

T&L MACHINE DETAIL for 09-24-2020 4:00 am to 09-25-2020 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	6007	THOM NGUYEN	7.0	1200 D	.51	NO TRV	6.5	1200 D	.55	015590
H20	0503	THOM NGUYEN	2.8	300 D	.61	NO TRV				017660
			0.7	300 D	2.51	NO TRV	3.5	600 D	.98	
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
Special Assembly	.70 D	.00 N	.70 C	10.0 D	0.0 N	0.0 S

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--- per job in---										-suggested corrections			
JOB			RUN MACHINE		EFF		RUN MACHINE		EFF		WORK		
****	C-N-C - Attn to: Wayne Brown					****	L04 6 hrs.						
L04	0011	JOSE RIVERA	10.1	279 D	.32	NO TRV	9.5	279 D	.34	015140			
L06	0012	JOSE RIVERA	10.7	500 D	.54	NO TRV	10.0	500 D	.57	015110			
		KEVIN STOKELIN	0.0	545 N	*.55	NO TRV	10.0	545 N	.63				
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C									
			(360099055 4012 6074 151% Closed)										
L10	!!!!	NO DATA !!!!	(680070174 3994 2108)										
L12	6007	GLENN DAVIS	8.6	633 D	.82	16 trv	10.0	633 D	.70	015590			
			296010202	3930	7566	193%							
L14	!!!!	NO DATA !!!!	(528028203 2291 2517 * Closed)										
L16	!!!!	NO DATA !!!!											
L17	!!!!	NO DATA !!!!	(834090180 1052 150)										
L18	!!!!	NO DATA !!!!	(? ? 0)										
L20	!!!!	NO DATA !!!!	(680080053 3972 2086)										
L22	6010	MICHAEL LAMB	10.2	762 N	1.07	2 trv	9.5	762 N	1.15	016260			
			001090091	1324	606								
L24	6010	MICHAEL LAMB	10.2	697 N	.97	3 trv	9.5	697 N	1.05	016260			
			002090091	1499	359								
L26	!!!!	NO DATA !!!!	(002090090 1000 313 Closed)										
L30	!!!!	NO DATA !!!!											
L32	!!!!	NO DATA !!!!											
L34	!!!!	NO DATA !!!!											
L36	6712	HOANG HO	4.8	220 D	.31	NO TRV	10.0	220 D	.15	020720 low Efficiency			
			?		?	0							
Low EFF for Job 6712 rated 150/hr for PRIM													
L38	!!!!	NO DATA !!!!											

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
C-N-C		.44 D	.93 N	.65 C	39.5 D	29.0 N	0.0 S

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		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	CHARGING VALVE - Attn	to: Tom Jackson & Birol Bozaci				****				
C58	!!!!	NO DATA	!!!!	(	613080100	2026	770	)		
C60	!!!!	NO DATA	!!!!	(	211030040	1201	1017	)		
C62	0474	THOMAS A JACKSON	0.0	4762	D	*.**	9 trv	0.0	4762 D *.*	014540
		GORDON CURLEY	10.3	3670	D	.39	6 trv	10.0	3670 D .40	
		GERARDO NEGRON	9.8	4925	N	.55	9 trv	9.5	4925 N .56	
			566080310	2214	2548	*				
C64	0317	GERARDO NEGRON	9.8	8600	N	.69	10 trv	10.0	8600 N .67	009050
			679090081	2104	1187					
C66	!!!!	NO DATA	!!!!	(	592080240	2210	2809	** Closed	)	
C68	!!!!	NO DATA	!!!!	(	591080030	2086	2129	* Closed	)	
C70	!!!!	NO DATA	!!!!	(	001070200	2021	2031	*	)	
C72	!!!!	NO DATA	!!!!	(	558080311	1863	3105	167% Closed	)	
C74	!!!!	NO DATA	!!!!	(	?	?	0	)		
C76	!!!!	NO DATA	!!!!	(	554080170	1872	3122	167% Closed No Tag	)	
C30	!!!!	NO DATA	!!!!	(	684090210	2162	396	)		
C32	!!!!	NO DATA	!!!!	(	282050180	2022	2204	* Closed	)	
C34	!!!!	NO DATA	!!!!	(	097080180	2045	0	)		

