

T&L MACHINE DETAIL for 10-12-2020 4:00 am to 10-13-2020 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	!!!!	NO DATA !!!!								
H20	0503	THOM NGUYEN	10.0	1350 D	.78	NO TRV	10.0	1350 D	.77 017660	
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
Special Assembly	.77 D	.00 N	.77 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 10-12-2020 4:00 am to 10-13-2020 5:00 am

--- per job in---							-suggested corrections				
JOB			RUN MACHINE		EFF		RUN MACHINE		EFF	WORK	
****	C-N-C - Attn to: Wayne Brown					****					
L04	0011	KEVIN STOKELIN	10.7	431 N	.46	NO TRV	10.0	431 N	.50	015140	
L06	0013	KEVIN STOKELIN	10.7	452 N	.49	NO TRV	10.0	452 N	.52	015120	
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C (360099055 4012 6074 151% Closed)								
L10	!!!!	NO DATA !!!!	(680070174 3994 2108)				L12 8 hrs.				
L12	6007	GLENN DAVIS	9.9	640 D	.72	16 trv	10.0	640 D	.71	015590	
			678090250	3930		4506 *					
L14	!!!!	NO DATA !!!!	(528028203 2291 2517				* Closed)				
L16	!!!!	NO DATA !!!!									
L17	!!!!	NO DATA !!!!	(834090180 1052 264)								
L18	6713	HOANG HO	9.9	375 D	1.36	1 trv	10.0	375 D	1.34	020810	
			572017050	941		1093 *					
L20	!!!!	NO DATA !!!!	(680080053 3972 2526)								
L22	6010	JOSE RIVERA	2.0	116 D	.82	NO TRV	L22 10 hrs. 2nd shift				016260
			7.6	605 D	1.13	2 trv	10.0	721 D	1.03		
		MICHAEL LAMB	10.2	800 N	1.12	5 trv	9.5	800 N	1.20		
			001090090	1000		617	L24 10 hrs. 2nd shift				
L24	6010	JOSE RIVERA	10.6	641 D	.86	2 trv	10.0	641 D	.92	016260	
		MICHAEL LAMB	10.2	626 N	.87	4 trv	9.5	626 N	.94		
			113100050	1187		259					
L26	!!!!	NO DATA !!!!	(617049303 1990 1079)								
L30	!!!!	NO DATA !!!!									
L32	!!!!	NO DATA !!!!									
L34	!!!!	NO DATA !!!!									
L36	!!!!	NO DATA !!!!	(041090080 1002 63)								
L38	!!!!	NO DATA !!!!									

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	1.00	D	.78 N	.89 C	40.0 D	39.0 N 0.0 S

T&L MACHINE DETAIL for 10-12-2020 4:00 am to 10-13-2020 5:00 am

JOB		--- per job in---				-suggested corrections					
		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK	
****	***** CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci *****										
C58	!!!!	NO DATA !!!!		(613080100 2026 1571)							
C60	0327	GORDON CURLEY	10.4	6350 D	.71	6 trv	10.0	6350 D	.74	018040	
			211030040	1201		1534 **					
C62	0474	BRYANT MAHON	5.7	4200 D	.81	7 trv	10.0	4200 D	.46	014540	
			568090080	2130		858					
C64	0317	BRYANT MAHON	5.7	3500 D	.48	6 trv	10.0	3500 D	.27	009050	
			687100050	2098		354					
C66	0486	THOMAS A JACKSON	3.7	2267 D	.55	6 trv	3.5	2267 D	.58	014810	DEP 19 7.2 hr
			593090210	1999		360					
C68	!!!!	NO DATA !!!!		(591080030 2086 2912 ** Closed)							
C70	0404	THOMAS A JACKSON	3.7	1500 D	.35	6 trv	3.5	1500 D	.37	018530	DEP 19 7.2 hr
		GERARDO NEGRON	7.4	2700 N	.31	6 trv	7.5	2700 N	.31		
			008100050	2013		155					
C72	0478	BIROL BOZACI	9.6	4800 D	.54	8 trv	10.0	4800 D	.52	014590	
		GERARDO NEGRON	5.9	600 N	.11	5 trv	6.0	600 N	.11		low Efficiency
			570090280	1708		1399					
Low EFF for Job 0478 rated 923/hr for PRIM											
C74	!!!!	NO DATA !!!!		(303090281 2021 1549)							
C76	0433	BIROL BOZACI	9.6	5300 D	.49	10 trv	10.0	5300 D	.47	018860	
			568090280	2037		37					
C30	!!!!	NO DATA !!!!		(005080170 2153 2495 *)							
C32	!!!!	NO DATA !!!!		(282050180 2022 2204 * Closed)							
C34	!!!!	NO DATA !!!!		(097080180 2045 0)							

