

T&L MACHINE DETAIL for 09-25-2020 4:00 am to 09-28-2020 5:00 am

----- per job in---										-suggested corrections			
JOB			c/i	RUN MACHINE		EFF		RUN MACHINE		EFF	WORK		
****	Special Assembly - Attn to: Cline Brown										****		
H04	!!!!	NO DATA !!!!											
H06	!!!!	NO DATA !!!!											
H08	!!!!	NO DATA !!!!											
H10	6007	THOM NGUYEN	Fri	5.1	800 D	.47	NO TRV	5.0	800 D	.48	015590		
H20	0503	THOM NGUYEN	Fri	3.3	450 D	.79	NO TRV	3.5	450 D	.73	017660		
H12	!!!!	NO DATA !!!!											
H14	!!!!	NO DATA !!!!											
H22	!!!!	NO DATA !!!!											

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
Special Assembly	.59 D	.00 N	.59 C	8.5 D	0.0 N	0.0 S

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				----- per job in---			-suggested corrections				
JOB				c/i	RUN	MACHINE	EFF	RUN	MACHINE	EFF	WORK
****	C-N-C - Attn to: Wayne Brown				****						
L04	!!!!	NO DATA !!!!									
L06	0012	KEVIN STOKELIN	Thu	0.0	545 N	*.**	NO TRV	10.0	545 N	.63	015110
L08	DOWN	RP - Repair	72.0 hrs	BROWN,WAYNE C (360099055 4012 6074 151% Closed)							
L10	!!!!	NO DATA !!!!		(680070174 3994 2108)							
L12	!!!!	NO DATA !!!!		(296010202 3930 7566 193%)							
L14	!!!!	NO DATA !!!!		(528028203 2291 2517 * Closed)							
L16	!!!!	NO DATA !!!!									
L17	!!!!	NO DATA !!!!		(834090180 1052 150)							
L18	!!!!	NO DATA !!!!		(? ? 0)							
L20	!!!!	NO DATA !!!!		(680080053 3972 2086)							
L22	!!!!	NO DATA !!!!		(001090091 1324 606)							
L24	!!!!	NO DATA !!!!		(002090091 1499 359)							
L26	!!!!	NO DATA !!!!		(002090090 1000 313 Closed)							
L30	!!!!	NO DATA !!!!									
L32	!!!!	NO DATA !!!!									
L34	!!!!	NO DATA !!!!									
L36	!!!!	NO DATA !!!!		(? ? 0)							
L38	!!!!	NO DATA !!!!									

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
C-N-C		.00 D	.63 N	.63 C	0.0 D	10.0 N	0.0 S

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JOB				c/i	RUN	MACHINE	EFF	RUN	MACHINE
								EFF	WORK
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci							****	
C58	!!!!	NO DATA	!!!!	(	613080100	2026	770	)	
C60	!!!!	NO DATA	!!!!	(	211030040	1201	1017	)	
C62	!!!!	NO DATA	!!!!	(	566080310	2214	2548	*	)
C64	!!!!	NO DATA	!!!!	(	679090081	2104	1187	)	
C66	!!!!	NO DATA	!!!!	(	592080240	2210	2809	** Closed	)
C68	!!!!	NO DATA	!!!!	(	591080030	2086	2129	* Closed	)
C70	!!!!	NO DATA	!!!!	(	001070200	2021	2028	*	)
C72	!!!!	NO DATA	!!!!	(	558080311	1863	3105	167% Closed	)
C74	!!!!	NO DATA	!!!!	(	?	?	0	)	
C76	!!!!	NO DATA	!!!!	(	554080170	1872	3122	167% Closed No Tag	)
C30	!!!!	NO DATA	!!!!	(	684090210	2162	396	)	
C32	!!!!	NO DATA	!!!!	(	282050180	2022	2204	* Closed	)
C34	!!!!	NO DATA	!!!!	(	097080180	2045	0	)	

