

T&L MACHINE DETAIL for 09-21-2020 4:00 am to 09-22-2020 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	Special Assembly - Attn to: Cline Brown					****				
H04	!!!!	NO DATA !!!!								
H06	!!!!	NO DATA !!!!								
H08	!!!!	NO DATA !!!!								
H10	!!!!	NO DATA !!!!								
H20	0503	THOM NGUYEN	10.2	1350 D	.76	NO TRV	9.5	1350 D	.81 017660	
H12	!!!!	NO DATA !!!!								
H14	!!!!	NO DATA !!!!								
H22	!!!!	NO DATA !!!!								

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
Special Assembly	.81 D	.00 N	.81 C	9.5 D	0.0 N	0.0 S

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		--- per job in---					-suggested corrections				
JOB		RUN MACHINE		EFF			RUN MACHINE		EFF WORK		
****	C-N-C - Attn to: Wayne Brown					****					
							L04 9hrs.				
L04	0011	ROBBIE JOSEPH	0.0	415 D	*.**	NO TRV	0.0	415 D	*.**	015140	
							L06 8hrs.				
L06	0012	ROBBIE JOSEPH	0.0	385 D	*.**	NO TRV	0.0	385 D	*.**	015110	
L08	DOWN	RP - Repair	24.0 hrs	BROWN,WAYNE C							
		(360099055 4012 6074 151% Closed)									
L10	!!!!	NO DATA !!!!	(680070174 3994 2108)								
L12	6007	GLENN DAVIS	9.3	880 D	1.05	24 trv	10.0	880 D	.98	015590	
		296010202 3930					6417	163%			
L14	!!!!	NO DATA !!!!	(528028203 2291 2517 * Closed)								
L16	!!!!	NO DATA !!!!									
L17	6721	HOANG HO	9.1	665 D	.79	2 trv	10.0	665 D	.72	020750	
		MICHAEL LAMB	10.3	703 N	.74	2 trv	10.0	703 N	.76		
		834090180 1052					110				
L18	!!!!	NO DATA !!!!	(?		?	0)	L20 9hrs 2nd Shift				
L20	6028	JOSE RIVERA	10.7	1817 D	1.82	1 trv	10.0	1817 D	1.95	018980	
		KEVIN STOKELIN	10.2	1574 N	1.67	1 trv	10.0	1574 N	1.69		
		680080053 3972					1646				
L22	6010	DENNIS, COOPER	10.5	827 N	1.12	3 trv	10.0	827 N	1.18	016260	
		001090091 1324					404				
L24	6010	DENNIS, COOPER	10.5	685 N	.93	2 trv	10.0	685 N	.98	016260	
		002090091 1499					182				
L26	!!!!	NO DATA !!!!	(002090090 1000 313 Closed)								
L30	!!!!	NO DATA !!!!									
L32	!!!!	NO DATA !!!!									
L34	!!!!	NO DATA !!!!									
L36	6711	GLENN DAVIS	9.3	292 D	.30	1 trv	10.0	292 D	.28	020710	
		001089261 2149					1114				
L38	!!!!	NO DATA !!!!									

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
C-N-C	1.21 D	1.15 N	1.18 C	40.0 D	40.0 N	0.0 S