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.91 D	.62 N	.72 C	10.0 D	19.5 N	0.0 S

T&L MACHINE DETAIL for 09-24-2020 4:00 am to 09-25-2020 5:00 am

			--- per job in---					-suggested corrections			
JOB			RUN MACHINE		EFF		RUN MACHINE		EFF		WORK
****	MISC #2 - Attn to: Steve Sawdey					****					
C40	0146	BRYANT MAHON	8.9	7500 D	.75	12 trv	10.0	7500 D	.67	019290	
		EDWIN PAYNE	9.1	5500 N	.54	9 trv	9.0	5500 N	.54		
			299090080	1983	2170	*					
C42	0306	BRYANT MAHON	8.9	7300 D	.82	11 trv	10.0	7300 D	.73	019500	
		EDWIN PAYNE	9.1	5000 N	.55	8 trv	9.0	5000 N	.56		
			299090080	1983	2170	*					
C44	!!!!	NO DATA !!!!	(	559090081	2003	2916	***	Closed	)		
C46	0075	STEVEN G SAWDEY	10.1S	D			9.5S	D		019200	
			?		?	0					
C48	0126	CASEY KAYE	9.6	2800 N	.26	5 trv	10.0	2800 N	.25	018480	
			563090212	2085	174						
C50	0022	CASEY KAYE	9.6	5800 N	.57	10 trv	10.0	5800 N	.55	015240	
			001080100	2060	1685	Closed					
C52	!!!!	NO DATA !!!!	(	675080171	2038	2343	*	Closed	)		
C54	0016	GORDON CURLEY	10.3	4740 D	.50	6 trv	10.0	4740 D	.51	017810	
			001090080	519	877	169%	Closed	No Tag			
C56	!!!!	NO DATA !!!!	(	678080311	2117	2479	*	)			

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #2		.64 D	.47 N	.54 C	30.0 D	38.0 N	9.5 S

T&L MACHINE DETAIL for 09-24-2020 4:00 am to 09-25-2020 5:00 am

JOB		--- per job in---				-suggested corrections			
ACME NUT - Attn to: Kevin Rhone		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	

C02	!!!!	NO DATA !!!!		(451043180 2159		2016 Closed)			
C04	!!!!	NO DATA !!!!		(811049250 2063		1048)			
C06	!!!!	NO DATA !!!!		(921050220 808		809 * Closed)			
C08	0700	LARRY P RODWELL		8.3	200 N .03	7 trv	8.0	200 N .03	018220 low QUANTITY
				001115170 1953191435		9802%			
Low EFF for Job 0700 rated 765/hr for PRIM									
C10	0825	LARRY P RODWELL		8.3	3300 N .52	7 trv	8.0	3300 N .54	018570
				001115170 1953191435		9802%			
C12	0757	RAYMOND E WOLF		5.9	2590 D .74	6 trv	10.0	2590 D .43	020020
				033090210 2138		1054			
C14	!!!!	NO DATA !!!!		(001020170 1984		573)			
C16	0961	RAYMOND E WOLF		5.9	3546 D .86	9 trv	10.0	3546 D .51	014220
				121076120 2264		2579 *			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.47 D	.29 N	.39 C	20.0 D	16.0 N	0.0 S

T&L MACHINE DETAIL for 09-24-2020 4:00 am to 09-25-2020 5:00 am

		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF WORK
***** ACME FITTING - Attn to: Kevin Rhone *****							
C18	!!!! NO DATA !!!!	(904108091	1016	1246	** Closed No Tag)		
C20	!!!! NO DATA !!!!	(351079300	2269	1218	)		
C22	!!!! NO DATA !!!!	(001069100	2003	3651	182% Closed No Tag)		
C24	!!!! NO DATA !!!!	(029090080	2080	239	)		
C26	0837 ERIC D STANEK	10.5S 200 D		1 trv	10.0S 200 D		020770
		578090170	1996	16			

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME FITTING		.00 D	.00 N	.00 C	0.0 D	0.0 N	10.0 S

