

T&L MACHINE DETAIL for 09-29-2020 4:00 am to 09-30-2020 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	6007	THOM NGUYEN	5.8	1000 D	.52	NO TRV	5.5	1000 D	.55 015590	
H20	0503	THOM NGUYEN	3.5	450 D	.74	NO TRV			017660	
			1.3	D	-.--		5.0	450 D	.51	
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
Special Assembly	.53 D	.00 N	.53 C	10.5 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 09-29-2020 4:00 am to 09-30-2020 5:00 am												
JOB			--- per job in---				-suggested corrections					
			RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK		
****	C-N-C - Attn to: Wayne Brown				****							
L04	0011	KEVIN STOKELIN	10.4	528 N	.58	NO TRV	10.0	528 N	.61	015140		
L06	0012	KEVIN STOKELIN	10.4	520 N	.58	NO TRV	10.0	520 N	.60	015110		
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C (360099055 4012 6074 151% Closed)								
L10	!!!!	NO DATA !!!!	(680070174 3994 2108)									
L12	6007	GLENN DAVIS	10.2	960 D	1.04	21 trv	10.0	960 D	1.07	015590		
			678090250	3930	1001							
L14	!!!!	NO DATA !!!!	(528028203 2291 2517 * Closed)									
L16	!!!!	NO DATA !!!!										
L17	6721	JOSE RIVERA	9.0	718 D	.87	2 trv	10.0	718 D	.78	020750		
			834090180	1052	188							
L18	6023	JOSE RIVERA	9.0	802 D	.75	1 trv	10.0	802 D	.67	017440		
			772080280	1008	120							
L20	!!!!	NO DATA !!!!	(680080053 3972 2526)									
L22	6010	MICHAEL LAMB	10.3	777 N	1.07	2 trv	10.0	777 N	1.11	016260		
			001090091	1324	814							
L24	6010	HOANG HO	10.0	692 D	.99	1 trv	9.5	692 D	1.04	016260		
		MICHAEL LAMB	10.3	695 N	.96	3 trv	10.0	695 N	.99			
			002090091	1499	635							
L26	6015	HOANG HO	10.2	442 D	.90	16 trv	10.0	442 D	.92	016370		
			617049300	1974	577							
L30	!!!!	NO DATA !!!!										
L32	!!!!	NO DATA !!!!										
L34	!!!!	NO DATA !!!!										
L36	6712	GLENN DAVIS	10.3	392 D	.25	3 trv	10.0	392 D	.26	020720		
			961024240	897	564							
L38	0539	JOHN A LEE	8.1S	D		1 TRV	7.5S	D		020700	DEP 12 0.9 hr	
		ROBBIE JOSEPH	2.0	160 D	?.??	NO TRV	2.0	160 D	?.??		>> TRAINING <<	
Missing Efficiency Rating for Job 0539 for SECO on L38												

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
C-N-C	.79 D	.83 N	.80 C	59.5 D	40.0 N	7.5 S