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.49 D	.22 N	.44 C	57.0 D	13.5 N	0.0 S

T&L MACHINE DETAIL for 10-12-2020 4:00 am to 10-13-2020 5:00 am

		--- per job in---						-suggested corrections			
JOB		RUN MACHINE EFF						RUN MACHINE EFF WORK			
**** MISC #2 - Attn to: Steve Sawdey ****											
C40	0121	STEVEN G SAWDEY	10.3	6300 D	.55	15	trv	10.0	6300 D	.56	019260
		EDWIN PAYNE	10.1	6300 N	.55	10	trv	10.0	6300 N	.56	
			303090280	2022		2390	*				
C42	0247	STEVEN G SAWDEY	10.3	6500 D	.56	14	trv	10.0	6500 D	.58	019780
		EDWIN PAYNE	10.1	6500 N	.57	10	trv	10.0	6500 N	.58	
			300090211	1933		371					
C44	0314	DAMON P HASTINGS	8.9	6500 D	.73	11	trv	8.5	6500 D	.76	019530 DEP 18 1.9 hr
			571100050	2000		442					
C46	!!!!	NO DATA !!!!	(	240080100	2365	918	)	C48 9 hrs. 2nd shift			
C48	0126	LEELAND FULLER	9.4	7850 D	.74	14	trv	10.0	7850 D	.70	018480
		CASEY KAYE	8.9	6300 N	.63	11	trv	10.0	6300 N	.56	
			571100051	2000		1325		C50 9 hrs. 2nd shift			
C50	0022	LEELAND FULLER	9.3	7500 D	.77	14	trv	9.5	7500 D	.75	015240
		CASEY KAYE	8.9	6300 N	.67	11	trv	10.0	6300 N	.60	
			001080100	2060		2210	* Closed				
C52	!!!!	NO DATA !!!!	(	675080171	2038	2596	** Closed)				
C54	0016	PATRICK KELLY	9.9	8000 N	.87	19	trv	10.0	8000 N	.87	017810
			613080100	2026		1571		C56 2 hrs. 1st shift			
C56	0381	GORDON CURLEY	10.4	860 D	.06	6	trv	10.0	860 D	.07	011790 low QUANTITY
		PATRICK KELLY	9.9	7300 N	.57	23	trv	10.0	7300 N	.57	
			677080240	1527		873					
Low EFF for Job 0381 rated 1285/hr for PRIM											

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #2	.56 D	.62 N	.59 C	58.0 D	60.0 N	0.0 S