T&L MACHINE DETAIL for 09-21-2020 4:00 am to 09-22-2020 5:00 am

		--- per job in---				-suggested corrections			
JOB		RUN MACHINE		EFF	RUN MACHINE		EFF	WORK	
****	CHARGING VALVE - Attn to: Tom Jackson & Birol Bozaci								****
C58	!!!!	NO DATA !!!!		(	613080100	2026	770	)	
C60	0327	GORDON CURLEY		9.9	6570 D	.77	6 trv	10.0 6570 D .77 018040	
				211030040	1201	1017			
C62	0474	THOMAS A JACKSON		0.0S	D			014540 DEP 19 10.0 hr	
				?		?	0		
		C64 4hrs. 1st Shift							
C64	0317	GORDON CURLEY		9.9	2160 D	.17	6 trv	10.0 2160 D .17 009050 low Efficiency	
		GERALD D DAVIS		9.2	6850 N	.58	9 trv	10.0 6850 N .53	
				679090081	2104	766			
Low EFF for Job 0317 rated 1285/hr for PRIM									
C66	!!!!	NO DATA !!!!		(	592080240	2210	2809	** Closed)	
C68	0470	GERALD D DAVIS		9.2	4750 N	.52	8 trv	10.0 4750 N .48 014450	
				591080030	2086	1995	Closed		
C70	!!!!	NO DATA !!!!		(	001070200	2021	2031	*)	
		C72 1.5 hrs.							
C72	0251	GERARDO NEGRON		6.0	500 N	.07	5 trv	5.5 500 N .08 019670 low QUANTITY	
				558080311	1863	3105	167% Closed		
Low EFF for Job 0251 rated 1125/hr for PRIM									
C74	!!!!	NO DATA !!!!		(	?	?	0	)	
		C76 4 hrs. 2nd Shift							
C76	0433	DAMON P HASTINGS		9.5	5250 D	.49	9 trv	9.0 5250 D .52 018860 DEP 18 1.3 hr	
		GERARDO NEGRON		4.1	1285 N	.28	5 trv	4.5 1285 N .25	
				554080170	1872	3122	167% Closed No Tag		
		C30 9 hrs. 2nd shift							
C30	0200	DAMON P HASTINGS		0.8S	D		6 TRV	1.0S D 012630 DEP 18 1.3 hr	
				8.7	6600 D	.59	8 trv	8.0 6600 D .64 DEP 18 1.3 hr	
		GERARDO NEGRON		10.1	6000 N	.46	10 trv	10.0 6000 N .47	
				684090210	2162	396			
C32	!!!!	NO DATA !!!!		(	282050180	2022	2204	* Closed)	
C34	!!!!	NO DATA !!!!		(	097080180	2045	0	)	

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
CHARGING VALVE	.52 D	.41 N	.46 C	37.0 D	40.0 N	1.0 S

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JOB		--- per job in---				-suggested corrections				
		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	MISC #2 - Attn to: Steve Sawdey					C40 8 hrs.				
C40	0146	STEVEN G SAWDEY	8.3	3200 D	.34	5 trv	8.5	3200 D	.33	019290
			001080310	2055	3297	160% Closed				
C42	!!!!	NO DATA !!!!	(	299090080	1983	339	)			
C44	0253	EDWIN PAYNE	10.2	5900 N	.58	10 trv	10.0	5900 N	.59	019440
			559090081	2003	2358	* Closed				
C46	!!!!	NO DATA !!!!	(	239070270	1780	1737	)			
C48	0126	BRYANT MAHON	10.4	5500 D	.47	9 trv	10.0	5500 D	.49	018480
		EDWIN PAYNE	8.9	5000 N	.50	8 trv	8.5	5000 N	.52	
			559090081	2003	2358	* Closed				
C50	!!!!	NO DATA !!!!	(	001080100	2060	1222	Closed)			
C52	0069	BRYANT MAHON	10.4	7300 D	.47	9 trv	10.0	7300 D	.49	015710
		PATRICK KELLY	7.4	7200 N	.65	10 trv	10.0	7200 N	.48	
			675080171	2038	2218	* Closed				
C54	!!!!	NO DATA !!!!	(	001090080	519	535	*)			
C56	0381	PATRICK KELLY	7.4	8000 N	.84	10 trv	10.0	8000 N	.62	011790
			678080311	2117	1809	Closed				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
MISC #2	.44 D	.56 N	.51 C	28.5 D	38.5 N	0.0 S

T&L MACHINE DETAIL for 09-21-2020 4:00 am to 09-22-2020 5:00 am

		--- per job in---				-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF WORK		
****	ACME NUT - Attn to: Kevin Rhone ****									
C02	!!!!	NO DATA !!!!		(451043180 2159		2016 Closed)				
C04	!!!!	NO DATA !!!!		(811049250 2063		1048)				
C06	!!!!	NO DATA !!!!		(921050220 808		809 * Closed)				
C08	0700	RAYMOND E WOLF		0.0	3473 D *.**	8 trv	C08 10 hrs. 3473 1st Shift		18220	
				0.1	3473 D *.**	8 trv	0.0 6946 D *.**			
		LARRY P RODWELL		10.0	3925 N .51	9 trv	10.0 3925 N .51			
				001115170 1953191058		9783%				
C10	0825	RAYMOND E WOLF		6.7	D -.--	8 TRV	10.0	D -.--	018570	
		LARRY P RODWELL		10.0	4000 N .52	7 trv	10.0	4000 N .52		
				001115170 1953191058		9783%				
C12	0757	RAYMOND E WOLF		8.6	3863 D .75	9 trv	C12 10 hrs.		020020	
				033090210	2138	220	12.0	3863 D .54		
C14	!!!!	NO DATA !!!!		(001020170 1984		573)				
C16	0961	ERIC D STANEK		5.9S	D		5.5S	D	014220 DEP 4 1.3 hr	
				121076120	2264	1677				