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JOB		c/i		RUN	MACHINE	EFF	RUN	MACHINE
***** MISC #2 - Attn to: Steve Sawdey *****							EFF	WORK
C40	!!!!	NO DATA	!!!!	(	299090080	1983	2170	*)
C42	!!!!	NO DATA	!!!!	(	299090080	1983	2170	*)
C44	!!!!	NO DATA	!!!!	(	559090081	2003	2912	*** Closed)
C46	!!!!	NO DATA	!!!!	(	?	?	0	)
C48	!!!!	NO DATA	!!!!	(	563090212	2085	174	)
C50	!!!!	NO DATA	!!!!	(	001080100	2060	1685	Closed)
C52	!!!!	NO DATA	!!!!	(	675080171	2038	2343	* Closed)
C54	!!!!	NO DATA	!!!!	(	001090080	519	877	169% Closed No Tag)
C56	!!!!	NO DATA	!!!!	(	678080311	2117	2479	*)

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		----- per job in---			-suggested corrections		
JOB		c/i	RUN	MACHINE	EFF	RUN	MACHINE
***** ACME NUT - Attn to: Kevin Rhone *****						EFF	WORK
C02	!!!!	NO DATA	!!!!	(451043180	2159	2016	Closed)
C04	!!!!	NO DATA	!!!!	(811049250	2063	1048	)
C06	!!!!	NO DATA	!!!!	(921050220	808	809	* Closed)
C08	!!!!	NO DATA	!!!!	(001115170	1953191435	9802%	)
C10	!!!!	NO DATA	!!!!	(001115170	1953191435	9802%	)
C12	!!!!	NO DATA	!!!!	(033090210	2138	1054	)
C14	!!!!	NO DATA	!!!!	(001020170	1984	573	)
C16	!!!!	NO DATA	!!!!	(121076120	2264	2579	*)

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		----- per job in---			-suggested corrections		
JOB		c/i	RUN	MACHINE	EFF	RUN	MACHINE
***** ACME FITTING - Attn to: Kevin Rhone *****						EFF	WORK
C18	!!!!	NO DATA	!!!!	(904108091	1016	1246	** Closed No Tag)
C20	!!!!	NO DATA	!!!!	(351079300	2269	1218	)
C22	!!!!	NO DATA	!!!!	(001069100	2003	3651	182% Closed No Tag)
C24	!!!!	NO DATA	!!!!	(029090080	2080	239	)
C26	!!!!	NO DATA	!!!!	(578090170	1996	16	)

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		----- per job in---				-suggested corrections		
JOB		c/i		RUN	MACHINE	EFF	RUN	MACHINE
***** MISC #1 - Attn to: Kevin Rhone *****							EFF	WORK
B02	!!!!	NO DATA	!!!!	(	678080311	2117	2479	*)
B04	!!!!	NO DATA	!!!!	(	300090210	1933	612	)
B06	!!!!	NO DATA	!!!!	(	720020040	1696	648	Closed)
B08	!!!!	NO DATA	!!!!	(	475030050	1172	1136	)
B10	!!!!	NO DATA	!!!!	(	211080190	1207	1719	***)
B12	!!!!	NO DATA	!!!!	(	287070270	1907	3134	164% Closed No Tag)
B14	!!!!	NO DATA	!!!!	(	678080311	2117	2479	*)
B16	!!!!	NO DATA	!!!!	(	013070270	2044	651	)
B18	!!!!	NO DATA	!!!!	(	627090030	1006	859	)
B20	!!!!	NO DATA	!!!!	(	300090210	1933	612	)
A50	!!!!	NO DATA	!!!!	(	289080315	2604	891	)
A52	!!!!	NO DATA	!!!!	(	820090020	608	310	)
A54	!!!!	NO DATA	!!!!	(	001080030	1984	283	)

T&L MACHINE DETAIL for 09-25-2020 4:00 am to 09-28-2020 5:00 am

	JOB		----- per job in---				-suggested corrections			
	ACME	MISC	- Attn to: Ray Wolf	c/i	RUN	MACHINE	EFF	RUN	MACHINE	EFF WORK

A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)		
A42	!!!!	NO DATA	!!!!	(	572017050	941	8229	874%	)	
A44	!!!!	NO DATA	!!!!	(	707015280	1001	416	Closed No Tag	)	
A46	!!!!	NO DATA	!!!!	(	001058220	2064	2806	** Closed	)	
A48	!!!!	NO DATA	!!!!	(	388061221	1168	1374	* Closed	)	