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		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK		
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci								****	
C58	0052	GERALD D DAVIS	9.6	5400 N	.50	8 trv	9.0	5400 N	.53	018230
			613080100	2026		965				
C60	!!!!	NO DATA !!!!	(	211030040	1201	1017)	C62 1hr.			
C62	0474	GORDON CURLEY	10.3	360 D	.04	1 trv	10.0	360 D	.04	014540 low QUANTITY
			568090080	2130		52				
Low EFF for Job 0474 rated 923/hr for PRIM										
C64	!!!!	NO DATA !!!!	(	679090081	2104	1606)	C66 7.5 hrs. New tooling tried out			
C66	0479	GORDON CURLEY	10.3	2950 D	.29	6 trv	10.0	2950 D	.30	016970
			593090210	1999		136				
C68	!!!!	NO DATA !!!!	(	591080030	2086	2367 * Closed)	C70 4 hrs. 2nd shift			
C70	0404	BIROL BOZACI	5.1	2400 D	.41	4 trv	5.0	2400 D	.41	018530
		GERARDO NEGRON	1.3	450 N	.29	5 trv				
			2.9	1430 N	.42	NO TRV	8.0	1880 N	.20	
			001070200	2021	2187	*				
C72	0145	BIROL BOZACI	3.6S	150 D		4 trv	5.5S	150 D		019810
			5.1	2150 D	.38	4 trv	5.0	2150 D	.38	
		GERARDO NEGRON	8.0	4360 N	.48	10 trv	8.0	4360 N	.48	
			565090141	2010	466					
C74	!!!!	NO DATA !!!!	(	?	?	0)				
C76	!!!!	NO DATA !!!!	(	554080170	1872	3122	167% Closed No Tag)			
C30	!!!!	NO DATA !!!!	(	684090210	2162	589)				
C32	!!!!	NO DATA !!!!	(	282050180	2022	2204	* Closed)			
C34	!!!!	NO DATA !!!!	(	097080180	2045	0)				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.24 D	.41 N	.32 C	30.0 D	25.0 N	5.5 S

T&L MACHINE DETAIL for 09-29-2020 4:00 am to 09-30-2020 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
**** MISC #2 - Attn to: Steve Sawdey ****									
C40	!!!!	NO DATA !!!!		(	299090080	1983	2170	*	)
C42	!!!!	NO DATA !!!!		(	299090080	1983	2170	*	)
C44	0253	THOMAS A JACKSON		0.0	D	---			019440
	0302	THOMAS A JACKSON		3.0S	200	D	1 trv	3.5S	200
				2.8	2494	D	.78	4 trv	3.0
		EDWIN PAYNE		10.1	4800	N	.42	7 trv	10.0
				563090210	2083	435			
								C46 8hrs. 1st shift	
C46	0075	STEVEN G SAWDEY		8.3	6300	D	.89	6 trv	9.5
		EDWIN PAYNE		10.1	7300	N	.84	7 trv	10.0
				240080100	2365	708			
C48	0126	THOMAS A JACKSON		2.9	2424	D	.76	4 trv	3.0
		CASEY KAYE		9.7	5500	N	.50	9 trv	10.0
				563090212	2085	925			
C50	!!!!	NO DATA !!!!		(	001080100	2060	1685	Closed)	
								C52 8 hrs.	
C52	0069	CASEY KAYE		9.7	3400	N	.23	4 trv	10.0
				675080171	2038	2376	*	Closed	
C54	!!!!	NO DATA !!!!		(	001090080	519	940	181% Closed No Tag)	
C56	0381	GERALD D DAVIS		9.6	6250	N	.51	8 trv	9.0
				677080240	1527	156			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #2	.76	D	.51	N	.57	C
	15.5	D	49.0	N	3.5	S

T&L MACHINE DETAIL for 09-29-2020 4:00 am to 09-30-2020 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	ACME NUT - Attn to: Kevin Rhone				****					
C02	!!!!	NO DATA !!!!		(451043180 2159 2016 Closed)						
C04	!!!!	NO DATA !!!!		(811049250 2063 1048)						
C06	!!!!	NO DATA !!!!		(921050220 808 809 * Closed)						
C08	0700	LARRY P RODWELL		4.7	1388 N .39 3 trv	4.5	1388 N .40	018220		
				001115170	1953191550	9808%				
C10	0825	LARRY P RODWELL		9.9	2000 N .26 7 trv	10.0	2000 N .26	018570		
				001115170	1953191550	9808%				
C12	!!!!	NO DATA !!!!		(033090210 2138 1402)						
C14	!!!!	NO DATA !!!!		(001020170 1984 573)						
C16	0961	LARRY P RODWELL		5.2	N -.-- 7 TRV	5.5	N -.--	014220		
				121076120	2264 2954 **					