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
ACME NUT	.71 D	.52 N	.62 C	22.0 D	20.0 N	5.5 S

T&L MACHINE DETAIL for 09-21-2020 4:00 am to 09-22-2020 5:00 am

				--- per job in---			-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME	FITTING -	Attn to: Kevin Rhone	****					
C18	!!!!	NO DATA	!!!!	(	904108091	1016	1246	**	Closed No Tag)
C20	!!!!	NO DATA	!!!!	(	351079300	2269	1218	)	
C22	!!!!	NO DATA	!!!!	(	001069100	2003	3651	182% Closed No Tag)	
C24	!!!!	NO DATA	!!!!	(	029090080	2080	239	)	
C26	!!!!	NO DATA	!!!!	(	?	?	0	)	

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JOB		--- per job in---				-suggested corrections			
		RUN MACHINE		EFF		RUN MACHINE		EFF WORK	
**** MISC #1 - Attn to: Kevin Rhone ****									
B02	!!!!	NO DATA !!!!		(?	?	0)	B04 7 hrs.		
B04	0378	CAMERON BUDZISZEWS		1.2	2100 D 1.51	4 trv	10.0	2100 D .19	019020 low Efficiency
				287070270	1907	3134	164% Closed No Tag		
Low EFF for Job 0378 rated 1125/hr for PRIM									
B06	!!!!	NO DATA !!!!		(720020040	1696	648 Closed)			
B08	!!!!	NO DATA !!!!		(475030050	1172	752)			
B10	!!!!	NO DATA !!!!		(211080190	1207	1388 *)			
B12	!!!!	NO DATA !!!!		(287070270	1907	3134	164% Closed No Tag)		
						B14 5 hrs. 1st Shift			
B14	0300	CAMERON BUDZISZEWS		1.2	4300 D 2.71	8 trv	10.0	4300 D .33	020150
		ROBERT DURRANT		9.7	8500 N .68	10 trv	9.5	8500 N .70	
				678080311	2117	1809 Closed			
B16	DOWN	MS - Material Shortage		24.0 hrs	FELMLEE, JAMIE				
				(014080100	1966	2305 *)			
B18	0496	JAMIE FELMLEE		9.8	4800 D .53	10 trv	10.0	4800 D .52	020130
				627090030	1006	859			
B20	0132	JAMIE FELMLEE		9.8	4800 D .49	7 trv	10.0	4800 D .48	019080
		ROBERT DURRANT		9.7	3600 N .37	6 trv	9.5	3600 N .38	
				300090210	1933	17			
A50	!!!!	NO DATA !!!!		(289089013	2604	2455)			
A52	!!!!	NO DATA !!!!		(820090020	608	193)			
A54	!!!!	NO DATA !!!!		(001080030	1984	283)			

PROPOSED CORRECTIONS:

		EFFICIENCY			HOURS		
MISC #1		.38 D	.54 N	.43 C	40.0 D	19.0 N	0.0 S

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				--- per job in---			-suggested corrections		
JOB				RUN MACHINE		EFF	RUN MACHINE EFF WORK		
****	ACME	MISC	- Attn to: Ray Wolf	****					
A40	!!!!	NO DATA	!!!!	(	219106140	2745	1651	)	
A42	!!!!	NO DATA	!!!!	(	572017050	941	8179	869%	)
A44	!!!!	NO DATA	!!!!	(	707015280	1001	416	Closed No Tag	)
A46	!!!!	NO DATA	!!!!	(	001058220	2064	2806	** Closed	)
A48	!!!!	NO DATA	!!!!	(	388061221	1168	1374	* Closed	)

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--- per job in---										-suggested corrections				
JOB		RUN MACHINE		EFF		RUN MACHINE		EFF		WORK				
****	FITTING - Attn to: Kevin Rhone										****			
A86	!!!!	NO DATA		!!!!	(032037060 1975		2809	***	)					
A74	!!!!	NO DATA		!!!!	(025080030 2026		1887	)						
A76	0142	KEVIN RHONE		0.4S	200	D	1 trv	0.5S	200	D	018660 DEP 6 9.6 hr			
				611080020	1737		1616							
A24	!!!!	NO DATA		!!!!										
A25	0253	HERMAN LEWIS		10.8	7925	D	.57 13 trv	10.5	7925	D	.59 019440			
A26	!!!!	NO DATA		!!!!										
A27	!!!!	NO DATA		!!!!										

