*.**	DEP 12 10.3 hr
I48	!!!!	NO DATA !!!!											
I49	0689	GERSON JAMES	10.4	4200	D	1.01	14	trv	10.0	4200	D	1.05	019840 >> TRAINING <<
I50	!!!!	NO DATA !!!!											
A87	0608	ALEC FELMLEE	10.0	4700	D	?..?	70	trv	9.5	4700	D	?..?	020060
	0687	ALEC FELMLEE	0.5	100	D	.17	2	trv	0.5	100	D	.18	019510
		ROOSEVELT KING JR	2.3	568	N	.23	NO	TRV	2.5	568	N	.21	>> TRAINING <<
	0660	ROOSEVELT KING JR	7.2	7276	N	.70	NO	TRV	6.5	7276	N	.78	019060 >> TRAINING <<
			?				?	0					
Missing Efficiency Rating for Job 0608 for PRIM on A87													
A88	0697	ALEC FELMLEE	8.5		D	-.--	27	TRV	8.0		D	-.--	019560
	0687	ALEC FELMLEE	0.9	5500	D	2.68	20	trv	1.0	5500	D	2.50	019510
	0660	ALEC FELMLEE	1.1	1600	D	.68	2	trv	1.0	1600	D	.73	019060
		ROOSEVELT KING JR	2.3	352	N	.07	NO	TRV	2.5	352	N	.06	>> TRAINING <<
													low Efficiency
	0687	ROOSEVELT KING JR	7.2	4636	N	.29	NO	TRV	6.5	4636	N	.32	019510 >> TRAINING <<
			?				?	0					

PROPOSED CORRECTIONS:

	EFFICIENCY	HOURS
BLOCK CELL	1.00 D 1.32 N 1.12 C	59.0 D 37.5 N 4.0 S