

T&L MACHINE DETAIL for 09-28-2020 4:00 am to 09-29-2020 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	!!!!	NO DATA !!!!								
H20	0503	THOM NGUYEN	10.5	1350 D	.74	NO TRV	10.0	1350 D	.77 017660	
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
Special Assembly	.77 D	.00 N	.77 C	10.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 09-28-2020 4:00 am to 09-29-2020 5:00 am

JOB			--- per job in---				-suggested corrections				
*****	C-N-C - Attn to: Wayne Brown		*****	RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK
L04	0011	KEVIN STOKELIN	10.5	269 N	.29	NO TRV		10.0	269 N	.31	015140
L06	0012	KEVIN STOKELIN	10.5	500 N	.55	NO TRV		10.0	500 N	.57	015110
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C (360099055 4012 6074 151% Closed)								
L10	!!!!	NO DATA !!!!	(680070174 3994 2108)								
L12	6007	GLENN DAVIS	9.4	840 D	.99	24 trv		10.0	840 D	.93	015590
			678090250	3930		226					
L14	!!!!	NO DATA !!!!	(528028203 2291 2517 * Closed)								
L16	!!!!	NO DATA !!!!									
L17	!!!!	NO DATA !!!!	(834090180 1052 150)								
L18	!!!!	NO DATA !!!!	(? ? 0)								
L20	6028	JOSE RIVERA	10.7	1803 D	1.82	1 trv		10.0	1803 D	1.94	018980
			680080053	3972		2526					
L22	6010	MICHAEL LAMB	10.2	799 N	1.12	3 trv		9.5	799 N	1.20	016260
			001090091	1324		711					
L24	6010	MICHAEL LAMB	10.2	698 N	.98	2 trv		9.5	698 N	1.05	016260
			002090091	1499		451					
L26	!!!!	NO DATA !!!!	(002090090 1000 313 Closed)								
L30	!!!!	NO DATA !!!!									
L32	!!!!	NO DATA !!!!									
L34	!!!!	NO DATA !!!!									
L36	6712	GLENN DAVIS	9.4	371 D	.26	NO TRV		10.0	371 D	.25	020720
			?			?	0				
L38	!!!!	NO DATA !!!!									

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	1.04	D	.77 N	.89	C	30.0 D 39.0 N 0.0 S

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		--- per job in---					-suggested corrections				
JOB		RUN MACHINE		EFF			RUN MACHINE		EFF	WORK	
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci										****
C58	!!!!	NO DATA		!!!!	(613080100 2026		770)				
C60	!!!!	NO DATA		!!!!	(211030040 1201		1017)				
C62	0474	GORDON CURLEY		10.2	4545 D	.48	8 trv	10.0	4545 D	.49	014540
		CASEY KAYE		2.5	1800 N	.77	3 trv	5.0	1800 N	.39	
				568090080	2130	32					
C64	0317	GORDON CURLEY		10.2	8485 D	.65	10 trv	10.0	8485 D	.66	009050
		CASEY KAYE		8.2	8400 N	.80	10 trv	10.0	8400 N	.65	
				679090081	2104	1606					
C66	!!!!	NO DATA		!!!!	(592080240 2210		2809 ** Closed)				
C68	0470	GERARDO NEGRON		8.0	4500 N	.56	8 trv	7.5	4500 N	.60	014450
				591080030	2086	2367	* Closed				
C70	!!!!	NO DATA		!!!!	(001070200 2021		2028 *)				
C72	0145	BIROL BOZACI		9.7S	D			10.0S	D		019810
				?		?	0				
C74	!!!!	NO DATA		!!!!	(?		? 0)				
C76	0433	GERARDO NEGRON		2.0	N	-.--		2.5	N	-.--	018860
				554080170	1872	3122	167% Closed No Tag				
C30	0200	GERARDO NEGRON		10.0	7500 N	.58	10 trv	10.0	7500 N	.58	012630
				684090210	2162	589					
C32	!!!!	NO DATA		!!!!	(282050180 2022		2204 * Closed)				
C34	!!!!	NO DATA		!!!!	(097080180 2045		0)				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.58 D	.54 N	.55 C	20.0 D	35.0 N	10.0 S

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		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	MISC #2 - Attn to: Steve Sawdey					****				
C40	!!!!	NO DATA	!!!!	(	299090080	1983	2170	*	)	
C42	!!!!	NO DATA	!!!!	(	299090080	1983	2170	*	)	
C44	0253	THOMAS A JACKSON	10.5	D	-.--		10.0	D	-.--	
			559090081	2003		2912	***	Closed	019440 DEP 19 0.5 hr	
C46	0075	STEVEN G SAWDEY	7.6S	200	D		3	trv		
			2.8	2800	D	1.17	3	trv		
		EDWIN PAYNE	10.0	7000	N	.82	6	trv		
			240080100	2365		300			019200	
C48	0126	EDWIN PAYNE	10.0	4200	N	.38	7	trv		
			563090212	2085		434			018480	
C50	!!!!	NO DATA	!!!!	(	001080100	2060	1685	Closed	)	
C52	!!!!	NO DATA	!!!!	(	675080171	2038	2343	*	Closed)	
C54	!!!!	NO DATA	!!!!	(	001090080	519	877	169%	Closed No Tag)	
C56	!!!!	NO DATA	!!!!	(	678080311	2117	2694	**	)	

