

T&L MACHINE DETAIL for 09-22-2020 4:00 am to 09-23-2020 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!				This is a test comment added by Max				
H10	6007	THOM NGUYEN	7.9	1200 D	.46	NO TRV	7.5	1200 D	.48 015590	
H20	0503	THOM NGUYEN	2.3	300 D	.76	NO TRV	2.5	300 D	.69 017660	
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	!!!!	NO DATA !!!!								

This is a test comment added by Max

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
Special Assembly	.53 D	.00 N	.53 C	10.0 D	0.0 N	0.0 S

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		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK		
*****	C-N-C - Attn to: Wayne Brown *****									
L04	!!!!	NO DATA !!!!								
L06	!!!!	NO DATA !!!!								
L08	DOWN	RP - Repair	24.0 hrs BROWN,WAYNE C (360099055 4012 6074 151% Closed)							
L10	!!!!	NO DATA !!!!		(680070174 3994 2108)						
L12	6007	GLENN DAVIS	8.7	802 D 1.02	18 trv	10.0	802 D .89	015590		
			296010202 3930		6417	163%				
L14	!!!!	NO DATA !!!!		(528028203 2291 2517 * Closed)						
L16	!!!!	NO DATA !!!!								
L17	6721	HOANG HO	10.6	755 D .78	NO TRV	10.0	755 D .82	020750		
		MICHAEL LAMB	10.0	716 N .78	2 trv	9.5	716 N .82			
			834090180	1052	110					
L18	6024	MICHAEL LAMB	10.0	758 N .63	NO TRV	9.5	758 N .66	017450		
			772080280	1008	94					
L20	6028	JOSE RIVERA	10.6	1643 D 1.66	1 trv	10.0	1643 D 1.77	018980		
		KEVIN STOKELIN	10.3	1712 N 1.79	1 trv	10.0	1712 N 1.84			
			680080053	3972	1646					
L22	!!!!	NO DATA !!!!		(001090091 1324 395)						
L24	!!!!	NO DATA !!!!		(002090091 1499 182)						
L26	!!!!	NO DATA !!!!		(002090090 1000 313)						
L30	!!!!	NO DATA !!!!								
L32	!!!!	NO DATA !!!!								
L34	!!!!	NO DATA !!!!								
L36	6711	GLENN DAVIS	8.7	335 D .36	1 trv	10.0	335 D .32	020710		
			001089261	2149	1114					
L38	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			H O U R S		
C-N-C	.95 D	1.12 N	1.02 C	40.0 D	29.0 N	0.0 S

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JOB				--- per job in---				-suggested corrections			
				RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK
***** CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci								8hrs			
C58	0052	EDWIN PAYNE		4.0	4200 N	.93	6 trv	4.0	4200 N	.93	018230
				613080100	2026		770				
C60	0327	GORDON CURLEY		10.3	6050 D	.69	6 trv	10.0	6050 D	.71	018040
				211030040	1201		1017				
C62	!!!!	NO DATA !!!!		(?		?	0)	C62 Setup Not Done			
C64	0317	GORDON CURLEY		10.3	9215 D	.70	11 trv	10.0	9215 D	.72	009050
		PATRICK KELLY		5.6	3500 N	.48	6 trv	6.5	3500 N	.42	2nd shift problem with chatter
				679090081	2104		758				
C66	0479	GERARDO NEGRON		10.0	6000 N	.60	10 trv	10.0	6000 N	.60	016970
				592080240	2210		2809 **				
C68	0470	PATRICK KELLY		8.9	5700 N	.64	9 trv	10.0	5700 N	.57	014450
				591080030	2086		1995				
C70	!!!!	NO DATA !!!!		(001070200	2021		2031 *)				
C72	0251	CAMERON BUDZISZEWS		9.1	5800 D	.57	10 trv	10.0	5800 D	.52	019670
		GERARDO NEGRON		10.0	6450 N	.57	11 trv	10.0	6450 N	.57	
				558080311	1863		3105 167%				
C74	0099	DAMON P HASTINGS		10.2S	D			9.5S	D		020310 DEP 18 0.6 hr
				?		?	0				
C76	!!!!	NO DATA !!!!		(554080170	1872		3122 167%)				
C30	0200	CAMERON BUDZISZEWS		9.1	7200 D	.62	10 trv	10.0	7200 D	.56	012630
				684090210	2162		396				
C32	!!!!	NO DATA !!!!		(282050180	2022		2204 * Closed)				
C34	!!!!	NO DATA !!!!		(097080180	2045		0)				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.62 D	.59 N	.61 C	40.0 D	40.5 N	9.5 S