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		----- per job in---			-suggested corrections		
JOB		c/i	RUN	MACHINE	EFF	RUN	MACHINE
***** FITTING - Attn to: Kevin Rhone *****						EFF	WORK
A86	!!!! NO DATA !!!!	(	032037060	1975	2809	***	)
A74	!!!! NO DATA !!!!	(	025080030	2026	1887		)
A76	!!!! NO DATA !!!!	(	611080020	1737	1746	*	)
A24	!!!! NO DATA !!!!						
A25	!!!! NO DATA !!!!						
A26	!!!! NO DATA !!!!						
A27	!!!! NO DATA !!!!						

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----- per job in---										-suggested corrections				
JOB				c/i	RUN MACHINE		EFF			RUN MACHINE		EFF		WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt									****				
A10	0540	DARIAN RUGER	Fri	3.1	1156	D	.83	8	trv	3.0	1156	D	.86	019650
		DEREK HURLBURT		1.8		N	-.--			2.0		N	-.--	
		ANTHONY BEARD		0.1	1131	N	21.54	6	trv	3.0	1131	N	.84	
	DOWN	RP - Repair	6.2 hrs	HURLBURT,DEREK										
				041090160	2223			485						
A12	!!!!	NO DATA !!!!		(742089202 1204 2340 194% Closed)										
A14	0573	DARIAN RUGER	Fri	4.4	1977	D	.75	NO	TRV					019800
				0.0		D	-.--	2	TRV	4.5	1977	D	.73	
		DAMION HAMILTON		0.0	3697	N	*.**	4	trv	9.5	3697	N	.65	>> TRAINING <
				811010100	1304			576						

PROPOSED CORRECTIONS:

EFFICIENCY				H O U R S		
HYDROMAT BLOCK CELL	.78 D	.60 N	.66 C	7.5 D	14.5 N	0.0 S

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JOB			c/i	RUN MACHINE		EFF	RUN MACHINE EFF WORK														
****	BLOCK CELL - Attn to: Chad Sommerfeldt										****										
I26	0643	HANSEL MAIQUEZ-HER	Fri	10.1	2460	D	1.35	5	trv	9.5	2460	D	1.44	018110							
		CHARLES SCRIBNER		0.6	124	N	1.09	NO	TRV	0.5	124	N	1.38								
I27	!!!!	NO DATA !!!!																			
I40	!!!!	NO DATA !!!!																			
I41	!!!!	NO DATA !!!!																			
I42	!!!!	NO DATA !!!!																			
I43	!!!!	NO DATA !!!!																			
I44	!!!!	NO DATA !!!!													I45 2hrs. 2nd shift						
I45	0690	KEVIN MILLS	Thu	0.0	6000	N	*.**	12	trv	0.0	6000	N	*.**	020170	DEP	12	10.3	h			
		JUAN BRAVO	Fri	10.2	5900	D	1.34	19	trv	9.5	5900	D	1.43								
		KEVIN MILLS		0.8	1400	N	4.13	NO	TRV	1.0	1400	N	3.23		DEP	12	9.4	hr			
										I46 7hrs. on Saturday											
I46	0696	DAMION HAMILTON	Thu	0.0	6504	N	*.**	6	trv	9.5	6504	N	1.58	020080							
		ZACHARY FELMLEE	Fri	0.0	5360	D	*.**	4	trv	10.0	5360	D	1.24								
	0697	ZACHARY FELMLEE	Sat	6.9	3536	D	1.17	2	trv	9.5	3536	D	.85	019560							
I47	!!!!	NO DATA !!!!																			
I48	!!!!	NO DATA !!!!																			
I49	!!!!	NO DATA !!!!																			
I50	!!!!	NO DATA !!!!																			
A87	!!!!	NO DATA !!!!													(461020112 1180 2451 208%)						
A88	!!!!	NO DATA !!!!													(291080281 1117 7707 690% Closed No Tag)						

PROPOSED CORRECTIONS:

EFFICIENCY										H O U R S											
BLOCK CELL				1.24	D	2.98	N	1.63	C	38.5	D	11.0	N	0.0	S						