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JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK										
**** MISC #1 - Attn to: Kevin Rhone ****												B02 8 hrs. 1st shift								
B02	0460	KEVIN RHONE	0.4S	150	D	1	trv	0.5S	150	D	014030	DEP	6	7.2	hr					
		CAMERON BUDZISZEWS	0.0	2400	D	3	trv	0.0	2400	D	015370									
		GERALD D DAVIS	1.4	900	N	7	trv	2.0	900	N										
			678080311	2117		2479	*													
B04	0378	GERALD D DAVIS	7.9	3250	N	7	trv	8.0	3250	N	019020									
			300090210	1933		612														
B06	!!!!	NO DATA !!!!	(	720020040	1696	648	Closed	)												
B08	0060	CAMERON BUDZISZEWS	7.0	2400	D	6	trv	9.5	2400	D	015370									
			475030050	1172		1136														
B10	0451	GERALD D DAVIS	6.5	4750	N	6	trv	6.0	4750	N	013650									
			211080190	1207		1719	***													
B12	!!!!	NO DATA !!!!	(	287070270	1907	3134	164%	Closed No Tag	)											
B14	0300	PATRICK KELLY	5.9	5400	N	6	trv	8.0	5400	N	020150									
			678080311	2117		2479	*													
B16	0465	LEELAND FULLER	8.4	9300	D	8	trv	8.0	9800	D	014720									
			0.0	9800	D	NO TRV		8.0	9800	D						COUNT CORRECT!				
		PATRICK KELLY	5.9	5000	N	8	trv	8.0	5000	N										
	DOWN	MS - Material Shortage	3.5	hrs	FELMLEE, JAMIE															
			013070270	2044	651															
B18	0496	LEELAND FULLER	0.0		D	2.0		D	020130											
			627090030	1006	859															
B20	0132	LEELAND FULLER	8.4	4300	D	6	trv	10.0	4300	D	019080									
		ROBERT DURRANT	8.9	3700	N	5	trv	9.5	3700	N										
			300090210	1933	612															
A50	0013	JAMIE FELMLEE	10.0	4000	D	10	trv	10.0	4000	D	015120									
		ROBERT DURRANT	8.9	4100	N	9	trv	9.5	4100	N						>> TRAINING <<				
			289080315	2604	891															
A52	0448	JAMIE FELMLEE	10.0	2700	D	6	trv	10.0	2700	D	013540									
			820090020	608	310															
A54	!!!!	NO DATA !!!!	(	001080030	1984	283	)													

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #1	.58 D	.48 N	.53 C	49.5 D	51.0 N	0.5 S

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				---	per job in---					-suggested corrections
JOB				RUN MACHINE		EFF				
****	ACME	MISC	- Attn to: Ray Wolf	****			RUN MACHINE	EFF	WORK	
A40	!!!!	NO DATA	!!!!		(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!		(	572017050	941	8229	874%	)
A44	!!!!	NO DATA	!!!!		(	707015280	1001	416	Closed No Tag	)
A46	!!!!	NO DATA	!!!!		(	001058220	2064	2806	** Closed	)
A48	!!!!	NO DATA	!!!!		(	388061221	1168	1374	* Closed	)

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			--- per job in---			-suggested corrections			
JOB			RUN MACHINE		EFF	RUN MACHINE		EFF	WORK
****	FITTING - Attn to: Kevin Rhone								****
A86	!!!!	NO DATA	!!!!	(	032037060	1975	2809	***	)
A74	!!!!	NO DATA	!!!!	(	025080030	2026	1887	)	
A76	!!!!	NO DATA	!!!!	(	611080020	1737	1746	*	)
A24	!!!!	NO DATA	!!!!						
A25	0253	HERMAN LEWIS		7.6	4950 D	.50	9 trv	7.0	4950 D .55 019440
A26	!!!!	NO DATA	!!!!						
A27	!!!!	NO DATA	!!!!						