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME NUT		.00 D	.22 N	.22 C	0.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 09-29-2020 4:00 am to 09-30-2020 5:00 am

		--- per job in---			-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	ACME FITTING - Attn to: Kevin Rhone		****					
C18	!!!!	NO DATA	!!!!	(904108091	1016	1246	** Closed No Tag)	
C20	!!!!	NO DATA	!!!!	(351079300	2269	1218	)	
C22	!!!!	NO DATA	!!!!	(001069100	2003	3651	182% Closed No Tag)	
C24	0757	RAYMOND E WOLF	6.0	D -.-	6 TRV	9.0	D -.-	020020
			029090080	2080	282	C26 2.5 hrs.		
C26	0837	RAYMOND E WOLF	6.0	618 D .17	6 trv	9.0	618 D .11	020770 low Efficiency
			578090170	1996	98			
Low EFF for Job 0837 rated 618/hr for PRIM								

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME FITTING	.06 D	.00 N	.06 C	18.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 09-29-2020 4:00 am to 09-30-2020 5:00 am

--- per job in---											
-suggested corrections											
JOB			RUN MACHINE			EFF			RUN MACHINE EFF WORK		
****	MISC #1 - Attn to: Kevin Rhone					****					
							B02 8.5 hrs. 2nd shift				
B02	0460	JAMIE FELMLEE	10.2	8100 D	.62	10 trv	10.0	8100 D	.63	014030	
		PATRICK KELLY	9.3	5000 N	.42	6 trv	10.0	5000 N	.39		
			678080311	2117	3035	***					
B04	!!!!	NO DATA !!!!	(	300090210	1933	1154)					
B06	!!!!	NO DATA !!!!	(	720020040	1696	648 Closed)					
B08	0060	JAMIE FELMLEE	10.2	3200 D	.64	8 trv	10.0	3200 D	.65	015370	
			475030050	1172	1641	***					
B10	0451	PATRICK KELLY	9.3	9000 N	.65	9 trv	10.0	9000 N	.60	013650	
			021090161	684	315						
B12	!!!!	NO DATA !!!!	(	287070270	1907	3134	164% Closed No Tag)				
B14	!!!!	NO DATA !!!!	(	678080311	2117	3035	***)				
B16	0465	ROBERT DURRANT	9.6	9900 N	.63	8 trv	10.0	9900 N	.61	014720	
			013070270	2044	667						
B18	0496	ROBERT DURRANT	9.6	2000 N	.23	6 trv	10.0	2000 N	.22	020130	
			627090030	1006	959						
B20	!!!!	NO DATA !!!!	(	300090210	1933	1154)					
A50	!!!!	NO DATA !!!!	(	289080315	2604	891)					
A52	!!!!	NO DATA !!!!	(	820090020	608	310)					
A54	!!!!	NO DATA !!!!	(	001080030	1984	540)					

PROPOSED CORRECTIONS:

EFFICIENCY		HOURS	
MISC #1	.64 D .45 N .52 C	20.0 D 40.0 N	0.0 S

T&L MACHINE DETAIL for 09-29-2020 4:00 am to 09-30-2020 5:00 am

				---	per job in---					-suggested corrections
JOB				RUN MACHINE		EFF				
****	ACME	MISC	- Attn to: Ray Wolf	****			RUN MACHINE	EFF	WORK	
A40	!!!!	NO DATA	!!!!		(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!		(	621090020	1129	0	)	
A44	!!!!	NO DATA	!!!!		(	707015280	1001	416	Closed No Tag	)
A46	!!!!	NO DATA	!!!!		(	001058220	2064	2806	** Closed	)
A48	!!!!	NO DATA	!!!!		(	388061221	1168	1374	* Closed	)

