

T&L MACHINE DETAIL for 09-28-2020 4:00 am to 09-29-2020 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	!!!!	NO DATA !!!!								
H20	0503	THOM NGUYEN	10.5	1350 D	.74	NO TRV	10.0	1350 D	.77 017660	
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
Special Assembly	.77 D	.00 N	.77 C	10.0 D	0.0 N	0.0 S

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--- per job in---							-suggested corrections				
JOB		RUN MACHINE		EFF			RUN MACHINE		EFF	WORK	
****	C-N-C - Attn to: Wayne Brown						****	L04 5hrs			
L04	0011	KEVIN STOKELIN	10.5	269 N	.29	NO TRV	10.0	269 N	.31	015140	
L06	0012	KEVIN STOKELIN	10.5	500 N	.55	NO TRV	10.0	500 N	.57	015110	
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C (360099055 4012 6074 151% Closed)								
L10	!!!!	NO DATA	!!!! (680070174 3994 2108)								
L12	6007	GLENN DAVIS	9.4	840 D	.99	24 trv	10.0	840 D	.93	015590	
			678090250	3930		226					
L14	!!!!	NO DATA	!!!! (528028203 2291 2517 * Closed)								
L16	!!!!	NO DATA	!!!!								
L17	!!!!	NO DATA	!!!! (834090180 1052 150)								
L18	!!!!	NO DATA	!!!! (? ? 0)								
L20	6028	JOSE RIVERA	10.7	1803 D	1.82	1 trv	10.0	1803 D	1.94	018980	
			680080053	3972		2526					
L22	6010	MICHAEL LAMB	10.2	799 N	1.12	3 trv	9.5	799 N	1.20	016260	
			001090091	1324		711					
L24	6010	MICHAEL LAMB	10.2	698 N	.98	2 trv	9.5	698 N	1.05	016260	
			002090091	1499		451					
L26	!!!!	NO DATA	!!!! (002090090 1000 313 Closed)								
L30	!!!!	NO DATA	!!!!								
L32	!!!!	NO DATA	!!!!								
L34	!!!!	NO DATA	!!!!								
L36	6712	GLENN DAVIS	9.4	371 D	.26	NO TRV	10.0	371 D	.25	020720	
			?		?	0					
L38	!!!!	NO DATA	!!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	1.04 D	.77 N	.89 C	30.0 D	39.0 N	0.0 S

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		--- per job in---					-suggested corrections				
JOB		RUN MACHINE		EFF			RUN MACHINE		EFF	WORK	
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci ****										
C58	!!!!	NO DATA !!!!		(613080100 2026 770)							
C60	!!!!	NO DATA !!!!		(211030040 1201 1017)							
C62	0474	GORDON CURLEY		10.2	4545 D	.48	8 trv	10.0	4545 D	.49	014540
		CASEY KAYE		2.5	1800 N	.77	3 trv	5.0	1800 N	.39	
				568090080	2130		32				
C64	0317	GORDON CURLEY		10.2	8485 D	.65	10 trv	10.0	8485 D	.66	009050
		CASEY KAYE		8.2	8400 N	.80	10 trv	10.0	8400 N	.65	
				679090081	2104		1606				
C66	!!!!	NO DATA !!!!		(592080240 2210 2809 ** Closed)							
C68	0470	GERARDO NEGRON		8.0	4500 N	.56	8 trv	7.5	4500 N	.60	014450
				591080030	2086		2367	* Closed			
C70	!!!!	NO DATA !!!!		(001070200 2021 2028 *)							
C72	0145	BIROL BOZACI		9.7S	D			10.0S	D		019810
				?		?	0				
C74	!!!!	NO DATA !!!!		(? ? 0)							
C76	0433	GERARDO NEGRON		2.0	N	-.--		2.5	N	-.--	018860
				554080170	1872		3122	167% Closed No Tag			
C30	0200	GERARDO NEGRON		10.0	7500 N	.58	10 trv	10.0	7500 N	.58	012630
				684090210	2162		589				
C32	!!!!	NO DATA !!!!		(282050180 2022 2204 * Closed)							
C34	!!!!	NO DATA !!!!		(097080180 2045 0)							

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.58 D	.54 N	.55 C	20.0 D	35.0 N	10.0 S

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		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	MISC #2 - Attn to: Steve Sawdey	****							
C40	!!!! NO DATA !!!!	(	299090080	1983	2170	*	)		
C42	!!!! NO DATA !!!!	(	299090080	1983	2170	*	)		
C44	0253 THOMAS A JACKSON	10.5	D	-.--	10.0	D	-.--	019440	DEP 19 0.5 hr
		559090081	2003		2912	***	Closed		
C46	0075 STEVEN G SAWDEY	7.6S	200	D	3	trv	7.0S	200	D
		2.8	2800	D	1.17	3	trv	3.0	2800
	EDWIN PAYNE	10.0	7000	N	.82	6	trv	10.0	7000
		240080100	2365		300				
C48	0126 EDWIN PAYNE	10.0	4200	N	.38	7	trv	10.0	4200
		563090212	2085		434				
C50	!!!! NO DATA !!!!	(	001080100	2060	1685	Closed	)		
C52	!!!! NO DATA !!!!	(	675080171	2038	2343	*	Closed	)	
C54	!!!! NO DATA !!!!	(	001090080	519	877	169%	Closed No Tag	)	
C56	!!!! NO DATA !!!!	(	678080311	2117	2694	**	)		