A25 10 hrs.

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
FITTING	.59 D	.00 N	.59 C	10.5 D	0.0 N	0.5 S

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		--- per job in---					-suggested corrections				
JOB		RUN MACHINE		EFF			RUN MACHINE		EFF WORK		
****	HYDROMAT BLOCK CELL -	Attn to: Chad Sommerfeldt					****				
A10	0647	DARIAN RUGER	10.3	4014	D	.97	8	trv	10.0	4014	D 1.00 017920
		ANTHONY BEARD	10.4	3700	N	.89	7	trv	10.0	3700	N .93
			411090083	1737			2171	**			
A12	!!!!	NO DATA !!!!	(742089202 1204 2340 194% Closed)								
A14	0573	BRIAN MALDONADO	10.6	4448	D	.70	5	trv	10.0	4448	D .74 019800
			026080240	2042			1885	Closed			

PROPOSED CORRECTIONS:

	EFFICIENCY			HOURS		
HYDROMAT BLOCK CELL	.87	D .93	N .89	C 20.0	D 10.0	N 0.0
						S

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--- per job in---										-suggested corrections										
JOB					RUN MACHINE EFF					RUN MACHINE EFF WORK										
****	BLOCK CELL - Attn to: Chad Sommerfeldt					****														
I26	!!!!	NO DATA !!!!																		
I27	!!!!	NO DATA !!!!																		
I40	!!!!	NO DATA !!!!																		
I41	0503	JUAN BRAVO	0.0	153	D	*.**	NO TRV		I41 1 hrs.											
									1.5	153	D	.32	017660							
I42	!!!!	NO DATA !!!!																		
I43	0642	KOSTAQ MIZAKU	6.8	2700	D	2.22	7	trv	10.0	2700	D	1.50	018120							
		CASEY KAYE	0.2	1002	N	33.40	NO TRV		5.0	1002	N	1.11	>> TRAINING <<							
I44	0514	JUAN BRAVO	8.9	1932	D	.61	3	trv	8.5	1932	D	.63	015410							
		CHARLES SCRIBNER	9.9	2208	N	.62	5	trv	9.5	2208	N	.65								
									I45 10 hrs. 2nd Shift											
I45	0690	GERSON JAMES	10.5	5296	D	1.17	14	trv	10.0	5296	D	1.22	020170							
		KEVIN MILLS	0.0	6000	N	*.**	12	trv	0.0	6000	N	*.**	DEP 12 10.2 hr							
I46	0696	DAMION HAMILTON	0.0	6880	N	*.**	6	trv	9.5	6880	N	1.67	020080							
I47	0695	HANSEL MAIQUEZ-HER	2.1	560	D	.75	NO TRV		I47 7 hrs.											
			0.0	2440	D	*.**	6	trv	9.5	3000	D	.88	019830							
I48	0688	ZACHARY FELMLEE	10.2	3324	D	.94	7	trv	9.5	3324	D	1.01	019520							
									I49 4304											
I49	0685	KOSTA TILA	10.0	434	D	.11	12	trv	10.0	434	D	.11	019730 >> TRAINING <<							
													low Efficiency							
I50	!!!!	NO DATA !!!!																		
A87	0514	ALEC FELMLEE	9.1	8900	D	.93	32	trv	9.5	8900	D	.89	015410							
		CLINE BROWN	0.1	8900	D	*.**	40	trv	0.0	8900	D	*.**	DEP 14 11.0 hr							
													>> TRAINING <<							
		ROOSEVELT KING JR	3.1	2994	N	.92	NO TRV		3.0	2994	N	.94	>> TRAINING <<							
	0688	ROOSEVELT KING JR	6.6	5500	N	.76	NO TRV		6.0	5500	N	.83	019520 >> TRAINING <<							
			461020112 1180					0												
A88	0690	ALEC FELMLEE	0.2	970	D	2.03	26	trv	1.5	970	D	.29	020170							
	0696	ALEC FELMLEE	8.9	13000	D	.67	10	trv	8.5	13000	D	.70	020080							
		ROOSEVELT KING JR	9.7	13130	N	.62	NO TRV		10.0	13130	N	.60	>> TRAINING <<							
			671080260 1443					0												

PROPOSED CORRECTIONS:

	EFFICIENCY	HOURS
BLOCK CELL	.96 D 1.28 N 1.07 C	78.5 D 43.0 N 0.0 S