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--- per job in---										-suggested corrections																			
JOB					RUN MACHINE					EFF					RUN MACHINE					EFF					WORK				
**** FITTING - Attn to: Kevin Rhone ****																													
A86 !!!! NO DATA !!!! (032037060 1975 2809 *** Closed No Tag)																													
A74 0343 KEVIN RHONE 0.0S 150 D 1 trv 0.0S 150 D 016250 DEP 6 10.6 hr																													
CAMERON BUDZISZEWS 0.0 400 D *.** 1 trv 0.0 400 D *.**																													
ROOSEVELT KING JR 10.1 4450 N .44 6 trv 9.5 4450 N .47																													

PROPOSED CORRECTIONS:

EFFICIENCY					HOURS				
FITTING	.44	D	.47	N	.45	C	9.5	D	9.5 N 0.0 S

T&L MACHINE DETAIL for 09-29-2020 4:00 am to 09-30-2020 5:00 am

		--- per job in---						-suggested corrections			
JOB		RUN MACHINE		EFF				RUN MACHINE		EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt						****				
A10	0540	DARIAN RUGER		10.5	4133 D	.88	42 trv	10.0	4133 D	.92	019650
		ANTHONY BEARD		10.3	4003 N	.86	32 trv	10.0	4003 N	.89	
				741090081	1054		580				
A12	!!!!	NO DATA !!!!		(742089202 1204 2340 194% Closed)							
A14	0573	KOSTA TILA		3.6	D ---						019800
				0.2	D ---		1 TRV	9.0	D ---		
				811010100	1304		576				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.48 D	.89 N	.62 C	19.0 D	10.0 N	0.0 S

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--- per job in---										-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
***** BLOCK CELL - Attn to: Chad Sommerfeldt *****													
I26	0643	HANSEL MAIQUEZ-HER	10.4	3176	D 1.70	6	trv	10.0	3176	D 1.76	018110		
I27	0534	GERSON JAMES	10.6	3064	D .64	8	trv	10.0	3064	D .68	016390		
I40	!!!!	NO DATA !!!!											
I41	!!!!	NO DATA !!!!											
I42	!!!!	NO DATA !!!!											
								I 43 10 hrs. 2nd shift					
I43	0642	KOSTAQ MIZAKU	9.4	2610	D 1.55	4	trv	10.0	2610	D 1.45	018120		
		KEVIN MILLS	10.2	2700	N 1.48	3	trv	9.5	2700	N 1.58			
								I 44 10 hrs. 2nd shift					
I44	0514	BRIAN MALDONADO	10.5	2000	D .53	5	trv	10.0	2000	D .56	015410		
		CHARLES SCRIBNER	10.1	2187	N .60	5	trv	9.5	2187	N .64			
I45	!!!!	NO DATA !!!!											
I46	0697	ZACHARY FELMLEE	10.3	5896	D 1.31	5	trv	10.0	5896	D 1.34	019560		
		DAMION HAMILTON	0.0	7000	N *.**	6	trv	10.0	7000	N 1.59			
I47	!!!!	NO DATA !!!!											
I48	0686	JUAN BRAVO	6.1	4600	D 1.89	9	trv				019550		
			0.0		D -.--	2	TRV	10.0	4600	D 1.15			
I49	!!!!	NO DATA !!!!											
I50	!!!!	NO DATA !!!!											
A87	0697	ALEC FELMLEE	4.9		D -.--	8	TRV	6.5		D -.--	019560		
	0643	ALEC FELMLEE	3.5	9700	D 1.96	24	trv	3.5	9700	D 1.98	018110		
	511080181 1163 658												
								A88 Job 672 4000 pcs.					
A88	0642	ALEC FELMLEE	5.3	9000	D .77	66	trv	7.0	9000	D .58	018120		
	0672	ALEC FELMLEE	3.1	400	D .04	20	trv	3.0	400	D .04	019700	low Efficiency	
	551090252 1379 46												

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
BLOCK CELL	1.01	D	1.28	N 1.08	C 80.0	D 29.0
						N 0.0
						S