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.25	D	.60	N	.46	C
		13.0	D	20.0	N	7.0	S

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		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	ACME NUT - Attn to: Kevin Rhone ****									
C02	!!!!	NO DATA !!!!		(451043180 2159		2016 Closed)				
C04	!!!!	NO DATA !!!!		(811049250 2063		1048)				
C06	!!!!	NO DATA !!!!		(921050220 808		809 * Closed)				
C08	0700	LARRY P RODWELL		10.0	2254 N .29	7 trv	10.0	2254 N .29	018220	
				001115170		1953191613		9811%		
C10	0825	LARRY P RODWELL		10.0	3900 N .51	7 trv	10.0	3900 N .51	018570	
				001115170		1953191613		9811%		
C12	0757	RAYMOND E WOLF		4.5	2452 D .91	6 trv	10.0	2452 D .41	020020	
				033090210		2138 1402				
C14	!!!!	NO DATA !!!!		(001020170 1984		573)				
C16	0961	RAYMOND E WOLF		4.5	2518 D .80	6 trv	10.0	2518 D .36	014220	
				121076120		2264 2954	**			

PROPOSED CORRECTIONS:

		EFFICIENCY			H O U R S		
ACME NUT		.38 D	.40 N	.39 C	20.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 09-28-2020 4:00 am to 09-29-2020 5:00 am

		--- per job in---				-suggested corrections								
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK				
****	ACME FITTING - Attn to: Kevin Rhone										****			
C18	!!!!	NO DATA !!!!		(	904108091	1016	1246	** Closed No Tag)						
C20	!!!!	NO DATA !!!!		(	351079300	2269	1218	)						
C22	!!!!	NO DATA !!!!		(	001069100	2003	3651	182% Closed No Tag)						
C24	0757	ERIC D STANEK		0.6	300 D	.91	2 trv	2.5	300 D	.20	020020	DEP 4	4.5 hr	
					029090080	2080	282							
C26	0837	ERIC D STANEK		0.0S	D		2 TRV				020770	DEP 4	4.5 hr	
				2.5	400 D	.26	1 trv	2.5	400 D	.26		DEP 4	4.5 hr	
					578090170	1996	48							

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME FITTING		.23 D	.00 N	.23 C	5.0 D	0.0 N	0.0 S

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JOB			--- per job in---				-suggested corrections				
			RUN MACHINE		EFF			RUN MACHINE		EFF	WORK
****	MISC #1 - Attn to: Kevin Rhone					****					
B02	0460	CAMERON BUDZISZEWS	5.7	6600 D	.91	8 trv		9.5	6600 D	.54	014030
		GERALD D DAVIS	2.0	1700 N	.67	7 trv		3.0	1700 N	.44	
			678080311	2117	2694	**					
B04	0378	GERALD D DAVIS	9.4	4450 N	.42	6 trv		10.0	4450 N	.40	019020
			300090210	1933	1154						
B06	!!!!	NO DATA !!!!	(	720020040	1696	648	Closed)				
B08	0060	CAMERON BUDZISZEWS	6.2	1800 D	.59	6 trv		10.0	1800 D	.37	015370
			475030050	1172	1318	*					
B10	0451	GERALD D DAVIS	7.5	5150 N	.46	4 trv		7.0	5150 N	.49	013650
			211080190	1207	1899	157%					
B12	!!!!	NO DATA !!!!	(	287070270	1907	3134	164% Closed No Tag)				
B14	!!!!	NO DATA !!!!	(	678080311	2117	2694	**)				
B16	!!!!	NO DATA !!!!	(	013070270	2044	651	)				
B18	0496	ROBERT DURRANT	8.6	2000 N	.25	4 trv		9.5	2000 N	.23	020130
			627090030	1006	909						
B20	0132	JAMIE FELMLEE	8.9	4800 D	.54	7 trv		10.0	4800 D	.48	019080
		ROBERT DURRANT	8.6	4900 N	.57	7 trv		9.5	4900 N	.52	
			300090210	1933	1154						
A50	!!!!	NO DATA !!!!	(	289080315	2604	891	)				
A52	!!!!	NO DATA !!!!	(	820090020	608	310	)				
A54	0477	JAMIE FELMLEE	8.9	5700 D	.69	7 trv		10.0	5700 D	.62	020510
			001080030	1984	540						

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #1	.50 D	.40 N	.45 C	39.5 D	39.0 N	0.0 S