PROPOSED CORRECTIONS:

			EFFICIENCY			HOURS		
FITTING			.55 D	.00 N	.55 C	7.0 D	0.0 N	0.0 S

T&L MACHINE DETAIL for 09-24-2020 4:00 am to 09-25-2020 5:00 am

		--- per job in---					-suggested corrections				
JOB		RUN MACHINE		EFF			RUN MACHINE		EFF WORK		
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt										****
A10	0540	CHAD M SOMMERFELDT	2.0S	100 D		1 trv	9.5S	100 D		019650	
		DARIAN RUGER	1.7	405 D	.52	4 trv	1.5	405 D	.60		
		ANTHONY BEARD	1.9	550 N	.66	2 trv	2.0	550 N	.61		
	DOWN	RP - Repair	4.5 hrs	HURLBURT,DEREK							
				041090160	2223	153					
A12	!!!!	NO DATA !!!!		(742089202 1204 2340 194% Closed)							
A14	0573	DARIAN RUGER	7.6	3846 D	.84	NO TRV				019800	
			0.0	D	-.--	4 TRV	7.0	3846 D	.92		
		ANTHONY BEARD	1.6	N	-.--		A14 4hs. 2nd shift				
			2.8	1566 N	.94	2 trv	7.5	1566 N	.35		
	DOWN	RP - Repair	2.3 hrs	HURLBURT,DEREK							
				811010100	1304	281					

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.86 D	.40 N	.62 C	8.5 D	9.5 N	9.5 S

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--- per job in---										-suggested corrections											
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK											
****	BLOCK CELL - Attn to: Chad Sommerfeldt										****										
I26	0644	CHARLES SCRIBNER	0.2		N	-.--													017740		
	0643	CHARLES SCRIBNER	10.0	2900	N	1.62	6	trv		9.5	2900	N	1.70						018110		
I27	0534	GERSON JAMES	1.5		D	-.--													016390		
		SAMIL CANTERO	0.0		D	-.--	11	TRV		I27 7hrs											
		GERSON JAMES	0.0	1860	D	*.**	5	trv		10.0	1860	D	.41								
I40	!!!!	NO DATA !!!!																			
I41	!!!!	NO DATA !!!!																			
I42	!!!!	NO DATA !!!!																			
I43	0642	KOSTAQ MIZAKU	10.4	2535	D	1.36	8	trv		10.0	2535	D	1.41						018120		
I44	!!!!	NO DATA !!!!																			
										I45 10 hrs.											
I45	0690	KEVIN MILLS	0.0	6000	N	*.**	12	trv		0.0	6000	N	*.**						020170		
	DOWN	MS - Material Shortage 22.1 hrs HURLBURT,DEREK																			
I46	0696	KOSTA TILA	10.4	7000	D	1.55	4	trv		10.0	7000	D	1.62						020080		
		DAMION HAMILTON	0.0	6504	N	*.**	6	trv		9.5	6504	N	1.58						>> TRAINING <<		
I47	0695	HANSEL MAIQUEZ-HER	0.0	5912	D	*.**	13	trv		10.0	5912	D	1.64						019830		
I48	0688	ZACHARY FELMLEE	10.3	3548	D	.99	7	trv		10.0	3548	D	1.03						019520		
I49	0685	JUAN BRAVO	0.0	896	D	*.**	2	trv		2.0	896	D	1.12						019730		
I50	!!!!	NO DATA !!!!																			
A87	0696	ALEC FELMLEE	10.3	11180	D	.77	16	trv		10.0	11180	D	.80						020080		
		ROOSEVELT KING JR	10.1	10013	N	.71	NO TRV			9.5	10013	N	.75						>> TRAINING <<		
			461020112	1180			2172	184%													
A88	0695	ALEC FELMLEE	1.3	1300	D	.47	6	trv		1.5	1300	D	.39						019830		
	0690	ALEC FELMLEE	9.0	12000	D	.61	36	trv		8.5	12000	D	.64						020170		
		ROOSEVELT KING JR	10.1	7874	N	.35	NO TRV			9.5	7874	N	.38						>> TRAINING <<		
			291080281	1117			7431	665% Closed No Tag													

PROPOSED CORRECTIONS:

BLOCK CELL		EFFICIENCY		HOURS			
		1.07 D	1.47 N	1.21 C	72.0 D	38.0 N	0.0 S