T&L MACHINE DETAIL for 09-22-2020 4:00 am to 09-23-2020 5:00 am

JOB		--- per job in---				-suggested corrections			
		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	MISC #2 - Attn to: Steve Sawdey ****								
C40	!!!!	NO DATA	!!!!	(001080310 2055	3297	160%	)		
C42	0306	STEVEN G SAWDEY	10.0S 200 D	1 trv	9.5S	200 D	019500		
			299090080 1983	339					
C44	!!!!	NO DATA	!!!!	(559090081 2003	2358	*	)		
C46	!!!!	NO DATA	!!!!	(239070270 1780	1737	)			
C48	!!!!	NO DATA	!!!!	(559090081 2003	2358	*	)		
C50	!!!!	NO DATA	!!!!	(001080100 2060	1222	)			
C52	0069	BRYANT MAHON	10.4 6900 D .44	6 trv	10.0	6900 D .46	015710		
			675080171 2038	2218 *					
C54	0037	BRYANT MAHON	10.5 4800 D .37	9 trv	10.0	4800 D .39	015250		
		EDWIN PAYNE	10.0 7000 N .56	9 trv	9.5	7000 N .59			
			001090080 519	445					
C56	0381	EDWIN PAYNE	6.0 N -.--	2 TRV	5.5	N -.--	011790		
			678080311 2117	1809					

C52 4800 1st shift

C54 6900 1st Shift

Logged into wrong machine

PROPOSED CORRECTIONS:

EFFICIENCY		HOURS		
MISC #2	.42 D .38 N .40 C	20.0 D	15.0 N	9.5 S

T&L MACHINE DETAIL for 09-22-2020 4:00 am to 09-23-2020 5:00 am

JOB												--- per job in---				-suggested corrections					
ACME NUT - Attn to: Kevin Rhone												RUN MACHINE		EFF		RUN MACHINE		EFF		WORK	

C02	!!!!	NO DATA		!!!!	(		451043180		2159		2016		Closed		)						
C04	!!!!	NO DATA		!!!!	(		811049250		2063		1048				)						
C06	!!!!	NO DATA		!!!!	(		921050220		808		809		* Closed		)		C08 Replace recess and lost nut 2nd shift				
C08	0700	RAYMOND E WOLF		6.4		3411 D		.69		7 trv		9.0		3411 D		.50		018220			
		LARRY P RODWELL		8.3		2300 N		.36		7 trv		8.0		2300 N		.38					
				001115170		1953191058		9783%													
C10	0825	RAYMOND E WOLF		6.4		2166 D		.44		7 trv		9.0		2166 D		.31		018570			
		LARRY P RODWELL		10.0		3900 N		.51		7 trv		10.0		3900 N		.51					
				001115170		1953191058		9783%													
C12	0757	KEMAL TIRNOVA		9.9		3100 D		.52		8 trv		9.5		3100 D		.54		020020 DEP 17 0.8 hr			
				033090210		2138				220											
C14	!!!!	NO DATA		!!!!	(		001020170		1984		573				)						
C16	0961	ERIC D STANEK		0.5S		200 D				1 trv		0.5S		200 D				014220 DEP 4 3.2 hr			
		KEMAL TIRNOVA		1.4		D		-.-													
		ERIC D STANEK		0.0		100 D		*. **		1 trv		0.0		100 D		*. **		DEP 4 3.2 hr			
		KEMAL TIRNOVA		0.9		400 D		.65		1 trv		4.0		400 D		.14		DEP 17 0.8 hr			
																		low Efficiency			
				121076120		2264		1677													
Low EFF for Job 0961 rated 700/hr for PRIM																					

PROPOSED CORRECTIONS:

EFFICIENCY				HOURS		
ACME NUT	.42 D	.45 N	.43 C	31.5 D	18.0 N	0.5 S

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		--- per job in---			-suggested corrections		
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF WORK
****	ACME FITTING - Attn to: Kevin Rhone			****			
C18	!!!! NO DATA !!!!	(904108091	1016	1246	** Closed No Tag)		
C20	!!!! NO DATA !!!!	(351079300	2269	1218	)		
C22	!!!! NO DATA !!!!	(001069100	2003	3651	182% Closed No Tag)		
C24	!!!! NO DATA !!!!	(029090080	2080	239	)		
C26	0837 ERIC D STANEK	5.2S	D		5.5S	D	020770 DEP 4 3.2 hr
		?		?	0		

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
ACME FITTING		.00 D	.00 N	.00 C	0.0 D	0.0 N	5.5 S

	EFFICIENCY			HOURS		
MISC #1	.37 D	.47 N	.43 C	21.5 D	39.0 N	8.5 S

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				---	per job in---					-suggested corrections
JOB				RUN MACHINE		EFF				
****	ACME	MISC	- Attn to: Ray Wolf	****			RUN MACHINE	EFF	WORK	
A40	!!!!	NO DATA	!!!!		(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!		(	219106140	2745	1651	)	
A44	!!!!	NO DATA	!!!!		(	707015280	1001	416	Closed No Tag	)
A46	!!!!	NO DATA	!!!!		(	001058220	2064	2806	** Closed	)
A48	!!!!	NO DATA	!!!!		(	388061221	1168	1374	* Closed	)