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		--- per job in---			-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	ACME MISC - Attn to: Ray Wolf				****			
A40	!!!!	NO DATA		!!!!	(219106140 2745 1651)			
A42	0539	CLINE BROWN		6.5	D -.--	56 TRV	6.0	D -.-- 020700 DEP 14 5.1 hr
				621090020 1129	0			>> TRAINING <<
A44	!!!!	NO DATA		!!!!	(707015280 1001 416 Closed No Tag)			
A46	!!!!	NO DATA		!!!!	(001058220 2064 2806 ** Closed)			
A48	!!!!	NO DATA		!!!!	(388061221 1168 1374 * Closed)			

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			--- per job in---			-suggested corrections			
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	FITTING - Attn to: Kevin Rhone							****	
A86	!!!!	NO DATA	!!!!	(032037060	1975	2809	***	)	
A74	!!!!	NO DATA	!!!!	(025080030	2026	1887	)		
A76	!!!!	NO DATA	!!!!	(611080020	1737	1746	*	)	
A24	!!!!	NO DATA	!!!!						
A25	!!!!	NO DATA	!!!!						
A26	!!!!	NO DATA	!!!!						
A27	!!!!	NO DATA	!!!!						

T&L MACHINE DETAIL for 09-28-2020 4:00 am to 09-29-2020 5:00 am

JOB		--- per job in---				-suggested corrections			
		RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt					****			
A10	0540 DARIAN RUGER	2.4	854 D	.80	NO TRV				019650
		7.5	2880 D	.86	24 trv	9.5	3734 D	.87	
	ANTHONY BEARD	10.3	3902 N	.84	24 trv	10.0	3902 N	.87	
		041090160	2223	1592					
A12	!!!! NO DATA !!!!	(	742089202	1204	2340	194% Closed)			
A14	!!!! NO DATA !!!!	(	811010100	1304	576	)			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.87 D	.87 N	.87 C	9.5 D	10.0 N	0.0 S

T&L MACHINE DETAIL for 09-28-2020 4:00 am to 09-29-2020 5:00 am

JOB			--- per job in---					-suggested corrections					
			RUN	MACHINE	EFF				RUN	MACHINE	EFF	WORK	
****	BLOCK CELL - Attn to:		Chad Sommerfeldt					****					
I26	0643	KOSTAQ MIZAKU	2.4	2272	D	5.33	4	trv	8.0	2272	D	1.58	018110
		CHARLES SCRIBNER	1.1		N	-.--							
			8.0	1900	N	1.32	4	trv	9.5	1900	N	1.11	
I27	!!!!	NO DATA !!!!											
I40	!!!!	NO DATA !!!!											
I41	0503	KOSTAQ MIZAKU	1.3	465	D	1.17	1	trv	2.0	465	D	.74	017660
		GERSON JAMES	3.0	597	D	.64	1	trv	3.0	597	D	.63	
I42	!!!!	NO DATA !!!!											
I43	0642	KOSTA TILA	10.4	2500	D	1.33	3	trv	10.0	2500	D	1.39	018120 >> TRAINING <<
		KEVIN MILLS	9.9	2500	N	1.40	3	trv	9.5	2500	N	1.46	
I44	0514	JUAN BRAVO	0.0	2200	D	*.**	6	trv	9.5	2200	D	.64	015410
I45	0690	GERSON JAMES	7.4	3704	D	1.16	12	trv	7.0	3704	D	1.22	020170
I46	0697	ZACHARY FELMLEE	9.4	6280	D	1.52	8	trv	10.0	6280	D	1.43	019560
		DAMION HAMILTON	0.0	7000	N	*.**	9	trv	9.5	7000	N	1.67	
I47	!!!!	NO DATA !!!!											
I48	!!!!	NO DATA !!!!											
I49	!!!!	NO DATA !!!!											
I50	!!!!	NO DATA !!!!											
A87	0696	ALEC FELMLEE	4.8	4300	D	.64	NO	TRV	5.0	4300	D	.61	020080
	0697	ALEC FELMLEE	5.5	5100	D	.78	10	trv	5.5	5100	D	.77	019560
		ROOSEVELT KING JR	8.9	9261	N	.87	NO	TRV	8.5	9261	N	.91	>> TRAINING <<
			391019181		907		367						
A88	0690	ALEC FELMLEE	1.7	1800	D	.49	16	trv	2.0	1800	D	.41	020170
	0686	ALEC FELMLEE	8.7	14100	D	.74	70	trv	8.0	14100	D	.80	019550
		ROOSEVELT KING JR	3.7	9231	N	1.13	NO	TRV	4.0	9231	N	1.05	>> TRAINING <<
	0642	ROOSEVELT KING JR	5.7	6214	N	.50	NO	TRV	5.5	6214	N	.51	018120 >> TRAINING <<
			?			?	0						

PROPOSED CORRECTIONS:

BLOCK CELL		EFFICIENCY	H O U R S	
		1.05 D 1.18 N 1.10 C	70.0 D 46.5 N 0.0 S	