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.25	D	.60	N	.46	C
		13.0	D	20.0	N	7.0	S

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		--- per job in---				-suggested corrections					
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK			
****	ACME NUT - Attn to: Kevin Rhone ****										
C02	!!!!	NO DATA !!!!		(	451043180	2159	2016 Closed)				
C04	!!!!	NO DATA !!!!		(	811049250	2063	1048)				
C06	!!!!	NO DATA !!!!		(	921050220	808	809	* Closed)			
C08	0700	LARRY P RODWELL		10.0	2254 N	.29	7 trv	10.0	2254 N	.29	018220
		001115170 1953191613 9811%									
C10	0825	LARRY P RODWELL		10.0	3900 N	.51	7 trv	10.0	3900 N	.51	018570
		001115170 1953191613 9811%									
C12	0757	RAYMOND E WOLF		4.5	2452 D	.91	6 trv	10.0	2452 D	.41	020020
		033090210 2138 1402									
C14	!!!!	NO DATA !!!!		(	001020170	1984	573)				
C16	0961	RAYMOND E WOLF		4.5	2518 D	.80	6 trv	10.0	2518 D	.36	014220
		121076120 2264 2954 **									

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.38 D	.40 N	.39 C	20.0 D	20.0 N	0.0 S

T&L MACHINE DETAIL for 09-28-2020 4:00 am to 09-29-2020 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF WORK
**** ACME FITTING - Attn to: Kevin Rhone ****							
C18	!!!! NO DATA !!!!	(904108091	1016	1246	** Closed No Tag)		
C20	!!!! NO DATA !!!!	(351079300	2269	1218	)		
C22	!!!! NO DATA !!!!	(001069100	2003	3651	182% Closed No Tag)		
C24	0757 ERIC D STANEK	0.6 300 D .91	2 trv		C24 1 hr.		
		029090080 2080	282		2.5 300 D .20	020020	DEP 4 4.5 hr
C26	0837 ERIC D STANEK	0.0S D	2 TRV			020770	DEP 4 4.5 hr
		2.5 400 D .26	1 trv		2.5 400 D .26		DEP 4 4.5 hr
		578090170 1996	48				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME FITTING	.23 D	.00 N	.23 C	5.0 D	0.0 N	0.0 S

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JOB			--- per job in---				-suggested corrections				
			RUN MACHINE		EFF			RUN MACHINE		EFF	WORK
****	MISC #1 - Attn to: Kevin Rhone					****					
B02	0460	CAMERON BUDZISZEWS	5.7	6600 D	.91	8 trv		9.5	6600 D	.54	014030
		GERALD D DAVIS	2.0	1700 N	.67	7 trv		3.0	1700 N	.44	
			678080311	2117	2694	**					
B04	0378	GERALD D DAVIS	9.4	4450 N	.42	6 trv		10.0	4450 N	.40	019020
			300090210	1933	1154						
B06	!!!!	NO DATA !!!!	(	720020040	1696	648	Closed)				
B08	0060	CAMERON BUDZISZEWS	6.2	1800 D	.59	6 trv		10.0	1800 D	.37	015370
			475030050	1172	1318	*					
B10	0451	GERALD D DAVIS	7.5	5150 N	.46	4 trv		7.0	5150 N	.49	013650
			211080190	1207	1899	157%					
B12	!!!!	NO DATA !!!!	(	287070270	1907	3134	164% Closed No Tag)				
B14	!!!!	NO DATA !!!!	(	678080311	2117	2694	**)				
B16	!!!!	NO DATA !!!!	(	013070270	2044	651	)				
B18	0496	ROBERT DURRANT	8.6	2000 N	.25	4 trv		9.5	2000 N	.23	020130
			627090030	1006	909						
B20	0132	JAMIE FELMLEE	8.9	4800 D	.54	7 trv		10.0	4800 D	.48	019080
		ROBERT DURRANT	8.6	4900 N	.57	7 trv		9.5	4900 N	.52	
			300090210	1933	1154						
A50	!!!!	NO DATA !!!!	(	289080315	2604	891	)				
A52	!!!!	NO DATA !!!!	(	820090020	608	310	)				
A54	0477	JAMIE FELMLEE	8.9	5700 D	.69	7 trv		10.0	5700 D	.62	020510
			001080030	1984	540						

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.50 D	.40 N	.45 C	39.5 D	39.0 N	0.0 S