T&L MACHINE DETAIL for 10-12-2020 4:00 am to 10-13-2020 5:00 am

JOB		--- per job in---				-suggested corrections			
****	ACME NUT	- Attn to: Kevin Rhone	****	RUN MACHINE	EFF	RUN MACHINE	EFF	WORK	
C02	!!!!	NO DATA	!!!!	(451043180	2159	2016 Closed)			
C04	0964	RAYMOND E WOLF		6.3 2165 D	.72	5 trv	10.0 2165 D	.45 014380	
				363100020	2013	994			
C06	!!!!	NO DATA	!!!!	(921050220	808	809 * Closed)			
							C08 6 hrs. 2nd shift		
C08	0700	RAYMOND E WOLF		6.3 2544 D	.53	6 trv	10.0 2544 D	.33 018220	
		LARRY P RODWELL		10.1 1600 N	.21	7 trv	10.0 1600 N	.21	
				001115170	1953194507	9959%			
C10	0825	LARRY P RODWELL		10.0 3800 N	.50	7 trv	10.0 3800 N	.50 018570	
				001115170	1953194507	9959%			
C12	!!!!	NO DATA	!!!!	(033090210	2138	1444)			
C14	!!!!	NO DATA	!!!!	(001020170	1984	573)			
C16	!!!!	NO DATA	!!!!	(121076120	2264	3170 ***)			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.39 D	.35 N	.37 C	20.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 10-12-2020 4:00 am to 10-13-2020 5:00 am

				--- per job in---			-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME	FITTING -	Attn to: Kevin Rhone	****					
C18	!!!!	NO DATA	!!!!	(904108091	1016	1246	** Closed	No Tag	)
C20	!!!!	NO DATA	!!!!	(351079300	2269	1218	)		
C22	!!!!	NO DATA	!!!!	(001069100	2003	3651	182%	Closed	No Tag)
C24	!!!!	NO DATA	!!!!	(029090080	2080	388	)		
C26	!!!!	NO DATA	!!!!	(578090170	1996	586	)		

T&L MACHINE DETAIL for 10-12-2020 4:00 am to 10-13-2020 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	MISC #1 - Attn to: Kevin Rhone					****				
B02	!!!!	NO DATA	!!!!	(	679090081	2104	2872	** Closed	No Tag)	
B04	!!!!	NO DATA	!!!!	(	300090210	1933	1864	)		
B06	!!!!	NO DATA	!!!!	(	720020040	1696	648	Closed)		
B08	!!!!	NO DATA	!!!!	(	454080240	1936	1071	)		
B10	!!!!	NO DATA	!!!!	(	021090160	1539	35	)		
B12	0100	CAMERON BUDZISZEWS	7.2	5300 D	.57	7 trv	10.0	5300 D	.41	016950
			303090280	2022		2390 *				
B14	0300	CAMERON BUDZISZEWS	7.2	6800 D	.73	8 trv	10.0	6800 D	.53	020150
		GERALD D DAVIS	9.4	8000 N	.66	10 trv	10.0	8000 N	.62	
			687100051	2099		1063				
B16	0465	GERALD D DAVIS	9.4	11350 N	.74	9 trv	10.0	11350 N	.69	014720
			013070270	2044		1886				
B18	!!!!	NO DATA	!!!!	(	627090030	1006	1270	**	)	
B20	!!!!	NO DATA	!!!!	(	300090210	1933	1864	)		
A50	0014	JAMIE FELMLEE	0.2	125 D	.93	1 trv	0.5	125 D	.40	015130
	0009	JAMIE FELMLEE	7.1S	200 D		5 trv	6.5S	200 D		015160
			2.6	1800 D	.96	3 trv	2.5	1800 D	1.00	
		ROBERT DURRANT	9.4	4450 N	.66	11 trv	9.0	4450 N	.69	>> TRAINING <<
			289080314	2604		942				
A52	!!!!	NO DATA	!!!!	(	820090020	608	467	)		
A54	0477	ROBERT DURRANT	9.4	5400 N	.62	7 trv	9.0	5400 N	.65	020510
			001080030	1984		783				

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.53 D	.66 N	.61 C	23.0 D	38.0 N	6.5 S

T&L MACHINE DETAIL for 10-12-2020 4:00 am to 10-13-2020 5:00 am

				--- per job in---			-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME	MISC	- Attn to: Ray Wolf	****					
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!	(	621090020	1129	0	)	
A44	!!!!	NO DATA	!!!!	(	?	?	0	)	
A46	!!!!	NO DATA	!!!!	(	001058220	2064	2806	** Closed	)
A48	!!!!	NO DATA	!!!!	(	388061221	1168	1374	* Closed	)