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JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK	
****	FITTING - Attn to: Kevin Rhone										****
A86	!!!!	NO DATA		!!!!	(	032037060	1975	2809	***	)	
A74	!!!!	NO DATA		!!!!	(	025080030	2026	1887	10 hrs.		
A76	0142	ROOSEVELT KING JR		10.4	8500 N	.54	6 trv	10.5	8500 N	.54 018660	
				611080020	1737	1616					
A24	!!!!	NO DATA		!!!!	8 hrs.						
A25	0253	HERMAN LEWIS		9.0	6925 D	.60	12 trv	8.5	6925 D	.63 019440	
A26	0036	HERMAN LEWIS		1.8	1425 D	.57	2 trv	2.0	1425 D	.49 018960	
A27	!!!!	NO DATA		!!!!							

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
FITTING		.61 D	.54 N	.57 C	10.5 D	10.5 N	0.0 S

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JOB		--- per job in---				-suggested corrections			
		RUN	MACHINE	EFF		RUN	MACHINE	EFF	WORK
****	HYDROMAT BLOCK CELL - Attn to: Chad Sommerfeldt					****			
A10	0647 DARIAN RUGER	10.4	3835 D	.92	8 trv	10.0	3835 D	.96	017920
	ANTHONY BEARD	10.4	4000 N	.96	8 trv	10.0	4000 N	1.00	
		411090083	1737	1915	*				
A12	!!!! NO DATA !!!!	(	742089202	1204	2340	194%	Closed	)	
A14	!!!! NO DATA !!!!	(	026080240	2042	1885	Closed	)		

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.96 D	1.00 N	.98 C	10.0 D	10.0 N	0.0 S

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--- per job in---										-suggested corrections			
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK			
****	BLOCK CELL - Attn to: Chad Sommerfeldt										****		
I26	!!!!	NO DATA !!!!											
I27	!!!!	NO DATA !!!!										I40 jobbed into wrong machine	
I40	0659	CHARLES SCRIBNER	10.1	N -.--		9.5		N -.--		019050			
I41	0503	KOSTAQ MIZAKU	10.5	2601	D .79	6	trv	10.0	2601	D .83	017660		
I42	!!!!	NO DATA !!!!											
I43	0642	BRIAN MALDONADO	10.6	2481	D 1.30	4	trv	10.0	2481	D 1.38	018120		
		CASEY KAYE	0.0	2004	N *.**	NO TRV		9.5	2004	N 1.17	>> TRAINING <<		
I44	0514	JUAN BRAVO	10.3	2200	D .60	8	trv	10.0	2200	D .61	015410		
		CHARLES SCRIBNER	0.0	2100	N *.**	5	trv	0.0	2100	N *.**			
I45	0690	GERSON JAMES	10.6	5872	D 1.28	15	trv	10.0	5872	D 1.36	020170		
		KEVIN MILLS	0.0	6000	N *.**	12	trv	0.0	6000	N *.**	DEP 12 10.0 hr		
I46	0696	KOSTA TILA	10.2	6200	D 1.41	5	trv	9.5	6200	D 1.51	020080 >> TRAINING <<		
		DAMION HAMILTON	0.0	7600	N *.**	6	trv	9.5	7600	N 1.85			
I47	0695	HANSEL MAIQUEZ-HER	0.0	D -.--		019830							
			8.4	4624	D 1.53	10	trv	8.0	4624	D 1.61			
I48	0688	ZACHARY FELMLEE	10.3	3156	D .89	6	trv	10.0	3156	D .91	019520		
I49	0685	HANSEL MAIQUEZ-HER	1.9	872	D 1.18	3	trv	2.0	872	D 1.09	019730 >> TRAINING <<		
		SAMIL CANTERO	0.0	D -.--		2 TRV		5.5	D -.--		>> TRAINING <<		
I50	!!!!	NO DATA !!!!											
A87	0688	ALEC FELMLEE	7.0	7500	D .98	44	trv	6.5	7500	D 1.05	019520		
	0695	ALEC FELMLEE	1.5	D -.--				1.5	D -.--		019830		
	0642	ALEC FELMLEE	1.7	1500	D .39	5	trv	1.5	1500	D .45	018120		
			631080281		987	192							
A88	0696	ALEC FELMLEE	1.5	2600	D .78	20	trv	1.5	2600	D .79	020080		
	0690	ALEC FELMLEE	8.3	10000	D .55	23	trv	8.0	10000	D .57	020170		
			681080282		1382	1790	**						

PROPOSED CORRECTIONS:

	EFFICIENCY	HOURS
BLOCK CELL	.99 D 1.70 N 1.16 C	94.0 D 28.5 N 0.0 S