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JOB		--- per job in---		-suggested corrections	
****	ACME MISC - Attn to: Ray Wolf	****			
A40	!!!! NO DATA !!!!	(219106140 2745 1651)			
A42	0539 CLINE BROWN	6.5 D -.-- 56 TRV	6.0 D -.-- 020700	DEP 14 5.1 hr	>> TRAINING <<
		621090020 1129 0			
A44	!!!! NO DATA !!!!	(707015280 1001 416 Closed No Tag)			
A46	!!!! NO DATA !!!!	(001058220 2064 2806 ** Closed)			
A48	!!!! NO DATA !!!!	(388061221 1168 1374 * Closed)			

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			--- per job in---			-suggested corrections			
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	FITTING - Attn to: Kevin Rhone							****	
A86	!!!!	NO DATA	!!!!	(032037060	1975	2809	***	)	
A74	!!!!	NO DATA	!!!!	(025080030	2026	1887	)		
A76	!!!!	NO DATA	!!!!	(611080020	1737	1746	*	)	
A24	!!!!	NO DATA	!!!!						
A25	!!!!	NO DATA	!!!!						
A26	!!!!	NO DATA	!!!!						
A27	!!!!	NO DATA	!!!!						

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JOB		--- per job in---				-suggested corrections			
		RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt					****			
A10	0540 DARIAN RUGER	2.4	854 D	.80	NO TRV				019650
		7.5	2880 D	.86	24 trv	9.5	3734 D	.87	
	ANTHONY BEARD	10.3	3902 N	.84	24 trv	10.0	3902 N	.87	
		041090160	2223	1592					
A12	!!!! NO DATA !!!!	(	742089202	1204	2340	194% Closed)			
A14	!!!! NO DATA !!!!	(	811010100	1304	576	)			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.87 D	.87 N	.87 C	9.5 D	10.0 N	0.0 S

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--- per job in---										-suggested corrections									
JOB				RUN MACHINE				EFF		RUN MACHINE				EFF		WORK			
***** BLOCK CELL - Attn to: Chad Sommerfeldt *****				I26 7 hrs. 2nd shift															
I26	0643	KOSTAQ MIZAKU		2.4	2272	D	5.33	4	trv	8.0	2272	D	1.58	018110					
		CHARLES SCRIBNER		1.1		N	-.--												
				8.0	1900	N	1.32	4	trv	9.5	1900	N	1.11						
I27	!!!!	NO DATA !!!!																	
I40	!!!!	NO DATA !!!!																	
I41	0503	KOSTAQ MIZAKU		1.3	465	D	1.17	1	trv	2.0	465	D	.74	017660					
		GERSON JAMES		3.0	597	D	.64	1	trv	3.0	597	D	.63						
I42	!!!!	NO DATA !!!!																	
I43	0642	KOSTA TILA		10.4	2500	D	1.33	3	trv	10.0	2500	D	1.39	018120 >> TRAINING <<					
		KEVIN MILLS		9.9	2500	N	1.40	3	trv	9.5	2500	N	1.46						
I44	0514	JUAN BRAVO		0.0	2200	D	*.**	6	trv	9.5	2200	D	.64	015410					
I45	0690	GERSON JAMES		7.4	3704	D	1.16	12	trv	7.0	3704	D	1.22	020170					
I46	0697	ZACHARY FELMLEE		9.4	6280	D	1.52	8	trv	10.0	6280	D	1.43	019560					
		DAMION HAMILTON		0.0	7000	N	*.**	9	trv	9.5	7000	N	1.67						
I47	!!!!	NO DATA !!!!																	
I48	!!!!	NO DATA !!!!																	
I49	!!!!	NO DATA !!!!																	
I50	!!!!	NO DATA !!!!																	
A87	0696	ALEC FELMLEE		4.8	4300	D	.64	NO	TRV	5.0	4300	D	.61	020080					
	0697	ALEC FELMLEE		5.5	5100	D	.78	10	trv	5.5	5100	D	.77	019560					
		ROOSEVELT KING JR		8.9	9261	N	.87	NO	TRV	8.5	9261	N	.91	>> TRAINING <<					
				391019181			907		367										
A88	0690	ALEC FELMLEE		1.7	1800	D	.49	16	trv	2.0	1800	D	.41	020170					
	0686	ALEC FELMLEE		8.7	14100	D	.74	70	trv	8.0	14100	D	.80	019550					
		ROOSEVELT KING JR		3.7	9231	N	1.13	NO	TRV	4.0	9231	N	1.05	>> TRAINING <<					
	0642	ROOSEVELT KING JR		5.7	6214	N	.50	NO	TRV	5.5	6214	N	.51	018120 >> TRAINING <<					
				?			?		0										

PROPOSED CORRECTIONS:

EFFICIENCY										H O U R S									
BLOCK CELL				1.05	D	1.18	N	1.10	C	70.0	D	46.5	N	0.0	S				