T&L MACHINE DETAIL for 10-12-2020 4:00 am to 10-13-2020 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	FITTING - Attn to: Kevin Rhone	****					
A86	!!!! NO DATA	!!!!	(032037060	1975	2813	*** Closed No Tag)	
A74	!!!! NO DATA	!!!!	(025080030	2026	2589	**)	
A76	!!!! NO DATA	!!!!	(011090301	876	177	)	
A24	!!!! NO DATA	!!!!					
A25	!!!! NO DATA	!!!!					
A26	!!!! NO DATA	!!!!					
A27	!!!! NO DATA	!!!!					

T&L MACHINE DETAIL for 10-12-2020 4:00 am to 10-13-2020 5:00 am

JOB		--- per job in---			-suggested corrections			
		RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt ****							
A10	0560	DARIAN	RUGER	6.2	D	-.--	5.5	D -.-- 019970
				461100070	1447	629		
A12	!!!!	NO DATA !!!!		(	742089202	1204	2340	194% Closed)
A14	0573	ANTHONY	BEARD	9.4	4247 N	.75	4 trv	10.0 4247 N .71 019800
				028090210	2015	429		

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.00 D	.71 N	.46 C	5.5 D	10.0 N	0.0 S

T&L MACHINE DETAIL for 10-12-2020 4:00 am to 10-13-2020 5:00 am

JOB										--- per job in---										-suggested corrections									
BLOCK CELL - Attn to: Chad Sommerfeldt										RUN MACHINE EFF										RUN MACHINE EFF WORK									
*****										*****										*****									
I26	!!!!	NO DATA !!!!																											
I27	0599	GERSON JAMES	10.3	1424	D	.38	NO	TRV																					
I40	!!!!	NO DATA !!!!																											
I41	0503	JUAN BRAVO	4.6	1188	D	.82	3	trv																					
I42	!!!!	NO DATA !!!!																											
I43	0642	KOSTAQ MIZAKU	10.1	2601	D	1.44	4	trv																					
I44	!!!!	NO DATA !!!!																											
I45	0691	KOSTA TILA	10.3	5704	D	1.28	13	trv																					
		KEVIN MILLS	0.0	5800	N	*.**	13	trv																					
I46	0697	HANSEL MAIQUEZ-HER	9.5		D	-.-																							
		JUAN BRAVO	0.7	1664	D	5.40	NO	TRV																					
		HANSEL MAIQUEZ-HER	0.0	6600	D	*.**	7	trv																					
		CHARLES SCRIBNER	0.0	6848	N	*.**	7	trv																					
I47	0671	JUAN BRAVO	2.5		D	-.-	4	TRV																					
		DAMION HAMILTON	0.0	5200	N	*.**	4	trv																					
I48	0686	JUAN BRAVO	0.0	1032	D	*.**	2	trv																					
I49	0689	ZACHARY FELMLEE	0.9		D	-.-																							
			1.9	3752	D	5.03	21	trv																					
I50	!!!!	NO DATA !!!!																											
A87	0503	ALEC FELMLEE	6.4		D	-.-	14	TRV																					
	0643	ALEC FELMLEE	4.1	9700	D	1.71	15	trv																					
		ROOSEVELT KING JR	9.5	8779	N	.66	NO	TRV																					
				041090300	1534		611																						
A88	0671	ALEC FELMLEE	10.4	14200	D	.43	46	trv																					
		ROOSEVELT KING JR	0.9	798	N	.29	NO	TRV																					
	0689	ROOSEVELT KING JR	8.6	10000	N	.53	NO	TRV																					
				?			?	0																					

PROPOSED CORRECTIONS:

BLOCK CELL	EFFICIENCY	HOURS
	.97 D 1.46 N 1.13 C	79.5 D 37.0 N 0.0 S